PROJECT MANUAL

Volume 1

Replace Boilers and Controls

Farmington Correction Center

Farmington, Missouri

Designed By: McClure Engineering
1000 Clark Ave.
St. Louis, MO 63102

Date Issued: April 26, 2023

Project No.: C2006-01

STATE *of* MISSOURI

OFFICE *of* ADMINISTRATION

Facilities Management, Design & Construction

SECTION 000107 - PROFESSIONAL SEALS AND CERTIFICATIONS

PROJECT NUMBER: C2006-01

THE FOLLOWING DESIGN PROFESSIONALS HAVE SIGNED AND SEALED THE ORIGINAL PLANS AND SPECIFICATIONS FOR THIS PROJECT, WHICH ARE ON FILE WITH THE DIVISION OF FACILITIES MANAGEMENT, DESIGN AND CONSTRUCTION:

MECHANICAL: McClure Engineering 1000 Clark Ave. St. Louis, MO 63102 T (314) 645-6232 F (314) 645-4128  Phil J. Wentz E-29111	I hereby certify that Drawings: M0.0 – M6.0, P3-P3.1 and Specifications Division 22 and 23 have been prepared by me, or under my supervision. I further certify that to the best of my knowledge these drawing and/or specifications are as required by and in compliance with building codes of the State of Missouri Office of Administration Signature_____

ELECTRICAL: McClure Engineering 1000 Clark Ave. St. Louis, MO 63102 T (314) 645-6232 F (314) 645-4128  Phil J. Wentz E-29111	I hereby certify that Drawings: E1.0 – E6.0 and Specifications Division 26 have been prepared by me, or under my supervision. I further certify that to the best of my knowledge these drawing and/or specifications are as required by and in compliance with building codes of the State of Missouri Office of Administration Signature_____

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DIVISION 26 – ELECTRICAL

SECTION 000115 – LIST OF DRAWINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions, Bid Form, and other Division 1 Specification Sections apply to this Section.

1.2 SUMMARY

A. This Section provides a comprehensive list of the drawings that comprise the Bid Documents for this project.

PART 2 - PRODUCTS (NOT APPLICABLE)

PART 3 - EXECUTION

3.1 LIST OF DRAWINGS

A. The following list of drawings is a part of the Bid Documents:

	TITLE	SHEET #	DATE	CAD #
1.	Cover Sheet	CS-1	4/26/23	CS-1
2.	Piping Trench Plan & Profile	CU.1	4/26/23	CU.1
3.	Piping Trench Plan & Profile	CU.2	4/26/23	CU.2
4.	Piping Trench Plan & Profile	CU.3	4/26/23	CU.3
5.	Mechanical Symbols, Abbreviations & Details	M0.0	4/26/23	M0.0
6.	Lower Level South Mechanical Demolition Plan	MD3.0	4/26/23	MD3.0
7.	Main Level North Mechanical Demolition Plan	MD3.1	4/26/23	MD3.1
8.	Main Level Central Mechanical Demolition Plan	MD3.2	4/26/23	MD3.2
9.	Main Level South Mechanical Demolition Plan	MD3.3	4/26/23	MD3.3
10.	Site New Work Plan	M1.1	4/26/23	M1.1
11.	Lower Level South Mechanical New Work Plan	M3.0	4/26/23	M3.0
12.	Main Level North Mechanical New Work Plan	M3.1	4/26/23	M3.1
13.	Main Level Central Mechanical New Work Plan	M3.2	4/26/23	M3.2
14.	Main Level South Mechanical New Work Plan	M3.3	4/26/23	M3.3
15.	Domestic Cold Water Flow Diagram	M5.0	4/26/23	M5.0
16.	Domestic Hot Water Flow Diagram	M5.1	4/26/23	M5.1
17.	Steam Flow Diagram	M5.2	4/26/23	M5.2
18.	Heating Water Flow Diagram	M5.3	4/26/23	M5.3
19.	Steam Boiler Burner And Controls Schematic	M5.4	4/26/23	M5.4
20.	Integrated Automation Control Sequences For HVAC	M5.5	4/26/23	M5.5
21.	Mechanical Schedules	M6.0	4/26/23	M6.0

22.	Mechanical Details	M6.1	4/26/23	M6.1
23.	Lower Level South Plumbing New Work Plan	P3.0	4/26/23	P3.0
24.	Main Level South Plumbing New Work Plan	P3.1	4/26/23	P3.1
25.	Electrical Detail, Symbols and Abbreviations	E1.0	4/26/23	E1.0
26.	Main Level Central Electrical Demolition Work	ED3.1	4/26/23	ED3.1
27.	Main Level South Electrical Demolition Work	ED3.2	4/26/23	ED3.2
28.	Main Level North Electrical New Work	E3.0	4/26/23	E3.0
29.	Main Level Central Electrical New Work	E3.1	4/26/23	E3.1
30.	Main Level South Electrical New Work	E3.2	4/26/23	E3.2
31.	Electrical One-Line Diagram and Schedules	E6.0	4/26/23	E6.0

END OF SECTION 000115

SECTION 001116 - INVITATION FOR BID

1.0 OWNER:

A. The State of Missouri
Office of Administration,
Division of Facilities Management, Design and Construction
Jefferson City, Missouri

2.0 PROJECT TITLE AND NUMBER:

A. Replace Boilers and Controls
Farmington Correction Center
Farmington, MO, Missouri
Project No.: C2006-01

3.0 BIDS WILL BE RECEIVED:

A. Until: 1:30 PM, Tuesday, August 29, 2023

B. **Only electronic bids on MissouriBUYS shall be accepted: https://missouribuys.mo.gov. Bidder must be registered to bid.**

4.0 DESCRIPTION:

A. Scope: The project includes replacing burners and boiler controls on three 41,000 MBH steam boilers, demolishing (2) Existing Steam Boilers, installing a new steam to domestic hot water plant to support the south loop, installing a new steam to heating water plant to support the south loop, installing a new domestic water booster skid to support the plant and campus, installing new pre-insulated fiberglass piping from central plant to south loop, and all infrastructure to support scope listed above.

Volume 2 (Alternate #1): The Work includes, but is not limited to, the demolition of steam engine generators, replacement of existing pumped condensate and make-up water piping systems, the installation of a new reverse water treatment system, RO water storage tank, RO water feed pumps, and associated structural, plumbing, piping, insulation, power, control, and instrumentation systems.

B. MBE/WBE/SDVE Goals: MBE 10%, WBE 10%, and SDVE 3%**. NOTE: Only MBE/WBE firms certified by the State of Missouri Office of Equal Opportunity as of the date of bid opening, or SDVE(s) meeting the requirements of Section 34.074, RSMo and 1 CSR 30-5.010, can be used to satisfy the MBE/WBE/SDVE participation goals for this project.**

C. **NOTE: Bidders are provided new Good Faith Effort (GFE) forms on MissouriBUYS.

5.0 PRE-BID MEETING:

A. Place/Time**:** 10:30 AM, Thursday, August 10, 2023, at Farmington Correctional Center Boiler Plant, 1012 West Columbia Street, Farmington, MO.

B. Access to State of Missouri property requires presentation of a photo ID by all persons

6.0 HOW TO GET PLANS & SPECIFICATIONS:

A. View Only Electronic bid sets are available at no cost or paper bid sets for a deposit of $100.00 from American Document Solutions (ADS). MAKE CHECKS PAYABLE TO: American Document Solutions. Mail to: American Document Solutions, 1400 Forum Blvd., Suite 7A, Columbia, Missouri 65203. Phone 573-446-7768, Fax 573-355-5433, https://www.adsplanroom.net. NOTE: Prime contractors will be allowed a maximum of two bid sets at the deposit rate shown above. Other requesters will be allowed only one bid set at this rate. Additional bid sets or parts thereof may be obtained by any bidder at the cost of printing and shipping by request to American Document Solutions at the address shown above. **Bidder must secure at least one bid set to become a planholder.**

B. **Refunds: Return plans and specifications in unmarked condition within 15 working days of bid opening to American Document Solutions, 1400 Forum Blvd., Suite 7A, Columbia, Missouri 65203. Phone 573-446-7768, Fax 573-355-5433. Deposits for plans not returned within 15 working days shall be forfeited.**

C. Information for upcoming bids, including downloadable plans, specifications, Invitation for Bid, bid tabulation, award, addenda, and access to the ADS planholders list, is available on the Division of Facilities Management, Design and Construction's web site: https://oa.mo.gov/facilities/bid-opportunities/bid-listing-electronic-plans.

7.0 POINT OF CONTACT:

A. Designer Volume 1: McClure Engineering, Eric Poettker, 314-345-6232, email: EPoettker@mcclureeng.com

B. Designer Volume 2: Rogers-Schmidt Engineering Co., Chris Barth, 636-600-1551, email: cbarth@rogers-schmidt.com

C. Project Manager: Christopher Lloyd, 573-526-0160, email: Christopher.Lloyd@oa.mo.gov

8.0 GENERAL INFORMATION:

A. The State reserves the right to reject any and all bids and to waive all informalities in bids. No bid may be withdrawn for a period of 20 working days subsequent to the specified bid opening time. The contractor shall pay not less than the prevailing hourly rate of wages for work of a similar character in the locality in which the work is performed, as determined by the Missouri Department of Labor and Industrial Relations and as set out in the detailed plans and specifications.

B. Bid results will be available at https://oa.mo.gov/facilities/bid-opportunities/bid-listing-electronic-plans after it is verified that at least one bid is awardable and affordable.

Very Important MissouriBUYS Instructions to Help Submit a Bid Correctly

A. The bidder shall submit his or her bid and all supporting documentation on MissouriBUYS eProcurement System. No hard copy bids shall be accepted. Go to https://missouribuys.mo.gov and register. The bidder must register and complete a profile fully with all required documents submitted prior to submitting a bid.

B. Once registered, log in.
1. Under "Solicitation" select "View Current Solicitations."
2. Under "Filter by Agency" select "OA-FMDC-Contracts Chapter 8", then click "Filter Solicitation" button.
3. Select "Active Solicitations" tab.
4. To see the Solicitation Summary, click on the Project Number and the summary will open. Click each heading to open detailed information.

C. Here are simplified instructions for uploading the bid to MissouriBUYS:
1. Find the solicitation by completing Steps 1 through 4 above.
2. Select the three dots under "Actions." Select "Add New Response."
3. When the Quote box opens, give the response a title and select "OK."
4. The detailed solicitation will open. Select "Check All" for the Original Solicitation Documents, open each document, and select "Accept." If this step is not completed, a bid cannot be uploaded. Scroll to the bottom of the page and select "Add Attachments." If you do not see this command, not all documents have been opened and accepted.
5. The Supplier Attachments box will open. Select "Add Attachment" again.
6. The Upload Documents box will open. Read the instructions for uploading. Disregard the "Confidential" check box.
7. Browse and attach up to 5 files at a time. Scroll to bottom of box and select "Upload." The Supplier Attachments box will open. Repeat Steps 5 through 7 if more than 5 files are to be uploaded.
8. When the Supplier Attachments box opens again and uploading is complete, select "Done." A message should appear that the upload is successful. If it does not, go to the Bidder Response tab and select "Submit."
9. The detailed solicitation will open. At the bottom select "Close."

D. Any time a bidder wants to modify the bid, he or she will have to submit a new one. FMDC will open the last response the bidder submits. The bidder may revise and submit the bid up to the close of the solicitation (bid date and time). Be sure to allow for uploading time so that the bid is successfully uploaded prior to the 1:30 PM deadline; we can only accept the bid if it is uploaded before the deadline.

E. If you want to verify that you are uploading documents correctly, please contact Paul Girouard: 573-751-4797, paul.girouard@oa.mo.gov ; April Howser: 573-751-0053, April.Howser@oa.mo.gov ; or Mandy Roberson: 573-522-0074, Mandy.Roberson@oa.mo.gov.

F. If you are experiencing login issues, please contact Web Procure Support (Proactis) at 866-889-8533 anytime from 7:00 AM to 7:00 PM Central Time, Monday through Friday. If you try using a userid or password several times that is incorrect, the system will lock you out. Web Procure Support is the only option to unlock you! If you forget your userid or password, Web Procure Support will provide a temporary userid or password. Also, if it has been a while since your last successful login and you receive an "inactive" message, contact Web Procure (Proactis). If you are having a registration issue, you may contact Office of Administration Division of Purchasing at 573-751-3491.

IMPORTANT REMINDER REGARDING REQUIREMENT FOR OEO CERTIFICATION

A. SECTION 002113 – INSTRUCTIONS TO BIDDERS: Article 15.0, Section D1:

As of July 1, 2020, all MBE, WBE, and MBE/WBE contractors, subcontractors, and suppliers must be certified by the State of Missouri, Office of Equal Opportunity. No certifications from other Missouri certifying agencies will be accepted.

SECTION 002113 – INSTRUCTIONS TO BIDDERS

1.0 - SPECIAL NOTICE TO BIDDERS

A. If awarded a contract, the Bidder's employees, and the employees of all subcontractors, who perform the work on the project must adhere to requirements in Section 013513 – Site Security and Health Requirements as applicable per Agency.

B. The Bidder's prices shall include all city, state, and federal sales, excise, and similar taxes that may lawfully be assessed in connection with the performance of work, and the purchased of materials to be incorporated in the work. THIS PROJECT IS NOT TAX EXEMPT.

2.0 - BID DOCUMENTS

A. The number of sets obtainable by any one (1) party may be limited in accordance with available supply.

B. For the convenience of contractors, sub-contractors and suppliers, copies of construction documents are on file at the office of the Director, Division of Facilities Management, Design and Construction and on the Division's web site - https://oa.mo.gov/facilities/bid-opportunities/bid-listing-electronic-plans.

3.0 - BIDDERS' OBLIGATIONS

A. Bidders must carefully examine the entire site of the work and shall make all reasonable and necessary investigations to inform themselves thoroughly as to the facilities available as well as to all the difficulties involved in the completion of all work in accordance with the specifications and the plans. Bidders are also required to examine all maps, plans and data mentioned in the specifications. No plea of ignorance concerning observable existing conditions or difficulties that may be encountered in the execution of the work under this contract will be accepted as an excuse for any failure or omission on the part of the contractor to fulfill in every detail all of the requirements of the contract, nor accepted as a basis for any claims for extra compensation.

B. Under no circumstances will contractors give their plans and specifications to another contractor. Any bid received from a contractor whose name does not appear on the list of plan holders may be subject to rejection.

4.0 - INTERPRETATIONS

A. No bidder shall be entitled to rely on oral interpretations as to the meaning of the plans and specifications or the acceptability of alternate products, materials, form or type of construction. Every request for interpretation shall be made in writing and submitted with all supporting documents not less than five (5) working days before opening of bids. Every interpretation made to a bidder will be in the form of an addendum and will be sent as promptly as is practicable to all persons to whom plans and specifications have been issued. All such addenda shall become part of the contract documents.

B. Approval for an "acceptable substitution" issued in the form of an addendum as per Paragraph 4A above, and as per Article 3.1 of the General Conditions; ACCEPTABLE SUBSTITUTIONS shall constitute approval for use in the project of the product.

C. An "acceptable substitution" requested after the award of bid shall be approved if proven to the satisfaction of the Owner and the Designer as per Article 3.1, that the product is acceptable in design, strength, durability, usefulness, and convenience for the purpose intended. Approval of the substitution after award is at the sole discretion of the Owner.

D. A request for "Acceptable Substitutions" shall be made on the Section 006325 Substitution Request Form. The request shall be sent directly to the project Designer. A copy of said request should also be mailed to the Owner, Division of Facilities Management, Design and Construction, Post Office Box 809, Jefferson City, Missouri 65102.

5.0 - BIDS AND BIDDING PROCEDURE

A. Bidders shall submit all submission forms and accompanying documents listed in SECTION 004113 – BID FORM, Article 5.0, ATTACHMENTS TO BID by the stated time or their bid will be rejected for being non-responsive.

Depending on the specific project requirements, **the following is a GENERIC list** of all possible bid forms that may be due with bid submittals and times when they may be due. Please check for specific project requirements on the proposal form (Section 004113). ***Not all of the following bid forms may be required to be submitted.***

Bid Submittal – due before stated date and time of bid opening (see IFB):

004113	Bid Form (all pages are always required)
004322	Unit Prices Form
004336	Proposed Subcontractors Form
004337	MBE/WBE/SDVE Compliance Evaluation Form
004338	MBE/WBE/SDVE Eligibility Determination for Joint Ventures
004339	MBE/WBE/SDVE GFE Determination
004340	SDVE Business Form
004541	Affidavit of Work Authorization
004545	Anti-Discrimination Against Israel Act Certification form

B. All bids shall be submitted without additional terms and conditions, modification or reservation on the bid forms with each space properly filled. Bids not on these forms will be rejected.

C. All bids shall be accompanied by a bid bond executed by the bidder and a duly authorized surety company, certified check, cashier's check or bank draft made payable to the Division of Facilities Management, Design and Construction, State of Missouri, in the amount indicated on the bid form, Section 004113. Failure of the contractor to submit the full amount required shall be sufficient cause to reject his bid. The bidder agrees that the proceeds of the check, draft or bond shall become the property of the State of Missouri, if for any reason the bidder withdraws his bid after closing, or if on notification of award refuses or is unable to execute tendered contract, provide an acceptable performance and payment bond, provide evidence of required insurance coverage and/or provide required copies of affirmative action plans within ten (10) working days after such tender.

D. The check or draft submitted by the successful bidder will be returned after the receipt of an acceptable performance and payment bond and execution of the formal contract. Checks or drafts of all other bidders will be returned within a reasonable time after it is determined that the bid represented by same will receive no further consideration by the State of Missouri. Bid bonds will only be returned upon request.

6.0 - SIGNING OF BIDS

A. A bid from an individual shall be signed as noted on the Bid Form.

B. A bid from a partnership or joint venture shall require only one signature of a partner, an officer of the joint venture authorized to bind the venture or an attorney-in-fact. If the bid is signed by an officer of a joint venture or an attorney-in-fact, a document evidencing the individual's authority to execute contracts should be included with the bid form.

C. A bid from a limited liability company (LLC) shall be signed by a manager or a managing member of the LLC.

D. A bid from a corporation shall have the correct corporate name thereon and the signature of an authorized officer of the corporation manually written. Title of office held by the person signing for the corporation shall appear, along with typed name of said individual. Corporate license number shall be provided and, if a corporation organized in a state other than Missouri, a Certificate of Authority to do business in the State of Missouri shall be attached. In addition, for corporate proposals, the President or Vice-President should sign as the bidder. If the signator is other than the corporate president or vice president, the bidder must provide satisfactory evidence that the signator has the legal authority to bind the corporation.

E. A bid should contain the full and correct legal name of the Bidder. If the Bidder is an entity registered with the Missouri Secretary of State, the Bidder's name on the bid form should appear as shown in the Secretary of State's records.

F. The Bidder should include its corporate license number on the Bid Form and, if the corporation is organized in a state other than Missouri, a Certificate of Authority to do business in the State of Missouri shall be attached to the bid form.

7.0 - RECEIVING BID SUBMITTALS

A. It is the bidder's sole responsibility to assure receipt by Owner of bid submittals by the date and time specified in the Invitation for Bid. Bids received after the date and time specified shall not be considered by the Owner.

B. Bids must be submitted through the MissouriBUYS statewide eProcurement system (https://www.missouribuys.mo.gov/) in accordance with the instructions for that system. The Owner shall only accept bids submitted through MissouriBUYS. Bids received by the Owner through any other means, including hard copies, shall not be considered and will be discarded by the Owner unopened.

C. To respond to an Invitation for Bid, the Bidder must first register with MissouriBUYS by going through the MissouriBUYS Home Page (https://www.missouribuys.mo.gov/), clicking the "Register" button at the top of the page, and completing the Vendor Registration. Once registered, the Bidder accesses its account by clicking the "Login" button at the top of the MissouriBUYS Home Page. Enter your USERID and PASSWORD, which the Bidder will select. Under Solicitations, select "View Current Solicitations." A new screen will open. Under "Filter by Agency" select "OA-FMDC-Contracts Chapter 8." Under "Filter by Opp. No." type in the State Project Number. Select "Submit." Above the dark blue bar, select "Other Active Opportunities." To see the Solicitation Summary, single click the Opp. No. (Project Number) and the summary will open. Single quick click each blue bar to open detailed information. The Bidder must read and accept the Original Solicitation Documents and complete all identified requirements. The Bidder should download and save all of the Original Solicitation Documents on its computer so that the Bidder can prepare its response to these documents. The Bidder should upload its completed response to the downloaded documents as an attachment to the electronic solicitation response.

D. Step-by-step instructions for how a registered vendor responds to a solicitation electronically are provided in Section 001116 – Invitation For Bid.

E. The Bidder shall submit its bid on the forms provided by the Owner on MissouriBUYS with each space fully and properly completed, including all amounts required for alternate bids, unit prices, cost accounting data, etc. The Owner may reject bids that are not on the Owner's forms or that do not contain all requested information.

F. No Contractor shall stipulate in his bid any conditions not contained in the specifications or standard bid form contained in the contract documents. To do so may subject the Contractor's bid to rejection.

G. The completed forms shall be without interlineations, alterations or erasures.

8.0 - MODIFICATION AND WITHDRAWAL OF BIDS

A. Bidder may withdraw his bid at any time prior to scheduled closing time for receipt of bids, but no bidder may withdraw his bid for a period of twenty (20) working days after the scheduled closing time for receipt of bids.

B. The Bidder shall modify his or her original bid by submitting a revised bid on MissouriBUYS.

9.0 - AWARD OF CONTRACT

A. The Owner reserves the right to reject any and/or all bids and further to waive all informalities in bidding when deemed in the best interest of the State of Missouri.

B. The Owner reserves the right to let other contracts in connection with the work, including but not by way of limitation, contracts for the furnishing and installation of furniture, equipment, machines, appliances and other apparatus.

C. The Owner shall award a contract to the lowest, responsive, responsible Bidder in accordance with Section 8.250, RSMo. No contract will be awarded to any Bidder who has had a contract with the Owner terminated within the preceding twelve months for material breach of contract or who has been suspended or debarred by the Owner.

D. Award of alternates, if any, will be made in numerical order unless all bids received are such that the order of acceptance of alternates does not affect the determination of the lowest, responsive, responsible bidder.

E. No bid shall be considered binding upon the Owner until the written contract has been properly executed, a satisfactory bond has been furnished, evidence of required insurance coverage, submittal of executed Section 004541, Affidavit of Work Authorization form, documentation evidencing enrollment and participation in a federal work authorization program has been received and an affirmative action plan submitted. Failure to execute and return the contract and associated documents within the prescribed period of time shall be treated, at the option of the Owner, as a breach of bidder's obligation and the Owner shall be under no further obligation to bidder.

F. If the successful bidder is doing business in the State of Missouri under a fictitious name, he shall furnish to Owner, attached to the Bid Form, a properly certified copy of the certificate of Registration of Fictitious Name from the State of Missouri, and such certificate shall remain on file with the Owner.

G. Any successful bidder which is a corporation organized in a state other than Missouri shall furnish to the Owner, attached to the Bid Form, a properly certified copy of its current Certificate of Authority to do business in the State of Missouri, such certificate to remain on file with the Owner. No contract will be awarded by the Owner unless such certificate is furnished by the bidder.

H. Any successful bidder which is a corporation organized in the State of Missouri shall furnish at its own cost to the Owner, if requested, a Certificate of Good Standing issued by the Secretary of State, such certificate to remain on file with the Owner.

I. Transient employers subject to Sections 285.230 and 285.234, RSMo, (out-of-state employers who temporarily transact any business in the State of Missouri) may be required to file a bond with the Missouri Department of Revenue. No contract will be awarded by the Owner unless the successful bidder certifies that he has complied with all applicable provisions of Section 285.230-234.

J. Sections 285.525 and 285.530, RSMo, require business entities to enroll and participate in a federal work authorization program in order to be eligible to receive award of any state contract in excess of $5,000. Bidders should submit with their bid an Affidavit of Work Authorization (Section 004541) along with appropriate documentation evidencing such enrollment and participation. Section-004541, Affidavit of Work Authorization is located on the MissouriBUYS solicitation for this project. Bidders must also submit an E-Verify Memorandum before the Owner may award a contract to the Bidder. Information regarding a E-Verify is located at https://www.uscis.gov/e-verify/. The contractor shall be responsible for ensuring that all subcontractors and suppliers associated with this contract enroll in E-Verify.

10.0 - CONTRACT SECURITY

A. The successful bidder shall furnish a performance/payment bond as set forth in General Conditions Article 6.1 on a condition prior to the State executing the contract and issuing a notice to proceed.

11.0 - LIST OF SUBCONTRACTORS

A. If required by "Section 004113 – Bid Form," each bidder must submit as part of their bid a list of subcontractors to be used in performing the work (Section 004336). The list must specify the name of the single designated subcontractor, for each category of work listed in "Section 004336 - Proposed Subcontractors Form." If work within a category will be performed by more than one subcontractor, the bidder must provide the name of each subcontractor and specify the exact portion of the work to be done by each. Failure to list the Bidder's firm, or a subcontractor for each category of work identified on the Bid Form or the listing of more than one subcontractor for any category without designating the portion of work to be performed by each shall be cause for rejection of the bid. If the bidder intends to perform any of the designated subcontract work with the use of his own employees, the bidder shall make that fact clear, by listing his own firm for the subject category. **If any category of work is left vacant, the bid shall be rejected.**

12.0 - WORKING DAYS

A. Contract duration time is stated in working days and will use the following definition in determining the actual calendar date for contract completion:

1. Working days are defined as all calendar days except Saturdays, Sundays and the following State of Missouri observed holidays: New Year's Day, Martin Luther King, Jr. Day, Lincoln Day, Washington's Birthday, Truman Day, Memorial Day, Juneteenth, Independence Day, Labor Day, Columbus Day, Veterans Day, Thanksgiving Day and Christmas Day.

13.0 - AMERICAN AND MISSOURI - MADE PRODUCTS AND FIRMS

A. By signing the bid form and submitting a bid on this project, the Bidder certifies that it will use American and Missouri products as set forth in Article 1.7 of the General Conditions. Bidders are advised to review those requirements carefully prior to bidding.

B. A preference shall be given to Missouri firms, corporations or individuals, or firms, corporations or individuals that maintain Missouri offices or places of business, when the quality of performance promised is equal or better and the price quoted is the same or less.

C. Pursuant to Section 34.076, RSMo, a contractor or Bidder domiciled outside the boundaries of the State of Missouri shall be required, in order to be successful, to submit a bid the same percent less than the lowest bid submitted by a responsible contractor or Bidder domiciled in Missouri as would be required for such a Missouri domiciled contractor or Bidder to succeed over the bidding contractor or Bidder domiciled outside Missouri on a like contract or bid being let in the person's domiciliary state and, further, the contractor or Bidder domiciled outside the boundaries of Missouri shall be required to submit an audited financial statement as would be required of a Missouri domiciled contractor or Bidder on a like contract or bid being let in the domiciliary state of that contractor or Bidder.

14.0 – ANTI-DISCRIMINATION AGAINST ISRAEL ACT CERTIFICATION:

A. Pursuant to section 34.600, RSMo, if the Bidder meets the section 34.600, RSMo, definition of a "company" and the Bidder has ten or more employees, the Bidder must certify in writing that the Bidder is not currently engaged in a boycott of goods or services from the State of Israel as defined in section 34.600, RSMo, and shall not engage in a boycott of goods or services from the State of Israel, if awarded a contract, for the duration of the contract. The Bidder is requested to complete and submit the applicable portion of Section 004545 - Anti-Discrimination Against Israel Act Certification with their Bid Form. The applicable portion of the exhibit must be submitted prior to execution of a contract by the Owner and issuance of Notice to Proceed. If the exhibit is not submitted, the Owner shall rescind its Intent to Award and move to the next lowest, responsive, responsible bidder.

15.0 - MBE/WBE/SDVE INSTRUCTIONS

A. Definitions:

1. **"MBE"** means a Minority Business Enterprise.

2. **"MINORITY"** has the same meaning as set forth in 1 C.S.R. 10-17.010.

3. **"MINORITY BUSINESS ENTERPRISE"** has the same meaning as set forth in section 37.020, RSMo.

4. **"WBE"** means a Women's Business Enterprise.

5. **"WOMEN'S BUSINESS ENTERPRISE"** has the same meaning as set forth in section 37.020, RSMo.

6. **"SDVE"** means a Service-Disabled Veterans Enterprise.

7. **"SERVICE-DISABLED VETERAN"** has the same meaning as set forth in section 34.074, RSMo.

8. **"SERVICE-DISABLED VETERAN ENTERPRISE"** has the same meaning as "Service-Disabled Veteran Business" set forth in section 34.074, RSMo.

B. MBE/WBE/SDVE General Requirements:

1. For all bids greater than $100,000, the Bidder shall obtain MBE, WBE and SDVE participation in an amount equal to or greater than the percentage goals set forth in the Invitation for Bid and the Bid Form, unless the Bidder is granted a Good Faith Effort waiver by the Director of the Division, as set forth below. If the Bidder does not meet the MBE, WBE and SDVE goals, or make a good faith effort to do so, the Bidder shall be non-responsive, and its bid shall be rejected.

2. The Bidder should submit with its bid all of the information requested in the MBE/WBE/SDVE Compliance Evaluation Form for every MBE, WBE, or SDVE subcontractor or material supplier the Bidder intends to use for the contract work. The Bidder is required to submit all appropriate MBE/WBE/SDVE documentation before the stated time and date set forth in the Invitation for Bid. If the Bidder fails to provide such information by the specified date and time, the Owner shall reject the bid.

3. The Director reserves the right to request additional information from a Bidder to clarify the Bidder's proposed MBE, WBE, and/or SDVE participation. The Bidder shall submit the clarifying information requested by the Owner within two (2) Working Days of receiving the request for clarification.

4. Pursuant to section 34.074, RSMo, a Bidder that is a SDVE doing business as Missouri firm, corporation, or individual, or that maintains a Missouri office or place of business, shall receive a three-point bonus preference in the contract award evaluation process. The bonus preference will be calculated and applied by reducing the bid amount of the eligible SDVE by three percent of the apparent low responsive bidder's bid. Based on this calculation, if the eligible SDVE's evaluation is less than the apparent low responsive bidder's bid, the eligible SDVE's bid becomes the apparent low responsive bid. This reduction is for evaluation purposes only, and will have no impact on the actual amount(s) of the bid or the amount(s) of any contract awarded. In order to be eligible for the SDVE preference, the Bidder must complete and submit with its bid the Missouri Service Disabled Veteran Business Form, and any information required by the form. The form is available on the MissouriBUYS solicitation for this project.

C. Computation of MBE/WBE/SDVE Goal Participation:

1. A Bidder who is a MBE, WBE, or SDVE may count 100% of the contract towards the MBE, WBE or SDVE goal, less any amounts awarded to another MBE, WBE or SDVE. (NOTE: A MBE firm that bids as general contractor must obtain WBE and SDVE participation; a WBE firm that bids as a general contractor must obtain MBE and SDVE participation; and a SDVE firm that bids as general contractor must obtain MBE and WBE participation.) In order for the remaining contract amount to be counted towards the MBE, WBE or SDVE goal, the Bidder must complete the MBE/WBE/SDVE Compliance Evaluation Form (Section 004337) identifying itself as an MBE, WBE or SDVE.

2. The total dollar value of the work granted to a certified MBE, WBE or SDVE by the Bidder shall be counted towards the applicable goal.

3. Expenditures for materials and supplies obtained from a certified MBE, WBE, or SDVE supplier or manufacturer may be counted towards the MBE, WBE and SDVE goals, if the MBE, WBE, or SDVE assumes the actual and contractual responsibility for the provision of the materials and supplies.

4. The total dollar value of the work granted to a second or subsequent tier subcontractor or a supplier may be counted towards a Bidder's MBE, WBE and SDVE goals, if the MBE, WBE, or SDVE properly assumes the actual and contractual responsibility for the work.

5. The total dollar value of work granted to a certified joint venture equal to the percentage of the ownership and control of the MBE, WBE, or SDVE partner in the joint venture may be counted towards the MBE/WBE/SDVE goals.

6. Only expenditures to a MBE, WBE, or SDVE that performs a commercially useful function in the work may be counted towards the MBE, WBE and SDVE goals. A MBE, WBE, or SDVE performs a commercially useful function when it is responsible for executing a distinct element of the work and carrying out its responsibilities by actually performing, managing and supervising the work or providing supplies or manufactured materials.

D. Certification of MBE/WBE/SDVE Subcontractors:

1. In order to be counted towards the goals, an MBE or WBE must be certified by the State of Missouri Office of Equal Opportunity and an SDVE must be certified by the State of Missouri, Office of Administration, Division of Purchasing and Material Management or by the Department of Veterans Affairs.

2. The Bidder may determine the certification status of a proposed MBE or WBE subcontractor or supplier by referring to the Office of Equal Opportunity (OEO)'s online MBE/WBE directory (https://apps1.mo.gov/MWBCertifiedFirms/). The Bidder may determine the eligibility of a SDVE subcontractor or supplier by referring to the Division of Purchasing and Materials Management's online SDVE directory (https://oa.mo.gov/sites/default/files/sdvelisting.pdf) or the Department of Veterans Affairs' directory (https://vetbiz.va.gov/basic-search/).

3. Additional information, clarifications, etc., regarding the listings in the directories may be obtained by calling the Division at (573)751-3339 and asking to speak to the Contract Specialist of record as shown in the Supplementary Conditions (Section 007300).

E. Waiver of MBE/WBE/SDVE Participation:

1. If a Bidder has made a good faith effort to secure the required MBE, WBE and/or SDVE participation and has failed, the Bidder shall submit with its bid the information requested in MBE/WBE/SDVE Good Faith Effort (GFE) Determination form. The GFE forms are located on the MissouriBUYS solicitation for this project. The Director will determine if the Bidder made a good faith effort to meet the applicable goals. If the Director determines that the Bidder did not make a good faith effort, the bid shall be rejected as being nonresponsive to the bid requirements. Bidders who demonstrate that they have made a good faith effort to include MBE, WBE, and/or SDVE participation will be determined to be responsive to the applicable participation goals, regardless of the percent of actual participation obtained, if the bid is otherwise acceptable.

2. In determining whether a Bidder has made a good faith effort to obtain MBE, WBE and/or SDVE participation, the Director may evaluate the factors set forth in 1 CSR 30-5.010(6)(C) and the following:

   a. The amount of actual participation obtained;

   b. How and when the Bidder contacted potential MBE, WBE, and SDVE subcontractors and suppliers;

   c. The documentation provided by the Bidder to support its contacts, including whether the Bidder provided the names, addresses, phone numbers, and dates of contact for MBE/WBE/SDVE firms contacted for specific categories of work;

   d. If project information, including plans and specifications, were provided to MBE/WBE/SDVE subcontractors;

   e. Whether the Bidder made any attempts to follow-up with MBE, WBE or SDVE firms prior to bid;

   f. Amount of bids received from any of the subcontractors and/or suppliers that the Bidder contacted;

   g. The Bidder's stated reasons for rejecting any bids;

3. If no bidder has obtained any participation in a particular category (MBE/WBE/SDVE) or made a good faith effort to do so, the Director may waive that goal rather than rebid.

F. Contractor MBE/WBE/SDVE Obligations

1. If awarded a contract, the Bidder will be contractually required to subcontract with or obtain materials from the MBE, WBE, and SDVE firms listed in its bid, in amounts equal to or greater than the dollar amount bid, unless the amount is modified in writing by the Owner.

2. If the Contractor fails to meet or maintain the participation requirements contained in the Contractor's bid, the Contractor must satisfactorily explain to the Director why it cannot comply with the requirement and why failing meeting the requirement was beyond the Contractor's control. If the Director finds the Contractor's explanation unsatisfactory, the Director may take any appropriate action including, but not limited to:

    a. Declaring the Contractor ineligible to participate in any contracts with the Division for up to twelve (12) months (suspension); and/or

    b. Declaring the Contractor be non-responsive to the Invitation for Bid, or in breach of contract and rejecting the bid or terminating the contract.

3. If the Contractor replaces an MBE, WBE, or SDVE during the course of this contract, the Contractor shall replace it with another MBE, WBE, or SDVE or make a good faith effort to do so. All MBE, WBE and SDVE substitutions must be approved by the Director.

4. The Contractor shall provide the Owner with regular reports on its progress in meeting its MBE/WBE/SDVE obligations. At a minimum, the Contractor shall report the dollar-value of work completed by each MBE, WBE, or SDVE during the preceding month and the cumulative total of work completed by each MBE, WBE or SDVE to date with each monthly application for payment. The Contractor shall also make a final report, which shall include the total dollar-value of work completed by each MBE, WBE, and SDVE during the entire contract.

STATE OF MISSOURI
DIVISION OF FACILITIES MANAGEMENT, DESIGN AND CONSTRUCTION
MBE/WBE/SDVE DIRECTORIES

The MBE/WBE Directory for goods and services is maintained by the Office of Equal Opportunity (OEO) and is located at the following web address:

https://apps1.mo.gov/MWBCertifiedFirms/

The SERVICE DISABLED VETERAN ENTERPRISE (SDVE) Directories may be accessed at the following web addresses:

https://purch.oa.mo.gov/media/pdf/listing-certified-missouri-service-disabled-veteran-business-enterprises-sdves

https://veterans.certify.sba.gov/#search

State of Missouri Construction Contract

THIS AGREEMENT is made (DATE) by and between:

Contractor Name and Address

hereinafter called the "Contractor,"

and the **State of Missouri**, hereinafter called the **"Owner**", represented by the Office of Administration, Division of Facilities Management, Design and Construction, on behalf of the Department of Corrections.

WITNESSETH, that the Contractor and the Owner, for the consideration stated herein agree as follows:

ARTICLE 1. STATEMENT OF WORK

The Contractor shall furnish all labor and materials and perform all work required for furnishing and installing all labor, materials, equipment and transportation and everything necessarily inferred from the general nature and tendency of the plans and specifications for the proper execution of the work for:

Project Name:	**Replace Boilers and Controls** **Farmington Correction Center** **Farmington, Missouri**
Project Number:	**C2006-01**

in strict accordance with the Contract Documents as enumerated in Article 7, all of which are made a part hereof.

ARTICLE 2. TIME OF COMPLETION

The contract performance time is **160 working days** from the transmittal date of this agreement. The contract completion date is **MONTH, DAY, YEAR**. This time includes ten (10) working days for the Contractor to receive, sign and return the contract form along with required bonding and insurance certificates. Failure of the Contractor to provide correct bonding and insurance within the ten (10) working days shall not be grounds for a time extension. Receipt of proper bonding and insurance is a condition precedent to the formation of the contract and if not timely received, may result in forfeiture of the Contractor's bid security. Work may not commence until the Owner issues a written Notice to Proceed and must commence within seven (7) working days thereafter.

ARTICLE 3. LIQUIDATED DAMAGES

Whenever time is mentioned in this contract, time shall be and is of the essence of this contract. The Owner would suffer a loss should the Contractor fail to have the work embraced in this contract fully completed on or before the time above specified. THEREFORE, the parties hereto realize in order to adjust satisfactorily the damages on account of such failure that it might be impossible to compute accurately or estimate the amount of such loss or damages which the Owner would sustain by reason of failure to complete fully said work within the time required by this contract. The Contractor hereby covenants and agrees to pay the Owner, as and for **liquidated damages, the sum of $1,000** per day for each and every day, Sunday and legal holidays excepted, during which the work remains incomplete and unfinished. Any sum which may be due the Owner for such damages shall be deducted and retained by the Owner from any balance which may be due the Contractor when said work shall have been finished and accepted. But such provisions shall not release the Bond of the Contractor from liability according to its terms. In case of failure to complete, the Owner will be under no obligation to show or prove any actual or specific loss or damage.

ARTICLE 4. CONTRACT SUM

The Owner shall pay the Contractor for the prompt, faithful and efficient performance of the conditions and undertakings of this contract, subject to additions, and deductions as provided herein, in current funds the sum of:

Base Bid: $

Alternate No. 1: $

TOTAL CONTRACT AMOUNT: ($CONTRACT AMOUNT)

UNIT PRICES: The Owner accepts the following Unit Prices:

For changing specified quantities of work from those indicated by the contract drawings and specifications, upon written instructions of Owner, the following unit prices shall prevail. The unit prices include all labor, overhead and profit, materials, equipment, appliances, bailing, shoring, shoring removal, etc., to cover the finished work of the several kinds of work called for. Only a single unit price shall be given and it shall apply for either MORE or LESS work than that shown on the drawings and called for in the specifications or included in the Base Bid. In the event of more or less units than so indicated or included, change orders may be issued for the increased or decreased amount.

ARTICLE 5. PREVAILING WAGE RATE

MISSOURI PREVAILING WAGE LAW (Sections 290.210 to 290.340, RSMo): The Contractor shall pay not less than the specified hourly rate of wages, as set out in the wage order attached to and made part of the specifications for work under this contract, to all workers performing work under the contract, in accordance with sections 290.210 to 290.340, RSMo. The Contractor shall forfeit a penalty to the Owner of one hundred dollars per day (or portion of a day) for each worker that is paid less than the specified rates for any work done under the contract by the Contractor or by any subcontractor, in accordance with section 290.250, RSMo.

DAVIS-BACON ACT: If this Project is financed in whole or in part from Federal funds (as indicated in the Instructions to Bidders or other bid or contract documents for this Project), then this contract shall be subject to all applicable federal labor statutes, rules and regulations, including provisions of the Davis-Bacon Act, 40 U.S.C. §3141 et seq., and the "Federal Labor Standards Provisions," as further set forth in Section 007333 – Supplementary General Conditions for Federally Funded/Assisted Construction Projects, which is incorporated into the contract by reference. Where the Missouri Prevailing Wage Law and the Davis-Bacon Act require payment of different wages for work performed under this contract, the Contractor and all Subcontractors shall pay the greater of the wages required under either law, on a classification by classification basis.

ARTICLE 6. MINORITY/WOMEN/SERVICE DISABLED VETERAN BUSINESS ENTERPRISE PARTICIPATION

The Contractor has been granted a waiver of the 10% MBE and 10% WBE and 3% SDVE participation goals. The Contractor agrees to secure the MBE/WBE/SDVE participation amounts for this project as follows: (OR)

The Contractor has met the MBE/WBE/SDVE participation goals and agrees to secure the MBE/WBE/SDVE participation amounts for this project as follows:

MBE/WBE/SDVE Firm: Subcontract Amt:$
MBE/WBE/SDVE Firm: Subcontract Amt:$
MBE/WBE/SDVE Firm: Subcontract Amt:$

Total $

MBE/WBE/SDVE assignments identified above shall not be changed without a contract change signed by the Owner.

The Director of the Division of Facilities Management, Design and Construction or his Designee shall be the final authority to resolve disputes and disagreements between the Contractor and the MBE/WBE/SDVE firms listed above when such disputes impact the subcontract amounts shown above.

ARTICLE 7. CONTRACT DOCUMENTS

The following documents are hereby incorporated into this contract by reference (all division/section numbers and titles are as utilized in the Project Manual published by the Owner for this Project):

1. Division 0 – Procurement and Contracting Information, including, but not limited to:
    a. Invitation for Bid (Section 001116)
    b. Instructions to Bidders (Section 002113)
    c. Supplementary Instructions to Bidders (if applicable) (Section 002213)
    d. The following documents as completed and executed by the Contractor and accepted by the Owner, if applicable:
        i. Bid Form (Section 004113)
        ii. Unit Prices (Section 004322)
        iii. Proposed Contractors Form (Section 004336)
        iv. MBE, WBE, SDVE Compliance Evaluation Form(s) (Section 004337)
        v. MBE, WBE, SDVE Eligibility Determination Form for Joint Ventures (Section 004338)
        vi. MBE, WBE, SDVE Good Faith Effort (GFE) Determination Form (Section 004339)
        vii. Missouri Service Disabled Veteran Business Form (Section 004340)
        viii. Affidavit of Work Authorization (Section 004541)
        ix. Affidavit for Affirmative Action (Section 005414)
    e. Performance and Payment Bond, completed and executed by the Contractor and surety (Section 006113)
    f. General Conditions (Section 007213)
    g. Supplementary Conditions (Section 007300)
    h. Supplementary General Conditions for Federally Funded/Assisted Construction Projects (Section 007333)
    i. Wage Rate(s) (Section 007346)
2. Division 1 – General Requirements
3. All Drawings identified in the Project Manual
4. All Technical Specifications included in the Project Manual
5. Addenda, if applicable

ARTICLE 8 – CERTIFICATION

By signing this contract, the Contractor hereby re-certifies compliance with all legal requirements set forth in Section 6.0, Bidder's Certifications of the Bid Form.

Further, if the Contractor provides any "personal information" as defined in §105.1500, RSMo concerning an entity exempt from federal income tax under Section 501(c) of the Internal Revenue Code of 1986, as amended, the Contractor understands and agrees that it is voluntarily choosing to enter into a state contract and providing such information for that purpose. The state will treat such personal information in accord with §105.1500, RSMo.

By signature below, the parties hereby execute this contract document.

APPROVED:

_____	_____
Brian Yansen, Director Division of Facilities Management, Design and Construction	Contractor's Authorized Signature

I, Corporate Secretary, certify that I am Secretary of the corporation named above and that (CONTRACTOR NAME), who signed said contract on behalf of the corporation, was then (TITLE) of said corporation and that said contract was duly signed for and in behalf of the corporation by authority of its governing body, and is within the scope of its corporate powers.

_____

Corporate Secretary

STATE OF MISSOURI
OFFICE OF ADMINISTRATION
DIVISION OF FACILITIES MANAGEMENT, DESIGN AND CONSTRUCTION

AFFIDAVIT FOR AFFIRMATIVE ACTION

PROJECT NUMBER

NAME

First being duly sworn on oath states: that

he/she is the ☐ sole proprietor ☐ partner ☐ officer or ☐ manager or managing member of

NAME

a ☐ sole proprietorship ☐ partnership ☐ limited liability company (LLC)

or ☐ corporation, and as such, said proprietor, partner, or officer is duly authorized to make this affidavit on behalf of said sole proprietorship, partnership, or corporation; that under the contract known as

PROJECT TITLE

Less than 50 persons in the aggregate will be employed and therefore, the applicable Affirmative Action requirements as set forth in Article 1.4 of the General Conditions of the State of Missouri have been met.

PRINT NAME & SIGNATURE	DATE

NOTARY INFORMATION

NOTARY PUBLIC EMBOSSER SEAL	STATE OF	COUNTY (OR CITY OF ST. LOUIS)	**USE RUBBER STAMP IN CLEAR AREA BELOW**
	SUBSCRIBED AND SWORN BEFORE ME, THIS DAY OF YEAR		
	NOTARY PUBLIC SIGNATURE	MY COMMISSION EXPIRES	
	NOTARY PUBLIC NAME (TYPED OR PRINTED)		

MO 300-1401 (05/18) FILE/Construction Contract

Bond No._____

SECTION 006113 - PERFORMANCE AND PAYMENT BOND FORM

KNOW ALL MEN BY THESE PRESENTS, THAT we _____

as principal, and _____

_____as Surety, are held and firmly bound unto the

STATE OF MISSOURI. in the sum of _____ Dollars ($)

for payment whereof the Principal and Surety bind themselves, their heirs, executors, administrators and successors, jointly and severally, firmly by these presents.

WHEREAS, the Principal has, by means of a written agreement dated the _____

day of_____, 20_____, enter into a contract with the State of Missouri for

_____

_____

_____

(Insert Project Title and Number)

NOW, THEREFORE, if the Principal shall faithfully perform and fulfill all the undertakings, covenants, terms, conditions and agreements of said contract during the original term of said contract and any extensions thereof that may be granted by the State of Missouri, with or without notice to the Surety and during the life of any guaranty required under the contract; and shall also faithfully perform and fulfill all undertakings, covenants, terms, conditions and agreements of any and all duly authorized modifications of said contract that may hereafter be made with or without notice to the Surety; and shall also promptly make payment for materials incorporated, consumed or used in connection with the work set forth in the contract referred to above, and all insurance premiums, both compensation and all other kinds of insurance, on said work, and for all labor performed on such work, whether by subcontractor or otherwise, at not less than the prevailing hourly rate of wages for work of a similar character (exclusive of maintenance work) in the locality in which the work is performed and not less than the prevailing hourly rate of wages for legal holiday and overtime work (exclusive of maintenance work) in the locality in which the work is performed both as determined by the Department of Labor and Industrial Relations or determined by the Court of Appeal, as provided for in said contract and in any and all duly authorized modifications of said contract that may be hereafter made, with or without notice to the Surety, then, this obligation shall be void and of no effect, but it is expressly understood that if the Principal should make default in or should fail to strictly, faithfully and efficiently do, perform and comply with any or more of the covenants, agreements, stipulations, conditions, requirements or undertakings, as specified in or by the terms of said contract, and with the time therein named, then this obligation shall be valid and binding upon each of the parties hereto and this bond shall remain in full force and effect; and the same may be sued on at the instance of any material man, laborer, mechanic, subcontractor, individual, or otherwise to whom such payment is due, in the name of the State of Missouri, to the use of any such person.

AND, IT IS FURTHER specifically provided that any modifications which may hereinafter be made in the terms of the contract or in the work to be done under it or the giving by the Owner of any extension of the time for the performance of the contract or any other forbearance on the part of either the Owner or the Principal to the other, shall not in any way release the Principal and the Surety, or either or any of them, their heirs, executors, administrators and successors, from their liability hereunder, notice to the Surety of any such extension, modifications or forbearance being hereby waived.

IN WITNESS WHEREOF, the above bounden parties have executed the within instrument this _____ day of _____, 20 ____.

AS APPLICABLE:

AN INDIVIDUAL

Name: _____

Signature: _____

A PARTNERSHIP

Name of Partner: _____

Signature of Partner: _____

Name of Partner: _____

Signature of Partner: _____

CORPORATION

Firm Name: _____

Signature of President: _____

SURETY

Surety Name: _____

Attorney-in-Fact: _____

Address of Attorney-in-Fact: _____

_____

Telephone Number of Attorney-in-Fact: _____

Signature Attorney-in-Fact: _____

NOTE: Surety shall attach Power of Attorney

STATE OF MISSOURI
OFFICE OF ADMINISTRATION
DIVISION OF FACILITIES MANAGEMENT, DESIGN AND CONSTRUCTION

PRODUCT SUBSTITUTION REQUEST

PROJECT NUMBER

PROJECT TITLE AND LOCATION

CHECK APPROPRIATE BOX

☐ SUBSTITUTION PRIOR TO BID OPENING
(Minimum of (5) working days prior to receipt of Bids as per Article 4 – Instructions to Bidders)

☐ SUBSTITUTION FOLLOWING AWARD
(Maximum of (20) working days from Notice to Proceed as per Article 3 – General Conditions)

FROM: BIDDER/CONTRACTOR (PRINT COMPANY NAME)

TO: ARCHITECT/ENGINEER (PRINT COMPANY NAME)

Bidder/Contractor hereby requests acceptance of the following product or systems as a substitution in accordance with provisions of Division One of the Bidding Documents:

SPECIFIED PRODUCT OR SYSTEM

SPECIFICATION SECTION NO.

SUPPORTING DATA

☐ Product data for proposed substitution is attached (include description of product, standards, performance, and test data)

☐ Sample ☐ Sample will be sent, if requested

QUALITY COMPARISON

	SPECIFIED PRODUCT	SUBSTITUTION REQUEST
NAME, BRAND		
CATALOG NO.		
MANUFACTURER		
VENDOR		

PREVIOUS INSTALLATIONS

PROJECT	ARCHITECT/ENGINEER	
LOCATION		DATE INSTALLED

SIGNIFICANT VARIATIONS FROM SPECIFIED PRODUCT

REASON FOR SUBSTITUTION

DOES PROPOSED SUBSTITUTION AFFECT OTHER PARTS OF WORK?

☐ YES ☐ NO

IF YES, EXPLAIN

SUBSTITUTION REQUIRES DIMENSIONAL REVISION OR REDESIGN OF STRUCTURE OR A/E WORK

☐ YES ☐ NO

BIDDER'S/CONTRACTOR'S STATEMENT OF CONFORMANCE OF PROPOSED SUBSTITUTION TO CONTRACT REQUIREMENT:

We have investigated the proposed substitution. We believe that it is equal or superior in all respects to specified product, except as stated above; that it will provide the same Warranty as specified product; that we have included complete implications of the substitution; that we will pay redesign and other costs caused by the substitution which subsequently become apparent; and that we will pay costs to modify other parts of the Work as may be needed, to make all parts of the Work complete and functioning as a result of the substitution.

BIDDER/CONTRACTOR	DATE

REVIEW AND ACTION

☐ Resubmit Substitution Request with the following additional information:

☐ Substitution is accepted.

☐ Substitution is accepted with the following comments:

☐ Substitution is not accepted.

ARCHITECT/ENGINEER	DATE

STATE OF MISSOURI
OFFICE OF ADMINISTRATION
DIVISION OF FACILITIES MANAGEMENT, DESIGN AND CONSTRUCTION

FINAL RECEIPT OF PAYMENT AND RELEASE

PROJECT NUMBER

KNOW ALL MEN BY THESE PRESENT THAT: hereinafter called "Subcontractor" who heretofore entered into an agreement with hereinafter called "Contractor", for the performance of work and/or furnishing of material for the construction of the project entitled

(PROJECT TITLE, PROJECT LOCATION, AND PROJECT NUMBER)

at

(ADDRESS OF PROJECT)

for the State of Missouri (Owner) which said subcontract is by this reference incorporated herein, in consideration of such final payment by Contractor.

DOES HEREBY:

1. ACKNOWLEDGE that they have been **PAID IN FULL** all sums due for work and materials contracted or done by their Subcontractors, Material Vendors, Equipment and Fixture Suppliers, Agents and Employees, or otherwise in the performance of the Work called for by the aforesaid Contract and all modifications or extras or additions thereto, for the construction of said project or otherwise.
2. RELEASE and fully, finally, and forever discharge the Owner from any and all suits, actions, claims, and demands for payment for work performed or materials supplied by Subcontractor in accordance with the requirements of the above referenced Contract.
1. REPRESENT that all of their Employees, Subcontractors, Material Vendors, Equipment and Fixture Suppliers, and everyone else has been **paid in full** all sums due them, or any of them, in connection with performance of said Work, or anything done or omitted by them, or any of them in connection with the construction of said improvements, or otherwise.

DATED this day of , 20 .

NAME OF SUBCONTRACTOR

BY (TYPED OR PRINTED NAME)

SIGNATURE

TITLE

ORIGINAL: FILE/Closeout Documents

STATE OF MISSOURI
OFFICE OF ADMINISTRATION
DIVISION OF FACILITIES MANAGEMENT,
DESIGN AND CONSTRUCTION

PAY APP NO.	PROJECT NUMBER
CHECK IF FINAL ☐**FINAL**	DATE

MBE/WBE/SDVE PROGRESS REPORT

Remit with **ALL** Progress and Final Payments

(Please check appropriate box) ☐CONSULTANT ☐CONSTRUCTION

PROJECT TITLE	
PROJECT LOCATION	
FIRM	
ORIGINAL CONTRACT SUM (Same as Line Item 1. on Form A of Application for Payment) **$**	TOTAL CONTRACT SUM TO DATE (Same as Line Item 3. on Form A of Application for Payment) **$**

THE TOTAL MBE/WBE/SDVE PARTICIPATION DOLLAR AMOUNT OF THIS PROJECT AS INDICATED IN THE ORIGINAL CONTRACT: **$**

SELECT MBE, WBE, SDVE	ORIGINAL CONTRACT PARTICIPATION AMOUNT	PARTICIPATION AMOUNT PAID-TO-DATE (includes approved contract changes)	CONSULTANT/SUBCONSULTANT OR CONTRACTOR/SUBCONTRACTOR/SUPPLIER COMPANY NAME
☐ MBE ☐ WBE ☐ SDVE	$	$	
☐ MBE ☐ WBE ☐ SDVE	$	$	
☐ MBE ☐ WBE ☐ SDVE	$	$	
☐ MBE ☐ WBE ☐ SDVE	$	$	
☐ MBE ☐ WBE ☐ SDVE	$	$	
☐ MBE ☐ WBE ☐ SDVE	$	$	

Revised 06/2023

STATE OF MISSOURI
OFFICE OF ADMINISTRATION
DIVISION OF FACILITIES MANAGEMENT, DESIGN AND CONSTRUCTION
AFFIDAVIT – COMPLIANCE WITH PREVAILING WAGE LAW

PROJECT NUMBER

Before me, the undersigned Notary Public, in and for the County of _____

State of _____ personally came and appeared _____
(NAME)

_____ of the _____
(POSITION) (NAME OF THE COMPANY)

(a corporation) (a partnership) (a proprietorship) and after being duly sworn did depose and say that all provisions and requirements set out in Chapter 290, Sections 290.210 through and including 290.340, Missouri Revised Statutes, pertaining to the payment of wages to workmen employed on public works project have been fully satisfied and there has been no exception to the full and completed compliance with said provisions and requirements and with Wage Determination No: _____ issued by the Department of Labor and Industrial Relations, State of Missouri on the _____ day of _____ 20 __ in carrying out the contract and working in connection with _____
(NAME OF PROJECT)

Located at _____ in _____ County
(NAME OF THE INSTITUTION)

Missouri, and completed on the _____ day of _____ 20 __

SIGNATURE

NOTARY INFORMATION

NOTARY PUBLIC EMBOSSER OR BLACK INK RUBBER STAMP SEAL	STATE		COUNTY (OR CITY OF ST. LOUIS)
	SUBSCRIBED AND SWORN BEFORE ME, THIS DAY OF YEAR		**USE RUBBER STAMP IN CLEAR AREA BELOW**
	NOTARY PUBLIC SIGNATURE	MY COMMISSION EXPIRES	
	NOTARY PUBLIC NAME (TYPED OR PRINTED)		

FILE: Closeout Documents

GENERAL CONDITIONS

INDEX

A. These General Conditions apply to each section of these specifications. The Contractor is subject to the provisions contained herein.

B. The General Conditions are intended to define the relationship of the Owner, the Designer and the Contractor thereby establishing certain rules and provisions governing the operation and performance of the work so that the work may be performed in a safe, orderly, expeditious and workmanlike manner.

ARTICLE 1 – GENERAL PROVISIONS

ARTICLE 1.1 - DEFINITIONS

As used in these contract documents, the following terms shall have the meanings and refer to the parties designated in these definitions.

1. **"COMMISSIONER":** The Commissioner of the Office of Administration.
2. **"CONSTRUCTION DOCUMENTS":** The "Construction Documents" shall consist of the Project Manual, Drawings and Addenda.
3. **"CONSTRUCTION REPRESENTATIVE:"** Whenever the term "Construction Representative" is used, it shall mean the Owner's Representative at the work site.
4. **"CONTRACTOR"**: Party or parties who have entered into a contract with the Owner to furnish work under these specifications and drawings.
5. **"DESIGNER"**: When the term "Designer" is used herein, it shall refer to the Architect, Engineer, or Consultant of Record specified and defined in Paragraph 2.0 of the Supplemental Conditions, or his duly authorized representative. The Designer may be either a consultant or state employee.
6. **"DIRECTOR"**: Whenever the term "Director" is used, it shall mean the Director of the Division of Facilities Management, Design and Construction or his Designee, representing the Office of Administration, State of Missouri. The Director is the agent of the Owner.
7. **"DIVISION":** Shall mean the Division of Facilities Management, Design and Construction, State of Missouri.
8. **"INCIDENTAL JOB BURDENS":** Shall mean those expenses relating to the cost of work, incurred either in the home office or on the job-site, which are necessary in the course of doing business but are incidental to the job. Such costs include office supplies and equipment, postage, courier services, telephone expenses including long distance, water and ice and other similar expenses.
9. **"JOINT VENTURE"**: An association of two (2) or more businesses to carry out a single business enterprise for profit for which purpose they combine their property, capital, efforts, skills and knowledge.
10. **"OWNER"**: Whenever the term "Owner" is used, it shall mean the State of Missouri.
11. **"PROJECT"**: Wherever the term "Project" is used, it shall mean the work required to be completed by the construction contract.
12. **"PROJECT MANUAL"**: The "Project Manual" shall consist of Introductory Information, Invitation for Bid, Instructions to Bidders, Bid Documents, Additional Information, Standard Forms, General Conditions, Supplemental General Conditions, General Requirements and Technical Specifications.
13. **"SUBCONTRACTOR"**: Party or parties who contract under, or for the performance of part or this entire Contract between the Owner and Contractor. The subcontract may or may not be direct with the Contractor.
14. **"WORK"**: Labor, material, supplies, plant and equipment required to perform and complete the service agreed to by the Contractor in a safe, expeditious, orderly and workmanlike manner so that the project shall be complete and finished in the best manner known to each respective trade.
15. "**WORKING DAYS**": are all calendar days except Saturdays, Sundays and the following holidays: New Year's Day, Martin Luther King, Jr. Day, Lincoln Day, Washington's Birthday (observed), Truman Day, Memorial Day, Juneteenth, Independence Day, Labor Day, Columbus Day, Veterans Day (observed), Thanksgiving Day, Christmas Day.

ARTICLE 1.2 DRAWINGS AND SPECIFICATIONS

A. In case of discrepancy between drawings and specifications, specifications shall govern. Should discrepancies in architectural drawings, structural drawings and mechanical drawings occur,

architectural drawings shall govern and, in case of conflict between structural and mechanical drawings, structural drawings shall govern.

B. Specifications are separated into titled divisions for convenience of reference only and to facilitate letting of contracts and subcontracts. The Contractor is responsible for establishing the scope of work for subcontractors, which may cross titled divisions. Neither the Owner nor Designer will establish limits and jurisdiction of subcontracts.

C. Figured dimensions take precedence over scaled measurements and details over smaller scale general drawings. In the event of conflict between any of the documents contained within the contract, the documents shall take precedence and be controlling in the following sequence: addenda, supplementary general conditions, general conditions, division 1 specifications, technical division specifications, drawings, bid form and instructions to bidders.

D. Anything shown on drawings and not mentioned in these specifications or vice versa, as well as any incidental work which is obviously necessary to complete the project within the limits established by the drawings and specifications, although not shown on or described therein, shall be performed by the Contractor at no additional cost as a part of his contract.

E. Upon encountering conditions differing materially from those indicated in the contract documents, the Contractor shall promptly notify the Designer and Construction Representative in writing before such conditions are disturbed. The Designer shall promptly investigate said conditions and report to the Owner, with a recommended course of action. If conditions do materially differ and cause an increase or decrease in contract cost or time required for completion of any portion of the work, a contract change will be initiated as outlined in Article 4 of these General Conditions.

E. Only work included in the contract documents is authorized, and the Contractor shall do no work other than that described therein or in accordance with appropriately authorized and approved contract changes.

ARTICLE 1.3 - COMPLIANCE WITH LAWS, PERMITS, REGULATIONS AND INSPECTIONS

A. Since the Owner is the State of Missouri, municipal or political subdivisions, zoning ordinances, construction codes (other than licensing of trades), and other like ordinances are not applicable to construction on Owner's property, and Contractor will not be required to submit drawings and specifications to any municipal or political subdivision, authority, obtain construction permits or any other licenses (other than licensing of trades) or permits from or submit to inspections by any municipality or political subdivision relating to the construction for this project. All permits or licenses required by municipality or political subdivision for operation on property not belonging to Owner shall be obtained by and paid for by Contractor. Each Contractor shall comply with all applicable laws, ordinances, rules and regulations that pertain to the work of this contract.

B. Contractors, subcontractors and their employees engaged in the businesses of electrical, mechanical, plumbing, carpentry, sprinkler system work, and other construction related trades shall be licensed to perform such work by the municipal or political subdivision where the project is located, if such licensure is required by local code. Local codes shall dictate the level (master, journeyman, and apprentice) and the number, type and ratio of licensed tradesmen required for this project within the jurisdiction of such municipal or political subdivision.

C. Equipment and controls manufacturers and their authorized service and installation technicians that do not maintain an office within the jurisdiction of the municipal or political subdivision but are a listed or specified contractor or subcontractor on this project are exempt from Paragraph 1.3 B above.

D. The Contractor shall post a copy of the wage determination issued for the project and included as a part of the contract documents, in a prominent and easily accessible location at the site of construction for the duration of the project.

E. Any contractor or subcontractor to such contractor at any tier signing a contract to work on this project shall provide a ten-hour Occupational Safety and Health Administration (OSHA) construction safety program for their on-site employees which includes a course in construction safety and health approved by OSHA or a similar program approved by the Department of Labor and Industrial Relations which is at least as stringent as an approved OSHA program. The contractor shall forfeit as a penalty to the public body on whose behalf the contract is made or awarded, two thousand five hundred dollars plus one hundred dollars for each employee employed by the contractor or subcontractor, for each calendar day, or portion thereof, such employee is employed without the required training.

ARTICLE 1.4 - NONDISCRIMINATION IN EMPLOYMENT

A. The Contractor and his subcontractors will not discriminate against individuals based on race,

color, religion, national origin, sex, disability, or age, but may use restrictions which relate to bona fide occupational qualifications. Specifically, the Contractor and his subcontractors shall not discriminate:

1. Against recipients of service on the basis of race, color, religion, national origin, sex, disability or age.
2. Against any employee or applicant, for employment on the basis of race, color, religion, national origin, sex or otherwise qualified disability status.
3. Against any applicant for employment or employee on the basis of age, where such applicant or employee is between ages 40 and 70 and where such Contractor employs at least 20 persons.
4. Against any applicant for employment or employee on the basis of that person's status as a disabled or Vietnam-era veteran.

The Contractor and his Subcontractors will take affirmative action to insure applicants for employment and employees are treated equally without regard to race, color, religion, national origin, sex, disability, or age. Such action shall include, but not be limited to, the following: employment, upgrading, demotion and transfer; recruitment or recruitment advertising; and selection for training, including apprenticeship. The Contractor and his Subcontractors will give written notice of their commitments under this clause to any labor union with which they have bargaining or other agreements.

B. The Contractor and his subcontractors shall develop, implement, maintain and submit in writing to the Owner an affirmative action program if at least fifty (50) persons in the aggregate are employed under this contract. If less than fifty (50) persons in the aggregate are to be employed under this contract, the Contractor shall submit, in lieu of the written affirmative action program, a properly executed Affidavit for Affirmative Action in the form included in the contract specifications. For the purpose of this section, an "affirmative action program" means positive action to influence all employment practices (including, but not limited to, recruiting, hiring, promoting and training) in providing equal employment opportunity regardless of race, color, sex, national origin, religion, age (where the person affected is between age 40 and 70), disabled and Vietnam-era veteran status, and disability. Such "affirmative action program" shall include:

   1. A written policy statement committing the total organization to affirmative action and assigning management responsibilities and procedures for evaluation and dissemination;
   2. The identification of a person designated to handle affirmative action;
   3. The establishment of non-discriminatory selection standards, objective measures to analyze recruitment, an upward mobility system, a wage and salary structure, and standards applicable to lay-off, recall, discharge, demotion and discipline;
   4. The exclusion of discrimination from all collective bargaining agreements; and
   5. Performance of an internal audit of the reporting system to monitor execution and to provide for future planning.

   In the enforcement of this non-discrimination clause, the Owner may use any reasonable procedures available, including, but not limited to: requests, reports, site visits and inspection of relevant documents of contractors and subcontractors.

C. In the event of the Contractor's or his subcontractor's noncompliance with any provisions of this Article of the Contract, the Owner may cancel this contract in whole or in part or require the Contractor to terminate his contract with the subcontractor.

ARTICLE 1.5 - ANTI-KICKBACK

No employee of the division, shall have or acquire any pecuniary interest, whether direct or indirect, in this contract or in any part hereof. No officer, employee, designer, attorney, or administrator of or for the Owner who is authorized in such capacity and on behalf of the Owner to exercise any legislative, executive, supervisory or other similar functions in connection with the construction of the project, shall have or acquire any pecuniary interest, whether direct or indirect, in this contract, any material supply contract, subcontract, insurance contract, or any other contract pertaining to the project.

ARTICLE 1.6 - PATENTS AND ROYALTIES

A. The Contractor shall hold and save the Owner and its officers, agents, servants and employees harmless from liabilities of any nature or kind, including cost and expenses, for, or on account of, any patented or unpatented invention, process, article or appliance manufactured or used in the performance of this contract, including its use by the Owner, unless otherwise specifically stipulated in the contract documents.

B. If the Contractor uses any design, device or materials covered by letters, patent or copyright,

the Contractor shall provide for such use by suitable agreement with the Owner of such patented or copyrighted design, device or material. It is mutually agreed and understood, without exception, that the contract prices shall include all royalties or costs arising from the use of such design, device or materials, in any way involved in the work. The Contractor and/or his sureties shall indemnify and save harmless the Owner of the project from any and all claims for infringement by reason of the use of such patented or copyrighted design, device or materials or any trademark or copyright in connection with work agreed to be performed under this contract and shall indemnify the Owner for any cost, expense or damage it may be obliged to pay by reason of such infringement at any time during the prosecution of the work or after completion of the work.

ARTICLE 1.7 - PREFERENCE FOR AMERICAN AND MISSOURI PRODUCTS AND SERVICES

A. By virtue of statutory authority a preference will be given to Missouri labor and to products of mines, forests and quarries of the state of Missouri when they are found in marketable quantities in the state, and all such materials shall be of the best quality and suitable character that can be obtained at reasonable market prices, all as provided for in Section 8.280, Missouri Revised Statutes and Cumulative Supplements.

B. Furthermore, pursuant to Section 34.076 Missouri Revised Statutes and Cumulative Supplements, a preference shall be given to those persons doing business as Missouri firms, corporations, or individuals, or which maintain Missouri offices or places of business, when the quality of performance promised is equal or better and the price quoted is the same or less. In addition, in order for a non-domiciliary bidder to be successful, his bid must be that same percentage lower than a domiciliary Missouri bidder's bid, as would be required for a Missouri bidder to successfully bid in the non-domiciliary state.

C In accordance with the Missouri Domestic Products Procurement Act Section 34.350 RSMo and Cumulative Supplements any manufactured goods or commodities used or supplied in the performance of this contract or any subcontract thereto shall be manufactured, assembled or produced in the United States, unless the specified products are not manufactured, assembled or produced in the United States in sufficient quantities to meet the agency's requirements or cannot be manufactured, assembled or produced in the United States within the necessary time in sufficient quantities to meet the contract requirements, or if obtaining the specified products manufactured, assembled or produced in the United States would increase the cost of this contract for purchase of the product by more than ten percent.

ARTICLE 1.8 - COMMUNICATIONS

A. All notices, requests, instructions, approvals and claims must be in writing and shall be delivered to the Designer and copied to the Construction Representative for the project except as required by Article 1.12 Disputes and Disagreements, or as otherwise specified by the Owner in writing as stated in Section 012600. Any such notice shall be deemed to have been given as of the time of actual receipt.

B. The Contractor shall attend on-site progress and coordination meetings, as scheduled by the Construction Representative, no less than once a month.

C. The Contractor shall ensure that major subcontractors and suppliers shall attend monthly progress meetings as necessary to coordinate the work, and as specifically requested by the Construction Representative.

ARTICLE 1.9 - SEPARATE CONTRACTS AND COOPERATION

A. The Owner reserves the right to let other contracts in connection with this work. The Contractor shall afford other contractors reasonable opportunity for the introduction and storage of their materials and the execution of their work and shall properly connect and coordinate his work with theirs.

B. The Contractor shall consult the drawings for all other contractors in connection with this work. Any work conflicting with the above shall be brought to the attention of the Owner's Representative before the work is performed. If the Contractor fails to do this, and constructs any work which interferes with the work of another contractor, the Contractor shall remove any part so conflicting and rebuild same, as directed by the Owner's Representative at no additional cost to the Owner.

C. Each contractor shall be required to coordinate his work with other contractors so as to afford others reasonable opportunity for execution of their work. No contractor shall delay any other contractor by neglecting to perform contract work at the proper time. If any contractor causes delay to another, they shall be liable directly to that contractor for such delay in addition to any liquidated damages which might be due the Owner.

D. Should the Contractor or project associated subcontractors refuse to cooperate with the instructions and reasonable requests of other Contractors or other subcontractors in the overall

coordinating of the work, the Owner may take such appropriate action and issue directions, as required, to avoid unnecessary and unwarranted delays.

E. Each Contractor shall be responsible for damage done to Owner's or other Contractor's property by him/her or workers in his employ through their fault or negligence.

F. Should a Contractor sustain any damage through any act or omission of any other Contractor having a contract with the Owner, the Contractor so damaged shall have no claim or cause of action against the Owner for such damage, but shall have a claim or cause of action against the other Contractor to recover any and all damages sustained by reason of the acts or omissions of such Contractor. The phrase "acts or omissions" as used in this section shall be defined to include, but not be limited to, any unreasonable delay on the part of any such contractors.

ARTICLE 1.10 - ASSIGNMENT OF CONTRACT

A. No assignment by Contractor of any amount or any part of this contract or of the funds to be received there under will be recognized unless such assignment has had the written approval of the Director and the surety has been given due notice of such assignment and has furnished written consent thereto. In addition to the usual recitals in assignment contracts, the following language must be set forth: "It is agreed that the funds to be paid to the assignee under this assignment are subject to performance by the Contractor of this contract and to claims or liens for services rendered or materials supplied for the performance of the work called for in said contract in favor of all persons, firms or corporations rendering such services or supplying such materials."

ARTICLE 1.11 - INDEMNIFICATION

A. Contractor agrees to indemnify and save harmless Owner and its respective commissioners, officers, officials, agents, consultants and employees and Designer, their agents, servants and employees, from and against any and all liability for damage arising from injuries to persons or damage to property occasioned by any acts or omissions of Contractor, any subcontractors, agents, servants or employees, including any and all expense, legal or otherwise, which may be incurred by Owner or Designer, its agents, servants or employees, in defense of any claim, action or suit.

B. The obligations of the Contractor under this paragraph shall not extend to the liability of the Designer, his agents or employees, arising out of (1) the preparation or approval of maps, drawings, opinions, reports, surveys, contract changes, design or specifications, or (2) giving of or the failure to give directions or instructions by the Designer, his agents or employees as required by this contract documents provided such giving or failure to give is the primary cause of the injury or damage.

ARTICLE 1.12 - DISPUTES AND DISAGREEMENTS

It is hereby expressly agreed and understood that in case any controversy or difference of opinion arises during construction, best efforts will be given to resolution at the field level. Should those efforts be unsuccessful, the Contractor has the right to appeal in writing, the decision of the Director's Designee to the Director at Room 730 Truman Building, P.O. Box 809, Jefferson City, Missouri 65102. The decision of the Director shall be final and binding on all parties.

ARTICLE 2 -- OWNER/DESIGNER RESPONSIBILITIES

A. The Owner shall give all orders and directions contemplated under this contract relative to the execution of the work. During progress of work the Owner will be represented at the project site by the Construction Representative and/or Designer, whose responsibilities are to see that this contract is properly fulfilled.

B. The Owner shall at all times have access to the work whenever it is in preparation or progress. The Contractors shall provide proper facilities for such access and for inspection and supervision.

C. All materials and workmanship used in the work shall be subject to the inspection of the Designer and Construction Representative, and any work which is deemed defective shall be removed, rebuilt or made good immediately upon notice. The cost of such correction shall be borne by the Contractor. Contractor shall not be entitled to an extension of the contract completion date in order to remedy defective work. All rejected materials shall be immediately removed from the site of the work.

D. If the Contractor fails to proceed at once with the correction of rejected defective materials or workmanship, the Owner may, by separate contract or otherwise, have the defects remedied or rejected. Materials removed from the site and charge the cost of the same against any monies which may be due the Contractor, without prejudice to any other rights or remedies of the Owner.

E. Failure or neglect on the part of Owner to observe faulty work, or work done which is not in accordance with the drawings and specifications shall not relieve the Contractor from responsibility

for correcting such work without additional compensation.

F. The Owner shall have the right to direct the Contractor to uncover any completed work.

1. If the Contractor fails to adequately notify the Construction Representative and/or Designer of an inspection as required by the Contract Documents, the Contractor shall, upon written request, uncover the work. The Contractor shall bear all costs associated with uncovering and again covering the work exposed.

2. If the Contractor is directed to uncover work, which was not otherwise required by the Contract Documents to be inspected, and the work is found to be defective in any respect, no compensation shall be allowed for this work. If, however, such work is found to meet the requirements of this contract, the actual cost of labor and material necessarily involved in the examination and replacement plus 10% shall be allowed the Contractor.

G. The Designer shall give all orders and directions contemplated under this contract relative to the scope of the work and shall give the initial interpretation of the contract documents.

H. The Owner may file a written notice to the Contractor to dismiss immediately any subcontractors, project managers, superintendents, foremen, workers, watchmen or other employees whom the Owner may deem incompetent, careless or a hindrance to proper or timely execution of the work. The Contractor shall comply with such notice as promptly as practicable without detriment to the work or its progress.

I. If in the Owner's judgment it becomes necessary at any time to accelerate work, when ordered by the Owner in writing, the Contractor shall redirect resources to such work items and execute such portions of the work as may be required to complete the work within the current approved contract schedule.

ARTICLE 3 -- CONTRACTOR RESPONSIBILITIES

The Contractor shall register and utilize the Owner's eBuilder digital project management system for submission of documents described in the following sections. This includes but is not limited to submittals as required by designer, payment applications, Request for Information (RFI), construction change orders, Request for Proposals (RFP), Designer Supplemental Instructions (DSI), etc.

ARTICLE 3.1 -- ACCEPTABLE SUBSTITUTIONS

A. The Contractor may request use of any article, device, product, material, fixture, form or type of construction which in the judgment of the Owner and Designer is equal in all respects to that named. Standard products of manufacturers other than those specified will be accepted when, prior to the ordering or use thereof, it is proven to the satisfaction of the Owner and Designer that they are equal in design, strength, durability, usefulness and convenience for the purpose intended.

B. Any changes required in the details and dimensions indicated on the drawings for the substitution of products other than those specified shall be properly made at the expense of the Contractor requesting the substitution or change.

C. The Contractor shall submit a request for such substitutions in writing to the Owner and Designer within twenty (20) working days after the date of the "Notice to Proceed." Thereafter no consideration will be given to alternate forms of accomplishing the work. This Article does not preclude the Owner from exercising the provisions of Article 4 hereof.

D. Any request for substitution by the Contractor shall be submitted in accordance with SECTION 002113 - INSTRUCTIONS TO BIDDERS.

E. When a material has been approved, no change in brand or make will be permitted unless:

1. Written verification is received from the manufacturer stating they cannot make delivery on the date previously agreed, or

2. Material delivered fails to comply with contract requirements.

ARTICLE 3.2 -- SUBMITTALS

A. The Contractor's submittals must be submitted with such promptness as to allow for review and approval so as not to cause delay in the work. The Contractor shall coordinate preparation and processing of submittals with performance of construction activities.

Coordinate each submittal with fabrication, = purchasing, testing, delivery, other submittals, and related activities that require sequential activity.

Submit four (4) copies to the Designer and additional copies as required for the subcontractors and material suppliers. Also provide copies to meet the requirements for maintenance manuals.

B. All subcontractors' shop drawings and schedules shall be submitted by the Contractor and shall bear evidence that Contractor has received, reviewed, and approved them. Any shop drawings and

schedules submitted without this evidence will be returned to the Contractor for resubmission.

C. The Contractor shall include with the shop drawing, a letter indicating any and all deviations from the drawings and/or specifications. Failure to notify the Designer of such deviations will be grounds for subsequent rejection of the related work or materials. If, in the opinion of the Designer, the deviations are not acceptable, the Contractor will be required to furnish the item as specified and indicated on the drawings.

D. The Designer shall check shop drawings and schedules with reasonable promptness and approve them only if they conform to the design concept of the project and comply with the information given in the contract documents. The approval shall not relieve the Contractor from the responsibility to comply with the drawings and specifications, unless the Contractor has called the Designer's attention to the deviation, in writing, at the time of submission and the Designer has knowingly approved thereof. An approval of any such modification will be given only under the following conditions:

1. It is in the best interest of the Owner
2. It does not increase the contract sum and/or completion time
3. It does not deviate from the design intent
4. It is without prejudice to any and all rights under the surety bond.

E. No extension of time will be granted because of the Contractor's failure to submit shop drawings and schedules in ample time to allow for review, possible resubmission, and approval. Fabrication of work shall not commence until the Contractor has received approval. The Contractor shall furnish prints of approved shop drawings and schedules to all subcontractors whose work is in any way related to the work under this contract. Only prints bearing this approval will be allowed on the site of construction

F. The Contractor shall maintain a complete file on-site of approved shop drawings available for use by the Construction Representative.

ARTICLE 3.3 – AS-BUILT DRAWINGS

A. The Contractor shall update a complete set of the construction drawings, shop drawings and schedules of all work monthly by marking changes, and at the completion of their work (prior to submission of request for final payment) note all changes and turn the set over to the Construction Representative. The updates shall show all addenda, all field changes that were made to adapt to field conditions, changes resulting from contract changes or supplemental instructions, and all locations of structures, buried installations of piping, conduit, and utility services. All buried and concealed items both inside and outside shall be accurately located as to depth and referenced to permanent features such as interior or exterior wall faces and dimensions shall be given in a neat and legible manner in a contrasting colored pencil or ink. If approved by the Designer, an electronic file format may be provided.

ARTICLE 3.4 – GUARANTY AND WARRANTIES

A. General Guaranty

1. Neither the final certificate of payment nor any provision in the contract documents nor partial use or occupancy of the premises by the Owner shall constitute an acceptance of work not done in accordance with contract requirements.
2. The Contractor or surety shall remedy any defects in the work and pay for any damage to property resulting there from which shall appear within a period of one (1) year from the date of substantial completion unless a longer period is otherwise specified or a differing guaranty period has been established in the substantial completion certificate. The Owner will give notice of observed defects with reasonable promptness.
3. In case of default on the part of the Contractor in fulfilling this part of this contract, the Owner may correct the work or repair the damage and the cost and expense incurred in such event shall be paid by or recoverable from the Contractor or surety.
4. The work will be free from defects not inherent in the quality required or permitted, and that the Work will conform to the requirements of the Contract Documents. Work not conforming to these requirements, including substitutions not properly approved and authorized, may be considered defective. The Contractor's guaranty excludes remedy for damage or defect caused by abuse, modifications not executed by the Contractor, improper or insufficient maintenance, improper operation, or normal wear and tear under normal usage. If required by the Owner, the Contractor shall furnish satisfactory evidence as to the kind and quality of materials and equipment

B. Extended Warranty

Manufacturer's certificates of warranty shall be obtained for all major equipment. Warranty shall be obtained for at least one year. Where a longer

period is offered at no additional cost or called for in the specific equipment specifications, the longer period shall govern.

ARTICLE 3.5 -- OPERATION AND MAINTENANCE MANUALS

A. Immediately after equipment submittals are approved and no later than ten (10) working days prior to the substantial completion inspection, the Contractor shall provide to the Designer three (3) copies of operating instructions and service manuals, containing the following:

1. Start-up and Shut-down Procedures: Provide a step-by-step write up of all major equipment. When manufacturer's printed start-up, trouble shooting and shut-down procedures are available; they may be incorporated into the operating manual for reference.
2. Operating Instructions: Written operating instructions shall be included for the efficient and safe operation of all equipment.
3. Equipment List: List of all major equipment as installed shall be prepared to include model number, capacities, flow rate, name place data, shop drawings and air and water balance reports.
4. Service Instructions: Provide the following information for all pieces of equipment.
    a. Recommended spare parts including catalog number and name of local supplier or factory representative.
    b. Belt sizes, types, and lengths.
    c. Wiring diagrams.
5. Manufacturer's Certificate of Warranty as described in Article 3.4.
6. Prior to the final payment, furnish to the Designer three (4) copies of parts catalogs for each piece of equipment furnished by him/her on the project with the components identified by number for replacement ordering.

B. Submission of operating instructions shall be done in the following manner.

1. Manuals shall be in quadruplicate, and all materials shall be bound into volumes of standard 8½" x 11" hard binders. Large drawings too bulky to be folded into 8½" x 11" shall be separately bound or folded and in envelopes, cross referenced and indexed with the manuals.
2. The manuals shall identify project name, project number, and include the name and address of the Contractor, subcontractors and manufacturers who were involved with the activity described in that particular manual.
3. Internally subdivide the binder contents with permanent page dividers, logically organized with tab titles clearly printed under reinforced laminated plastic tabs.
4. Contents: Prepare a Table of Contents for each volume, with each product or system description identified.

ARTICLE 3.6 – OTHER CONTRACTOR RESPONSIBILITIES

A. The Contractor shall keep on site, during progress of the work, a competent superintendent satisfactory to the Construction Representative. The superintendent shall represent the Contractor and all agreements made by the superintendent shall be binding. The superintendent shall carefully study and compare all drawings, specifications and other instructions and shall promptly notify the Construction Representative and Designer, in writing, any error, inconsistency or omission which may be discovered. The superintendent shall coordinate all work on the project. Any change of the superintendent shall be approved by the Construction Representative.

B. Contractor shall, at all times, enforce strict discipline and good order among his employees, and shall not employ on the work any unfit person or anyone not skilled in the work assigned to him/her.

C. The Contractor shall supply sufficient labor, material, plant and equipment and pay when due any laborer, subcontractor or supplier for supplies furnished and otherwise prosecute the work with diligence to prevent work stoppage and insure completion thereof within the time specified.

D. The Contractor and each of his subcontractors shall submit to the Construction Representative, through the Designer such schedules of quantities and costs, progress schedules, payrolls, reports, estimates, records and other data as the Owner may request concerning work performed or to be performed under this contract.

E. The Contractor, subcontractors, and material suppliers shall upon written request, give the Owner access to all time cards, material invoices, payrolls, estimates, profit and loss statements, and all other direct or indirect costs related to this work.

F. The Contractor shall be responsible for laying out all contract work such as layout of architectural, structural, mechanical and electrical work, which shall be coordinated with layouts of subcontractors

for general construction work. The Contractor is also responsible for unloading, uncrating and handling of all materials and equipment to be erected or placed by him/her, whether furnished by Contractor or others. No extra charges or compensation will be allowed as a result of failure to verify dimensions before ordering materials or fabricating items.

G. The Contractor must notify the Construction Representative at least one working day before placing concrete or burying underground utilities, pipelines, etc.

H. Contractors shall prearrange time with the Construction Representative for the interruption of any facility operation. Unless otherwise specified in these documents, all connections, alterations or relocations as well as all other portions of the work will be performed during normal working hours.

I. The Contractor shall coordinate all work so there will not be prolonged interruptions of existing equipment operation. Any existing plumbing, heating, ventilating, air conditioning or electrical disconnections necessary for the project, which affect portions of this construction or building or any other building must be scheduled with the Construction Representative to minimize or avoid any disruption of facility operations. In no case, unless previously approved in writing by the Construction Representative, shall utilities be left disconnected at the end of a work day or over a weekend. Any interruption of utilities either intentionally or accidentally shall not relieve the Contractor responsible for the interruption from the responsibility to repair and restore the utility to normal service. Repairs and restoration shall be made before the workers responsible for the repair and restoration leave the job.

J. Contractors shall limit operations and storage of materials to the area within the project, except as necessary to connect to existing utilities, and shall not encroach on neighboring property. The Contractor shall be responsible for repair of their damage to property on or off the project site occurring during construction of project. All such repairs shall be made to the satisfaction of the property owner.

K. Unless otherwise permitted, all materials shall be new and both workmanship and materials shall be of the best quality.

L. Unless otherwise provided and stipulated within these specifications, the Contractor shall furnish, construct, and/or install and pay for materials, devices, mechanisms, equipment, all necessary personnel, utilities including, but not limited to water, heat, light and electric power, transportation services, applicable taxes of every nature, and all other facilities necessary for the proper execution and completion of the work.

M. Contractor shall carefully examine the plans and drawings and shall be responsible for the proper fitting of his material, equipment and apparatus into the building.

N. The Contractor or subcontractors shall not overload, or permit others to overload, any part of any structure during the performance of this contract.

O. All temporary shoring, bracing, etc., required for the removal of existing work and/or for the installation of new work shall be included in this contract. The Contractor shall make good, at no cost to the Owner, any damage caused by improper support or failure of shoring in any respect. Each Contractor shall be responsible for shoring required to protect his work or adjacent property and improvements of Owner and shall be responsible for shoring or for giving written notice to adjacent property owners. Shoring shall be removed only after completion of permanent supports.

P. The Contractor shall provide at the proper time such material as is required for support of the work. If openings are required, whether shown on drawings or not, the Contractor shall see that they are properly constructed.

Q. During the performance of work the Contractor shall be responsible for providing and maintaining warning signs, lights, signal devices, barricades, guard rails, fences and other devices appropriately located on site which will give proper and understandable warning to all persons of danger of entry onto land, structure or equipment.

R. The Contractor shall be responsible for protection, including weather protection, and proper maintenance of all equipment and materials.

S. The Contractor shall be responsible for care of the finished work and shall protect same from damage or defacement until substantial completion by the Owner. If the work is damaged by any cause, the Contractor shall immediately begin to make repairs in accordance with the drawings and specifications. Contractor shall be liable for all damage or loss unless attributable to the acts or omissions of the Owner or Designer. Any claim for reimbursement shall be submitted in accordance with Article 4. After substantial completion the Contractor will only be responsible for damage resulting from acts or omissions of the Contractor or subcontractors through final warranty.

T. In the event the Contractor encounters an unforeseen hazardous material, the Contractor

shall immediately stop work in the area affected and report the condition to the Owner and Designer in writing. The Contractor shall not be required, pursuant to Article 4, to perform, any work relating to hazardous materials.

U. In an emergency affecting safety of persons or property, the Contractor shall act, at the Contractor's discretion, to prevent threatened damage, injury or loss. Additional compensation or extension of time claimed by the Contractor on account of an emergency shall be determined as provided in Article 4.

V. Before commencing work, Contractors shall confer with the Construction Representative and facility representative and review any facility rules and regulations which may affect the conduct of the work.

W. Project signs will only be erected on major projects and only as described in the specifications. If no sign is specified, none shall be erected.

ARTICLE 3.7 -- SUBCONTRACTS

A. Subcontractor assignments as identified in the bid form shall not be changed without written approval of the Owner. The Owner will not approve changes of a listed subcontractor unless the Contractor documents, to the satisfaction of the Owner that the subcontractor cannot or will not perform the work as specified.

B. The Contractor is fully responsible to the Owner for the acts and omissions of all subcontractors and of persons either directly or indirectly employed by them.

C. Every subcontractor shall be bound by the applicable terms and provisions of these contract documents, but no contractual relationship shall exist between any subcontractor and the Owner unless the right of the Contractor to proceed with the work is suspended or this contract is terminated as herein provided, and the Owner in writing elects to assume the subcontract.

D. The Contractor shall upon receipt of "Notice to Proceed" and prior to submission of the first payment request, notify the Designer and Construction Representative in writing of the names of any subcontractors to be used in addition to those identified in the bid form and all major material suppliers proposed for all parts of the work.

ARTICLE 4 -- CHANGES IN THE WORK

4.1 CHANGES IN THE WORK

A. The Construction Representative, without giving notice to the surety and without invalidating this contract, may order extra work or make changes by altering, adding to or deducting from the work, this contract sum being adjusted accordingly. All such work shall be executed under the conditions of the original contract. A claim for extension of time caused by any change must be adjusted at the time of ordering such change. No future request for time will be considered.

B. Each Contract Change shall include all costs required to perform the work including all labor, material, equipment, overheads and profit, delay, disruptions, or other miscellaneous expenses. No subsequent requests for additional compensation including claims for delay, disruption, or reduced efficiency as a result of each change will be considered. Values from the Schedule of Values will not be binding as a basis for additions to or deductions from the contract price.

C. The amount of any adjustment in this contract price for authorized changes shall be agreed upon before such changes become effective and shall be determined, through submission of a request for proposal, as follows:

1. By an acceptable fixed price proposal from the Contractor. Breakdowns shall include all takeoff sheets of each Contractor and subcontractor. Breakdown shall include a listing of each item of material with unit prices and number of hours of labor for each task. Labor costs per hour shall be included with labor burden identified, which shall be not less than the prevailing wage rate, etc. Overhead and profit shall be shown separately for each subcontractor and the Contractor.

2. By a cost-plus-fixed-fee (time and material) basis with maximum price, total cost not to exceed said maximum. Breakdown shall include a listing of each item of material with unit prices and number of hours of labor for each task. Labor costs per hour shall be included with labor burden identified, which shall be not less than the prevailing wage rate, etc. Overhead and profit shall be shown separately for each subcontractor and the Contractor.

3. By unit prices contained in Contractor's original bid form and incorporated in the construction contract.

D. Overhead and Profit on Contract Changes shall be applied as follows:

1. The overhead and profit charge by the Contractor and all subcontractors shall be considered to include, but is not limited to: incidental job burdens, small truck (under 1 ton) expense, mileage, small hand tools,

warranty costs, company benefits and general office overhead. Project supervision including field supervision and job site office expense shall be considered a part of overhead and profit unless a compensable time extension is granted.

2. The percentages for overhead and profit charged on Contract Changes shall be negotiated, and may vary according to the nature, extent, and complexity of the work involved. However, the overhead and profit for the Contractor or subcontractor actually performing the work shall not exceed 14%. When one or more tiers of subcontractors are used, in no event shall any Contractor or subcontractor receive as overhead and profit more than 3% of the cost of the work performed by any of his subcontractors. In no case shall the total overhead and profit paid by the Owner on any Contract Changes exceed twenty percent (20%) of the cost of materials, labor and equipment (exclusive of Contractor or any Subcontractor overhead and profit) necessary to put the contract change work in place.

3. The Contractor will be allowed to add the cost of bonding and insurance to their cost of work. This bonding and insurance cost shall not exceed 2% and shall be allowed on the total cost of the added work, including overhead and profit.

4. On proposals covering both increases and decreases in the amount of this contract, the application of overhead and profit shall be on the net change in the cost of the work.

5. The percentage for overhead and profit to be credited to the Owner on Contract Changes that are solely decreases in the quantity of work or materials shall be negotiated, and may vary according to the nature, extent and complexity of the work involved, but in no case shall be less than ten percent (10%). If the percentage for overhead and profit charged for work added by Contract Changes for this contract has been negotiated to less than 10%, the negotiated rate shall then apply to credits as well.

E. No claim for an addition to this contract sum shall be valid unless authorized as aforesaid in writing by the Owner. In the event that none of the foregoing methods are agreed upon, the Owner may order the Contractor to perform work on a time and material basis. The cost of such work shall be determined by the Contractor's actual labor and material cost to perform the work plus overhead and profit as outlined herein. The Designer and Construction Representative shall approve the Contractor's daily time and material invoices for the work involved.

F. If the Contractor claims that any instructions involve extra cost under this contract, the Contractor shall give the Owner's Representative written notice thereof within a reasonable time after the receipt of such instructions, and in any event before proceeding to execute the work. No such claim shall be valid unless so made and authorized by the Owner, in writing.

G. In an emergency affecting the safety of life or of the structure or of adjoining property, the Contractor, without special instruction or authorization from the Construction Representative, is hereby permitted to act at their discretion to prevent such threatened loss or injury. The Contractor shall submit a claim for compensation for such emergency work in writing to the Owner's Representative.

ARTICLE 4.2 – CHANGES IN COMPLETION TIME

A. Extension of the number of work days stipulated in the Contract for completion of the work with compensation may be made when:

1. The contractor documents that proposed Changes in the work, as provided in Article 4.1, extends construction activities critical to contract completion date, OR

2. The Owner suspends all work for convenience of the Owner as provided in Article 7.3, OR

3. An Owner caused delay extends construction activities critical to contract completion (except as provided elsewhere in these General Conditions). The Contractor is to review the work activities yet to begin and evaluate the possibility of rescheduling the work to minimize the overall project delay.

B. Extension of the number of work days stipulated in the Contract for completion of the work <u>without</u> compensation may be made when:

1. Weather-related delays occur, subject to provisions for the inclusion of a specified number of "bad weather" days when provided for in Section 012100-Allowances, OR

2. Labor strikes or acts of God occur, OR

3. The work of the Contractor is delayed on account of conditions which were beyond the control of the Contractor, subcontractors or suppliers, and were not the result of their fault or negligence.

C. No time extension or compensation will be provided for delays caused by or within the control

of the Contractor, subcontractors or suppliers and for concurrent delays caused by the Owner.

D. The Contractor shall notify the Owner promptly of any occurrence or conditions which in the Contractor's opinion results in a need for an extension of time. The notice shall be in writing and shall include all necessary supporting materials with details of any resultant costs and be submitted in time to permit full investigation and evaluation of the Contractor's claim. The Owner shall promptly acknowledge the Contractor's notice and, after recommendation from the Owner's Representative and/or Designer, shall provide a decision to the Contractor. Failure on the part of the Contractor to provide such notice and to detail the costs shall constitute a waiver by the Contractor of any claim. Requests for extensions of time shall be for working days only.

ARTICLE 5 - CONSTRUCTION AND COMPLETION

ARTICLE 5.1 – CONSTRUCTION COMMENCEMENT

A. Upon receipt of the "Intent to Award" letter, the Contractor must submit the following properly executed instruments to the Owner:

1. Contract;
2. Performance/payment bond as described in Article 6.1;
3. Certificates of Insurance, or the actual policies themselves, showing that the Contractor has obtained the insurance coverage required by Article 6.2.
4. Written Affirmative Action Plans as required in Article 1.4.

Above referenced items must be received by the Owner within ten (10) working days after the effective date of the contract. If not received, the Owner may treat the failure to timely submit them as a refusal by the Contractor to accept a contract for this work and may retain as liquidated damages the Contractor's bid bond, cashier's check or certified check as provided in the Instructions to Bidders. Upon receipt the Owner will issue a "Notice to Proceed" with the work to the Contractor.

B. Within the time frame noted in Section 013200 - Schedules, following receipt of the "Notice to Proceed", the Contractor shall submit to the Owner a progress schedule and schedule of values, showing activities through the end of the contract period. Should the Contractor not receive written notification from the Owner of the disapproval of the schedule of values within fifteen (15) working days, the Contractor may consider it approved for purpose of determining when the first monthly Application and Certification for Payment may be submitted.

C. The Contractor may commence work upon receipt of the Division of Facilities Management, Design and Construction's "Notice to Proceed" letter. Contractor shall prosecute the work with faithfulness and energy, and shall complete the entire work on or before the completion time stated in the contract documents or pay to the Owner the damages resulting from the failure to timely complete the work as set out within Article 5.4.

ARTICLE 5.2 -- PROJECT CONSTRUCTION

A. Each Contractor shall submit for the Owner's approval, in reproducible form, a progress schedule showing the rate of progress and the order of the work proposed to carry on various phases of the project. The schedule shall be in conformance with the requirements outlined in Section 013200 – Schedules.

B. Contractor shall employ and supply a sufficient force of workers, material, and equipment and shall pay when due, any worker, subcontractor or supplier and otherwise prosecute the work with such diligence so as to maintain the rate of progress indicated on the progress schedule, prevent work stoppage, and insure completion of the project within the time specified.

ARTICLE 5.3 -- PROJECT COMPLETION

A. Substantial Completion. A Project is substantially complete when construction is essentially complete and work items remaining to be completed can be done without interfering with the Owner's ability to use the Project for its intended purpose.

1. Once the Contractor has reached what they believe is Substantial Completion, the Contractor shall notify the Designer and the Construction Representative of the following:
   a. That work is essentially complete with the exception of certain listed work items. The list shall be referred to as the "Contractor's Punch."
   b. That all Operation and Maintenance Manuals have been assembled and submitted in accordance with Article 3.5A.
   c. That the Work is ready for inspection by the Designer and Construction Representative. The Owner shall be entitled to a minimum of ten working

days notice before the inspection shall be performed.

2. If the work is acceptable, the Owner shall issue a Certificate of Substantial Completion, which shall set forth the responsibilities of the Owner and the Contractor for utilities, security, maintenance, damage to the work and risk of loss. The Certificate shall also identify those remaining items of work to be performed by the Contractor. All such work items shall be complete within 30 working days of the date of the Certificate, unless the Certificate specifies a different time. If the Contractor shall be required to perform tests that must be delayed due to climatic conditions, it is understood that such tests and affected equipment will be identified on the Certificate and shall be accomplished by the Contractor at the earliest possible date. Performance of the tests may not be required before Substantial Completion can be issued. The date of the issuance of the Certificate of Substantial Completion shall determine whether or not the work was completed within the contract time and whether or not Liquidated Damages are due.

3. If the work is not acceptable, and the Owner does not issue a Certificate of Substantial Completion, the Owner shall be entitled to charge the Contractor with the Designer's and Owner's costs of re-inspection, including time and travel.

B. Partial Occupancy. Contractor agrees that the Owner shall be permitted to occupy and use any completed or partially completed portions of the Project, when such occupancy and use is in the Owner's best interest. Owner shall notify Contractor of its desire and intention to take Partial Occupancy as soon as possible but at least ten (10) working days before the Owner intends to occupy. If the Contractor believes that the portion of the work the Owner intends to occupy is not ready for occupancy, the Contractor shall notify the Owner immediately. The Designer shall inspect the work in accordance with the procedures above. If the Contractor claims increased cost of the project or delay in completion as a result of the occupancy, he shall notify the Owner immediately but in all cases before occupancy occurs.

C. Final Completion. The Project is finally complete when the Certificate of Substantial Completion has been issued and all work items identified therein as incomplete have been completed, and when all administrative items required by the contract have been completed. Final Completion entitles the Contractor to payment of the outstanding balance of the contract amount including all change orders and retainage. Within five (5) working days of the date of the Certificate of Substantial Completion, the Contractor shall identify the cost to complete any outstanding items of work. The Designer shall review the Contractor's estimate and either approve it or provide an independent estimate for all such items. If the Contractor fails to complete the remaining items within the time specified in the Certificate, the Owner may terminate the contract and go to the surety for project completion in accordance with Article 7.2 or release the contract balance to the Contractor less 150% of the approved estimate to complete the outstanding items. Upon completion of the outstanding items, when a final cost has been established, any monies remaining shall be paid to the Contractor. Failure to complete items of work does not relieve the Contractor from the obligation to complete the administrative requirements of the contract, such as the provisions of Article 5.3 FAILURE TO COMPLETE ALL ITEMS OF WORK UNDER THE CONTRACT SHALL BE CONSIDERED A DEFAULT AND BE GROUNDS FOR CONTRACT TERMINATION AND DEBARMENT.

D. Liquidated Damages. Contractor agrees that the Owner may deduct from the contract price and retain as liquidated damages, and not as penalty or forfeiture, the sum stipulated in this contract for each work day after the Contract Completion Day on which work is not Substantially Complete. Assessment of Liquidated Damages shall not relieve the Contractor or the surety of any responsibility or obligation under the Contract. In addition, the Owner may, without prejudice to any other rights, claims, or remedies the Owner may have including the right to Liquidated Damages, charge the Contractor for all additional expenses incurred by the Owner and/or Designer as the result of the extended contract period through Final Completion. Additional Expenses shall include but not be limited to the costs of additional inspections.

E. Early Completion. The Contractor has the right to finish the work before the contract completion date; however, the Owner assumes no liability for any hindrances to the Contractor unless Owner caused delays result in a time extension to the contract completion date. The Contractor shall not be entitled to any claims for lost efficiencies or for delay if a Certificate of Substantial Completion is given on or before the Contract Completion Date.

ARTICLE 5.4 -- PAYMENT TO CONTRACTOR

A. Payments on account of this contract will be made monthly in proportion to the work which has been completed. Request for payment must be submitted on the Owner's forms. No other pay request will

be processed. Supporting breakdowns must be in the same format as Owner's forms and must provide the same level of detail. The Designer will, within 5 working days from receipt of the contractor's request for payment either issue a Certificate for Payment to the Owner, for such amount as the Designer determines is properly due, or notify the Contractor in writing of reasons for withholding a Certificate. The Owner shall make payment within 30 calendar days after the "Application and Certification for Payment" has been received and certified by the Designer. The following items are to be attached to the contractor's pay request:

1. Updated construction schedule
2. Certified payrolls consisting of name, occupation and craft, number of hours worked and actual wages paid for each individual employee, of the Contractor and all subcontractors working on the project

B. The Owner shall retain 5 percent of the amount of each such payment application, except as allowed by Article 5.4, until final completion and acceptance of all work covered by this contract.

C. Each payment made to Contractor shall be on account of the total amount payable to Contractor and all material and work covered by paid partial payment shall thereupon become the sole property of Owner. This provision shall not be construed as relieving Contractor from sole responsibility for care and protection of materials and work upon which payments have been made or restoration of any damaged work or as a waiver of the right of Owner to require fulfillment of all terms of this contract.

D. Materials delivered to the work site and not incorporated in the work will be allowed in the Application and Certification for Payment on the basis of one hundred (100%) percent of value, subject to the 5% retainage providing that they are suitably stored on the site or in an approved warehouse in accordance with the following requirements:

1. Material has previously been approved through submittal and acceptance of shop drawings conforming to requirements of Article 3.2 of General Conditions.
2. Delivery is made in accordance with the time frame on the approved schedule.
3. Materials, equipment, etc., are properly stored and protected from damage and deterioration and remain so - if not, previously approved amounts will be deleted from subsequent pay applications.
4. The payment request is accompanied by a breakdown identifying the material equipment, etc. in sufficient detail to establish quantity and value.

E. The Contractor shall be allowed to include in the Application and Certification for Payment, one hundred (100%) of the value, subject to retainage, of major equipment and material stored off the site if all of the following conditions are met:

1. The request for consideration of payment for materials stored off site is made at least 15 working days prior to submittal of the Application for Payment including such material. Only materials inspected will be considered for inclusion on Application for Payment requests.
2. Materials stored in one location off site are valued in excess of $25,000.
3. That a Certificate of Insurance is provided indicating adequate protection from loss, theft conversion or damage for materials stored off site. This Certificate shall show the State of Missouri as an additional insured for this loss.
4. The materials are stored in a facility approved and inspected, by the Construction Representative.
5. Contractor shall be responsible for, Owner costs to inspect out of state facilities, and any delays in the completion of the work caused by damage to the material or for any other failure of the Contractor to have access to this material for the execution of the work.

F. The Owner shall determine the amount, quality and acceptability of the work and materials which are to be paid for under this contract. In the event any questions shall arise between the parties, relative to this contract or specifications, determination or decision of the Owner or the Construction Representative and the Designer shall be a condition precedent to the right of the Contractor to receive any money or payment for work under this contract affected in any manner or to any extent by such question.

G. Payments Withheld: The Owner may withhold or nullify in whole or part any certificate to such extent as may be necessary to protect the Owner from loss on account of:

1. Defective work not remedied. When a notice of noncompliance is issued on an item or items, corrective action shall be undertaken immediately. Until corrective action is completed, no monies will be paid and no additional time will be allowed for the item or

items. The cost of corrective action(s) shall be borne by the Contractor.

2. A reasonable doubt that this contract can be completed for the unpaid balance.

3. Failure of the Contractor to update as-built drawings monthly for review by the Construction Representative.

4. Failure of the Contractor to update the construction schedule.

When the Construction Representative is satisfied the Contractor has remedied above deficiencies, payment shall be released.

H. Final Payment: Upon receipt of written notice from the Contractor to the Designer and Project Representative that the work is ready for final inspection and acceptance, the Designer and Project Representative, with the Contractor, shall promptly make such inspection. If the work is acceptable and the contract fully performed, the Construction Representative shall complete a final acceptance report and the Contractor will be directed to submit a final Application and Certification for Payment. If the Owner approves the same, the entire balance shall be due and payable, with the exception of deductions as provided for under Article 5.4.

1. Where the specifications provide for the performance by the Contractor of (certain tests for the purpose of balancing and checking the air conditioning and heating equipment and the Contractor shall have furnished and installed all such equipment in accordance with the specifications, but said test cannot then be made because of climatic conditions, such test shall may be considered as required under the provisions of the specifications, Section 013300 and this contract may be substantial Full payment will not be made until the tests have been made and the equipment and system is finally accepted. If the tests are not completed when scheduled, the Owner may deduct 150% of the value of the tests from the final payment.

2. The final payment shall not become due until the Contractor delivers to the Construction Representative:

a) A complete file of releases, on the standard form included in the contract documents as "Final Receipt of Payment and Release Form", from subcontractors and material suppliers evidencing payment in full for services, equipment and materials, as the case may require, if the Owner approves, or a consent from the Surety to final payment accepting liability for any unpaid amounts.

b) An Affidavit of Compliance with Prevailing Wage Law, in the form as included in this contract specifications, properly executed by each subcontractor, and the Contractor

c) Certified copies of all payrolls

d) As-built drawings

3. If any claim remains unsatisfied after all payments are made, the Contractor shall refund to the Owner all monies that the latter may be compelled to pay in discharging such a claim including all costs and a reasonable attorney's fee.

4. Missouri statute requires prompt payment from the Owner to the Contractor within thirty calendar days and from the Contractor to his subcontractors within fifteen calendar days. Failure to make payments within the required time frame entitles the receiving party to charge interest at the rate of one and one half percent per month calculated from the expiration of the statutory time period until paid.

5. The value of all unused unit price allowances and/or 150% of the value of the outstanding work items, and/or liquidated damages may be deducted from the final pay request without executing a Contract Change. Any unit price items which exceed the number of units in the contract may be added by Contract Change.

ARTICLE 6 -- INSURANCE AND BONDS

ARTICLE 6.1 -- BOND

A. Contractor shall furnish a performance/payment bond in an amount equal to 100% of the contract price to guarantee faithful performance of the contract and 100% of the contract price to guarantee the payment of all persons performing labor on the project and furnishing materials in connection therewith under this contract as set forth in the standard form of performance and payment bond included in the contract documents. The surety on such bond shall be issued by a surety company authorized by the Missouri Department of Insurance to do business in the state of Missouri.

B. All Performance/Payment Bonds furnished in response to this provision shall be provided by a bonding company with a rating of B+ or higher as established by A.M. Best Company, Inc. in their most recent publication.

ARTICLE 6.2 – INSURANCE

A. The successful Contractor shall procure and maintain for the duration of the contract issued a policy or policies of insurance for the protection of both the Contractor and the Owner and their respective officers, officials, agents, consultants and employees. The Owner requires certification of insurance coverage from the Contractor prior to commencing work.

B. Minimum Scope and Extent of Coverage

1. General Liability

Commercial General Liability, ISO coverage form number or equivalent CG 00 01 ("occurrence" basis), or I-SO coverage form number CG 00 02, or ISO equivalent.

If ISO equivalent or manuscript general liability coverage forms are used, minimum coverage will be as follows: Premises/Operations; Independent Contractors; Products/Completed Operations; personal Injury; Broad Form Property Damage including Completed Operations; Broad Form Contractual Liability Coverage to include Contractor's obligations under Article 1.11 Indemnification and any other Special Hazards required by the work of the contract.

2. Automobile Liability

Business Automobile Liability Insurance, ISO Coverage form number or equivalent CA 00 01 covering automobile liability, code 1 "ANY AUTO".

3. Workers' Compensation and Employer's Liability

Statutory Workers' Compensation Insurance for Missouri and standard Employer's Liability Insurance, or the authorization to self-insure for such liability from the Missouri Division of Workers' Compensation.

4. Builder's Risk or Installation Floater Insurance

Insurance upon the work and all materials, equipment, supplies, temporary structures and similar items which may be incident to the performance of the work and located at or adjacent to the site, against loss or damage from fire and such other casualties as are included in extended coverage in broad "All Risk" form, including coverage for Flood and Earthquake, in an amount not less than the replacement cost of the work or this contact price, whichever is greater, with loss payable to Contractor and Owner as their respective interests may appear.

Contractor shall maintain sufficient insurance to cover the full value of the work and materials as the work progresses, and shall furnish Owner copies of all endorsements. If Builder's Risk Reporting- Form of Endorsement is used, Contractor shall make all reports as required therein so as to keep in force an amount of insurance which will equal the replacement cost of the work, materials, equipment, supplies, temporary structures, and other property covered thereby; and if, as a result of Contractor's failure to make any such report, the amount of insurance so recoverable shall be less than such replacement cost, Contractor's interest in the proceeds of such insurance, if any, shall be subordinated to Owner's interest to the end that Owner may receive full reimbursement for its loss.

C. Minimum Limits of Insurance

1. General Liability

Contractor

$2,000,000	combined single limit per occurrence for bodily injury, personal injury, and property damage
$2,000,000	annual aggregate

2. Automobile Liability

$2,000,000	combined single limit per occurrence for bodily injury and property damage

3. Workers' Compensation and Employers Liability

Workers' Compensation limits as required by applicable State Statutes (generally unlimited) and minimum of $1,000,000 limit per accident for Employer's Liability.

General Liability and Automobile Liability insurance may be arranged under individual policies for the full limits required or by a combination of underlying policies with the balance provided by a form-following Excess or Umbrella Liability policy.

D. Deductibles and Self-Insured Retentions

All deductibles, co-payment clauses, and self-insured retentions must be declared to and approved by the Owner. The Owner reserves the right to request the reduction or elimination of unacceptable deductibles or self-insured retentions, as they would apply to the Owner, and their respective officers, officials, agents, consultants and employees. Alternatively, the Owner may request Contractor to procure a bond guaranteeing

payment of losses and related investigations, claims administration, and defense expenses.

E. Other Insurance Provisions and Requirements

The respective insurance policies and coverage, as specified below, must contain, or be endorsed to contain the following conditions or provisions:

1. General Liability

The Owner, and its respective commissioners, officers, officials, agents, consultants and employees shall be endorsed as additional insured's by ISO form CG 20 26 Additional Insured - Designated Person or Organization. As additional insured's, they shall be covered as to work performed by or on behalf of the Contractor or as to liability which arises out of Contractor's activities or resulting from the performance of services or the delivery of goods called for by the Contract.

Contractor's insurance coverage shall be primary with respect to all additional insured's. Insurance of self-insurance programs maintained by the designated additional -insured's shall be excess of the Contractor's insurance and shall not contribute with it.

Additionally, the Contractor and Contractor's general liability insurer shall agree to waive all rights of subrogation against the Owner and any of their respective officers, officials, agents, consultants or employees for claims, losses, or expenses which arise out of Contractor's activities or result from the performance of services or the delivery of goods called for by the Contract.

Contractor's failure to comply with the terms and conditions of these insurance policies shall not affect or abridge coverage for the Owner, or for any of their officers, officials, agents, consultants or employees.

2. Automobile Insurance

The Owner, and their respective officers, officials, agents, consultants and employees shall be endorsed as additional insured's by ISO form CG 20 26 - Additional Insured Designated Person or Organization. As additional insured's, they shall be covered as to work performed by or on behalf of the Contractor or as to liability which arises out of Contractor's activities or resulting from the performance of services or the delivery of goods called for by the Contract.

Contractor's insurance coverage shall be primary with respect to all additional insured's. Insurance or self-insurance programs maintained by the designated additional insured's shall be in excess of the Contractor's insurance and shall not contribute with it.

Additionally, the Contractor and Contractor's automobile insurer shall agree to waive all rights of subrogation against the Owner and any of their respective officers, officials, agents, consultants or employees for claims, losses, or expenses which arise out of Contractor's activities or result from the performance of services or the delivery of goods called for by the Contract.

Contractor's failure to comply with the terms and conditions of these insurance policies shall not affect or abridge coverage for the Owner or for any of its officers, officials, agents, consultants or employees.

3. Workers' Compensation/Employer's Liability

Contractor's workers' compensation insurance shall be endorsed with NCCI form WC 00 03 01 A - Alternative Employer Endorsement. The Alternative Employer Endorsement shall designate the Owner as "alternate employers."

4. All Coverages

Each insurance policy required by this section of the Contract shall contain a stipulation, endorsed if necessary, that the Owner will receive a minimum of a thirty (30) calendar day advance notice of any policy cancellation. Ten (10) calendar days advance notice is required for policy cancellation due to non-payment of premium.

F. Insurer Qualifications and Acceptability

Insurance required hereunder shall be issued by an A.M. Best, "B+" rated, Class IX insurance company approved to conduct insurance business in the state of Missouri.

G. Verification of Insurance Coverage

Prior to Owner issuing a Notice to Proceed, the Contractor-shall furnish the Owner with Certificate(s) of Insurance and with any applicable original endorsements evidencing the required insurance coverage. The insurance certificates and endorsements are to be signed by a person authorized by that insurer to bind coverage on its behalf. All certificates and endorsements received by the Owner are subject to review and approval by the Owner. The Owner reserves the right to require certified copies of all required policies at any time. If the scope of this contract will exceed one (1) year - or, if any of Contractor's applicable insurance coverage expires prior to completion of the work or services required under this contract -

the Contractor will provide a renewal or replacement certificate before continuing work or services hereunder. If the Contractor fails to provide documentation of required insurance coverage, the Owner may issue a stop work order and no additional contract completion time and/or compensation shall be granted as a result thereof.

ARTICLE 7 – SUSPENSION OR TERMINATION OF CONTRACT

ARTICLE 7.1 - FOR SITE CONDITIONS

When conditions at the site of the proposed work are considered by the Owner to be unsatisfactory for prosecution of the work, the Contractor may be ordered in writing to suspend the work or any part thereof until reasonable conditions exist. When such suspension is not due to fault or negligence of the Contractor, time allowed for completion of such suspended work will be extended by a period of time equal to that lost due to delay occasioned by ordered suspension. This will be a no cost time extension.

ARTICLE 7.2 - FOR CAUSE

A. Termination or Suspension for Cause:

1. If the Contractor shall file for bankruptcy, or should make a general assignment for the benefit of the creditors, or if a receiver should be appointed on account of insolvency, or if the contractor should persistently or repeatedly refuse or fail to supply enough properly skilled workers or proper materials, or if the contractor should fail to make prompt payment to subcontractors or for material or labor, or persistently disregard laws, ordinances or the instructions of the Owner, or otherwise be guilty of a substantial violation of any provision of this contract, then the Owner may serve notice on the Contractor and the surety setting forth the violations and demanding compliance with this contract. Unless within ten (10) consecutive calendar days after serving such notice, such violations shall cease and satisfactory arrangements for correction be made, the Owner may suspend the Contractor's right to proceed with the work or terminate this contract.

2. In the event the Owner suspends Contractor's right to proceed with the work or terminates the contract, the Owner may demand that the Contractor's surety take over and complete the work on this contract, after the surety submits a written proposal to the Owner and receives written approval and upon the surety's failure or refusal to do so within ten (10) consecutive calendar days after demand therefore, the Owner may take over the work and prosecute the same to completion by bid or negotiated contract, or the Owner may elect to take possession of and utilize in completing the work such materials, supplies, appliances and plant as may be on the site of the work, and all subcontractors, if the Owner elects, shall be bound to perform their contracts.

B. The Contractor and its surety shall be and remain liable to the Owner for any excess cost or damages occasioned to the Owner as a result of the actions above set forth.

C. The Contractor in the event of such suspension or termination shall not be entitled to receive any further payments under this contract until the work is wholly finished. Then if the unpaid balance under this contract shall exceed all expenses of the Owner as certified by the Director, such excess shall be paid to the Contractor; but, if such expenses shall exceed the unpaid balance as certified by the Director, the Contractor and their surety shall be liable for and shall pay the difference and any damages to the Owner.

D. In exercising Owner's right to secure completion of the work under any of the provisions hereof, the Director shall have the right to exercise Owner's sole discretion as to the manner, methods and reasonableness of costs of completing the work.

E. The rights of the Owner to suspend or terminate as herein provided shall be cumulative and not exclusive and shall be in addition to any other remedy provided by law.

F. The Contractor in the event of such suspension or termination may be declared ineligible for Owner contracts for a minimal period of twelve (12) months. Further, no contract will be awarded to any Contractor who lists in their bid form any subcontractor whose prior performance has contributed, as determined by the Owner, to a breach of a contract. In order to be considered for state-awarded contracts after this period, the Contractor/subcontractor will be required to forward acceptance reports to the Owner regarding successful completion of non-state projects during the intervening twelve (12) months from the date of default. No contracts will be awarded to a subcontractor/Contractor until the ability to perform responsibly in the private sector has been proven to the Owner.

ARTICLE 7.3 -- FOR CONVENIENCE

A. The Owner may terminate or suspend the Contract or any portion of the Work without cause at any time, and at the Owner's convenience. Notification of a termination or suspension shall be in writing

and shall be given to the Contractor and their surety. If the Contract is suspended, the notice will contain the anticipated duration of the suspension or the conditions under which work will be permitted to resume. If appropriate, the Contractor will be requested to demobilize and re-mobilize and will be reimbursed time and costs associated with the suspension.

B. Upon receipt of notification, the Contractor shall:

1. Cease operations when directed.

2. Take actions to protect the work and any stored materials.

3. Place no further subcontracts or orders for material, supplies, services or facilities except as may be necessary to complete the portion of the Contract that has not been terminated. No claim for payment of materials or supplies ordered after the termination date shall be considered.

4. Terminate all existing subcontracts, rentals, material, and equipment orders.

5. Settle all outstanding liabilities arising from termination with subcontractors and suppliers.

6. Transfer title and deliver to the Owner, work in progress, completed work, supplies and other material produced or acquire for the work terminated, and completed or partially completed plans, drawings information and other property that, if the Contract had been completed, would be required to be furnished to the Owner.

C. For termination without cause and at the Owner's convenience, in addition to payment for work completed prior to date of termination, the Contractor may be entitled to payment of other documented costs directly associated with the early termination of the contract. Payment for anticipated profit and unapplied overhead will not be allowed.

SECTION 007300 - SUPPLEMENTARY CONDITIONS

1.0 GENERAL:

A. These Supplementary General Conditions clarify, add, delete, or otherwise modify standard terms and conditions of DIVISION 0, BIDDING AND CONTRACTING REQUIREMENTS.

2.0 CONTACTS:

Designer / Volume 1:

Eric Poettker
McClure Engineering
1000 Clark Ave.
St. Louis, MO 63102
Telephone: 314-345-6232
Email: EPoettker@mcclureeng.com

Designer / Volume 2:

Chris Barth
Rogers-Schmidt Engineering Co.
1736 West Park Center Dr., Suite 204
St. Louis, MO 63026
Telephone: 636-600-1551
Email: cbarth@rogers-schmidt.com

Construction Representative:

Kevin Hultberg
Division of Facilities Management, Design and Construction
10350 Business 21 North
Hillsboro, MO 63050
Telephone: 636-524-8528
Email: kevin.hultberg@oa.mo.gov

Project Manager:

Christopher Lloyd
Division of Facilities Management, Design and Construction
301 West High Street, Room 730
Jefferson City, Missouri 65101
Telephone: 573-526-0160
Email: Christopher.Lloyd@oa.mo.gov

Contract Specialist:

Paul Girouard
Division of Facilities Management, Design and Construction
301 West High Street, Room 730
Jefferson City, Missouri 65101
Telephone: 573-751-4797
Email: Paul.Girouard@oa.mo.gov

3.0 NOTICE: ALL BID MATERIALS ARE DUE AT THE TIME OF BID SUBMITTAL. THERE IS NO SECOND SUBMITTAL FOR THIS PROJECT.

4.0 FURNISHING CONSTRUCTION DOCUMENTS:

A. The Owner will furnish the Contractor with approximately 5 complete sets of drawings and specifications at no charge.

B. The Owner will furnish the Contractor with approximately 5 sets of explanatory or change drawings at no charge.

C. The Contractor may make copies of the documents as needed with no additional cost to the Owner.

5.0 SAFETY REQUIREMENTS

Contractor and subcontractors at any tier shall comply with RSMo 292.675 and Article 1.3, E, of Section 007213, General Conditions.

Missouri
Division of Labor Standards
WAGE AND HOUR SECTION

MICHAEL L. PARSON, Governor

Annual Wage Order No. 30

Section 095

ST. FRANCOIS COUNTY

In accordance with Section 290.262 RSMo 2000, within thirty (30) days after a certified copy of this Annual Wage Order has been filed with the Secretary of State as indicated below, any person who may be affected by this Annual Wage Order may object by filing an objection in triplicate with the Labor and Industrial Relations Commission, P.O. Box 599, Jefferson City, MO 65102-0599. Such objections must set forth in writing the specific grounds of objection. Each objection shall certify that a copy has been furnished to the Division of Labor Standards, P.O. Box 449, Jefferson City, MO 65102-0449 pursuant to 8 CSR 20-5.010(1). A certified copy of the Annual Wage Order has been filed with the Secretary of State of Missouri.

Original Signed by
Todd Smith, Director
Division of Labor Standards

Filed With Secretary of State: **March 10, 2023**

Last Date Objections May Be Filed: **April 10, 2023**

Prepared by Missouri Department of Labor and Industrial Relations

OCCUPATIONAL TITLE	**Prevailing Hourly Rate
Asbestos Worker	$22.56*
Boilermaker	$22.56*
Bricklayer	$47.05
Carpenter	$52.75
Lather	
Linoleum Layer	
Millwright	
Pile Driver	$22.56*
Cement Mason	$57.00
Plasterer	
Communications Technician	$22.56*
Electrician (Inside Wireman)	$72.19
Electrician Outside Lineman	$22.56*
Lineman Operator	
Lineman - Tree Trimmer	
Groundman	
Groundman - Tree Trimmer	
Elevator Constructor	$22.56*
Glazier	$22.56*
Ironworker	$68.53
Laborer	$43.64
General Laborer	
First Semi-Skilled	
Second Semi-Skilled	
Mason	$22.56*
Marble Mason	
Marble Finisher	
Terrazzo Worker	
Terrazzo Finisher	
Tile Setter	
Tile Finisher	
Operating Engineer	$66.85
Group I	
Group II	
Group III	
Group III-A	
Group IV	
Group V	
Painter	$52.78
Plumber	$66.61
Pipe Fitter	
Roofer	$57.47
Sheet Metal Worker	$59.43
Sprinkler Fitter	$22.56*
Truck Driver	$22.56*
Truck Control Service Driver	
Group I	
Group II	
Group III	
Group IV	

*The Division of Labor Standards received fewer than 1,000 reportable hours for this occupational title. The public works contracting minimum wage is established for this occupational title using data provided by Missouri Economic Research and Information Center.
**The Prevailing Hourly Rate includes any applicable fringe benefit amounts for each occupational title as defined in RSMO Section 290.210.

Heavy Construction Rates for
ST. FRANCOIS County

Section 095

OCCUPATIONAL TITLE	**Prevailing Hourly Rate
Carpenter	$55.22
Millwright	
Pile Driver	
Electrician (Outside Lineman)	$22.56*
Lineman Operator	
Lineman - Tree Trimmer	
Groundman	
Groundman - Tree Trimmer	
Laborer	$47.71
General Laborer	
Skilled Laborer	
Operating Engineer	$61.76
Group I	
Group II	
Group III	
Group IV	
Truck Driver	$22.56*
Truck Control Service Driver	
Group I	
Group II	
Group III	
Group IV	

Use Heavy Construction Rates on Highway and Heavy construction in accordance with the classifications of construction work established in 8 CSR 30-3.040(3).

Use Building Construction Rates on Building construction in accordance with the classifications of construction work established in 8 CSR 30-3.040(2).

If a worker is performing work on a heavy construction project within an occupational title that is not listed on the Heavy Construction Rate Sheet, use the rate for that occupational title as shown on the Building Construction Rate Sheet.

*The Division of Labor Standards received fewer than 1,000 reportable hours for this occupational title. Public works contracting minimum wage is established for this occupational title using data provided by Missouri Economic Research and Information Center.

**The Prevailing Hourly Rate includes any applicable fringe benefit amounts for each occupational title.

OVERTIME
and
HOLIDAYS

OVERTIME

For all work performed on a Sunday or a holiday, not less than twice (2x) the prevailing hourly rate of wages for work of a similar character in the locality in which the work is performed or the public works contracting minimum wage, whichever is applicable, shall be paid to all workers employed by or on behalf of any public body engaged in the construction of public works, exclusive of maintenance work.

For all overtime work performed, not less than one and one-half (1½) the prevailing hourly rate of wages for work of a similar character in the locality in which the work is performed or the public works contracting minimum wage, whichever is applicable, shall be paid to all workers employed by or on behalf of any public body engaged in the construction of public works, exclusive of maintenance work or contractual obligation. For purposes of this subdivision, **"overtime work"** shall include work that exceeds ten hours in one day and work in excess of forty hours in one calendar week; and

A thirty-minute lunch period on each calendar day shall be allowed for each worker on a public works project, provided that such time shall not be considered as time worked.

HOLIDAYS

January first;
The last Monday in May;
July fourth;
The first Monday in September;
November eleventh;
The fourth Thursday in November; and
December twenty-fifth;

If any holiday falls on a Sunday, the following Monday shall be considered a holiday.

SECTION 011000 – SUMMARY OF WORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions and Division 1 Specification Sections apply to this Section.

1.2 WORK COVERED BY CONTRACT DOCUMENTS

A. The Project consists of:

- Replacing burners and boiler controls on three 41,000 MBH steam boilers
- Demolishing (2) Existing Steam Boilers
- Installing a new steam to domestic hot water plant to support the south loop.
- Installing a new steam to heating water plant to support the south loop.
- Installing a new domestic water booster skid to support the plant and campus.
- Installing new pre-insulated fiberglass piping from central plant to south loop.
- All infrastructure to support scope listed above.

B. Project Location:

1. Project Location: 1012 West Columbia Steet Farmington MO 63640
2. Owner: State of Missouri, Office of Administration, Division of Facilities Management, Design and Construction, Harry S Truman State Office Building, Post Office Box 809, 301 West High Street, Jefferson City, Missouri 65102.

C. Contract Documents, dated 04/26/2023 were prepared for the Project by **McClure Engineering** – 1000 Clark Ave. St. Louis, Mo 63102

D. The Work will be constructed under a single prime contract.

1.3 DESIGNER'S ESTIMATE OF CONSTRUCTION COST RANGE

A. The project designer has prepared this cost estimate range. The State of Missouri makes no guarantee regarding the accuracy of the estimate range nor does the State of Missouri intend to imply that the estimate range in any way reflects the actual cost required to perform the work represented by the specifications and drawings. The contractor should not rely on this estimate range in any way while preparing a bid for this project or otherwise.

1.4 WORK UNDER OTHER CONTRACTS

A. Separate Contract: The Owner has awarded a separate contract for performance of certain construction operations at the site. Those operations are scheduled to be substantially

complete before work under this Contract begins. The separate contract includes the following:

B. Cooperate fully with separate contractors so that work under those contracts may be carried out smoothly, without interfering with or delaying work under this Contract.

1.5 WORK SEQUENCE

A. The Work is to be completed prior to October 30th 2023. Plant and underground piping shall be complete prior to making final tie-in to existing heating and domestic hot water loops.

1.6 CONTRACTOR USE OF PREMISES

A. General: During the construction period the Contractor shall have full use of the premises for construction operations, including use of the site. The Contractor's use of the premises limited only by the Owner's right to perform work or to retain other contractors on portions of the Project.

B. Use of the Site: Limit use of the premises to work in areas indicated. Confine operations to areas within contract limits indicated. Do not disturb portions of the site beyond the areas in which the Work is indicated.

1. Owner Occupancy: Allow for Owner occupancy and use by the public.

2. Driveways and Entrances: Keep driveways and entrances serving the premises clear and available to the Owner, the Owner's employees, and emergency vehicles at all times. Do not use these areas for parking or storage of materials. Schedule deliveries to minimize space and time requirements for storage of materials and equipment on-site.

C. Use of the Existing Building: Maintain the existing building in a weathertight condition throughout the construction period. Repair damage cause by construction operations. Take all precautions necessary to protect the building and its occupants during the construction period.

1.7 OCCUPANCY REQUIREMENTS

A. Full Owner Occupancy: The Owner will occupy the site and existing building during the entire construction period. Cooperate with the Owner during construction operations to minimize conflicts and facilitate owner usage. Perform the Work so as not to interfere with the Owner's operations.

END OF SECTION 011000

SECTION 012100 – ALLOWANCES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions and other Division 1 Specification Sections apply to this Section.

1.2 SUMMARY

A. This Section includes administrative and procedural requirements governing allowances.

1. Certain items are specified in the Contract Documents by allowances. Allowances have been established in lieu of additional requirements and to defer selection of actual materials and equipment to a later date when additional information is available for evaluation. If necessary, additional requirements will be issued by Change Order.

B. Types of allowances include the following:

1. Weather allowances.

C. Related Sections include the following:

1. Division 1 Section "Contract Modification Procedures" for procedures for submitting and handling Change Orders for allowances.

2. Division 1 Section "Unit Prices" for procedures for using unit prices.

1.3 WEATHER ALLOWANCE

A. Included within the completion period for this project are a specified number of “bad weather” days (see Schedule of Allowances).

B. The Contractor’s progress schedule shall clearly indicate the bad weather day allowance as an “activity” or “activities”. In the event weather conditions preclude performance of critical work activities for 50% or more of the Contractor’s scheduled workday, that day shall be declared unavailable for work due to weather (a “bad weather” day) and charged against the above allowance. Critical work activities will be determined by review of the Contractor’s current progress schedule.

C. The Contractor’s Representative and the Construction Representative shall agree monthly on the number of “bad weather” days to be charged against the allowance. This determination will be documented in writing and be signed by the Contractor and the Construction Representatives. If there is a failure to agree on all or part of the “bad weather” days for a particular month, that disagreement shall be noted on this written document and signed by each party’s representative. Failure of the Contractor’s representative to sign the “bad weather” day documentation after it is presented, with or without the notes of disagreement, shall constitute agreement with the “bad weather” day determination contained in that document.

D. There will be no modification to the time of contract performance due solely to the failure to deplete the “bad weather” day allowance.

E. Once this allowance is depleted, a no cost Change Order time extension will be executed for “bad weather” days, as defined above, encountered during the remainder of the Project.

1.4 SELECTION AND PURCHASE

A. At the earliest practical date after award of the Contract, Designer of the date when final selection and purchase of each product or system described by an allowance must be completed to avoid delaying the Work.

B. At Designer's request, obtain proposals for each allowance for use in making final selections. Include recommendations that are relevant to performing the Work.

C. Purchase products and systems selected by Designer from the designated supplier.

1.5 SUBMITTALS

A. Submit proposals for purchase of products or systems included in allowances, in the form specified for Change Orders.

B. Submit invoices or delivery slips to show actual quantities of materials delivered to the site for use in fulfillment of each allowance.

C. Coordinate and process submittals for allowance items in same manner as for other portions of the Work.

1.6 COORDINATION

A. Coordinate allowance items with other portions of the Work. Furnish templates as required to coordinate installation.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine products covered by an allowance promptly on delivery for damage or defects. Return damaged or defective products to manufacturer for replacement.

3.2 PREPARATION

A. Coordinate materials and their installation for each allowance with related materials and installations to ensure that each allowance item is completely integrated and interfaced with related work.

3.3 SCHEDULE OF ALLOWANCES

A. Weather Allowance: Included within the completion period for this Project 15 “bad weather” days.

END OF SECTION 012100

SECTION 012600 – CONTRACT MODIFICATION PROCEDURES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions and other Division 1 Specification Sections apply to this Section.

1.2 SUMMARY

A. This Section specifies administrative and procedural requirements for handling and processing Contract Modifications.

B. Related Sections include the following:

1. Division 1, Section 012100 "Allowances" for procedural requirements for handling and processing Allowances.
2. Division 1, Section 012200 "Unit Prices" for administrative requirements for using Unit Prices.
3. Division 1, Section 013115 “Project Management Communications” for administrative requirements for communications.
4. Division 0, Section 007213, Article 3.1 "Acceptable Substitutions" for administrative procedures for handling Requests for Substitutions made after Contract award.
5. Division 0, Section 007213, Article 4.0 "Changes in the Work" for Change Order requirements.

1.3 REQUESTS FOR INFORMATION

A. In the event that the Contractor or Subcontractor, at any tier, determines that some portion of the Drawings, Specifications, or other Contract Documents requires clarification or interpretation, the Contractor shall submit a “Request for Information” (RFI) in writing to the Designer. A RFI may only be submitted by the Contractor and shall only be submitted on the RFI forms provided by the Owner. The Contractor shall clearly and concisely set forth the issue for which clarification or interpretation is sought and why a response is needed. In the RFI, the Contractor shall set forth an interpretation or understanding of the requirement along with reasons why such an understanding was reached.

B. Responses to RFI shall be issued within ten (10) working days of receipt of the Request from the Contractor unless the Designer determines that a longer time is necessary to provide an adequate response. If a longer time is determined necessary by the Designer, the Designer will, within five (5) working days of receipt of the request, notify the Contractor of the anticipated response time. If the Contactor submits a RFI on a time sensitive activity on the current project schedule, the Contractor shall not be entitled to any time extension due to the time it takes the Designer to respond to the request provided that the Designer responds within the ten (10) working days set forth above.

C. Responses from the Designer will not change any requirement of the Contract Documents. In the event the Contractor believes that a response to a RFI will cause a change to the requirements of the Contract Document, the Contractor shall give written

notice to the Designer requesting a Change Order for the work. Failure to give such written notice within ten (10) working days, shall waive the Contractor's right to seek additional time or cost under Article 4, "Changes in the Work" of the General Conditions.

1.4 MINOR CHANGES IN THE WORK

A. Designer will issue supplemental instructions authorizing Minor Changes in the Work, not involving adjustment to the Contract Amount or the Contract Time, on "Designer's Supplemental Instructions" (DSI).

1.5 PROPOSAL REQUESTS

A. The Designer or Owner Representative will issue a detailed description of proposed Changes in the Work that may require adjustment to the Contract Amount or the Contract Time. The proposed Change Description will be issued using the "Request for Proposal" (RFP) form. If necessary, the description will include supplemental or revised Drawings and Specifications.

1. Proposal Requests issued by the Designer or Owner Representative are for information only. Do not consider them instructions either to stop work in progress or to execute the proposed change.

2. Within ten (10) working days after receipt of Proposal Request, submit a proposal for the cost adjustments to the Contract Amount and the Contract Time necessary to execute the Change. The Contractor shall submit his proposal on the appropriate Change Order Detailed Breakdown form. Subcontractors may use the appropriate Change Order Detailed Breakdown form or submit their proposal on their letterhead provided the same level of detail is included. All proposals shall include:

   a. A detailed breakdown of costs per Article 4.1 of the General Conditions.

   b. If requesting additional time per Article 4.2 of the General Conditions, include an updated Contractor's Construction Schedule that indicates the effect of the Change including, but not limited to, changes in activity duration, start and finish times, and activity relationship.

1.6 CHANGE ORDER PROCEDURES

A. On Owner's approval of a Proposal Request, the Designer or Owner Representative will issue a Change Order for signatures of Owner and Contractor on the "Change Order" form.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

END OF SECTION 012600

SECTION 013100 – COORDINATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions and other Division 1 Specification Sections apply to this Section.

1.2 SUMMARY

A. This Section includes administrative provisions for coordinating construction operations on Projects including, but not limited to, the following:

1. Coordination Drawings.
2. Administrative and supervisory personnel.
3. Project meetings.

B. Each Contractor shall participate in coordination requirements. Certain areas of responsibility will be assigned to a specific Contractor.

C. Related Sections include the following:

1. Division 1, Section 013200 "Schedules" for preparing and submitting Contractor's Construction Schedule.
2. Articles 1.8.B and 1.8.C of Section 007213 "General Conditions" for coordinating meetings onsite.
3. Article 5.4.H of Section 007213 "General Conditions" for coordinating Closeout of the Contract.

1.3 COORDINATION

A. Coordination: Coordinate construction operations included in different Sections of the Specifications to ensure efficient and orderly installation of each part of the Work. Coordinate construction operations included in different Sections, which depend on each other for proper installation, connection, and operation.

B. Coordination: Each Contractor shall coordinate its construction operations with those of other contractors and entities to ensure efficient and orderly installation of each part of the Work. Each Contractor shall coordinate its operations with operations included in different Sections that depend on each other for proper installation, connection, and operation.

1. Schedule construction operations in sequence required to obtain the best results where installation of one part of the Work depends on installation of other components, before or after its own installation.
2. Coordinate installation of different components with other Contractors to ensure maximum accessibility for required maintenance, service, and repair.
3. Make adequate provisions to accommodate items scheduled for later installation.
4. Where availability of space is limited, coordinate installation of different components to ensure maximum performance and accessibility for required

maintenance, service, and repair of all components including mechanical and electrical.

C. Prepare memoranda for distribution to each party involved outlining special procedures required for coordination. Include such items as required notices, reports, and list of attendees at meetings.

1. Prepare similar memoranda for Owner and separate Contractors if coordination of their Work is required.

D. Administrative Procedures: Coordinate scheduling and timing of required administrative procedures with other construction activities and activities of other Contractors to avoid conflicts and to ensure orderly progress of the Work. Such administrative activities include, but are not limited to, the following:

1. Preparation of Contractor's Construction Schedule.
2. Preparation of the Schedule of Values.
3. Installation and removal of temporary facilities and controls.
4. Delivery and processing of submittals.
5. Progress meetings.
6. Preinstallation conferences.
7. Startup and adjustment of systems.
8. Project Closeout activities.

E. Conservation: Coordinate construction activities to ensure that operations are carried out with consideration given to conservation of energy, water, and materials.

1. Salvage materials and equipment involved in performance of, but not actually incorporated into, the Work. Refer to other Sections for disposition of salvaged materials that are designated as Owner's property.

1.4 SUBMITTALS

A. Coordination Drawings: Prepare Coordination Drawings if limited space availability necessitates maximum utilization of space for efficient installation of different components or if coordination is required for installation of products and materials fabricated by separate entities.

B. Key Personnel Names: Within fifteen (15) work days of starting construction operations, submit a list of key personnel assignments including superintendent and other personnel in attendance at Project site. Identify individuals and their duties and responsibilities; list addresses and telephone numbers including home and office telephone numbers. Provide names, addresses, and telephone numbers of individuals assigned as standbys in the absence of individuals assigned to Project.

1. Post copies of list in Project meeting room, in temporary field office, and by each temporary telephone. Keep list current at all times.

1.5 PROJECT MEETINGS

A. The Owner’s Construction Representative will schedule a Pre-Construction Meeting prior to beginning of construction. The date, time, and exact place of this meeting will be determined after Contract Award and notification of all interested parties. The

Contractor shall arrange to have the Job Superintendent and all prime Subcontractors present at the meeting. During the Pre-Construction Meeting, the construction procedures and information necessary for submitting payment requests will be discussed and materials distributed along with any other pertinent information.

1. Minutes: Designer will record and distribute meeting minutes.

B. Progress Meetings: The Owner's Construction Representative will conduct Monthly Progress Meetings as stated in Articles 1.8.B and 1.8.C of Section 007213 "General Conditions".

1. Minutes: Designer will record and distribute to Contractor the meeting minutes.

C. Preinstallation Conferences: Contractor shall conduct a preinstallation conference at Project site before each construction activity that requires coordination with other construction.

1. Attendees: Installer and representatives of Manufacturers and Fabricators involved in or affected by the installation and its coordination or integration with other materials and installations that have preceded or will follow, shall attend the meeting. Advise Designer and Construction Representative of scheduled meeting dates.

2. Agenda: Review progress of other construction activities and preparations for the particular activity under consideration including requirements for the following:

a. Contract Documents

b. Options

c. Related RFIs

d. Related Change Orders

e. Purchases

f. Deliveries

g. Submittals

h. Review of mockups

i. Possible conflicts

j. Compatibility problems

k. Time schedules

l. Weather limitations

m. Manufacturer's written recommendations

n. Warranty requirements

o. Compatibility of materials

p. Acceptability of substrates

q. Temporary facilities and controls

r. Space and access limitations

s. Regulations of authorities having jurisdiction

t. Testing and inspecting requirements

u. Installation procedures

v. Coordination with other Work

w. Required performance results

x. Protection of adjacent Work

y. Protection of construction and personnel

3. Contractor shall record significant conference discussions, agreements, and disagreements including required corrective measures and actions.

4. Reporting: Distribute minutes of the meeting to each party present and to parties who should have been present.

5. Do not proceed with installation if the conference cannot be successfully concluded. Initiate whatever actions are necessary to resolve impediments to performance of the Work and reconvene the conference at earliest feasible date.

6. Revise paragraph below if Project requires holding progress meetings at different intervals. Insert special intervals such as "every third Tuesday" to suit special circumstances.

7. Project name

8. Name and address of Contractor

9. Name and address of Designer

10. RFI number including RFIs that were dropped and not submitted

11. RFI description

12. Date the RFI was submitted

13. Date Designer's response was received

14. Identification of related DSI or Proposal Request, as appropriate

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

END OF SECTION 013100

SECTION 013115 - PROJECT MANAGEMENT COMMUNICATIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions, Bid Form, and other Division 1 Specification Sections apply to this Section.

B. Division 1, Section 013300 - Submittals

C. Division 1, Section 012600 – Contract Modification Procedures

1.2 SUMMARY

A. Project Management Communications: The Contractor shall use the Internet web based project management communications tool, E-Builder® ASP software, and protocols included in that software during this project. The use of project management communications as herein described does not replace or change any contractual responsibilities of the participants.
   1. Project management communications is available through E-Builder® as provided by "e-Builder®" in the form and manner required by the Owner.
   2. The project communications database is on-line and fully functional. User registration, electronic and computer equipment, and Internet connections are the responsibility of each project participant. The sharing of user accounts is prohibited

B. Support: E-Builder® will provide on-going support through on-line help files.

C. Copyrights and Ownership: Nothing in this specification or the subsequent communications supersedes the parties' obligations and rights for copyright or document ownership as established by the Contract Documents. The use of CAD files, processes or design information distributed in this system is intended only for the project specified herein.

D. Purpose: The intent of using E-Builder® is to improve project work efforts by promoting timely initial communications and responses. Secondly, to reduce the number of paper documents while providing improved record keeping by creation of electronic document files

E. Authorized Users: Access to the web site will be by individuals who are authorized users.
   1. Individuals shall complete the E-Builder New Company/User Request Form located at the following web site: https://oa.mo.gov/facilities/vendor-links/contractor-forms. ComOA.FMDCE-BuilderSupport@oa.mo.gov.

2. Authorized users will be contacted directly and assigned a temporary user password.
3. Individuals shall be responsible for the proper use of their passwords and access to data as agents of the company in which they are employed.

F. Administrative Users: Administrative users have access and control of user licenses and all posted items. DO NOT POST PRIVATE OR YOUR COMPANY CONFIDENTIAL ITEMS IN THE DATABASE! Improper or abusive language toward any party or repeated posting of items intended to deceive or disrupt the work of the project will not be tolerated and will result in deletion of the offensive items and revocation of user license at the sole discretion of the Administrative User(s).

G. Communications: The use of fax, email and courier communication for this project is discouraged in favor of using E-Builder® to send messages. Communication functions are as follows:
1. Document Integrity and Revisions:
   a. Documents, comments, drawings and other records posted to the system shall remain for the project record. The authorship time and date shall be recorded for each document submitted to the system. Submitting a new document or record with a unique ID, authorship, and time stamp shall be the method used to make modifications or corrections.
   b. The system shall make it easy to identify revised or superseded documents and their predecessors.
   c. Server or Client side software enhancements during the life of the project shall not alter or restrict the content of data published by the system. System upgrades shall not affect access to older documents or software.
2. Document Security:
   a. The system shall provide a method for communication of documents. Documents shall allow security group assignment to respect the contractual parties communication except for Administrative Users. DO NOT POST PRIVATE OR YOUR COMPANY CONFIDENTIAL ITEMS IN THE DATABASE!
3. Document Integration:
   a. Documents of various types shall be logically related to one another and discoverable. For example, requests for information, daily field reports, supplemental sketches and photographs shall be capable of reference as related records.
4. Reporting:
   a. The system shall be capable of generating reports for work in progress, and logs for each document type. Summary reports generated by the system shall be available for team members.
5. Notifications and Distribution:
   a. Document distribution to project members shall be accomplished both within the extranet system and via email as appropriate. Project document distribution to parties outside of the project communication system shall be

accomplished by secure email of outgoing documents and attachments, readable by a standard email client.

6. Required Document Types:
    a. RFI, Request for Information.
    b. Submittals, including record numbering by drawing and specification section.
    c. Transmittals, including record of documents and materials delivered in hard copy.
    d. Meeting Minutes.
    e. Application for Payments (Draft or Pencil).
    f. Review Comments.
    g. Field Reports.
    h. Construction Photographs.
    i. Drawings.
    j. Supplemental Sketches.
    k. Schedules.
    l. Specifications.
    m. Request for Proposals
    n. Designer's Supplemental Instructions
    o. Punch Lists

H. Record Keeping: Except for paper documents, which require original signatures and large format documents (greater than 8½ x 11 inches), all other 8½ x 11 inches documents shall be submitted by transmission in electronic form to the E-Builder® web site by licensed users.
    a. The Owner and his representatives, the Designer and his consultants, and the Contractor and his Sub Contractors and suppliers at every tier shall respond to documents received in electronic form on the web site, and consider them as if received in paper document form.
    b. The Owner and his representatives, the Designer and his consultants, and the Contractor and his Sub Contractors and suppliers at every tier reserves the right to and shall reply or respond by transmissions in electronic form on the web site to documents actually received in paper document form.
    c. The Owner and his representatives, the Designer and his consultants, and the Contractor and his Sub Contractors and suppliers at every tier reserves the right to and shall copy any paper document into electronic form and make same available on the web site.

I. Minimum Equipment and Internet Connection: In addition to other requirements specified in this Section, the Owner and his representatives, the Construction Manager and his representatives, the Architect and his consultants, and the Contractor and his sub-contractors and suppliers at every tier required to have a user license(s) shall be responsible for the following:

1. Providing suitable computer systems for each licensed user at the users normal work location[1] with high-speed Internet access, i.e. DSL, local cable company's Internet connection, or T1 connection.
2. Each of the above referenced computer systems shall have the following minimum system[2] and software requirements:
    a. Desktop configuration (Laptop configurations are similar and should be equal to or exceed desktop system.)
        1) Operating System: Windows XP or newer
        2) Internet Browser: Internet Explorer 6.01SP2+ (Recommend IE7.0+)
        3) Minimum Recommend Connection Speed: 256K or above
        4) Processor Speed: 1 Gigahertz and above
        5) RAM: 512 mb
        6) Operating system and software shall be properly licensed.
        7) Internet Explorer version 7 (current version is a free distribution for download). This specification is not intended to restrict the host server or client computers provided that industry standard HTTP clients may access the published content.
        8) Adobe Acrobat Reader (current version is a free distribution for download).
        9) Users should have the standard Microsoft Office Suite (current version must be purchased) or the equivalent.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable.)

END OF SECTION 013115

[1] The normal work location is the place where the user is assigned for more than one-half of his time working on this project.
[2] The minimum system herein will not be sufficient for many tasks and may not be able to process all documents and files stored in the E-Builder® Documents area.

SECTION 013200 – SCHEDULE – BAR CHART

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions, Bid Form, and other Division 1 Specification Sections apply to this Section.

1.2 SUMMARY

A. This Section includes requirements for a Bar Chart Schedule for the project construction activities, schedule of submittals, and schedule for testing.

PART 2 - PRODUCTS – (Not Applicable)

PART 3 - EXECUTION

3.1 SUBMITTAL PROCEDURES

A. The Contractor shall submit to the Designer, within ten (10) working days following the Notice to Proceed, a Progress Schedule including Schedule of Values showing the rate of progress the Contractor agrees to maintain and the order in which he proposed to carry out the various phases of Work. No payments shall be made to the Contractor until the Progress Schedule has been approved by the Owner.

1. The Schedule of Values must have the following line items included with the value of the item as indicated below:

   a. O&M's (Owner's Manual)

      1) Over $1,000,000.00 (One million) – 1% of the total contract amount

   b. Close Out Documents

      1) Over $1,000,000.00 (One million) – 1% of the total contract amount

   c. General Conditions

      1) No more than 10%

B. The Contractor shall submit an updated Schedule for presentation at each Monthly Progress Meeting. The Schedule shall be updated by the Contractor as necessary to reflect the current Schedule and its relationship to the original Schedule. The updated Schedule shall reflect any changes in the logic, sequence, durations, or completion date. Payments to the Contractor shall be suspended if the Progress Schedule is not adequately updated to reflect actual conditions.

C. The Contractor shall submit Progress Schedules to Subcontractors to permit coordinating their Progress Schedules to the general construction Work. The Contractor shall coordinate preparation and processing of Schedules and reports with performance of other construction activities.

3.2 CONSTRUCTION PROGRESS SCHEDULE – BAR CHART SCHEDULE

A. Bar-Chart Schedule: The Contractor shall prepare a comprehensive, fully developed, horizontal bar chart-type Contractor's Construction Schedule. The Contractor for general construction shall prepare the Construction Schedule for the entire Project. The Schedule shall show the percentage of work to be completed at any time, anticipated monthly payments by Owner, as well as significant dates (such as completion of excavation, concrete foundation work, underground lines, superstructure, rough-ins, enclosure, hanging of fixtures, etc.) which shall serve as check points to determine compliance with the approved Schedule. The Schedule shall also include an activity for the number of "bad" weather days specified in Section 012100 – Allowances.

1. The Contractor shall provide a separate time bar for each significant construction activity. Provide a continuous vertical line to identify the first working day of each week.

    a. If practical, use the same Schedule of Values breakdown for schedule time bars.

2. The Contractor shall provide a base activity time bar showing duration for each construction activity. Each bar is to indicate start and completion dates for the activity. The Contractor is to place a contrasting bar below each original schedule activity time for indicating actual progress and planned remaining duration for the activity.

3. The Contractor shall prepare the Schedule on a minimal number of separate sheets to readily show the data for the entire construction period.

4. Secure time commitments for performing critical elements of the Work from parties involved. Coordinate each element on schedule with other construction activities. Include minor elements involved in the overall sequence of the Work. Show each activity in proper sequence. Indicate graphically the sequences necessary for completion of related portions of the Work.

5. Coordinate the Contractor's Construction Schedule with the Schedule of Values, list of subcontracts, Submittal Schedule, progress reports, payment requests, and other required schedules and reports.

6. Indicate the Intent to Award and the Contract Substantial Completion dates on the schedule.

B. Phasing: Provide notations on the schedule to show how the sequence of the Work is affected by the following:

1. Requirement for Phased completion
2. Work by separate Contractors
3. Work by the Owner
4. Pre-purchased materials
5. Coordination with existing construction
6. Limitations of continued occupancies
7. Un-interruptible services
8. Partial Occupancy prior to Substantial Completion
9. Site restrictions
10. Provisions for future construction

11. Seasonal variations

12. Environmental control

C. Work Stages: Use crosshatched bars to indicate important stages of construction for each major portion of the Work. Such stages include, but are not necessarily limited to, the following:

1. Subcontract awards

2. Submittals

3. Purchases

4. Mockups

5. Fabrication

6. Sample testing

7. Deliveries

8. Installation

9. Testing

10. Adjusting

11. Curing

12. Startup and placement into final use and operation

D. Area Separations: Provide a separate time bar to identify each major area of construction for each major portion of the Work. For the purposes of this Article, a "major area" is a story of construction, a separate building, or a similar significant construction element.

1. Indicate where each construction activity within a major area must be sequenced or integrated with other construction activities to provide for the following:

a. Structural completion.

b. Permanent space enclosure

c. Completion of mechanical installation

d. Completion of the electrical portion of the Work

e. Substantial Completion

3.3 SCHEDULE OF SUBMITTALS

A. Upon acceptance of the Construction Progress Schedule, prepare and submit a complete schedule of submittals. Coordinate the submittal schedule with Section 013300 SUBMITTALS, the approved Construction Progress Schedule, list of subcontracts, Schedule of Values and the list of products.

B. Prepare the schedule in chronological order. Provide the following information

1. Scheduled date for the first submittal

2. Related Section number

3. Submittal category

4. Name of the Subcontractor

5. Description of the part of the Work covered

6. Scheduled date for resubmittal

7. Scheduled date for the Designer's final release or approval

C. Distribution: Following the Designer's response to the initial submittal schedule, print and distribute copies to the Designer, Owner, subcontractors, and other parties required to comply with submittal dates indicated.

1. Post copies in the Project meeting room and temporary field office.

2. When revisions are made, distribute to the same parties and post in the same locations. Delete parties from distribution when they have completed their assigned part of the Work and are no longer involved in construction activities.

D. Schedule Updating: Revise the schedule after each meeting or other activity where revisions have been recognized or made. Issue the updated schedule concurrently with the report of each meeting.

3.4 SCHEDULE OF INSPECTIONS AND TESTS

A. Prepare a schedule of inspections, tests, and similar services required by the Contract Documents. Submit the schedule with (15) days of the date established for commencement of the Contract Work. The Contractor is to notify the testing agency at least (5) working days in advance of the required tests unless otherwise specified.

B. Form: This schedule shall be in tabular form and shall include, but not be limited to, the following:

1. Specification Section number

2. Description of the test

3. Identification of applicable standards

4. Identification of test methods

5. Number of tests required

6. Time schedule or time span for tests

7. Entity responsible for performing tests

8. Requirements for taking samples

9. Unique characteristics of each service

C. Distribution: Distribute the schedule to the Owner, Architect, and each party involved in performance of portions of the Work where inspections and tests are required.

END OF SECTION 013200

SECTION 013300 – SUBMITTALS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions, Bid Form, and other Division 1 Specification Sections apply to this Section.

B. Division 1, Section 013115 “Project Management Communications” for administrative requirements for communications.

1.2 SUMMARY

A. This Section includes administrative and procedural requirements for submittals required for performance of the Work including the following:

1. Shop Drawings
2. Product Data
3. Samples
4. Quality Assurance Submittals
5. Construction Photographs
6. Operating and Maintenance Manuals
7. Warranties

B. Administrative Submittals: Refer to General and Supplementary Conditions other applicable Division 1 Sections and other Contract Documents for requirements for administrative submittals. Such submittals include, but are not limited to, the following:

1. Construction Progress Schedule including Schedule of Values
2. Performance and Payment Bonds
3. Insurance Certificates
4. Applications for Payment
5. Certified Payroll Reports
6. Partial and Final Receipt of Payment and Release Forms
7. Affidavit – Compliance with Prevailing Wage Law
8. Record Drawings
9. Notifications, Permits, etc.

C. The Contractor is obliged and responsible to check all shop drawings and schedules to assure compliance with contract plans and specifications. The Contractor is responsible for the content of the shop drawings and coordination with other contract work. Shop drawings and schedules shall indicate, in detail, all parts of an Item or Work including erection and setting instructions and integration with the Work of other trades.

D. The Contractor shall at all times make a copy, of all approved submittals, available on site to the Construction Representative.

1.3 SUBMITTAL PROCEDURES

A. The Contractor shall comply with the General and Supplementary Conditions and other applicable sections of the Contract Documents. The Contractor shall submit, with such promptness as to cause no delay in his work or in that of any other contractors, all required submittals indicated in Part 3.1 of this section and elsewhere in the Contract Documents. Coordinate preparation and processing of submittals with performance of construction activities. Transmit each submittal sufficiently in advance of performance of related construction activities to avoid delay.

1. Coordinate each submittal with fabrication, purchasing, testing, delivery, other submittals, and related activities that require sequential activity.

2. Coordinate transmittal of different types of submittals for related elements of the Work so processing will not be delayed by the need to review submittals concurrently for coordination.

    a. The Designer reserves the right to withhold action on a submittal requiring coordination with other submittals until all related submittals are received.

B. Each drawing and/or series of drawings submitted must be accompanied by a letter of transmittal giving a list of the titles and numbers of the drawings. Each series shall be numbered consecutively for ready reference and each drawing shall be marked with the following information:

1. Date of Submission

2. Name of Project

3. Location

4. Section Number of Specification

5. State Project Number

6. Name of Submitting Contractor

7. Name of Subcontractor

8. Indicate if Item is submitted as specified or as a substitution

1.4 SHOP DRAWINGS

A. Comply with the General Conditions, Article 3.2.

B. The Contractor shall submit newly prepared information drawn accurately to scale. Highlight, encircle, or otherwise indicate deviations from the Contract Documents. Do not reproduce Contract Documents or copy standard information as the basis of Shop Drawings. Standard information prepared without specific reference to the Project is not a Shop Drawing.

C. Shop Drawings include fabrication and installation drawings, setting diagrams, schedules, patterns, templates, and similar drawings including the following information:

1. Dimensions

2. Identification of products and materials included by sheet and detail number

3. Compliance with specified standards

4. Notation of coordination requirements

5. Notation of dimensions established by field measurement

6. Sheet Size: Except for templates, patterns and similar full-size Drawings, submit Shop Drawings on sheets at least 8½"x11" but no larger than 36"x48".

1.5 PRODUCT DATA

A. The Contractor shall comply with the General Conditions, Article 3.2.

B. The Contractor shall collect Product Data into a single submittal for each element of construction or system. Product Data includes printed information, such as manufacturer's installation instructions, catalog cuts, standard color charts, roughing-in diagrams and templates, standard wiring diagrams, and performance curves.

1. Mark each copy to show applicable choices and options. Where printed Product Data includes information on several products that are not required, mark copies to indicate the applicable information including the following information:

   a. Manufacturer's printed recommendations

   b. Compliance with Trade Association standards

   c. Compliance with recognized Testing Agency standards

   d. Application of Testing Agency labels and seals

   e. Notation of dimensions verified by field measurement

   f. Notation of coordination requirements

2. Do not submit Product Data until compliance with requirements of the Contract Documents has been confirmed.

1.6 SAMPLES

A. The Contractor shall comply with the General Conditions, Article 3.2.

B. The Contractor shall submit full-size, fully fabricated samples, cured and finished as specified, and physically identical with the material or product proposed. Samples include partial sections of manufactured or fabricated components, cuts or containers of materials, color range sets, and swatches showing color, texture, and pattern.

1. The Contractor shall mount or display samples in the manner to facilitate review of qualities indicated. Prepare samples to match the Designer's sample including the following:

   a. Specification Section number and reference

   b. Generic description of the Sample

   c. Sample source

   d. Product name or name of the Manufacturer

   e. Compliance with recognized standards

   f. Availability and delivery time

2. The Contractor shall submit samples for review of size, kind, color, pattern, and texture. Submit samples for a final check of these characteristics with other elements and a comparison of these characteristics between the final submittal and the actual component as delivered and installed.

a. Where variation in color, pattern, texture, or other characteristic is inherent in the material or product represented, submit at least three (3) multiple units that show approximate limits of the variations.

b. Refer to other Specification Sections for requirements for samples that illustrate workmanship, fabrication techniques, details of assembly, connections, operation, and similar construction characteristics.

c. Refer to other Sections for samples to be returned to the Contractor for incorporation in the Work. Such samples must be undamaged at time of use. On the transmittal, indicate special requests regarding disposition of sample submittals.

d. Samples not incorporated into the Work, or otherwise designated as the Owner's property, are the property of the Contractor and shall be removed from the site prior to Substantial Completion.

3. Field samples are full-size examples erected onsite to illustrate finishes, coatings, or finish materials and to establish the Project standard.

a. The Contractor shall comply with submittal requirements to the fullest extent possible. The Contractor shall process transmittal forms to provide a record of activity.

1.7 QUALITY ASSURANCE DOCUMENTS

A. The Contractor shall comply with the General Conditions, Article 3.2

B. The Contractor shall submit quality control submittals including design data, certifications, manufacturer's instructions, manufacturer's field reports, and other quality-control submittals as required under other Sections of the Specifications.

C. Certifications: Where other Sections of the Specifications require certification that a product, material, or installation complies with specified requirements, submit a notarized certification from the Manufacturer certifying compliance with specified requirements.

1. Signature: Certification shall be signed by an officer of the Manufacturer or other individual authorized to contractually bind the Company.

D. Inspection and Test Reports: The Contractor shall submit the required inspection and test reports from independent testing agencies as specified in this Section and in other Sections of the Contract Documents.

E. Construction Photographs: The Contractor shall submit record construction photographs as specified in this Section and in other Sections of the Contract Documents.

1. The Contractor shall submit digital photographs. The Construction Administrator shall determine the quantity and naming convention at the preconstruction meeting.

2. The Contractor shall identify each photograph with project name, location, number, date, time, and orientation.

3. The Contractor shall submit progress photographs monthly unless specified otherwise. Photographs shall be taken one (1) week prior to submitting.

4. The Contractor shall take four (4) site photographs from differing directions and a minimum of five (5) interior photographs indicating the relative progress of the Work.

1.8 OPERATING AND MAINTENANCE MANUALS AND WARRANTIES

A. The Contractor shall submit all required manufacturer's operating instructions, maintenance/service manuals, and warranties in accordance with the General Conditions, Article 3.5, and Supplementary Conditions along with this and other Sections of the Contract Documents.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 REQUIRED SUBMITTALS

A. Contractor shall submit the following information for materials and equipment to be provided under this contract.

SPEC SECTION	TITLE	CATEGORY
013200	SCHEDULES	Construction Schedule
013200	SCHEDULES	Schedule of Values
013200	SCHEDULES	List of Subcontractors
013200	SCHEDULES	Major Material Suppliers
220517	SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING	Shop Drawings
220519	METERS AND GAGES FOR PLUMBING PIPING	Shop Drawings
220529	HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT	Shop Drawings
220553	IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT	Shop Drawings
220593	TESTING, ADJUSTING, AND BALANCING FOR PLUMBING	Test Report
220716	PLUMBING EQUIPMENT INSULATION	Shop Drawings
220719	PLUMBING PIPING INSULATION	Shop Drawings
220719	PLUMBING PIPING INSULATION	Shop Drawings
221116	DOMESTIC WATER PIPING	Shop Drawings
221119	DOMESTIC WATER PIPING SPECIALTIES	Shop Drawings
221123	DOMESTIC WATER BOOSTER SYSTEM	Shop Drawings
221316	SANITARY WASTE AND VENT PIPING	Shop Drawings
221513	GENERAL-SERVICE COMPRESSED-AIR PIPING	Shop Drawings
230517	SLEEVES AND SLEEVE SEALS FOR HVAC PIPING	Shop Drawings
230519	METERS AND GAUGES FOR HVAC PIPING	Shop Drawings

230529	HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT	Shop Drawings
230553	IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT	Shop Drawings
230593	TESTING, ADJUSTING, AND BALANCING FOR HVAC	Test Report
230716	HVAC EQUIPMENT INSULATION	Shop Drawings
230923	DIRECT DIGITAL CONTROL (DDC) SYSTEM FOR HVAC	Shop Drawings
231113	FACILITY FUEL-OIL PIPING	Shop Drawings
231123	FACILITY NATURAL-GAS PIPING	Shop Drawings
232113	HYDRONIC PIPING	Shop Drawings
232116	HYDRONIC PIPING SPECIALTIES	Shop Drawings
232123	HYDRONIC PUMPS	Shop Drawings
232213	STEAM AND CONDENSATE PIPING	Shop Drawings
232216	STEAM AND CONDENSATE HEATING PIPING SPECIALTIES	Shop Drawings
232223	STEAM CONDENSATE PUMPS	Shop Drawings
232500	HVAC WATER TREATMENT	Shop Drawings
235700	HEAT EXCHANGERS FOR HVAC	Shop Drawings

END OF SECTION 013300

SECTION 013513.16 - SITE SECURITY AND HEALTH REQUIREMENTS (DOC)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions, Bid Form, and other Division 1 Specification Sections apply to this Section.

1.2 SUBMITTALS

A. List of required submittals:

1. Materials Safety Data Sheets for all hazardous materials to be brought onsite.
2. Schedule of proposed shutdowns, if applicable.
3. Revise list to include all required submittals.
4. A list of the names of all employees who will submit fingerprints for a background check, and the signed privacy documents identified below for each employee.
5. Tuberculin skin test results for all employees required to be tested as set forth below.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 ACCESS TO THE SITE

A. The Contractor shall arrange with Facility Representatives to establish procedures for the controlled entry of workers and materials into the work areas at the Facility.

B. The Contractor shall establish regular working hours with Facility Representatives. The Contractor must report changes in working hours or overtime to Facility Representatives and obtain approval twenty-four (24) hours ahead of time. The Contractor shall report emergency overtime to Facility Representatives as soon as it is evident that overtime is needed. The Contractor must obtain approval from Facility Representatives for all work performed after dark.

C. The Contractor shall provide the name and phone number of the Contractor's employee or agent who is in charge onsite; this individual must be able to be contacted in case of emergency. The Contractor must be able to furnish names and address of all employees upon request.

D. The Contractor shall provide Facility Representatives notice twenty-four (24) hours prior to any possible vehicle entry and/or required escort. The Contractor shall maintain a time log of any delays in gaining entrance to the Facility due to lack of an escort, which is to be submitted monthly with the Contractor's pay request materials. The purpose of this log is to establish a basis for a contract change, if required. The log shall contain the date and time of delay, date and time of request of entry, workers delayed (name and occupation), and name of the Facility Representative to whom the request was made, if possible. Any delay in entry must be

validated by sallyport and pass office personnel at the Facility. Only delays greater than thirty (30) minutes will be considered for a contract change. A 30-minute delay upon arrival with a vehicle to enter the sallyport should be expected.

3.2 RULES OF THE FACILITY

A. The Contractor and its workers shall observe the following rules:

1. There shall be no fraternization with inmates.
2. No intoxicating beverages or illegal drugs shall be brought onto Facility grounds.
3. No firearms, other weapons, or explosives shall be carried onto Facility grounds.
4. No prescription drugs above one day's dosage shall be carried on Facility grounds.
5. Any vehicle or individual is subject to search at any time while on Facility grounds.
6. The vehicles of the Contractor and its workers shall be locked whenever unattended.
7. All tools and equipment shall be tightly secured during non-working hours in the Contractor's storage trailer or assigned area.
8. The Facility will not be responsible for the Contractor's tools, equipment, or materials. The Contractor shall keep and maintain a current tool inventory. The tool inventory shall be made available to Facility Representatives and the Owner upon request.
9. The Contractor shall report any missing tools to Facility Representatives immediately.
10. Smoking shall be permitted only in accordance with the regulations of the Facility.
11. Possession or use of smokeless tobacco or smokeless non-tobacco alternatives is strictly prohibited.

B. All workers shall be required to sign an acknowledgement of receipt of these rules.

3.3 SECURITY CLEARANCES AND RESTRICTIONS

A. DOC SECURITY CLEARANCE REQUIREMENTS

1. Prior to the commencement of any onsite work, the Contractor shall submit a list containing the name, date of birth, and Missouri driver's license number or social security number of all construction personnel to the Missouri Department of Corrections for the purpose of obtaining security clearances. The required information shall be submitted at the pre-construction meeting, or as otherwise directed by Department of Corrections' personnel. Any construction personnel with pending warrants or felony convictions within the last five (5) years or other offenses deemed to create a security risk by Department of Corrections shall not be allowed onsite. The Department of Corrections reserves the right to refuse admission to any individual they feel may be detrimental to the security of the Facility.

3.4 FIRE PROTECTION, SAFETY, AND HEALTH CONTROLS

A. The Contractor shall take all necessary precautions to guard against and eliminate possible fire hazards.

1. Onsite burning is prohibited.
2. The Contractor shall store all flammable or hazardous materials in proper containers

located outside the buildings or offsite, if possible.

3. The Contractor shall provide and maintain, in good order, during construction fire extinguishers as required by the National Fire Protection Association. In areas of flammable liquids, asphalt, or electrical hazards, 15-pound carbon dioxide or 20-pound dry chemical extinguishers shall be provided.

B. The Contractor shall not obstruct streets or walks without permission from the Owner's Construction Representative and Facility Representatives.

C. The Contractor's personnel shall not exceed the speed limit of 15 mph while at the Facility unless otherwise posted.

D. The Contractor shall take all necessary, reasonable measures to reduce air and water pollution by any material or equipment used during construction. The Contractor shall keep volatile wastes in covered containers, and shall not dispose of volatile wastes or oils in storm or sanitary drains.

E. The Contractor shall keep the project site neat, orderly, and in a safe condition at all times. The Contractor shall immediately remove all hazardous waste, and shall not allow rubbish to accumulate. The Contractor shall provide onsite containers for collection of rubbish and shall dispose of it at frequent intervals during the progress of the Work.

F. Fire exits, alarm systems, and sprinkler systems shall remain fully operational at all times, unless written approval is received from the Owner's Construction Representative and the appropriate Facility Representative at least twenty-four (24) hours in advance. The Contractor shall submit a written time schedule for any proposed shutdowns.

G. For all hazardous materials brought onsite, Material Safety Data Sheets shall be on site and readily available upon request at least a day before delivery.

H. The Contractor's workers shall not be under the influence of any intoxicating substances while on the Facility premises.

3.5 TUBERCULOSIS TESTING REQUIREMENTS

A. All workers who will be in the confines of the Facility for more than ten (10) consecutive working days must provide proof of a negative tuberculin skin test. The test results must be no more than six (6) months old at the commencement of construction. The Contractor or the worker, not the Owner, shall pay the cost of the test.

B. The Contractor shall submit to Facility Representatives current tuberculin skin test results for all workers who are required to have such a test in accordance with paragraph A above. If the contract period extends for more than twelve (12) months, the Contractor must provide new test results for all workers prior to the anniversary of the contract commencement date.

C. Any worker required to have a tuberculin skin test under paragraph A above who fails or refuses to do so will be denied admission to the facility until such time as proof of the test results are provided.

D. If any worker has a tuberculin skin test with positive results, the worker shall be denied access

to the facility until the worker produces a certification from a physician licensed to practice in the State of Missouri that the worker does not have infectious tuberculosis.

E. The Contractor shall not be entitled to any additional time or compensation if any of its workers are denied access to the facility because of failure to produce negative tuberculin skin test results.

F. Failure or refusal of the Contractor to maintain and produce the required tuberculin skin test records shall be a material breach of this contract, which shall subject the Contractor to a declaration of default.

3.6 PREA FOR CONTRACTORS AND EMPLOYEES

A. The contractor and all of the contractor's employees and agents providing services in any Department of Corrections institution must be at least 18 years of age. A Missouri Uniform Law Enforcement System (MULES) check or other background investigation may be required on the contractor, the contractor's employees and agents before they are allowed entry into the institution. The contractor, its employees and agents understand and agree that the Department may complete criminal background records checks annually for the contractor and the contractor's employees and agents that have the potential to have contact with inmates.

B. The institution shall have the right to deny access into the institution for the contractor and any of the contractor's employees and agents for any reason, at the discretion of the institution.

C. The contractor, its employees and agents under active federal or state felony or misdemeanor supervision must receive written division director approval prior to providing services pursuant to a Department contract. Similarly, contractors/employees/agents with prior felony convictions and not under active supervision must receive written division director approval in advance.

D. The contractor, its employees and agents shall at all times observe and comply with all applicable state statutes, Department rules, regulations, guidelines, internal management policies and procedures, and general orders of the Department that are applicable, regarding operations and activities in and about all Department property. Furthermore, the contractor, its employees and agents, shall not obstruct the Department or any of its designated officials from performing their duties in response to court orders or in the maintenance of a secure and safe correctional environment. The contractor shall comply with the Department's policies and procedures relating to employee conduct.

1. The Department has a zero tolerance policy for any form of sexual misconduct to include staff/contractor/volunteer on offender, or offender on offender, sexual harassment, sexual assault, sexual abuse and consensual sex.

    a. Any contractor or contractor's employee or agent who witnesses any form of sexual misconduct must immediately report it to the warden of the institution. If a contractor or contractor's employee or agent fails to report or knowingly condones sexual harassment or sexual contact with or between offenders, the Department may cancel the contract, or at the Department's sole discretion, require the contractor to remove the employee/agent from providing services under the contract.
    b. Any contractor or contractor's employee or agent who engages in sexual abuse

shall be prohibited from entering the institution and shall be reported to law enforcement agencies and licensing bodies, as appropriate.

E. The contractor, its employees and agents shall not interact with the offenders except as is necessary to perform the requirements of the contract. The contractor, its employees and agents shall not give anything to nor accept anything from the offenders except in the normal performance of the contract.

F. If any contractor or contractor's employee or agent is denied access into the institution for any reason or is denied approval to provide service to the Department for any reason stated herein, it shall not relieve the contractor of any requirements of the contract. If the contractor is unable to perform the requirements of the contract for any reason, the contractor shall be considered in breach.

3.7 DISRUPTION OF UTILITIES

A. The Contractor shall give a minimum of seventy-two (72) hours written notice to the Construction Representative and the Facility Representative before disconnecting electric, gas, water, fire protection, or sewer service to any building.

B. The Contractor shall give a minimum of seventy-two (72) hours written notice to the Construction Representative and Facility Representative before closing any access drives, and shall make temporary access available, if possible. The Contractor shall not obstruct streets, walks, or parking

3.8 CELL PHONES AND ELECTRONIC DEVICES

A. Cell Phones, pagers, smart watches (that can send/receive messages), fitness wrist bands (that can send/receive messages) or other electronic devices are not permitted.

1. Contractors, repairpersons, or information technology services department staff may be permitted to bring in a cell phone and portable wireless router (Wi-Fi, MiFi, etc.) if approved by the Chief Administrative Officer (CAO) when the phone is necessary to complete job duties relating to repairs on a case by case basis.
2. Tables (IPad, etc.) are not allowed with the exception of for re-entry purposes approved via the division of adult institutions (DAI) director and the re-entry manager.
3. Laptop computers may be permitted by the CAO on a case by case basis.

3.9 PROTECTION OF PERSONS AND PROPERTY

A. SAFETY PRECAUTIONS AND PROGRAMS

1. The Contractor shall at all times conduct operations under this Contract in a manner to avoid the risk of bodily harm to persons or risk of damage to any property. The Contractor shall promptly take precautions which are necessary and adequate against conditions created during the progress of the Contractor's activities hereunder which involve a risk of bodily harm to persons or a risk of damage to property. The Contractor shall continuously inspect Work, materials, and equipment to discover and determine any

such conditions and shall be solely responsible for discovery, determination, and correction of any such conditions. The Contractor shall comply with applicable safety laws, standards, codes, and regulations in the jurisdiction where the Work is being performed, specifically, but without limiting the generality of the foregoing, with rules regulations, and standards adopted pursuant to the Williams-Steiger Occupational Safety and Health Act of 1970 and applicable amendments.

2. All contractors, subcontractors and workers on this project are subject to the Construction Safety Training provisions 292.675 RSMo.
3. In the event the Contractor encounters on the site, material reasonably believed to be asbestos, polychlorinated biphenyl (PCB), lead, mercury, or other material known to be hazardous, which has not been rendered harmless, the Contractor shall immediately stop Work in the area affected and report the condition to the Owner's Representative and the Architect in writing. The Work in the affected area shall not thereafter be resumed except by written agreement of the Owner's Representative and Contractor if in fact the material is asbestos or polychlorinated biphenyl (PCB) and has not been rendered harmless. The Work in the affected area shall be resumed in the absence of asbestos or polychlorinated biphenyl (PCB), or when it has been rendered harmless by written agreement of the Owner's Representative and the Contractor. “Rendered Harmless” shall mean that levels of such materials are less than any applicable exposure standards, including but limited to OSHA regulations.

B. SAFETY OF PERSONS AND PROPERTY

1. The Contractor shall take reasonable precautions for safety of, and shall provide protection to prevent damage, injury, or loss to:

    a. clients, staff, the public, construction personnel, and other persons who may be affected thereby;
    b. the Work and materials and equipment to be incorporated therein, whether in storage on or off the site, under care, custody, or control of the Contractor or the Contractor's Subcontractors of any tier; and
    c. other property at the site or adjacent thereto, such as trees, shrubs, lawns, walks, pavements, roadways, structures, and utilities not designated for removal, relocation, or replacement in the course of construction.

2. The Contractor shall give notices and comply with applicable laws, standards, codes, ordinances, rules, regulations, and lawful orders of public authorities bearing on safety of persons or property or their protection from damage, injury, or loss.
3. The Contractor shall erect and maintain, as required by existing conditions and performance of the Contract, safeguards for safety and protection, including, but not limited to, posting danger signs and other warnings against hazards, promulgating safety regulations, and notifying owners and users of adjacent sites and utilities.
4. When use or storage of explosives or other hazardous materials or equipment or unusual methods are necessary for execution of the Work, the Contractor shall exercise the highest degree of care and carry on such activities under supervision of properly qualified personnel.
5. The Contractor shall promptly remedy damage and loss (other than damage or loss insured under property insurance required by the Contract Documents) to property referred to in this Section caused in whole or in part by the Contractor, a Subcontractor of any tier, or anyone directly or indirectly employed by any of them, or by anyone for whose acts they may be liable, and for which the Contractor is responsible under this

Section, except damage or loss attributable solely to acts or omissions of Owner or the Architect or anyone directly or indirectly employed by either of them, or by anyone for whose acts either of them may be liable, and not attributable to the fault or negligence of the Contractor. The foregoing obligations of the Contractor are in addition to the Contractor's other obligations stated elsewhere in the Contract.

6. The Contractor shall designate a responsible member of the Contractor's organization at the site whose duty shall be the prevention of accidents, and the maintaining, enforcing and supervising of safety precautions and programs. This person shall be the Contractor's superintendent unless otherwise designated by the Contractor in writing to the Owner's Representative and Architect. The Contractor shall hold regularly scheduled safety meetings to instruct Contractor personnel on safety practices, accident avoidance and prevention, and the Project Safety Program. The Contractor shall furnish safety equipment and enforce the use of such equipment by its employees and its subcontractors of any tier.
7. The Contractor shall not load or permit any part of the construction or site to be loaded so as to endanger its safety.
8. The Contractor shall promptly report in writing to the Owner all accidents arising out of or in connection with the Work which cause death, lost time injury, personal injury, or property damage, giving full details and statements of any witnesses. In addition, if death, serious personal injuries, or serious property damages are caused, the accident shall be reported immediately.
9. The Contractor shall promptly notify in writing to the Owner of any claims for injury or damage to personal property related to the work, either by or against the Contractor.
10. The Owner assumes no responsibility or liability for the physical condition or safety of the Work site or any improvements located on the Work site. The Contractor shall be solely responsible for providing a safe place for the performance of the Work. The Owner shall not be required to make any adjustment in either the Contract Sum or Contract Time concerning any failure by the Contractor or any Subcontractor to comply with the requirements of this Paragraph.
11. In no event shall the Owner have control over, charge of, or any responsibility for construction means, methods, techniques, sequences or procedures or for safety precautions and programs in connection with the Work, notwithstanding any of the rights and authority granted the Owner in the Contract Documents.
12. The Contractor shall maintain at his own cost and expense, adequate, safe and sufficient walkways, platforms, scaffolds, ladders, hoists and all necessary, proper, and adequate equipment, apparatus, and appliances useful in carrying on the Work and which are necessary to make the place of Work safe and free from avoidable danger for clients, staff, the public and construction personnel, and as may be required by safety provisions of applicable laws, ordinances, rules regulations and building and construction codes.

END OF SECTION 013513.16

SECTION 015000 – CONSTRUCTION FACILITIES AND TEMPORARY CONTROLS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions, Bid Form, and other Division 1 Specification Sections apply to this Section.

1.2 SUMMARY

A. This Section includes requirements for construction facilities and temporary controls including temporary utilities, support facilities, security, and protection.

B. Temporary utilities include, but are not limited to, the following:

1. Temporary electric power and light

C. Support facilities include, but are not limited to, the following:

1. Field offices
2. Temporary project identification signs and bulletin boards
3. Construction aids and miscellaneous services and facilities

D. Security and protection facilities include, but are not limited to, to following:

1. Temporary fire protection
2. Barricades, warning signs, and lights
3. Enclosure fence for the site
4. Environmental protection

1.3 SUBMITTALS

A. Temporary Utilities: Submit reports of tests, inspections, meter readings, and similar procedures performed on temporary utilities.

B. Implementation and Termination Schedule: Within (15) days of the date established for commencement of the Work, submit a schedule indicating implementation and termination of each temporary utility.

1.4 QUALITY ASSURANCE

A. Regulations: Comply with industry standards and applicable laws and regulations including, but not limited to, the following:

1. Building code requirements
2. Health and safety regulations
3. Utility company regulations
4. Police, fire department, and rescue squad rules
5. Environmental protection regulations

B. Standards: Comply with NFPA 241 “Standard for Safeguarding Construction, Alterations, and Demolition Operations”. ANSI A10 Series standards for “Safety Requirements for Construction and Demolition”, and NECA Electrical Design Library “Temporary Electrical Facilities”.

1. Electrical Service: Comply with NEMA, NECA, and UL standards and regulations for temporary electric service. Install service in compliance with NFPA 70 “National Electric Code”.

C. Inspections: Arrange for authorities having jurisdiction to inspect and test each temporary utility before use. Obtain required certifications and permits.

1.5 PROJECT CONDITIONS

A. Temporary Utilities: Prepare a schedule indicating dates for implementation and termination of each temporary utility. At the earliest feasible time, when acceptable to the Owner, change over from use of temporary service to use of permanent service.

B. Conditions of Use: Keep temporary services and facilities clean and neat in appearance. Operate in a safe and efficient manner. Relocate temporary services and facilities as the Work progresses. Do not overload facilities or permit them to interfere with progress. Take necessary fire-prevention measures. Do not allow hazardous, dangerous, or unsanitary conditions, or public nuisances to develop or persist onsite.

PART 2 - PRODUCTS

2.1 MATERIALS

A. General: Provide new materials. If acceptable to the Designer, the Contractor may use undamaged, previously used materials in serviceable condition. Provide materials suitable for use intended.

B. Tarpaulins: Provide waterproof, fire-resistant, UL-labeled tarpaulins with flame-spread rating of (15) or less. For temporary enclosures, provide translucent, nylon-reinforced laminated polyethylene or polyvinyl chloride, fire-retardant tarpaulins.

C. Water: Provide potable water approved by local health authorities.

D. Open-Mesh Fencing: Provide 0.120” (3mm) thick, galvanized 2” (50mm) chainlink fabric fencing 6’ (2m) high with galvanized steel pipe posts, 1½” (38mm) ID for line posts and 2½” (64mm) ID for corner posts.

2.2 EQUIPMENT

A. General: Provide new equipment. If acceptable to the Designer, the Contractor may use undamaged, previously used equipment in serviceable condition. Provide equipment suitable for use intended.

B. Water Hoses: Provide ¾” (19mm), heavy-duty, abrasion-resistant, flexible rubber hoses 100’ (30m) long, with pressure rating greater than the maximum pressure of the water distribution system. Provide adjustable shutoff nozzles at hose discharge.

C. Electrical Outlets: Provide properly configured, NEMA-polarized outlets to prevent insertion of 110 to 120V plugs into higher voltage outlets. Provide receptacle outlets

equipped with ground-fault circuit interrupters, reset button, and pilot light for connection of power tools and equipment.

D. Electrical Power Cords: Provide grounded extension cords. Use hard-service cords where exposed to abrasion and traffic. Provide waterproof connectors to connect separate lengths of electric cords if single lengths will not reach areas where construction activities are in progress. Do not exceed safe length-voltage rating.

E. Temporary Offices: Provide prefabricated or mobile units or similar job-built construction with lockable entrances, operable windows, and serviceable finishes. Provide heated and air-conditioned units on foundations adequate for normal loading.

F. Temporary Toilet Units: Provide self-contained, single-occupant toilet units of the chemical, aerated re-circulation, or combustion type. Provide units properly vented and fully enclosed with a glass-fiber-reinforced polyester shell or similar nonabsorbent material.

G. Fire Extinguishers: Provide hand-carried, portable, UL-rated, Class A fire extinguishers for temporary offices and similar spaces. In other locations, provide hand-carried, portable, UL-rated, Class ABC, dry-chemical extinguishers, or a combination of extinguishers of NFPA-recommended classes for the exposures.

1. Comply with NFPA 10 and NFPA 241 for classification, extinguishing agent, and size required by location and class of fire exposure.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Use qualified personnel for installation of temporary facilities. Locate facilities where they will serve the Project adequately and result in minimum interference with performance of the Work. Relocate and modify facilities as required.

B. Provide each Facility ready for use when needed to avoid delay. Maintain and modify as required. Do not remove until facilities are no longer needed or are replaced by authorized use of completed permanent facilities.

3.2 TEMPORARY UTILITY INSTALLATION

A. General: Engage the appropriate local utility company to install temporary service or connect to existing service. Where company provides only part of the service, provide the remainder with matching, compatible materials and equipment. Comply with company recommendations.

1. Arrange with company and existing users for a time when service can be interrupted, if necessary, to make connections for temporary services.

2. Provide adequate capacity at each stage of construction. Prior to temporary utility availability, provide trucked-in services.

3. Obtain easements to bring temporary utilities to the site where the Owner's easements cannot be used for that purpose.

4. Use Charges: Cost or use charges for temporary facilities are not chargeable to the Owner or Designer. Neither the Owner nor Designer will accept cost or use charges as a basis of claims for Change Order.

5. .

B. Temporary Water Service: The Owner will provide water for construction purposes from the existing building system. All required temporary extensions shall be provided and removed by the Contractor. Connection points and methods of connection shall be designated and approved by the Construction Representative.

C. Temporary Electric Power Service: The Owner will provide electric power for construction lighting and power tools. Contractors using such services shall pay all costs of temporary services, circuits, outlet, extensions, etc.

D. Wash Facilities: The Owner will provide wash facilities within the building. All construction personnel will be allowed access only to those specific facilities designated by the Construction Representative.

E. Provide earthen embankments and similar barriers in and around excavations and subgrade construction, sufficient to prevent flooding by runoff of storm water from heavy rains.

3.3 SUPPORT FACILITIES INSTALLATION

A. General: Locate field offices, storage sheds, and other temporary construction and support facilities for easy access.

B. Storage Facilities: The Owner will provide storage onsite as designated by the Facility Representative or the Construction Representative. Areas for use by the Contractor for storage will be identified at the Pre-Bid Meeting.

C. Construction Parking: Parking at the site will be provided in the areas designated at the Pre-Construction Meeting.

D. Collection and Disposal of Waste: Collect waste from construction areas and elsewhere daily. Comply with requirements of NFPA 241 for removal of combustible waste material and debris. Enforce requirements strictly. Do not hold materials more than seven (7) days during normal weather or three (3) days when the temperature is expected to rise above 80°F (27°C). Handle hazardous, dangerous, or unsanitary waste materials separately from other waste by containerizing properly. Dispose of material lawfully.

3.4 SECURITY AND PROTECTION FACILITIES INSTALLATION

A. Except for use of permanent fire protection as soon as available, do not change over from use of temporary security and protection facilities to permanent facilities until Substantial Completion, or longer, as requested by the Designer.

B. Barricades, Warning Signs, and Lights: Comply with standards and code requirements for erection of structurally adequate barricades. Paint with appropriate colors, graphics, and warning signs to inform personnel and the public of the hazard being protected against. Where appropriate and needed, provide lighting including flashing red or amber lights.

C. Security Enclosure and Lockup: Install substantial temporary enclosure of partially completed areas of construction. Provide locking entrances to prevent unauthorized entrance, vandalism, theft, and similar violations of security.

1. Storage: Where materials and equipment must be stored and are of value or attractive for theft, provide a secure lockup. Enforce discipline in connection with the installation and release of material to minimize the opportunity for theft and vandalism.

D. Environmental Protection: Provide protection, operate temporary facilities, and conduct construction in ways and by methods that comply with environmental regulations and minimize the possibility that air, waterways, and subsoil might be contaminated or polluted or that other undesirable effects might result. Avoid use of tools and equipment that produce harmful noise. Restrict use of noisemaking tools and equipment to hours that will minimize complaints from persons or firms near the site.

3.5 OPERATION, TERMINATION AND REMOVAL

A. Supervision: Enforce strict discipline in use of temporary facilities. Limit availability of temporary facilities to essential and intended uses to minimize waste and abuse.

B. Maintenance: Maintain facilities in good operating condition until removal. Protect from damage by freezing temperatures and similar elements.

1. Maintain operation of temporary enclosures, heating, cooling, humidity control, ventilation, and similar facilities on a 24-hour basis where required to achieve indicated results and to avoid possibility of damage.

2. Protection: Prevent water-filled piping from freezing. Maintain markers for underground lines. Protect from damage during excavation operations.

C. Termination and Removal: Unless the Designer requests that it be maintained longer, remove each temporary facility when the need has ended, when replaced by authorized use of a permanent facility, or no later than Substantial Completion. Complete or, if necessary, restore permanent construction that may have been delayed because of interference with the temporary facility. Repair damaged Work, clean exposed surfaces, and replace construction that cannot be satisfactorily repaired.

1. Materials and facilities that constitute temporary facilities are the Contractor's property. The Owner reserves the right to take possession of project identification signs.

2. Remove temporary paving not intended for or acceptable for integration into permanent paving. Where the area is intended for landscape development, remove soil and aggregate fill that do not comply with requirements for fill or subsoil in the area. Remove materials contaminated with road oil, asphalt and other petrochemical compounds, and other substances that might impair growth of plant materials or lawns. Repair or replace street paving, curbs, and sidewalks at the temporary entrances as required by the governing authority.

3. At Substantial Completion, clean and renovate permanent facilities used during the construction period including, but not limited to, the following:

a. Replace air filters and clean inside of ductwork and housing.

b. Replace significantly worn parts and parts subject to unusual operating conditions.

c. Replace lamps burned out or noticeably dimmed by hours of use.

END OF SECTION 015000

SECTION 017400 – CLEANING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract including General and Supplementary Conditions, Bid Form, and other Division 1 Specification Sections apply to this Section.

1.2 SUMMARY

A. This Section includes administrative and procedural requirements for cleaning during the Project.

B. Environmental Requirements: Conduct cleaning and waste-disposal operations in compliance with local laws and ordinances. Comply fully with federal and local environmental and anti-pollution regulations.

1. Do not dispose of volatile wastes such as mineral spirits, oil, or paint thinner in storm or sanitary drains.

2. Burning or burying of debris, rubbish, or other waste material on the premises is not permitted.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Cleaning Agents: Use cleaning materials and agents recommended by the manufacturer or fabricator for the surface to be cleaned. Do not use cleaning agents that are potentially hazardous to health or property or that might damage finished surfaces.

PART 3 - EXECUTION

3.1 PROGRESS CLEANING

A. General

1. Retain all stored items in an orderly arrangement allowing maximum access, not impending drainage or traffic, and providing the required protection of materials.

2. Do not allow the accumulation of scrap, debris, waste material, and other items not required for construction of this Work.

3. At least <once><twice> each month, and more often if necessary, completely remove all scrap, debris, and waste material from the jobsite.

4. Provide adequate storage for all items awaiting removal from the jobsite, observing all requirements for fire protection and protection of the ecology.

B. Site

1. Daily, inspect the site and pick up all scrap, debris, and waste material. Remove all such items to the place designated for their storage.

2. Weekly, inspect all arrangements of materials stored onsite. Re-stack, tidy, or otherwise service all material arrangements.

3. Maintain the site in a neat and orderly condition at all times.

C. Structures

1. Daily, inspect the structures and pick up all scrap, debris, and waste material. Remove all such items to the place designated for their storage.

2. Weekly, sweep all interior spaces clean. "Clean" for the purposes of this paragraph, shall be interpreted as meaning free from dust and other material capable of being removed by use of reasonable effort and handheld broom.

3. In preparation for installation of succeeding materials, clean the structures or pertinent portions thereof to the degree of cleanliness recommended by the manufacturer of the succeeding material, using all equipment and materials required to achieve the required cleanliness.

4. Following the installation of finish floor materials, clean the finish floor daily while work is being performed in the space in which finish materials have been installed. "Clean" for the purposes of this subparagraph, shall be interpreted as meaning free from all foreign material which, in the opinion of the Construction Representative, may be injurious to the finish of the finish floor material.

3.2 FINAL CLEANING

A. General: Provide final cleaning operations when indicated. Employ experienced workers or professional cleaners for final cleaning. Clean each surface or unit of Work to the condition expected from a commercial building cleaning and maintenance program. Comply with manufacturer's instructions.

B. Complete the following cleaning operations before requesting inspection for certification of Substantial Completion for the entire Project or a portion of the Project.

1. Clean the Project Site, yard and grounds, in areas disturbed by construction activities including landscape development areas, of rubbish, waste material, litter, and foreign substances.

2. Sweep paved areas broom clean. Rake grounds that are neither planted nor paved to a smooth, even-textured surface.

3. Remove petrochemical spills, stains, and other foreign deposits.

4. Remove tools, construction equipment, machinery, and surplus material from the site.

5. Remove snow and ice to provide safe access to the building.

6. Clean exposed exterior and interior hard-surfaced finishes to a dirt-free condition, free of stains, films, and similar foreign substances. Avoid disturbing natural weathering of exterior surfaces. Restore reflective surfaces to their original condition.

7. Remove debris and surface dust from limited access spaces, including roofs, plenums, shafts, trenches, equipment vaults, manholes, attics, and similar spaces.

8. Broom clean concrete floors in unoccupied spaces.

9. Vacuum clean carpet and similar soft surfaces removing debris and excess nap. Shampoo, if required.

10. Clean transparent material, including mirrors and glass in doors and windows. Remove glazing compounds and other substances that are noticeable vision-

obscuring materials. Replace chipped or broken glass and other damaged transparent materials. Polish mirrors and glass, taking care not to scratch surfaces.

11. Remove labels that are not permanent labels.

12. Touch up and otherwise repair and restore marred, exposed finishes and surfaces. Replace finishes and surfaces that cannot be satisfactorily repaired or restored or that already show evidence of repair or restoration.

    a. Do not paint over "UL" and similar labels, including mechanical and electrical nameplates.

13. Wipe surfaces of mechanical and electrical equipment, elevator equipment, and similar equipment. Remove excess lubrication, paint and mortar droppings, and other foreign substances.

14. Clean plumbing fixtures to a sanitary condition free of stains, including stains resulting from water exposure.

15. Replace disposable air filters and clean permanent air filters. Clean exposed surfaces of diffusers, registers, and grills.

16. Clean ducts, blowers, and coils if units were operated without filters during construction

17. Clean food-service equipment to a sanitary condition, ready and acceptable for its intended use.

18. Clean light fixtures, lamps, globes, and reflectors to function with full efficiency. Replace burned-out bulbs and defective and noisy starters in fluorescent and mercury vapor fixtures.

19. Leave the Project clean and ready for occupancy.

C. Pest Control: Engage an experienced, licensed exterminator to make a final inspection and rid the Project of rodents, insects, and other pests. Comply with regulations of local authorities.

D. Removal of Protection: Remove temporary protection and facilities installed during construction to protect previously completed installations during the remainder of the construction period.

E. Compliances: Comply with governing regulations and safety standards for cleaning operations. Remove waste materials from the site and dispose of lawfully.

1. Where extra materials of value remain after Final Acceptance by the Owner, they become the Owner's property.

END OF SECTION 017400

SECTION 017900 - DEMONSTRATION AND TRAINING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes administrative and procedural requirements for instructing Owner's personnel, including the following:

1. Demonstration of operation of systems, subsystems, and equipment.
2. Training in operation and maintenance of systems, subsystems, and equipment.
3. Demonstration and training video recordings.

1.3 INFORMATIONAL SUBMITTALS

A. Instruction Program: Submit outline of instructional program for demonstration and training, including a list of training modules and a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module.

B. Attendance Record: For each training module, submit list of participants and length of instruction time.

C. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.

1.4 CLOSEOUT SUBMITTALS

A. Demonstration and Training Video Recordings: Submit two copies within seven days of end of each training module.

1. Identification: On each copy, provide an applied label with the following information:

a. Name of Project.
b. Name and address of videographer.
c. Name of Architect.
d. Name of Construction Manager.
e. Name of Contractor.
f. Date of video recording.

2. Transcript: Prepared in PDF electronic format. Include a cover sheet with same label information as the corresponding video recording and a table of contents with links to corresponding training components. Include name of Project and date of video recording on each page.

3. At completion of training, submit complete training manual(s) for Owner's use in PDF electronic file format on compact disc.

1.5 QUALITY ASSURANCE

A. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.

B. Instructor Qualifications: A factory-authorized service representative experienced in operation and maintenance procedures and training.

C. Preinstruction Conference: Conduct conference at Project site to comply with requirements in Section 013100 "Coordination". Review methods and procedures related to demonstration and training including, but not limited to, the following:

1. Inspect and discuss locations and other facilities required for instruction.
2. Review and finalize instruction schedule and verify availability of educational materials, instructors' personnel, audiovisual equipment, and facilities needed to avoid delays.
3. Review required content of instruction.
4. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

1.6 COORDINATION

A. Coordinate instruction schedule with Owner's operations. Adjust schedule as required to minimize disrupting Owner's operations and to ensure availability of Owner's personnel.

B. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.

C. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by Architect.

PART 2 - PRODUCTS

2.1 INSTRUCTION PROGRAM

A. Program Structure: Develop an instruction program that includes individual training modules for each system and for equipment not part of a system, as required by individual Specification Sections.

B. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participant is expected to master. For each module, include instruction for the following as applicable to the system, equipment, or component:

1. Basis of System Design, Operational Requirements, and Criteria: Include the following:

a. System, subsystem, and equipment descriptions.
b. Performance and design criteria if Contractor is delegated design responsibility.
c. Operating standards.
d. Regulatory requirements.
e. Equipment function.
f. Operating characteristics.
g. Limiting conditions.
h. Performance curves.

2. Documentation: Review the following items in detail:

a. Emergency manuals.
b. Operations manuals.
c. Maintenance manuals.
d. Project record documents.
e. Identification systems.
f. Warranties and bonds.
g. Maintenance service agreements and similar continuing commitments.

3. Emergencies: Include the following, as applicable:

a. Instructions on meaning of warnings, trouble indications, and error messages.
b. Instructions on stopping.
c. Shutdown instructions for each type of emergency.
d. Operating instructions for conditions outside of normal operating limits.
e. Sequences for electric or electronic systems.
f. Special operating instructions and procedures.

4. Operations: Include the following, as applicable:

a. Startup procedures.
b. Equipment or system break-in procedures.
c. Routine and normal operating instructions.
d. Regulation and control procedures.
e. Control sequences.
f. Safety procedures.
g. Instructions on stopping.
h. Normal shutdown instructions.
i. Operating procedures for emergencies.
j. Operating procedures for system, subsystem, or equipment failure.
k. Seasonal and weekend operating instructions.
l. Required sequences for electric or electronic systems.
m. Special operating instructions and procedures.

5. Adjustments: Include the following:

a. Alignments.
b. Checking adjustments.
c. Noise and vibration adjustments.
d. Economy and efficiency adjustments.

6. Troubleshooting: Include the following:

    a. Diagnostic instructions.
    b. Test and inspection procedures.

7. Maintenance: Include the following:

    a. Inspection procedures.
    b. Types of cleaning agents to be used and methods of cleaning.
    c. List of cleaning agents and methods of cleaning detrimental to product.
    d. Procedures for routine cleaning
    e. Procedures for preventive maintenance.
    f. Procedures for routine maintenance.
    g. Instruction on use of special tools.

8. Repairs: Include the following:

    a. Diagnosis instructions.
    b. Repair instructions.
    c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
    d. Instructions for identifying parts and components.
    e. Review of spare parts needed for operation and maintenance.

PART 3 - EXECUTION

3.1 PREPARATION

A. Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a training manual organized in coordination with requirements in Section 007213 "General Conditions".

B. Set up instructional equipment at instruction location.

3.2 INSTRUCTION

A. Engage qualified instructors to instruct Owner's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.

1. Architect will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
2. Owner will furnish an instructor to describe Owner's operational philosophy.
3. Owner will furnish Contractor with names and positions of participants.

B. Scheduling: Provide instruction at mutually agreed on times. For equipment that requires seasonal operation, provide similar instruction at start of each season.

1. Schedule training with Owner with at least seven days' advance notice.

C. Training Location and Reference Material: Conduct training on-site in the completed and fully operational facility using the actual equipment in-place. Conduct training using final operation and maintenance data submittals.

D. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

3.3 DEMONSTRATION AND TRAINING VIDEO RECORDINGS

A. General: Engage a qualified commercial videographer to record demonstration and training video recordings. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice.

1. At beginning of each training module, record each chart containing learning objective and lesson outline.

B. Video: Provide minimum 640 x 480 video resolution converted to format file type acceptable to Owner, on electronic media.

1. Electronic Media: Read-only format compact disc acceptable to Owner, with commercial-grade graphic label.
2. File Hierarchy: Organize folder structure and file locations according to project manual table of contents. Provide complete screen-based menu.
3. File Names: Utilize file names based upon name of equipment generally described in video segment, as identified in Project specifications.
4. Contractor and Installer Contact File: Using appropriate software, create a file for inclusion on the Equipment Demonstration and Training DVD that describes the following for each Contractor involved on the Project, arranged according to Project table of contents:

    a. Name of Contractor/Installer.
    b. Business address.
    c. Business phone number.
    d. Point of contact.
    e. E-mail address.

C. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to adequately cover area of demonstration and training. Display continuous running time.

1. Film training session(s) in segments not to exceed 15 minutes.

    a. Produce segments to present a single significant piece of equipment per segment.
    b. Organize segments with multiple pieces of equipment to follow order of Project Manual table of contents.
    c. Where a training session on a particular piece of equipment exceeds 15 minutes, stop filming and pause training session. Begin training session again upon commencement of new filming segment.

D. Light Levels: Verify light levels are adequate to properly light equipment. Verify equipment markings are clearly visible prior to recording.

1. Furnish additional portable lighting as required.

E. Narration: Describe scenes on video recording by audio narration by microphone while video recording is recorded. Include description of items being viewed.

F. Transcript: Provide a transcript of the narration. Display images and running time captured from videotape opposite the corresponding narration segment.

G. Preproduced Video Recordings: Provide video recordings used as a component of training modules in same format as recordings of live training.

END OF SECTION 017900

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves without waterstop.
2. Sleeve-seal systems.
3. Grout.
4. Silicone sealants.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES WITHOUT WATERSTOP

A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends.

B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, hot-dip galvanized, with plain ends.

C. Steel Sheet Sleeves: ASTM A653/A653M, 0.0239-inch minimum thickness; hot-dip galvanized, round tube closed with welded longitudinal joint.

D. PVC Pipe Sleeves: ASTM D1785, Schedule 40.

2.2 SLEEVE-SEAL SYSTEMS

A. Manufacturer shall be GPT Industries/PSI, Flexicraft Industries, Advance Products & Systems, Metraflex, or equivalent.

B. Description: The annular space between pipes/conduits and interior to exterior sleeves and sleeve penetrations for service temperatures below 250°F shall be sealed with GPT Industries “Link Seal” Model S-316-L EPDM rubber with 316 stainless steel hardware. For service

temperatures between 250°F-450°F and model “T” shall be used. Closure seals sizing shall be in accordance with manufacturer's data and application.

C. Designed to form a hydrostatic seal of 20 psig minimum.

2.3 GROUT

A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000 psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

2.4 SILICONE SEALANTS

A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant.
   1. Standard: ASTM C920, Type S, Grade NS, Class 25, Use NT.

PART 3 - EXECUTION

3.1 INSTALLATION OF SLEEVES - GENERAL

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.

   1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
   2. Cut sleeves to length for mounting flush with both surfaces.

      a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 4 inches above finished floor level.

   3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.

   1. Cut sleeves to length for mounting flush with both surfaces.

E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 INSTALLATION OF SLEEVE-SEAL SYSTEMS

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building and passing through exterior walls below grade.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

C. Termination service valve to be secured by threaded rod anchor from valve to building wall.

3.3 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
2. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

B. Prepare test and inspection reports.

END OF SECTION 220517

SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
1. Liquid-in-glass thermometers.
2. Thermowells.
3. Pressure gauges.
4. Gage attachments.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of meter and gage.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For meters and gauges to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 LIQUID-IN-GLASS THERMOMETERS

A. Industrial-Style, Liquid-in-Glass Thermometers:

1. Subject to product requirements, the product shall be manufactured by but not limited to one the following:
   a. Weksler
   b. Trerice
   c. Weiss
   d. MILJOCO
2. Standard: ASME B40.200.
3. Case: Cast aluminum or plastic; 9-inch nominal size unless otherwise indicated.
4. Case Form: Adjustable angle unless otherwise indicated.
5. Tube: Glass with magnifying lens and blue organic liquid.
6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F.
7. Window: Glass or plastic

8. Stem: Aluminum and of length to suit installation.

    a. Design for Thermowell Installation: Bare stem.

9. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
10. Accuracy: Plus or minus one scale division.

2.2 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CSA.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Gauges shall be manufacturer by one of, but not limited to the following:
    a. Weiss Instruments
    b. Trerice
    c. Weksler
    d. Marsh
    e. Marshalltown.
2. Gauges shall be 4-1/2” diameter, flangeless aluminum/stainless steel safety case with removable ring, bottom connection, with a recalibrator, and have stainless steel tube and stainless-steel movement calibrated to ½% accuracy, ANSI B40.1 Grade 2A with a pressure range appropriate for each system. Gauges located at pumps shall be provided with a porous stone/metal type pressure snubber.

2.4 GAGE ATTACHMENTS

A. Snubbers: ASME B40.100, brass; with porous-metal-type surge-dampening device. Include extension for use on insulated piping.

B. Valves: Brass ball, with NPS 1/2, ASME B1.20.1 pipe threads.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install thermowells with socket extending a minimum of 2 inches into fluid and in vertical position in piping tees.

B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.

C. Install thermowells with extension on insulated piping.

D. Fill thermowells with heat-transfer medium.

E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.

F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.

G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.

H. Install remote-mounted pressure gages on panel.

I. Install valve and snubber in piping for each pressure gage for fluids.

J. Install thermometers in the following locations:
   1. Inlets and outlets of each domestic water heat exchanger.
   2. Inlet and outlet of each domestic hot-water storage tank.

K. Install pressure gages in the following locations:

   1. Building water service entrance into building.
   2. Inlet and outlet of each pressure-reducing valve.
   3. Suction and discharge of each domestic water pump.

L. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

M. Adjust faces of meters and gages to proper angle for best visibility.

3.2 THERMOMETER SCALE-RANGE SCHEDULE

A. Scale Range for Domestic Cold-Water Piping: 30 to 100 deg F.

B. Scale Range for Domestic Hot-Water Piping: 30 to 240 deg F.

3.3 PRESSURE-GAGE SCALE-RANGE SCHEDULE

A. Scale Range for Water Service Piping: 0 to 160 psi.

B. Scale Range for Domestic Water Piping: 0 to 160 psi.

END OF SECTION 220519

SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze ball valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Standards:

1. Domestic water valves intended to convey or dispense water for human consumption must comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or must be certified to be in compliance with NSF 61 and NSF 372 (by an ANSI-accredited third-party certification body) that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.1 for flanges on iron valves.
3. ASME B16.5 for flanges on steel valves.
4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
5. ASME B16.18 for cast copper solder-joint connections.
6. ASME B16.22 for wrought copper and copper alloy solder-joint connections.
7. ASME B16.34 for flanged and threaded end connections
8. ASME B31.9 for building services piping valves.

C. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

E. Valve Sizes: Same as upstream piping unless otherwise indicated.

F. Valve Actuator Type:

1. Hand Lever: For quarter-turn valves smaller than NPS 2.5.

G. Valves in Insulated Piping:

1. Provide 2-inch extended neck stems.
2. Extended operating handles with nonthermal-conductive covering material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRONZE BALL VALVES

A. Bronze Ball Valves, Two Piece with Full Port, Stainless Steel Trim, Threaded or Soldered Ends:

1. Nibco, Apollo, Watts, Hammond
2. Standard: MSS SP-110; MSS SP-145.
3. CWP Rating: 600 psig.
4. Body Design: Two piece.
5. Body Material: Bronze.
6. Ends: Threaded or soldered.
7. Seats: PTFE.
8. Stem: Bronze or brass.
9. Ball: Chrome-plated brass.
10. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.

B. Provide support to piping adjacent to valves such that no force is imposed upon valves.

C. Locate valves for easy access.

D. For valves in horizontal piping, install valves with stem at or above center of pipe.

E. Install valves in position to allow full valve actuation movement.

F. Valve Tags: Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

G. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

H. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves exhibiting leakage.

I. Install chain operators on valves 8’-0” and higher aff.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valves with specified CWP ratings are unavailable, provide the same types of valves with higher CWP ratings.

B. Select valves with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze ball valves, two piece with full port, and stainless steel trim. Provide with threaded or solder-joint ends.

B. Pipe NPS 2-1/2 and Larger: See Butterfly Valves in spec section 220523.13

END OF SECTION 220523.12

SECTION 220523.13 - BUTTERFLY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Iron, single-flange (lug-type) butterfly valves.
2. Ductile-iron, grooved-end butterfly valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Standards:

1. Domestic water piping specialties intended to convey or dispense water for human consumption must comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or must be certified to be in compliance with NSF 61 and NSF 372 (by an ANSI-accredited third-party certification body) that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

B. ASME Compliance:

1. ASME B16.1 for flanges on iron valves.
2. ASME B16.5 for flanges on steel valves.
3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
4. ASME B31.9 for building services valves.

C. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.

D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

E. Valve Sizes: Same as upstream piping unless otherwise indicated.

F. Valve Actuator Types:

1. Gear Actuator: For valves NPS 8 and larger.
2. Hand lever: For valves NPS 6 and smaller.

3. Chainwheel: Device for attachment to gear, handlever, or stem; of size and with chain for mounting height, according to "Installation of Valves" Article.

G. Valves in Insulated Piping: Provide 2-inch extended neck stems.

2.2 IRON, SINGLE-FLANGE (LUG-TYPE) BUTTERFLY VALVES

A. Iron, Single-Flange (Lug-Type) Butterfly Valves with Aluminum-Bronze Disc:

1. Manufacturer: Nibco, Milwaukee, Hammond, Bray, Apollo, Watts, or approved equivalent.
2. Standard: MSS SP-67, Type I.
3. CWP Rating: 200 psig.
4. Body Design: Single flange (lug type), suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
5. Body Material: ASTM A126, cast iron or ASTM A536, ductile iron.
6. Seat: EPDM.
7. Stem: One- or two-piece stainless steel.
8. Disc: Aluminum bronze.

2.3 STAINLESS STEEL, FLANGED END BUTTERFLY VALVES

A. Nibco, Milwaukee, Hammond, Bray, Apollo, Watts, or approved equivalent.

B. Standard: MSS SP-67, Type I.

C. CWP Rating, NPS 8 and Smaller: 300 psig.

D. Body Material: Type 316 stainless steel, ASTM A743/A743M.

E. Stem: Type 416 stainless steel.

F. Disc: Type 316 stainless steel or ductile iron, encapsulated with Grade "EN" EPDM.

G. Seal: EDPM.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine mating flange faces for damage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

D. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.

B. Provide support to piping adjacent to valves such that no force is imposed upon valves.

C. Locate valves for easy access.

D. Install valves in horizontal piping with stem at or above center of pipe.

E. Install valves in position to allow full valve actuation movement.

F. Install chainwheels on actuators for butterfly valves NPS 4 and larger and where valves are 96 inches above floor or higher. Extend chains to 60 inches above finished floor.

G. Valve Tags: Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

H. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. If leakage cannot be repaired, replace valves.

3.3 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2-1/2 and Larger:

1. Iron, Single-Flange (Lug-Type) Butterfly Valves: 200 CWP, EPDM seat, and aluminum-bronze disc.
2. Ductile-Iron, Flanged-End Butterfly Valves: 175 CWP.

B. Stainless Steel Pipe NPS 2-1/2 and Larger: Stainless steel, flanged-end butterfly valve.

END OF SECTION 220523.13

SECTION 220523.14 - CHECK VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze, swing check valves.
2. Iron, swing check valves.
3. Bronze, silent check valves

1.2 ACTION SUBMITTALS

A. Product data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Standards:

1. Domestic water piping check valves intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), requirements of authorities having jurisdiction, and NSF 61/NSF 372, or to be certified in compliance with NSF 61/NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.1 for flanges on iron valves.
3. ASME B16.5 for flanges for metric standard piping.
4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
5. ASME B16.18 for cast-copper solder joint.
6. ASME B16.22 for wrought copper solder joint.
7. ASME B16.51 for press joint.
8. ASME B31.9 for building services piping valves.

C. AWWA Compliance: Comply with AWWA C606 for groove-end connections.

D. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are unacceptable.

E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

F. Valve Sizes: Same as upstream piping unless otherwise indicated.

G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE SWING CHECK VALVES

A. Bronze, Swing Check Valves with Nonmetallic Disc, Class 125:
   1. Valve shall be MSS SP80. Nibco 413, Grinnell 3300, Watts 5000, Crane 1707, Hammond IB904, Stockham B320, or approved equivalent.
   2. Description:

      a. Standard: MSS SP-80, Type 4.
      b. CWP Rating: 200 psig.
      c. Body Design: Horizontal flow.
      d. Body Material: ASTM B62, bronze.
      e. Ends: Threaded or soldered. See valve schedule articles.
      f. Disc: PTFE.

2.3 IRON, SWING CHECK VALVES

A. Iron, Swing Check Valves with Metal Seats, Class 125:

   1. Valve shall be Nibco 918, Grinnell 6300A, Watts 511, Crane 373, Hammond IR1124, Jenkins 624C, Stockham G931, or approved equivalent.
   2. Description:

      a. Standard: MSS SP-71, Type I.
      b. CWP Rating: 200 psig.
      c. Body Design: Clear or full waterway.
      d. Body Material: ASTM A126, gray iron with bolted bonnet.
      e. Ends: Flange or threaded. See valve schedule articles.
      f. Trim: Composition.
      g. Seat Ring: Bronze.
      h. Disc Holder: Bronze.
      i. Disc: PTFE.
      j. Gasket: Asbestos free.

2.4 BRONZE SILENT CHECK VALVES

A. Silent Check Valve: 2-1/2” - 30”, Class 125 (125 psi at 400°F, 200 psi at 150°F), flanged, ASTM A-126 Class B, cast iron body, bronze trim, resilient seat. Nibco F-910, Grinnell Series 500, Milwaukee 125 Class, Mueller 91-AP, or approved equivalent.

B. Silent Check Valve: 2” and smaller, Class 300 (300 psi at 550°F, 600 psi at 150°F), ASTM B61 bronze body, horizontal swing, vertical upflow, regrinding type, Y pattern renewable seat and

disk in conformance with MSS SP80. Nibco T-473, Grinnell 3370, Milwaukee 507, Hammond IB949, or approved equivalent.

PART 3 - EXECUTION

3.1 INSTALLATION OF VALVES

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Provide support of piping adjacent to valves such that no force is imposed upon valves.

C. Locate valves for easy access and where not blocked by equipment, other piping, or building components.

D. Install valves so that stems are horizontal or slope upward from centerline of pipe.

E. Install valves in position that does not project into aisles or block access to other equipment.

F. Install valves in position to allow full stem and manual operator movement.

G. Verify that joints of each valve have been properly installed and sealed to assure there is no leakage or damage.

H. Check Valves: Install check valves for proper direction of flow.

1. Swing Check Valves: In horizontal position with hinge pin level.

I. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

J. Adhere to manufacturer's installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

3.2 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:

1. Pump-Discharge Check Valves:

a. NPS 2 and Smaller: Bronze, swing check valves with nonmetallic disc.
b. NPS 2-1/2 and Larger for Domestic Water: Silent type check valves

B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

C. End Connections:

1. For Copper Tubing, NPS 2 and Smaller: soldered connections.
2. For Copper Tubing, NPS 2 and larger: Flanged (Contractor's option at 2")

END OF SECTION 220523.14

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal hanger-shield inserts.
4. Fastener systems.
5. Pipe-positioning systems.
6. Equipment supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Show fabrication and installation details and include calculations.

C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Detail fabrication and assembly of trapeze hangers.
2. Include design calculations for designing trapeze hangers.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

A. Pipe Welding Qualifications: Qualify procedures and operators according to "2015 ASME Boiler and Pressure Vessel Code, Section IX."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.

1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

2.2 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel or stainless steel.

2.3 TRAPEZE PIPE HANGERS

A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 THERMAL HANGER-SHIELD INSERTS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Anvil International.
2. B-Line Systems.
3. ERICO/Michigan Hanger Co.
4. National Pipe Hanger Corporation.
5. PHD Manufacturing.
6. Tolco.

B. Insulation-Insert Material for Cold Piping: ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.

C. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psig ASTM C552, Type II cellular glass with 100-psig or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.

D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

E. For Clevis Hangers: Insert and shield shall cover lower 180 degrees of pipe.

F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

A. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ACS Industries.
    b. GEMCO.
    c. Hilti, Inc.
    d. Midwest Fasteners.

2. Indoor Applications: Zinc-coated or stainless steel.
3. Outdoor Applications: Stainless steel.

2.6 PIPE-POSITIONING SYSTEMS

A. Description: IAPMO PS 42 positioning system composed of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.7 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural-carbon-steel shapes.

2.8 MATERIALS

A. Aluminum: ASTM B221.

B. Carbon Steel: ASTM A1011/A1011M.

C. Structural Steel: ASTM A36/A36M carbon-steel plates, shapes, and bars; black and galvanized.

D. Stainless Steel: ASTM A240/A240M.

E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.

B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.

D. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

E. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.

F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

I. Install lateral bracing with pipe hangers and supports to prevent swaying.

J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.

K. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

M. Insulated Piping:

1. Attach clamps and spacers to piping.

    a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
    b. Piping Operating Below Ambient Air Temperature and Above 165F: Use thermal hanger-shield insert with clamp sized to match OD of insert.
    c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.

    a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.

    a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:

    a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
    b. NPS 4: 12 inches long and 0.06 inch thick.
    c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
    d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.

5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work.

3.5 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal are specified in

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.7 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.

F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.

G. Use padded hangers for piping that is subject to scratching.

H. Use thermal hanger-shield inserts for insulated piping and tubing.

I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.

14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction occurs.
18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction occurs.
19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.
21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation, in addition to expansion and contraction, is required.

J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.

K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches for heavy loads.
2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.

5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
6. C-Clamps (MSS Type 23): For structural shapes.
7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:

    a. Light (MSS Type 31): 750 lb.
    b. Medium (MSS Type 32): 1500 lb.
    c. Heavy (MSS Type 33): 3000 lb.

13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.

N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.

8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:

    a. Horizontal (MSS Type 54): Mounted horizontally.
    b. Vertical (MSS Type 55): Mounted vertically.
    c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.

O. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

P. Us mechanical-expansion anchors instead of building attachments where required in concrete construction.

Q. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Samples: For color, letter style, and graphic representation required for each identification material and device.

C. Equipment-Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Brady Corporation.
b. Carlton Industries, LP.
c. Champion America.
d. Craftmark Pipe Markers.
e. Kolbi Pipe Marker Co.
f. LEM Products Inc.
g. Marking Services Inc.
h. Pipemarker.com; Brimar Industries, Inc.
i. Seton Identification Products; a Brady Corporation company.
j. emedco.

2. Material and Thickness: anodized aluminum, 0.032-inch minimum thickness, with predrilled or stamped holes for attachment hardware.
3. Letter and Background Color: As indicated for specific application under Part 3.

4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
6. Fasteners: Stainless steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Brady Corporation.
    b. Carlton Industries, LP.
    c. Champion America.
    d. Craftmark Pipe Markers.
    e. Kolbi Pipe Marker Co.
    f. LEM Products Inc.
    g. Marking Services Inc.
    h. Pipemarker.com; Brimar Industries, Inc.
    i. Seton Identification Products; a Brady Corporation company.
    j. emedco.

2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, with predrilled holes for attachment hardware.
3. Letter and Background Color: As indicated for specific application under Part 3.
4. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

2.2 WARNING SIGNS AND LABELS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Brady Corporation.
2. Carlton Industries, LP.

3. Champion America.
4. Craftmark Pipe Markers.
5. LEM Products Inc.
6. Marking Services Inc.
7. National Marker Company.
8. Pipemarker.com; Brimar Industries, Inc.
9. Seton Identification Products; a Brady Corporation company.
10. Stranco, Inc.
11. emedco.

B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, with predrilled holes for attachment hardware.

C. Letter and Background Color: As indicated for specific application under Part 3.

D. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

G. Fasteners: Stainless steel rivets or self-tapping screws.

H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

I. Arc-Flash Warning Signs: Provide arc-flash warning signs in locations and with content in accordance with requirements of OSHA and NFPA 70E, and other applicable codes and standards.

J. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Brady Corporation.
2. Carlton Industries, LP.
3. Champion America.
4. Craftmark Pipe Markers.
5. LEM Products Inc.
6. Marking Services Inc.
7. National Marker Company.
8. Pipemarker.com; Brimar Industries, Inc.
9. Seton Identification Products; a Brady Corporation company.

10. Stranco, Inc.
11. emedco.

B. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction in accordance with ASME A13.1.

C. Letter and Background Color: As indicated for specific application under Part 3.

D. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.

E. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

F. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings. Also include:

1. Pipe size.
2. Flow-Direction Arrows: Include flow-direction arrows on distribution piping. Arrows may be either integral with label or applied separately.
3. Lettering Size: At least 1/2 inch for viewing distances of up to 72 inches and proportionately larger lettering for greater viewing distances.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS, WARNING SIGNS, AND LABELS

A. Permanently fasten labels on each item of plumbing equipment.

B. Sign and Label Colors.

1. White letters on an ANSI Z535.1 safety-green background

C. Locate equipment labels where accessible and visible.

D. Arc-Flash Warning Signs: Provide arc-flash warning signs on electrical disconnects and other equipment where are-flash hazard exists, as indicated on Drawings, and in accordance with requirements of OSHA and NFPA 70E[, and other applicable codes and standards.

3.4 INSTALLATION OF PIPE LABELS

A. Install pipe labels showing service and flow direction with permanent adhesive on pipes.

B. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Within 3 ft. of each valve and control device.
2. At access doors, manholes, and similar access points that permit view of concealed piping.
3. Within 3 ft. of equipment items and other points of origination and termination.
4. Spaced at maximum intervals of 20 ft. along each run. Reduce intervals to 10 ft. in areas of congested piping and equipment.

C. Do not apply plastic pipe labels or plastic tapes directly to bare pipes conveying fluids at temperatures of 125 deg F or higher. Where these pipes are to remain uninsulated, use a short section of insulation or use stenciled labels.

D. Flow-Direction Flow Arrows: Use arrows, in compliance with ASME A13.1, to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.

E. Pipe-Label Color Schedule:

1. Low-Pressure Compressed-Air Piping: White letters on an ANSI Z535.1 safety-blue background.
2. High-Pressure Compressed-Air Piping: White letters on an ANSI Z535.1 safety-blue background.
3. Domestic Cold-Water Piping: White letters on an ANSI Z535.1 safety-green background.
4. Domestic Hot-Water Piping: White letters on an ANSI Z535.1 safety-green background
5. Domestic Hot-Water Return Piping White letters on an ANSI Z535.1 safety-green background.
6. Sanitary Waste Piping: White letters on a black background.
7. Nonpotable Cold Water: Black letters on an ANSI Z535.1 safety-yellow background.

END OF SECTION 220553

SECTION 220593 - TESTING, ADJUSTING, AND BALANCING FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. TAB of domestic water system.
2. TAB of plumbing equipment:

a. Domestic water booster pumps.
b. Domestic hot-water in-line circulation pumps.

3. Pipe-leakage test verification.
4. Testing, adjusting, and balancing of existing plumbing systems and equipment.

1.2 DEFINITIONS

A. AABC: Associated Air Balance Council.

B. NEBB: National Environmental Balancing Bureau.

C. TAB: Testing, adjusting, and balancing.

D. TABB: Testing, Adjusting, and Balancing Bureau.

E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.

F. TDH: Total dynamic head.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.

B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report, as specified in Part 3.

C. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures, as specified in "Preparation" Article.

D. System Readiness Checklists: Within 30 days of Contractor's Notice to Proceed, submit system readiness checklists, as specified in "Preparation" Article.

E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.

F. Certified TAB reports.

G. Sample report forms.

H. Instrument calibration reports, to include the following:

1. Instrument type and make.
2. Serial number.
3. Application.
4. Dates of use.
5. Dates of calibration.

1.4 QUALITY ASSURANCE

A. TAB Specialists Qualifications, Certified by AABC:

1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
2. TAB Technician: Employee of the TAB specialist and certified by AABC.

B. TAB Specialists Qualifications, Certified by NEBB or TABB:

1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB or TABB.
2. TAB Technician: Employee of the TAB specialist and certified by NEBB or TABB.

C. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."

D. ASHRAE 111 Compliance: Requirements in ASHRAE 111 applicable to analogous domestic water system and plumbing equipment balancing.

E. ASHRAE 188 Compliance: Comply with balancing and report requirements, Section 8.3 "Balancing."

F. Code and Authorities Having Jurisdiction Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.

1.5 FIELD CONDITIONS

A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.

B. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, and balancing valves and fittings. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.

C. Examine approved submittals for plumbing systems and equipment.

D. Examine design data, including plumbing system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about plumbing system and equipment controls.

E. Examine equipment performance data, including pump curves.

1. Relate performance data to Project conditions and requirements, including pump system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
2. Calculate pump system-effect factors to reduce performance ratings of plumbing equipment when installed under conditions different from the conditions used to rate equipment performance. Compare results with the design data and installed conditions.

F. Examine system and equipment installations, and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

G. Examine test reports specified in individual system and equipment Sections.

H. Examine plumbing equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.

I. Examine temporary and permanent strainers. Verify that temporary strainer screens used during system cleaning and flushing have been removed and permanent strainers are installed and clean.

J. Examine control valves for proper installation for their intended function of isolating, throttling, diverting, or mixing fluid flows.

K. Examine system pumps to ensure absence of entrained air in the suction piping.

L. Examine operating safety interlocks and controls on plumbing equipment.

M. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

A. Prepare a TAB plan that includes the following:

1. Equipment and systems to be tested.
2. Strategies and step-by-step procedures for balancing the systems.
3. Instrumentation to be used.
4. Sample forms with specific identification for all equipment.

B. Perform system-readiness checks of plumbing systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:

1. Domestic Water System:

a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed in accordance with applicable code and authority having jurisdiction.
b. Water heaters are installed and functioning.
c. Piping is complete and all points of outlet are installed.
d. Water treatment is complete.
e. Systems are flushed, filled, and air purged.
f. Strainers are clean.
g. Control valves are functioning in accordance with the sequence of operation.
h. Shutoff and balance valves are 100 percent open.
i. Booster and hot-water circulating pumps are operational and proper rotation is verified.
j. Pump gauge connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
k. Variable-frequency controllers' startup is complete and safeties are verified.
l. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "National Standards for Total System Balance" or ASHRAE 111 or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.

B. Cut insulation, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.

1. Where holes for probes are required in piping or equipment, install pressure and temperature test plugs to seal systems.
2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 220716 "Plumbing Equipment Insulation" and Section 220719 "Plumbing Piping Insulation."

C. Mark equipment and balancing devices, including valve position indicators and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.

D. Take and report testing and balancing measurements in inch-pound (IP units.

3.4 GENERAL PROCEDURES FOR PLUMBING EQUIPMENT

A. Test, adjust, and balance plumbing equipment indicated on Drawings, including, but not limited to, the following:
   1. Domestic water booster pumps.
   2. Domestic water in-line pumps.

3.5 PROCEDURES FOR DOMESTIC WATER SYSTEMS

A. Prepare test reports for pumps and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required equipment flow rates with system design flow rates.

B. Prepare schematic diagrams of systems' Record drawings piping layouts.

C. In addition to requirements in "Preparation" Article, prepare domestic water systems for testing and balancing as follows:

   1. Check expansion tank for proper setting.
   2. Check water heater for proper discharge temperature setting.
   3. Check remotest point of outlet for adequate pressure.
   4. Check flow-control valves for proper position.
   5. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
   6. Verify that motor controllers are equipped with properly sized thermal protection.
   7. Check that air has been purged from the system.

D. Measure and record upstream and downstream pressure of each piece of equipment.

E. Measure and record upstream and downstream pressure of pressure-reducing valves.

F. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.

G. Check settings and operation of each safety valve. Record settings.

3.6 PROCEDURES FOR DOMESTIC WATER SYSTEM BOOSTER PUMPS

A. Adjust pumps to deliver total design flow.

   1. Measure total water flow.

      a. Position valves for full flow through coils.
      b. Measure flow by main flow meter, if installed.
      c. If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.

   2. Measure pump TDH as follows:

a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
c. Convert pressure to head and correct for differences in gauge heights.
d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling.

3. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.

B. Adjust flow-measuring devices installed in mains and branches to design water flows.

1. Measure flow in main and branch pipes.
2. Adjust main and branch balance valves for design flow.
3. Re-measure each main and branch after all have been adjusted.

C. Verify final system conditions as follows:

1. Re-measure and confirm that total water flow is within design.
2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
3. Mark final settings.

D. Verify that memory stops have been set.

3.7 PROCEDURES FOR DOMESTIC HOT-WATER CIRCULATING INLINE PUMP

A. Balance system with manual or automatic balancing valves by setting at design flow.

1. Measure flow in main and branch pipes.
2. Adjust main and branch balance valves for design flow.
3. Re-measure each main and branch after all have been adjusted.

B. Adjust pump to deliver total design flow.

1. Measure pump TDH as follows:

a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
c. Convert pressure to head and correct for differences in gauge heights.
d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.

2. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
3. Mark final settings and verify that all memory stops have been set.
4. Verify final system conditions as follows:

    a. Re-measure and confirm that total flow is within design.
    b. Re-measure final pumps' operating data, TDH, volts, amps, speed, and static profile.
    c. Mark final settings.

3.8 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.

1. Measure and record flows, temperatures, and pressures of each piece of equipment. Compare the values to design or nameplate information, where information is available.
2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
3. Check the condition of filters.
4. Check bearings and other lubricated parts for proper lubrication.
5. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.

B. TAB After Construction: Before performing testing and balancing of renovated existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished in accordance with renovation scope indicated by Contract Documents. Verify the following:

1. New filters are installed.
2. Bearings and other parts are properly lubricated.
3. Deficiencies noted in the preconstruction report are corrected.

C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.

1. Compare the indicated system flows of the renovated work to the measured flows, and determine the new pump speed.
2. Verify that the indicated system flows of the renovated work result in velocities and pump speeds that are within the acceptable limits defined by equipment manufacturer.
3. If calculations increase or decrease the system flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.

3.9 TOLERANCES

A. Set plumbing system's flow rates within the following tolerances:

1. Domestic Water Flow Rate: Plus or minus 10 percent.

3.10 PROGRESS REPORTING

A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for system-balancing devices. Recommend changes and additions to system-balancing devices, to facilitate proper performance measuring and balancing. Recommend changes and additions to plumbing systems and general construction to allow access for performance-measuring and -balancing devices.

3.11 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.
4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.
4. Project location.
5. Engineer's name and address.
6. Contractor's name and address.
7. Report date.
8. Signature of TAB supervisor who certifies the report.
9. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
10. Summary of contents, including the following:

    a. Indicated versus final performance.
    b. Notable characteristics of systems.
    c. Description of system operation sequence if it varies from the Contract Documents.

11. Nomenclature sheets for each item of equipment.
12. Notes to explain why certain final data in the body of reports vary from indicated values.
13. Test conditions for pump performance forms, including the following:

a. Variable-frequency controller settings for variable-flow hydronic systems.
b. Settings for pressure controller(s).
c. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of distribution systems. Present each system with single-line diagram and include the following:

1. Flow rates.
2. Pipe and valve sizes and locations.
3. Balancing stations.
4. Position of balancing devices.

E. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves, and include the following:

1. Unit Data:

a. Unit identification.
b. Location.
c. Service.
d. Make and size.
e. Model number and serial number.
f. Water flow rate in gpm.
g. Water-pressure differential in feet of head or psig.
h. Required net positive suction head in feet of head or psig.
i. Pump speed.
j. Impeller diameter in inches.
k. Motor make and frame size.
l. Motor horsepower and rpm.
m. Voltage at each connection.
n. Amperage for each phase.
o. Full-load amperage and service factor.
p. Seal type.

2. Test Data (Indicated and Actual Values):

a. Static head in feet of head or psig.
b. Pump shutoff pressure in feet of head or psig.
c. Actual impeller size in inches.
d. Full-open flow rate in gpm.
e. Full-open pressure in feet of head or psig.
f. Final discharge pressure in feet of head or psig.
g. Final suction pressure in feet of head or psig.
h. Final total pressure in feet of head or psig.
i. Final water flow rate in gpm.
j. Voltage at each connection.
k. Amperage for each phase.

F. Instrument Calibration Reports:

1. Report Data:

a. Instrument type and make.
b. Serial number.
c. Application.
d. Dates of use.
e. Dates of calibration.

END OF SECTION 220593

SECTION 220716 - PLUMBING EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating the following plumbing equipment that is not factory insulated:
Domestic water heat exchangers.
Domestic hot-water and cold-water pumps.
Domestic water storage tanks.

B. Related Sections:

Section 220719 "Plumbing Piping Insulation."

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

Detail removable insulation at equipment connections.
Detail application of field-applied jackets.
Detail application at linkages of control devices.
Detail field application for each equipment type.

C. Samples: For each type of insulation and jacket indicated.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material test reports

C. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program.

1.5 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

B. Coordinate clearance requirements with equipment Installer for equipment insulation application.

1.6 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.

All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

A. Comply with requirements in "Indoor Equipment Insulation Schedule" Article for where insulating materials are to be applied.

B. Products do not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come into contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.

D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.

E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.

F. Type CS: Hydrous calcium silicate, molded pipe or block form, asbestos free, ANSI/ASTM C533, Type I, “k” value of 0.41 at 200 degrees F for pipe, “k” value of 0.39 at 200 degrees F for block, density of 15#/cubic foot. Owens-Corning Calcium Silicate or equivalent by Knauf, Manville or Pabco.

G. Type GF1: Glass fiber, non-combustible, preformed for pipe and tube application, ANSI/ASTM C547, Class 1, “k” value of 0.23 at 75 degrees F. Owens-Corning type ASJ with SSL-II vapor retarder jacket or equivalent by CertainTeed, Knauf, Manville or Schuller.

H. Type GF2: Glass fiber, non-combustible, rigid board with vapor retarder facing, ANSI/ASTM C612, "k" value of 0.24 at 75 degrees F, density of 3#/cubic foot. Owens-Corning type 703 with ASJ 25 jacket or equivalent by CertainTeed, Knauf, Manville or Schuller.

I. Type GF3: Glass fiber, flexible blanket, laminated to reinforced kraft vapor retarder facing, ANSI/ASTM C553, Type II, "k" value of 0.27 at 75 degrees F, density of 1#/cubic foot. Owens-Corning type 100 All-Service faced duct wrap or equivalent by CertainTeed, Knauf, Manville or Schuller.

J. Type F1: Flexible elastomeric foamplastic with smooth exterior surface, preformed for pipe and tube application, ASTM C534, Type I, "k" value of 0.28 at 75 deg. F. Armstrong AP Armaflex pipe insulation, K-Flex LS tube, Aerocel EDPM tube.

K. Type F2: Flexible elastomeric foamplastic with smooth exterior surface, sheet material, ASTM C534, type II, "k" value of 0.28 at 75 degrees F. Armstrong AP Armaflex sheet material, K-Flex LS sheet, Aerocel EDPM sheet.

L. Type FG: Rigid foamglass preformed for pipe applications ASTM C552, K value of 0.33 at 75°F with all-purpose vapor retarder jacket. Pittsburgh Corning Foamglass.

M. Type PI: Polyisocyanurate preformed for pipe applications ASTM C591, aged "k" value of 0.19 at 75 degrees F, density of 2#/cubic foot. Shall be ASTM E84 less than 25/50 rated. Saran 560 vapor barrier.

N. Type PH: Phenolic preformed for pipe applications ASTM C1126, Type III, grade 1. ASTM E84 less than 25/50 rated, Saran 560 vapor varrier, 0.15@75°F.

2.3 ADHESIVES

A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Manufacturer shall be Alpha Associates, Miracle Adhesives, Vimasco Associates, or approved equal.

C. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.
Flame-spread index is 25 or less and smoke-developed index is 50 or less as tested in accordance with ASTM E84.
Wet Flash Point: Below 0 deg F
Service Temperature Range: 40 to 200 deg F.
Color: Black.

D. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

E. ASJ Adhesive and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

F. PVC Jacket Adhesive: Compatible with PVC jacket.

G. Materials are compatible with insulation materials, jackets, and substrates.

H. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.
Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
Service Temperature Range: 0 to plus 180 deg F.
Comply with MIL-PRF-19565C, Type II, for permeance requirements.
Color: White.

I. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.

Water-Vapor Permeance: ASTM E96/E96M, greater than 1.0 perm at manufacturer's recommended dry film thickness.
Service Temperature Range: 0 to plus 180 deg F.
Color: White.

2.4 SEALANTS

A. Materials are as recommended by the insulation manufacturer and are compatible with insulation materials, jackets, and substrates.

B. Joint Sealants:

Permanently flexible, elastomeric sealant.
Service Temperature Range: Minus 150 to plus 250 deg F.
Color: White or gray.

C. FSK and Metal Jacket Flashing Sealants:
Fire- and water-resistant, flexible, elastomeric sealant.
Service Temperature Range: Minus 40 to plus 250 deg F.
Color: Aluminum.

D. ASJ Flashing Sealants and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
Fire- and water-resistant, flexible, elastomeric sealant.
Service Temperature Range: Minus 40 to plus 250 deg F.
Color: White.

2.5 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

2.6 FIELD-APPLIED JACKETS

A. Field-applied jackets comply with ASTM C1136, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

Adhesive: As recommended by jacket material manufacturer.
Color: White.
Factory-fabricated tank heads and tank side panels.

D. Metal Jacket:

Manufacturer shall be Childers Products Co., inc, Insul-Cousitcs, Pabco Surfit Metal Corp, RPR Products, inc or approved equal.
Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.

a. Sheet and roll stock ready for shop or field sizing or Factory cut and rolled to size.
b. Finish and thickness are indicated in field-applied jacket schedules.
c. Moisture Barrier for Indoor Applications: 1-mil-thick, heat-bonded polyethylene and kraft paper.
d. Moisture Barrier for Outdoor Applications: 3-mil-thick, heat-bonded polyethylene and kraft paper.
e. Factory-Fabricated Fitting Covers:

1) Same material, finish, and thickness as jacket.
2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
3) Tee covers.
4) Flange and union covers.
5) End caps.
6) Beveled collars.
7) Valve covers.
8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.7 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.

Width: 3 inches.
Thickness: 11.5 mils.
Adhesion: 90 ounces force/inch in width.
Elongation: 2 percent.
Tensile Strength: 40 lbf/inch in width.
ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.

Width: 3 inches.
Thickness: 6.5 mils.
Adhesion: 90 ounces force/inch in width.
Elongation: 2 percent.
Tensile Strength: 40 lbf/inch in width.
FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

Width: 2 inches.
Thickness: 6 mils.
Adhesion: 64 ounces force/inch in width.
Elongation: 500 percent.
Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

Width: 2 inches.
Thickness: 3.7 mils.
Adhesion: 100 ounces force/inch in width.
Elongation: 5 percent.
Tensile Strength: 34 lbf/inch in width.

2.8 SECUREMENTS

A. Bands:

Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Johns Manville; a Berkshire Hathaway company.
b. RPR Products, Inc.

1. Stainless Steel: ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal.

Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

C. Wire: 0.062-inch soft-annealed, stainless steel.

Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. C & F Wire Products.
b. Johns Manville; a Berkshire Hathaway company.
c. RPR Products, Inc.

2.9 CORNER ANGLES

A. PVC Corner Angles: 30-mils thick, minimum 1- by 1-inch PVC in accordance with ASTM D1784, Class 16354-C, white or color-coded to match adjacent surface.

B. Aluminum Corner Angles: 0.040-inch thick, minimum 1- by 1-inch, aluminum in accordance with ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

C. Stainless Steel Corner Angles: 0.024-inch thick, minimum 1- by 1-inch stainless steel in accordance with ASTM A240/A240M, Type 304 Type 316.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

Verify that systems and equipment to be insulated have been tested and are free of defects.
Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of equipment, as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

Install insulation continuously through hangers and around anchor attachments.
For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
Cover inserts with jacket material matching adjacent insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

Draw jacket tight and smooth, but not to the extent of creating wrinkles or area of compression in the insulation.
Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 2 inches o.c.

a. For below-ambient services, apply vapor-barrier mastic over staples.

Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.

L. Cut insulation in a manner to avoid compressing insulation.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.

O. For above-ambient services, do not install insulation to the following:

Vibration-control devices.
Testing agency labels and stamps.
Nameplates and data plates.
Manholes.
Handholes.
Cleanouts.

3.4 INSTALLATION INSULATION ON COLD EQUIPMENT

A. Install in accordance with manufacturer's written installation instructions and ASTM C1710.

B. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

Service: "Cold" equipment	Thickness	Insulation Material
a. Chilled (cold) surfaces, not factory insulated	¾"	Type F2
b. Pump impeller housing	1"	Type F2
c. Fittings, Unions, Flanges, Valves:	Match piping system	Type F1

i. Joints and seams: Seal with Armstrong 520 adhesive.

ii. Finish, interior: No additional finish required.

d. Hangers, supports: Outside insulation with continuous vapor barrier.

3.5 INSTALLATION OF INSULATION ON HOT EQUIPMENT

B. Service: "Hot" Equipment	Thickness	Insulation Material
1. Heat Exchangers	2"	Type GF2
Steam Condensate Receivers	2"	Type GF2
Hot Water Pump Impeller Housings	2"	Type GF2

3.2 FINISHES

A. Equipment Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless steel jackets.

3.3 FIELD QUALITY CONTROL

A. Owner will engage a qualified testing agency to perform tests and inspections.

B. Engage a qualified testing agency to perform tests and inspections.

C. Perform tests and inspections.

D. Tests and Inspections: Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to one location(s) for each type of equipment defined in the "Indoor Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.

E. All insulation applications will be considered defective if they do not pass tests and inspections.

F. Prepare test and inspection reports.

END OF SECTION 220716

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating the following plumbing piping services:

1. Domestic cold-water piping.
2. Domestic hot-water piping.
3. Domestic recirculating hot-water piping.

B. Related Sections:

1. Section 220716 "Plumbing Equipment Insulation" for equipment insulation.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail attachment and covering of heat tracing inside insulation.
3. Detail insulation application at pipe expansion joints for each type of insulation.
4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
5. Detail removable insulation at piping specialties, equipment connections, and access panels.
6. Detail application of field-applied jackets.
7. Detail application at linkages of control devices.

D. Samples: For each type of insulation and jacket indicated.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material test reports.

C. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Comply with the following applicable standards and other requirements specified for miscellaneous components:

1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.6 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.

1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come into contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable in accordance with ASTM C795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Type CS: Hydrous calcium silicate, molded pipe or block form, asbestos free, ANSI/ASTM C533, Type I, "k" value of 0.41 at 200 degrees F for pipe, "k" value of 0.39 at 200 degrees F for block, density of 15#/cubic foot. Owens-Corning Calcium Silicate or equivalent by Knauf, Manville or Pabco.

G. Type GF1: Glass fiber, non-combustible, preformed for pipe and tube application, ANSI/ASTM C547, Class 1, "k" value of 0.23 at 75 degrees F. Owens-Corning type ASJ with SSL-II vapor retarder jacket or equivalent by CertainTeed, Knauf, Manville or Schuller.

H. Type GF2: Glass fiber, non-combustible, rigid board with vapor retarder facing, ANSI/ASTM C612, "k" value of 0.24 at 75 degrees F, density of 3#/cubic foot. Owens-Corning type 703 with ASJ 25 jacket or equivalent by CertainTeed, Knauf, Manville or Schuller.

I. Type GF3: Glass fiber, flexible blanket, laminated to reinforced kraft vapor retarder facing, ANSI/ASTM C553, Type II, "k" value of 0.27 at 75 degrees F, density of 1#/cubic foot. Owens-Corning type 100 All-Service faced duct wrap or equivalent by CertainTeed, Knauf, Manville or Schuller.

J. Type F1: Flexible elastomeric foamplastic with smooth exterior surface, preformed for pipe and tube application, ASTM C534, Type I, "k" value of 0.28 at 75 deg. F. Armstrong AP Armaflex pipe insulation, K-Flex LS tube, Aerocel EDPM tube.

K. Type F2: Flexible elastomeric foamplastic with smooth exterior surface, sheet material, ASTM C534, type II, "k" value of 0.28 at 75 degrees F. Armstrong AP Armaflex sheet material, K-Flex LS sheet, Aerocel EDPM sheet.

L. Type FG: Rigid foamglass preformed for pipe applications ASTM C552, K value of 0.33 at 75°F with all-purpose vapor retarder jacket. Pittsburgh Corning Foamglass.

M. Type PI: Polyisocyanurate preformed for pipe applications ASTM C591, aged "k" value of 0.19 at 75 degrees F, density of 2#/cubic foot. Shall be ASTM E84 less than 25/50 rated. Saran 560 vapor barrier.

N. Type PH: Phenolic preformed for pipe applications ASTM C1126, Type III, grade 1. ASTM E84 less than 25/50 rated, Saran 560 vapor varrier, 0.15@75°F.

2.3 ADHESIVES

A. Manufacturer shall be Alpha Associates, Miracle Adhesives, Vimasco Associates, or approved equal.

B. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

C. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.

D. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.
   1. Flame-spread index shall be 25 or less and smoke-developed index shall be 50 or less as tested in accordance with ASTM E84.
   2. Wet Flash Point: Below 0 deg F.
   3. Service Temperature Range: 40 to 200 deg F.
   4. Color: Black.

E. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

F. ASJ Adhesive and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.

G. PVC Jacket Adhesive: Compatible with PVC jacket.

2.4 MASTICS AND COATINGS

A. Materials shall be compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.
   1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
   2. Service Temperature Range: 0 to plus 180 deg F.
   3. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
   4. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
   1. Water-Vapor Permeance: ASTM E96/E96M, greater than 1.0 perm at manufacturer's recommended dry film thickness.
   2. Service Temperature Range: 0 to plus 180 deg F.
   3. Color: White.

2.5 SEALANTS

A. Materials shall be as recommended by the insulation manufacturer and shall be compatible with insulation materials, jackets, and substrates.

B. Joint Sealants:
   1. Permanently flexible, elastomeric sealant.
   2. Service Temperature Range: Minus 58 to plus 176 deg F.
   3. Color: White or gray.

C. FSK and Metal Jacket Flashing Sealants:
   1. Fire- and water-resistant, flexible, elastomeric sealant.
   2. Service Temperature Range: Minus 40 to plus 250 deg F.

3. Color: Aluminum.

D. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:
   1. Fire- and water-resistant, flexible, elastomeric sealant.
   2. Service Temperature Range: Minus 40 to plus 250 deg F.
   3. Color: White.

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

   1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
   2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
   3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
   4. ASJ+: Aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136, Types I, II, III, IV, and VII.
   5. PSK Jacket: Aluminum foil fiberglass reinforced scrim with polyethylene backing, complying with ASTM C1136, Type II.

2.7 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C1136, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

C. PVC Jacket:
   1. Manufacturer shall be Proto Corp, Ceelco Copr, Speedline PVC Corp or approved equal.
   2. High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
   3. Adhesive: As recommended by jacket material manufacturer.
   4. Color: White.
   5. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

      a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

D. Metal Jacket:

   1. Manufacturer shall be Childers Products Co., inc, Insul-Cousitcs, Pabco Surfit Metal Corp, RPR Products, inc or approved equal.
   2. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.

a. Sheet and roll stock ready for shop or field sizing.
b. Finish and thickness are indicated in field-applied jacket schedules.
c. Factory-Fabricated Fitting Covers:

1) Same material, finish, and thickness as jacket.
2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
3) Tee covers.
4) Flange and union covers.
5) End caps.
6) Beveled collars.
7) Valve covers.
8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

E. Underground Direct-Buried Jacket: 125-mil-thick vapor barrier and waterproofing membrane, consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.

F. Self-Adhesive Outdoor Jacket (Asphaltic): 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a cross-laminated polyethylene film covered with white aluminum-foil facing.

G. Self-Adhesive Indoor/Outdoor Jacket (Non-Asphaltic): Vapor barrier and waterproofing jacket for installation over insulation located aboveground outdoors or indoors. Specialized jacket has five layers of laminated aluminum and polyester film with low-temperature acrylic pressure-sensitive adhesive. Outer aluminum surface is coated with UV-resistant coating for protection from environmental contaminants.
1. Permeance: 0.00 perm as tested in accordance with ASTM F1249.
2. Flamespread/Smoke Developed: 25/50 as tested in accordance with ASTM E84.
3. Aluminum Finish: Embossed.

2.8 FIELD-APPLIED FABRIC-REINFORCING MESH

A. Woven Glass-Fiber Mesh: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in. for covering pipe and pipe fittings.

B. Woven Polyester Mesh: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.

2.9 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
1. Width: 3 inches.
2. Thickness: 11.5 mils.
3. Adhesion: 90 ounces force/inch in width.
4. Elongation: 2 percent.

5. Tensile Strength: 40 lbf/inch in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
1. Width: 3 inches.
2. Thickness: 6.5 mils.
3. Adhesion: 90 ounces force/inch in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Width: 2 inches.
2. Thickness: 6 mils.
3. Adhesion: 64 ounces force/inch in width.
4. Elongation: 500 percent.
5. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Width: 2 inches.
2. Thickness: 3.7 mils.
3. Adhesion: 100 ounces force/inch in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch in width.

2.10 SECUREMENTS

A. Bands:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Johns Manville; a Berkshire Hathaway company.
    b. RPR Products, Inc.
2. Stainless Steel: ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal or closed seal.
3. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

C. Wire: 0.062-inch soft-annealed, stainless steel.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. C & F Wire Products.

b. Johns Manville; a Berkshire Hathaway company.
c. RPR Products, Inc.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:

1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range of between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
2. Carbon Steel: Coat carbon steel operating at a service temperature of between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.

C. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.

D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the contract documents.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.

    a. For below-ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

M. Cut insulation in a manner to avoid compressing insulation.

N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.

P. For above-ambient services, do not install insulation to the following:

1. Vibration-control devices.

2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Cleanouts.

3.3 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.

C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

F. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.4 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation made from same material and density as that of adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges, mechanical couplings, and unions, using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket, except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

D. Install removable insulation covers at locations indicated. Installation shall conform to the following:

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as that of adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union at least 2 times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as that of pipe insulation. Where voids are difficult to fill with block insulation, fill the voids with a fibrous insulation material suitable for the specific operating temperature.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered or routed sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install sections of pipe insulation and miter if required in accordance with manufacturer's written instructions.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated valve covers manufactured of same material as that of pipe insulation when available.
2. When prefabricated valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF GLASS-FIBER AND MINERAL WOOL INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with glass-fiber or mineral-wool blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
2. When prefabricated insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
2. When prefabricated sections are not available, install fabricated sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 INSTALLATION OF POLYOLEFIN INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 INSTALLATION OF FIELD-APPLIED JACKETS

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch-thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.

3.10 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material:

B. Retain paint system in "Flat Acrylic Finish" Subparagraph below for a flat, latex-emulsion size over insulation covering an exterior that is subject to normal use and moderate environments.

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

C. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

D. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

E. Do not field paint aluminum or stainless steel jackets.

3.11 FIELD QUALITY CONTROL

A. Owner will engage a qualified testing agency to perform tests and inspections.

B. Engage a qualified testing agency to perform tests and inspections.

C. Perform tests and inspections.

D. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

E. All insulation applications will be considered defective if they do not pass tests and inspections.

F. Prepare test and inspection reports.

3.12 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:

1. Drainage piping located in crawl spaces.
2. Underground piping.
3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.13 INDOOR PIPING INSULATION SCHEDULE

Service: Hot and cold piping	thickness	Insulation material
B. Chilled water supply and return piping		
2” and smaller	¾”	Type PI*, PH, F1
2-1/2” through 5”	1”	Type PI*, PH, F1
6” and larger	1-1/2”	Type PI, PH
C. Hot water (140°F and less) supply and return		
1-1/4” and smaller	1”	Type GF1, F1
1-1/2” and larger	1-1/2”	
D. Hot water (141°F – 200°F) supply and return		
1-1/4” and smaller	1-1/2”	Type GF1, F1
1-1/2” and larger	2”	
E. Combination chilled/hot (heating) water supply and return piping		
all sizes	1-1/2”	Type GF1
F. Low pressure steam condensate return piping including condensate pump discharge		
1-1/4" and smaller	1-1/2”	Type GF1
1-1/2” and larger	2”	Type GF1
G. Low pressure (15# and less) steam supply		
3” and smaller	2-1/2”	Type GF1
4” and larger	3”	
H. Steam supply (16# to 120#)		
3/4” and smaller	3”	Type GF1
1" and 1-1/4"	4”	Type GF1
1-1/2” and larger	4-1/2”	Type GF1
I. Steam supply (121# and greater)		
3/4” and smaller	4-1/2”	Type GF1
1” and larger	5”	Type GF1

J. Low Temp Chilled Water supply and return piping 0 to 40 degrees F.

2” and smaller	1-1/2”	Type F1
2-1/2” and larger	2”	Type PI, PH, F1

K. Electrically heat traced piping, 1-1/2” Type as specified all size for the system.

L. Domestic water- hot, hot recirc.

2” and smaller	1”	Type GF1, F1
2-1/2” and larger	1-1/2”	Type GF1

M. Domestic water-cold ½” Type F1, GF1

S. Fittings (hot and cold):
Molded/preformed fittings, secured in place with twine or tape, seal all “cold” applications prior to installing jacket material.

T. Unions, flanges: same thickness as adjacent piping. Type F1
Valves: (cold piping) Form external collar, minimum 1” overlap on adjacent insulation. Use adhesive to secure in place and maintain vapor barrier.

U. Unions, flanges: (hot piping) No insulation.

V. Valves (hot piping): Insulate valve body only.

W. Joints: Lines subject to condensation: seal longitudinal laps of jacket with adhesive and wrap butt joints between sections with 2” wide tape.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings.
2. Stainless Steel pipe and fittings
3. Preinsulated fiberglass pipe for underground potable water

1.2 ACTION SUBMITTALS

A. Product Data: For transition fittings and dielectric fittings.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Applications" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

B. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372.

2.2 COPPER TUBE AND FITTINGS

A. Drawn-Temper Copper Tube: ASTM B88, Type K, ASTM B88, Type L.

B. Annealed-Temper Copper Tube: ASTM B88, Type K.

C. Cast-Copper, Solder-Joint Fittings: ASME B16.18.

D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22.

E. Cast Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends.

F. Wrought Copper Unions: ASME B16.22.

2.3 STAINLESS STEEL PIPE AND FITTINGS

A. Flanged Stainless Steel, SCH 10 Pipe:

1. ASTM A312 Stainless steel pipe, seamless, flanged pipe and fittings.

2.4 PREINSULATED FIBERGLASS PIPE

A. Manufactured by one of the following:
   1. Thermacor
   2. Fiber Glass Systems
   3. National Oilwell Varco

B. Carrier Pipe:

   1. Domestic Hot-Water Piping: Minimum pressure rating of 225 psi at 200 deg F. Carrier piping shall be FRP fiberglass reinforced epoxy. Piping shall plain end to plain end with an FRP coupling for adhesive joining.

C. Carrier Pipe Insulation:

   1. Closed Cell Polyurethane Foam Pipe Insulation: Unfaced, preformed, rigid cellular polyurethane material intended for use as thermal insulation.

      a. Comply with ASTM C591, Type I or Type IV, except thermal conductivity (k-value) shall not exceed 0.19 Btu x in./h x sq. ft. x deg F at 75 deg F after 180 days of aging.
      b. Fabricate shapes in accordance with ASTM C450 and ASTM C585.
      c. Insulation shall be a minimum 2" thick for 4" and 6" pipe size. Insulation shall be 1.4" thick for 2" pipe.
      d. Insulate pipe, joints, and fittings.

D. Pipe Jacket
   1. Extruded high density polyethylene (HDPE) No FRP, HDUP or tape jacket allowed. Jacket material shall be 100 mills thick.

E. Fittings shall be FRP, filament wound and joined with thermosetting epoxy adhesive and cured with an external heat source.

F. Individual #12 tracer wire shall be taped to each pipe. Trace wire shall be looped up and coiled at the top of each valve box.

G. Valves Underground heating water valves are to be coated cast iron butterfly valve designed for underground service with flanged connection. Flanged butterfly type ASSA C504 Class 125 rated with gear actuator mounted on side. Valve riser to be installed over each operator for access using ta T-handle wrench. Mueller Lineseal or Homestead 820 AWWA.

H. Building Entry shall be link seal MDL LS-316-L Termination service valve to be secured by threaded rod anchor from valve to building wall.

2.5 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials:

1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
2. Full-face or ring type unless otherwise indicated.

B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

C. Solder Filler Metals: ASTM B32, lead-free alloys.

D. Flux: ASTM B813, water flushable.

E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Fitting Option: Brazed joints may be used on aboveground copper tubing.

B. Aboveground domestic water piping, NPS 4, shall be the following:

1. Stainless Steel pipe, ASTM A312, SCH 10, flanged stainless steel fittings and joints.

C. Aboveground domestic water piping, NPS 3 and smaller, shall be the following:

1. Hard copper tube, ASTM B88, Type L; wrought-copper, solder-joint fittings; and soldered joints.

D. Underground domestic water piping shall be the following:
1. Preinsulated fiberglass reinforced pipe, FRP pipe shall meet requirements of ASTM D2996 designation code RTRP-11AF1-2111 and testing methods as per ASTM D2992, D1599, D2105, D2412.
2. Fittings shall be FRP, filament wound and joined with thermosetting epoxy adhesive and cured with an external heat source.

3.2 INSTALLATION OF PIPING

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install valves according to the following:

1. Section 220523.12 "Ball Valves for Plumbing Piping."
2. Section 220523.13 "Butterfly Valves for Plumbing Piping."
3. Section 220523.14 "Check Valves for Plumbing Piping."

C. Install domestic water piping level without pitch and plumb.

D. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.

E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

F. Install piping to permit valve servicing.

G. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.

H. Install piping free of sags and bends.

I. Install fittings for changes in direction and branch connections.

J. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.

K. Install pressure gauges on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gauges in Section 220519 "Meters and Gages for Plumbing Piping."

L. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

M. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

N. Termination service valve to be secured by threaded rod anchor from valve to building wall.

3.3 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.

D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.

E. Soldered Joints for Copper Tubing: Apply ASTM B813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B828 or CDA's "Copper Tube Handbook."

F. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

G. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 INSTALLATION OF TRANSITION FITTINGS

A. Install transition couplings at joints of dissimilar piping.

B. Transition Fittings in Underground Domestic Water Piping:

1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
2. Fittings for NPS 2 and Larger: Sleeve-type coupling.

C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition fittings or unions.

3.5 INSTALLATION OF DIELECTRIC FITTINGS

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or unions.

C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.

3.6 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

B. Comply with requirements for hangers, supports, and anchor devices in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

C. Install hangers for copper piping with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

D. Support horizontal piping within 12 inches of each fitting.

E. Support vertical runs of copper piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.

C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.

D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:

1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
3. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.8 IDENTIFICATION

A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.

    a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
    b. Adjust calibrated balancing valves to flows indicated.

5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.10 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Piping Inspections:

    a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
    b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

        1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
        2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.

    c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
    d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

    a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
    b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
    c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
    d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
    e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
    f. Prepare reports for tests and for corrective action required.

B. Domestic water piping will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

3.11 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:

a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
b. Fill and isolate system according to either of the following:

    1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
    2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.

c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
d. Repeat procedures if biological examination shows contamination.
e. Submit water samples in sterile bottles to authorities having jurisdiction.

B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.

C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
1. Backflow preventers.
2. Water pressure-reducing valves.
3. Balancing valves.
4. Temperature-actuated, water mixing valves.
5. Strainers for domestic water piping.
6. Drain valves.
7. Water Meters

B. Related Requirements:

1. Section 220519 "Meters and Gauges for Plumbing Piping" for thermometers, pressure gauges, and flow meters in domestic water piping.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For domestic water piping specialties.

1. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Test and inspection reports.

B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

A. Domestic water piping specialties intended to convey or dispense water for human consumption are to comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or to

be certified in compliance with NSF 61 and NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 BACKFLOW PREVENTERS

A. Reduced Pressure Zone Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. WATTS.
    b. Wilkins.
    c. Zurn Industries, LLC.
2. Assembly shall include shut off valves, strainer, test cocks, and pressure relief valve with ASME A112.1.2 air-gap fitting located between two positive seating check valves. Construction shall be all bronze with quarter-turn, full port, resilient seated ball valve shut offs for sizes 2" and smaller. 2-1/2" and larger shall be bronze, cast-iron, steel or stainless steel body and interior coating according to AWWA C550 or FDA approved epoxy coating with OS&Y resilient seated gate valve shut offs.
3. Watts 909, Wilkins 375/375A, or equivalent by Zurn

B. Dual Check Valve Assembly

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. WATTS.
    b. AMES.
    c. Zurn Industries, LLC.
2. Double check valve assembly with OS&Y gate shutoff valves. Double check valves shall be Watts Series 709, Ames Series 2000, Zurn Series 350, or equivalent.

2.4 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. WATTS.
    b. Wilkins.
    c. Zurn Industries, LLC.

2. Automatic, pressure piloted, flanged cast iron body with interior coating according to AWWA C550, bronze trim, pressure gauge connections, position indicator, and means for discharge pressure adjustment. Watts E115 or Wilkins ZW1109.
3. PRESSURE REDUCING VALVE - (2-1/2" and smaller)
    a. Watts U5B or Wilkens 600, or approved equivalent by Zurn.

2.5 BALANCING VALVES

A. Memory-Stop Balancing Valves

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
    b. Milwaukee Valve Company.
    c. NIBCO INC.
2. 3" and smaller: Body shall be bronze or Dezincification Resistant Brass rated to 300 psig. Valves shall be multi-turn, provide positive shut off; include: position indication, memory stops, integral pressure tap ports provided with "drip caps". Quarter turn valves are not acceptable. Balance valves shall be Nibco 1810, Tour and Anderson 786/787, Apollo 59A, Armstrong CBV, Macon Balancing STV/L Series or approved equivalent.
3. 4" – 12": Body shall be iron body rated to 300psig with 150# flanges. Valves shall be multi-turn, provide positive shut off; include: position indication, memory stops, integral pressure tap ports provided with "drip caps". Quarter turn valves are not acceptable. Balance valves shall be Nibco F739, Tour & Anderson 788, Apollo 58A, Armstrong CBV, Macon Balancing STV, Watts CSM-91, or approved equivalent.

2.6 TEMPERATURE-ACTUATED, WATER MIXING VALVES

A. Primary, Thermostatic, Water Mixing Valves: TMV-1,2

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Leonard.
    b. POWERS; A WATTS Brand.
    c. Acorn Controls; a Division of Morris Group International.

2. Standard: ASSE 1017.
3. Pressure Rating: 125 psig minimum unless otherwise indicated.
4. Type: Exposed-mounted, thermostatically controlled, duplex system master mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Union inlets and outlet.
7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Tempered-Water Setting: 135 deg F.
9. Tempered-Water Design Flow Rate: 130 gpm.
10. Selected Valve Flow Rate at 45-psig Pressure Drop: 316 gpm.

11. Pressure Drop at Design Flow Rate: 10 psig.
12. Piping Finish: Copper.

2.7 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:
1. 2" and smaller: ANSI 125 lb. (125 psi at 353°F, 200 psi at 150°F), ASTM B62 bronze body and straight thread cap, ASTM A240 304 stainless steel perforated sheetmetal with .033" openings for steam and 1/8" diameter for water service. Mueller 351M, Keckley F-150, Armstrong F4SC, Spirax/Sarco BT, Watts 777/777S, or approved equivalent.
2. 2-1/2" through 12": ANSI 125 lb. (125 psi at 353°F, 200 psi at 150°F), ASTM A126-B cast iron body and cover, ASTM A240 304 stainless steel perforated sheetmetal with .045" openings for steam and ¼" diameter for water service. Mueller 751, Keckley A, Armstrong A-FL-125, Spirax/Sarco F-125, Watts 77F-D, or approved equivalent.

2.8 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.9 WATER METERS

A. Magnetic Turbine Meters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Neptune
   b. Kent
   c. Hersey
2. Water meter 1 ¼" and larger shall be a totalizing magnetic turbine meter indicating in U.S. Gallons meeting AWWA Standard C-701 latest edition. Meters shall be in-line horizontal-axis type per AWWA Class II, flanged cast bronze body, turbine measuring chamber, stainless steel spindle, and graphite bearings.

PART 3 - EXECUTION

3.1 INSTALLATION OF PIPING SPECIALTIES

A. Backflow Preventers: Install in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.

1. Locate backflow preventers in same room as connected equipment or system.
2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-grade or floor drain as indicated on drawings. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
3. Do not install bypass piping around backflow preventers.

B. Water Regulators: Install with inlet and outlet shutoff valves and bypass with memory-stop balancing valve. Install pressure gauges on inlet and outlet.

C. Balancing Valves: Install in locations where they can easily be adjusted. Set at indicated design flow rates.

D. Temperature-Actuated, Water Mixing Valves: Install with check stops or shutoff valves on inlets and with shutoff valve on outlet.

E. Y-Pattern Strainers: For water, install as shown on the flow diagrams.

F. Water Meters: Install where shown on flow diagrams and plans.

3.2 PIPING CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.

3.3 ELECTRICAL CONNECTIONS

A. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.

3.4 IDENTIFICATION

A. Plastic Labels for Equipment: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
1. Backflow preventers.
2. Water pressure-reducing valves.
3. Balancing valves.

4. Temperature-actuated, water mixing valves.

B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.5 ADJUSTING

A. Set field-adjustable pressure set points of water pressure-reducing valves.

B. Set field-adjustable flow set points of balancing valves.

C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

D. Adjust each reduced-pressure-zone backflow preventer in accordance with manufacturer's written instructions, authorities having jurisdiction and the device's reference standard.

3.6 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform the following tests and inspections.

1. Test each reduced-pressure-principle backflow preventer according to authorities having jurisdiction and the device's reference standard.
2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
3. Operational Test: After electrical circuitry has been energized, start units to confirm unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

C. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.

D. Prepare test and inspection reports.

E. END OF SECTION 221119

SECTION 22 11 23 – DOMESTIC WATER PRESSURE BOOSTING SYSTEMS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

B. Specifications throughout all Divisions of the Project Manual are directly applicable to this Section, and this Section is directly applicable to them.

1.02 SUMMARY

A. Furnish and install a factory packaged and tested, variable-speed domestic water pressure boosting system including pumps, motors, controls, valves, interconnecting piping, wiring and accessories for a complete, NSF 61 and NSF 372 Certified system with UL508A Industrial Control Panel and UL QCZJ 3rd Party Package Label affixed. Manufacturer must have a Certification Number of the 3rd Party Laboratory/Agency that has completed the approval process and this must be available and currently dated upon request from the engineer.

1.03 REFERENCE STANDARDS

A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.

B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.

C. All materials, installation and workmanship shall comply with the applicable requirements and standards addressed within the following references:

1. Underwriters Laboratories Listings 508A Industrial Control Panels and QCZJ Packaged Pumping Systems (UL)

2. 2015 Edition of the International Plumbing Code (IPC)

3. 2017 Edition of the National Electric Code, Section 409.110 (NEC)

4. National Electrical Manufacturers Association (NEMA)

5. ANSI/NSF Standard 61-2018 - Drinking Water System Components - Health Effects

6. ANSI/NSF Standard 372-2016 - Lead Free Plumbing Products

1.04 QUALITY ASSURANCE

A. All equipment under this section shall be furnished completely assembled and pre-tested at simulated project site conditions in a laboratory, by a single supplier and shall be products that the manufacturer regularly engages in the production of. The supplier shall have sole responsibility for proper functioning of the system and equipment supplied. Copies of simulated factory tests must be available at the request of the owner or engineer.

B. The manufacturer of the domestic water pressure boosting system shall be responsible for compliance with all applicable codes and regulations, and be held accountable for the complete pump package. The manufacturer must maintain a closed-loop testing laboratory which is capable of pressurized suction and supply condition simulation. The test laboratory shall feature procedures detailing an unbroken chain of calibrations as required by NIST. Open atmospheric testing equipment which cannot mimic site installation conditions are not approved or acceptable.

C. Manufacturer's Qualifications: Company specializing in manufacturing the products specified in this Section with a minimum five years documented experience. The packaged system manufacturer shall have local service available provided by a trained factory authorized representative. Manufacturer shall provide proof of a minimum $2 Million liability insurance certificate for systems provided herein.

D. Assembly Qualifications: All disconnects, transformers, and control devices shall be installed to provide minimum wire bending clearances per N.E.C. All power wiring shall be a minimum THHN, stranded copper conductor with 90° C. insulation. Conductors shall be numbered and identified at all termination points. All wiring shall be installed in nylon wire ways and laced with nylon tie straps. All disconnects, transformers, controllers, control devices, selector switches, and indicator lights shall be provided with nameplates indicating their respective function and/or identification. A factory wiring schematic shall be provided inside the controller by the manufacturer. The entire assembly shall be wired and tested in accordance with the National Electrical Code (N.E.C. 2017, Section 409.110). All components shall be built to National Electrical Manufacturers Association (NEMA) standards and be Underwriters Laboratory (UL) 508A Industrial Control Panels. The entire package pumping system shall comply with Federal Regulations 29 CFR 1910.399 and certified through UL under category ULQCZJ or other accepted 3rd Party Compliance Laboratory.

E. Installer's Qualifications: The system shall be installed by a firm having minimum ten years' experience regularly engaged in the installation of variable speed domestic booster pump systems.

F. Certification shall be obtained by the manufacturer indicating that the function and performance characteristics of all products and materials have been determined by testing and ongoing surveillance by an approved third-party certification agency. Assertion of certification shall be in the form of identification in accordance with the requirements of the third-party certification agency and provided with submittal documentation to the engineer.

1.05 SUBMITTALS

A. Product Data:

1. Provide system manufacturer's literature including general assembly, pump curves showing performance characteristics with pump and system with operating point indicated, NPSH required, controls, wiring diagrams, BAS connectivity and service connections as required.

2. Code and Standards compliance.

3. Third-Party Certifications.

B. Record Documents:

1. Provide full written description of manufacturer's warranty within the submittals.

2. Shop Drawings: Indicate layout, general assembly, components, dimensions, weights, clearances, and installation recommendations.

3. Manufacturer's Installation Instruction: Indicate support details, connection requirements, and include start-up instructions for pump system.

4. Manufacturer's Certificate: Certify that pumps meet or exceed specified requirements at specified operating conditions. Submit summary and results of factory simulated-site tests performed.

5. Provide estimated kWh performance for the system and yearly energy usage. Include reports with the submittal documents. Provide owner with load profile and calculations which clearly support energy savings payback ROI in the case of an energy performance requirement.

6. Field Reports: Submit verification statement, signed by system manufacturer representative, of start-up, adjustment service and acceptance of installation. Indicate summary of field performance test, system pipe flushing and field acceptance tests performed.

C. Operation and Maintenance Data:

1. Operation Data: Include manufacturer's instructions, start-up data, and troubleshooting check lists for pumps, drivers, and controllers.

2. Maintenance Data: Include manufacturer's literature, cleaning procedures, replacement parts lists, and repair data for pumps, drivers and controllers, preventive maintenance schedule, preventive maintenance recommendations and procedures. Identify place of purchase, location and contact numbers of service depot and technical support for each product installed.

1.06 DELIVERY, STORAGE AND HANDLING

A. Accept pumps and components on Site in factory packing. Inspect for damage. Comply with manufacturers rigging and installation instructions.

B. Protect pumps and components from physical damage including effects of weather, water, humidity, construction dust (concrete/drywall/gypsum), and construction debris.

C. Provide temporary inlet and outlet caps, and maintain in place until installation.

1.07 WARRANTY

A. All components furnished shall be warranted for a period of 5 years from documented date of shipment.

1.08 MAINTENANCE SERVICE

A. Furnish service and maintenance of packaged system for one year from documented date of Substantial Completion.

PART 2 - PRODUCTS

2.01 GENERAL

A. All materials shall meet or exceed all applicable referenced standards, federal, state and local requirements, and conform to codes and ordinances of authorities having jurisdiction.

B. All materials that may come in contact with the potable water delivered shall comply with ANSI/NSF Standard 61 and the "complete system" shall be certified as constructed. Individual component certification is not compliant.

C. Pressure ratings of pumps, pipe, fittings, valves, gauges and all other water carrying appurtenances shall be suitable for the anticipated system pressures in which they are installed. Headers shall be constructed of 304 stainless steel at a minimum.

D. The Contractor shall ascertain for himself the space and access available for the installation of a factory assembled pre-packaged and tested unit. All components of the system shall be compatible and be furnished by a single source manufacturer and all electrical services and interconnecting equipment wiring must be provided for a complete assembly with a single-source, fused power disconnect and water connections.

E. The entire system shall be factory skid mounted on a minimum 304 stainless-steel structural square tube support frame, with in-shear molded rubber vibration isolators in compliance with standards as required in installation instructions published by pump manufacturer. Suction and Discharge Headers must be supported by pump skid frame to prevent piping strain on the pump casing and during system transport. No Exceptions.

F. System must meet ANSI/ASHRAE/IES 90.1, Section 10.4.2, “Energy Standard for Buildings” and have proof of compliance utilizing either remote sensor option or software logic which adjusts set point according to flow rate.

G. For isolation valve sizes 2" and smaller, valves shall be full port bronze ball valves with integral union, compliant ball and stem design. For isolation valve sizes 2.5" and larger, valves shall be epoxy coated ductile iron lever operated lug type butterfly valves with stainless steel disc and stainless steel shaft. Valves must be rated for maximum pressure service for the system and also comply with NSF 61 & 372 Drinking Water requirements.

H. Unions or flanges shall be provided for easy removal of pumps. System headers shall be sized for a velocity not exceeding 10 FPS at full flow and shall be terminated with a groove or flanged joint capable of accepting a groove coupling ANSI flange or groove flange furnished by Contractor.

I. The packaged pumping system shall include all electrical wiring between components and shall be completely flow and pressure tested for actual site conditions at the factory prior to shipment.

J. System shall be arranged such that single point connections are required for piping and electrical power supply. Multiple power connections are un-acceptable.

K. Individual pumps, motors and check valves shall be serviceable with the booster system in operation utilizing isolation valves for each pump.

L. Refer to schedules on Contract Drawings for required pump capacities and electrical characteristics.

2.02 ACCEPTABLE MANUFACTURERS

A. The following manufacturers are acceptable provided their products meet or exceed these Specifications and the Contract drawing schedules. Equal product compliance certification must include a signed letter from the manufacturers’ owner or officer indicating products are in full compliance with all aspects of this specification as written:

1. Myfab
2. QuantumFlo
3. TigerFlow
4. Grundfos
5. Approved equal to these specifications with 10-day prior approval from the Engineer and Letter of Certification.

2.03 PUMPS AND MOTORS

A. System shall include vertical or horizontal mounted stainless steel, close-coupled, end suction centrifugal pumps with NPT threaded or ANSI flanged connections. Pump features to include stainless steel casing, back pull out design, top centerline discharge and hydraulically balanced stainless steel impeller with ceramic-carbon seal minimum. Pump shall be hydro-formed for maximum efficiency with stainless steel fitted construction and a replaceable shaft sleeve and mechanical seal.

B. Motor shall be NEMA Premium Efficiency, Class F Insulated, Inverter duty, close-coupled type with a J, JM or TC type motor. Motors shall be TEFC enclosed and manufactured in accordance with NEMA standards for the voltage, frequency and phasing indicated on the pump schedule or plans.

C. Motors shall be premium efficiency in accordance with DOE June 2016 requirements. Motors shall have ball bearings and operate at 40° ambient. Each motor shall be equipped with the manufacturer's nameplate and shall have a sufficient horsepower rating to operate the pump at any point on the pump's head-capacity curve without overloading the nameplate horsepower rating of the motor. The motor shall have a service factor of 1.15 for variations in voltage and frequency.

D. Pumps and motors larger than 5 H.P. shall be mounted with rubber-in-shear isolators to reduce vibration and stress into the baseplate, machine and system piping as required.

2.04 VARIABLE FREQUENCY DRIVES

A. System shall feature variable frequency drives of the PWM design suitable for variable torque applications using any standard NEMA Design B squirrel cage induction motor. Variable frequency drives shall be sized for the maximum possible amp draw throughout the programmed sequence of pump operation.

B. Drives shall be pulse width modulated, start into a rotating load, follow signal from logic section of control panel when in auto mode and be provided with the following features:

1. Hand/off/auto switch and manual speed adjustment if auto system is inoperable.

2. Auto Drive Shutdown for electrical fault.

3. Automatic restart after power fails shutdown.

4. Complete service diagnostics with fault history log up to 6 events.

C. Keypad Operator Device including the following:

1. Backlit LCD Display.

2. Power On and Alarm/Fault Displays.

D. Operational data displays include:

1. Drive Speed [HZ]

2. Motor Torque [%]

3. Input Power [kW]

4. Current [A]

5. Elapsed Time [Hours]

6. Motor Voltage [V]

E. No electrical A-T-L (across the line) bypass shall be provided with any drive as the VFD is the only mode of pressure control.

F. Drives shall be controlled via a Master/Slave control arrangement where the controller makes all adjustments via a high-speed interface which provides for greater PID resolution and PID auto-tuning. Exceptions to this requirement must be approved via pre-approval documentation with the engineer proving their energy-efficiency to the standard set forth.

2.05 PRESSURE SENSOR/TRANSMITTER

A. Provide suction and discharge, Type 4X, stainless-steel pressure sensors/transmitters and internal separate pressure switch with integral event-logger, which provides a 4-20 mA signal output, compatible with the system controls, temperature and pressure requirements. Pressure sensor/transmitter shall have zero, span and damping devices. The transmitter shall be installed on the system suction and discharge headers and factory wired to the control circuitry. Sensor shall feature a high contrast LED readable from a 6-foot distance by maintenance personnel. When high-contrast LED transmitters are provided, other gauges or sensors are redundant and un-necessary.

2.06 SEQUENCE OF OPERATION

A. The lead pump shall run only as necessary to maintain system pressure and will be controlled automatically by means of the pressure sensor/transmitter and programmable logic controller (PLC) designed to prevent short cycling and provide sensor-less flow detection. If the lead pump is unable to maintain system pressure the lag pump(s) will be called on as required by the sensor-less flow algorithm and will operate in parallel with the lead pump until no longer necessary and be sequenced off. When one pump can handle the system demand the controls will optimize energy consumption by eliminating the lag pump from sequence. When a low or no-flow condition is reached the system shall revert to the stand-by mode if no flow is present via an intelligent flow detection algorithm, which does not raise the set pressure to charge a tank to detect low flow. These systems DO NOT require a hydro-pneumatic tank installed and thereby does not raise the system pressure set point. (See 2.08) Note: Raising system pressure to charge a tank violates ANSI/ASHRAE/IES Standard 90.1 by raising the pressure in lieu of maintaining constant system pressure.

B. An empty pipe condition is to be determined by an algorithm allowing for a slow ramp to set point to prevent system pressure shocks. The “pipe-fill” algorithm will also prevent VFD “wind-up” and pressure spikes associated with this condition.

C. The system shall employ software to detect pipe break and stop system, initiate an alarm and log the event. In the event of a sensor failure, the system shall run one pump in a semi-automatic mode allowing the building to maintain a minimum pressure until the sensor can be repaired or replaced.

D. An auto-tuning PID algorithm shall continuously monitor system pressure and maintain steady-state system pressure as demand load changes rapidly and pump moves horizontally on its plumbing-performance curve. The PID algorithms shall incorporate intelligent algorithms to start the pumps at the point of creating pressure saving energy and reducing time to set pressure upon pump call.

2.07 CONTROL PANEL

A. Logic Section - Provide, mount and wire on the skid a programmable logic controller in a NEMA 3R, splash-proof, forced-air ventilated enclosure to fully contain all VFD’s and interface the signal from the pressure sensor to the VFD's and provide a stabilized response to speed up or slow down or add pumps to meet system requirements. The controller shall provide set point adjustment, timer adjustment, PID functions (as required) and both system and controller self-diagnostics via touch screen display. The HMI Screen shall feature an LED backlight, analog resistive, IP65/NEMA 4X, 2 GB eMMC Flash memory, rated 0-55 Degrees C with alarm logging and real-time, internal clock, Intel® Atom™ E620T 333 MHz clock speed. The touch screen display/human machine interface shall include a 7” TFT WVGA, 16.7 million color, 800x480 Pixels, resistive analog display with RS232/485 ports, Optional Ethernet (OPC-UA) and USB Ports for Upload/Download of system trend data.

B. All user interface set points shall be easily accessible via a password protected display screen. The password shall be of the “rolling” type to prevent un-authorized access to factory settings. Normal system operation shall be auto-tuned to eliminate pressure hunting. Controller shall feature an (optional) USB Download connection which allows user to download trending analysis without the need for a formal BAS connection. All system data and settings shall be accessible from the display without the need to access the high-voltage controller internals. The software shall include clear alarm indications and user troubleshooting wizards to ascertain and correct all system alarms and conditions.

C. Power Section – The internally touch-safe, high voltage controller with HMI shall be factory wired and mounted on a structural square-tube frame, stainless steel system skid. The panel shall be furnished with single-point power connection, fused main disconnect switch with a single door mounted and interlocked handle, each VFD shall be protected by a fused branch compact circuit protector. Multiple power source connections are un-acceptable. A 24-volt DC power supply shall be provided for logic, sensors and fan circuitry where necessary. Controller shall feature the following minimum additional components:

1. UL 1449 Type I Surge Arrestor with active over-voltage control via MOV’s (metal oxide varistors). Passive surge or lightning arrestors are not acceptable.

2. Low suction pressure shutdown circuit with auto reset and alarm logging.

3. High system pressure shutdown circuit with auto reset and alarm logging.

4. System key-logger which records all keypad entries stored in non-volatile memory. (downloadable)

5. Audible alarm with silence push button and alarm log recognition of reset.

6. Auto-alternate all pumps automatically on each stand-by cycle.

7. 24 hour pump exerciser function which runs exercises pumps to maintain seal lubrication when the pump has not been started in the previous 24 hours.

8. Auxiliary relay contacts for all alarm conditions or discreet data monitoring capability.

9. Audible and visual indication of low storage tank level, with silence push button. (when optional suction break-tank is used)

10. Elapsed time meters, system pressure, KW and other critical values, portable to system SCADA via discrete communication.

11. Pipe Break Alarm with auto-shut down and time/date alarm logging of event.

12. Table chart indicating system pressure and system KW with optional direct to USB Flash download for the most recent 1-week events, time and date stamped.

13. The system shall not require external flow meters or KW monitoring. The system will not implement speed, thermal or time delay means to detect and shut down pumps on a no demand condition as this wastes energy and provides for unnecessary run times.

14. System must feature ANSI/ASHRAE/IES Energy Standard 90.1 compliance via either a remote mounted pressure sensor or internal system logic which detects low flow and automatically adjusts set point according to piping losses at the condition with auto reset.

15. As per current NEC 2017, Section 409.110, control panel MUST have a listed minimum SCCR value, equal to or greater than the available fault current of the feeder circuit. A coordination study must be completed and furnished by the electrical designer or contractor to verify available fault current against the connected equipment.

2.08 HYDRO-PNEUMATIC TANK (NOT REQUIRED WITH SENSOR-LESS FLOW DETECTION)

A. If required for Low Flow Detection, provide a vertical hydro-pneumatic tank with a carbon steel shell and a replaceable FDA and NSF 61/372 approved heavy-duty bladder to separate the air and water. No water shall come in contact with the metal walls of the tank. Features shall include an air fill valve, pressure gauge connection and top system connection suitable for 100 percent drawdown.

B. The tank shall be constructed in accordance with Section VIII of the ASME code and be National Board stamped and shall be rated for minimum 125 psig operating pressure and maximum operating temperature of 240 degrees F.

C. Tank shall be factory finished in high quality epoxy or enamel paint.

D. Systems which utilize sensor-less flow detection logic which does not raise system pressure to detect flow DO NOT REQUIRE the use of a tank and are allowed to be provided less this component.

PART 3 - EXECUTION

3.01 INSTALLATION

A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.

B. All installation shall be in accordance with manufacturer’s published recommendations.

C. Install the system level and in accordance with manufacturer’s published recommendations.

D. Locate equipment with allowance for manufacturer's recommended clearances around unit.

E. Set entire unit on 4" high reinforced concrete equipment pad. Provide vibration isolators and bolt skid to pad. Structurally connect equipment pad to building slab to prevent movement.

F. Pipe discharge from all relief valves, drains and individual pump thermal purge protection solenoid valves, indirectly to floor drain having adequate capacity to accept discharge.

G. Provide, Type "L" copper full-size branch feed to the bladder tank (if required) with isolation valve from system distribution main as shown on the Contract Drawings.

3.02 FACTORY TESTING

A. The booster system shall be completely performance tested under project site simulated conditions and shall undergo a complete electric and hydraulic test from 0 to 100% design flow at the factory. The test shall be performed at the estimated site pressure conditions and pre-set to these conditions prior to shipment. Proof of simulated factory testing shall be provided to the engineer/owner. All control devices including transmitters and all safety features shall be factory calibrated and tested. Hydrostatic and/or electrical-only testing is NOT ACCEPTABLE as a compliant factory flow test.

3.03 VERIFICATION AND TESTING

A. Verify that the pumps and prime movers have been aligned according to manufacturers’ recommendations.

B. Test the system performance by verifying the operation of the pumps and system vs. the pump curves, alarms, controls, etc. Testing must include simulated site suction and discharge conditions at system flow.

C. Contractor shall inform Owner 48 hours in advance of verification and testing so that Owner's Construction and Physical Plant personnel may observe, performance verifications, verification of site conditions and testing of system performance, alarms and controls.

3.04 INSTRUCTIONS AND START-UP

A. Provide for the service of a certified, factory-trained supervising agent from the pump package manufacturer to inspect the completed installation, start the system and acquaint the operators with the proper operation and maintenance of the equipment.

END OF SECTION 22 11 23

SECTION 221123.21 - INLINE, DOMESTIC-WATER PUMPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Vertically mounted, in-line, close-coupled centrifugal pumps.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Data: Certificates, for inline, domestic-water pumps, accessories, and components, from manufacturer.

B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. UL Compliance: UL 778 for motor-operated water pumps.

C. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.

D. Seismic Performance: Inline, domestic-water pumps shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

   1. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified.
   2. Component Importance Factor: 1.0.

2.2 VERTICALLY MOUNTED, IN-LINE, CLOSE-COUPLED CENTRIFUGAL PUMPS

A. Description: Factory-assembled and -tested, in-line, single-stage, close-coupled, overhung-impeller centrifugal pumps designed for installation with pump and motor shaft mounted horizontal.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Armstrong.
2. Bell & Gossett; a Xylem brand.
3. Taco Comfort Solutions.

C. Pump Construction:

1. Casing:

a. Radially split bronze with threaded companion-flange connections for pumps with NPS 2 pipe connections and flanged connections for pumps with NPS 2-1/2 pipe connections.
b. Built to permit servicing of pump internals without disturbing the casing or the suction and discharge piping.
c. Gauge port tappings at suction and discharge nozzles.

2. Impeller: Bronze, statically and dynamically balanced, closed, and keyed to shaft.
3. Shaft and Shaft Sleeve: Steel shaft with deflector, with copper-alloy shaft sleeve. Include water slinger on shaft between motor and seal.
4. Shaft Coupling: Flexible, capable of absorbing torsional vibration and shaft misalignment.
5. Seal: Mechanical, with carbon-steel rotating ring, stainless-steel spring, ceramic seat, and rubber bellows and gasket.
6. Bearings: permanently lubricated ball type.
7. Minimum Working Pressure: 175 psig.
8. Continuous Operating Temperature: 225 deg F.

D. Motor: Single speed, with grease-lubricated ball bearings; resiliently mounted to pump casing.

2.3 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified.

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with HI 1.4.

B. Mount pumps in orientation complying with manufacturer's written instructions.

C. Install continuous-thread hanger rods and vibration isolation of size required to support pump weight.
   1. Comply with requirements for hangers and supports specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

D. Install thermostats in hot-water return piping.

E. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment" for identification of pumps.

F. Perform startup service.

   1. Complete installation and startup checks according to manufacturer's written instructions.
   2. Check piping connections for tightness.
   3. Clean strainers on suction piping.
   4. Set timers for automatic starting and stopping operation of pumps.
   5. Perform the following startup checks for each pump before starting:

      a. Verify bearing lubrication.
      b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
      c. Verify that pump is rotating in the correct direction.

   6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
   7. Start motor.
   8. Open discharge valve slowly.
   9. Adjust temperature settings on thermostats.
   10. Adjust timer settings.

3.2 PIPING CONNECTIONS

A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Where installing piping adjacent to inline, domestic-water pumps, allow space for service and maintenance.

C. Connect domestic-water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.

1. Install flexible connectors adjacent to pumps in suction and discharge piping of the following pumps:

    a. Horizontally mounted, in-line, close-coupled centrifugal pumps.
    b. Comply with requirements for flexible connectors specified in Section 221116 "Domestic Water Piping."

D. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for strainers specified in Section 221119 "Domestic Water Piping Specialties." Comply with requirements for valves specified in the following:

1. Section 220523.12 "Ball Valves for Plumbing Piping."
2. Section 220523.13 "Butterfly Valves for Plumbing Piping."
3. Section 220523.14 "Check Valves for Plumbing Piping."
4. Install pressure gauge at suction of each pump and pressure gauge at discharge of each pump. Install at integral pressure-gauge tappings where provided or install pressure-gauge connectors in suction and discharge piping around pumps. Comply with requirements for pressure gauges and snubbers specified in Section 220519 "Meters and Gages for Plumbing Piping."

3.3 CONTROL CONNECTIONS

A. Install control and electrical power wiring to field-mounted control devices.

B. Connect control wiring between temperature controllers and devices.

3.4 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Inline, domestic-water pump will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

3.5 ADJUSTING

A. Adjust inline, domestic-water pumps to function smoothly, and lubricate as recommended by manufacturer.

B. Adjust initial temperature set points.

C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION 221123.21

SECTION 221223.11 - FACILITY INDOOR POTABLE-WATER STORAGE TANKS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Insulated, steel, potable-water storage tanks.

1.2 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Steel water tanks shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

   1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Certificates: For steel water storage tanks, accessories, and components, from manufacturer.

B. Product certificates.

C. Source quality-control reports.

D. Purging and disinfecting reports.

1.5 QUALITY ASSURANCE

A. ASME Compliance for Steel Tanks: Fabricate and label steel, ASME-code, potable-water storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, "Pressure Vessels," Division 1.

B. Comply with NSF 61 Annex G, "Drinking Water System Components - Health Effects," for potable-water storage tanks. Include appropriate NSF marking.

PART 2 - PRODUCTS

2.1 STEEL, PRECHARGED, POTABLE-WATER STORAGE TANKS

A. Steel, Precharged, Bladder, Water Storage Tanks: ET-1,2

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Amtrol.
b. Armstrong.
c. Bell and Gossett.

2. Description: Steel, vertical, pressured-rated tank with cylindrical sidewalls and with air-charging valve and air precharge.
3. Fabricate supports and attachments to tank with reinforcement strong enough to resist tank movement during seismic event when tank supports are anchored to building structure.
4. Operation: Factory-installed, butyl-rubber bladder.

B. Construction: ASME code, steel, constructed with nontoxic welded joints, for 125-psig working pressure.

C. Tappings: Factory-fabricated steel, welded to tank.

1. NPS 2 and Smaller: ASME B1.20.1, with female thread.

D. Specialties and Accessories: Include tappings in tank and the following:

1. Pressure gage.

E. Vertical Tank Supports: Factory-fabricated steel legs or steel skirt, welded to tank before testing and labeling.

F. Tank Interior Finish: Materials and thicknesses complying with NSF 61 Annex G barrier materials for potable-water tank linings. Extend finish into and through tank fittings and outlets.

1. Lining Material: Polypropylene.

G. Exterior Coating: Manufacturer's standard enamel paint.

2.2 INSULATED, STEEL, POTABLE-WATER STORAGE TANKS

PRODUCT DATA SHEET 1 - The hot water storage tank shall be 1000 gallon, vertical, ASME labeled for 125 psi operating pressure and shall be provided with mounting saddles, magnesium anode, manhole and tappings as required. The tank shell shall be not less than 11/32” steel; heads not less than 9/32” steel. The exterior of the tank shall be painted with a rust resistant shop primer. The interior of the tank shall be sandblasted and glass lined, A.O. Smith, Lochinvar, State, Niles, or Cemline. Only tanks with glass lined or copper interiors will be accepted.

A. Fabricate supports and attachments to tank with reinforcement strong enough to resist tank movement during seismic event when tank supports are anchored to building structure.

B. Construction: ASME code, steel, constructed with nontoxic welded joints, for 125-psig working pressure.

C. Manhole: Watertight, for tank more than 36 inches in diameter; same pressure rating as tank.

D. Tappings: Factory-fabricated steel, welded to tank before testing and labeling.

1. NPS 2 and Smaller: ASME B1.20.1, with female thread.
2. NPS 2-1/2 and Larger: ASME B16.5, flanged.

E. Specialties and Accessories: Include tappings in tank as follows:
1. Domestic Cold Water, 3”
2. Circulation Inlets/Outlets 3” (QTY 3), 2” (QTY 2).
   a. See plans for inlet/outlet locations

3. Pressure relief valve.
4. Pressure gage.
5. Thermometer.
6. Air-charging connection.
7. Gage glass, brass fittings, compression stops, and gage-glass guard.

F. Vertical Tank Supports: Factory-fabricated steel skirt, welded to tank before testing and labeling.

G. Tank Interior Finish: Materials and thicknesses complying with NSF 61 Annex G barrier materials for potable-water tank linings. Extend finish into and through tank fittings and outlets.

1. Lining Material: Copper, Glass.
2. Coating: Glass.

H. Insulation: Factory-installed fiberglass or polyurethane foam; surrounding entire tank except connections and other openings; suitable for tank operating temperature; and complying with ASHRAE/IESNA 90.1.

I. Jacket: Steel, with manufacturer's standard finish unless otherwise indicated.

2.2 SOURCE QUALITY CONTROL

A. Test and inspect potable-water storage tanks according to the following tests and inspections and prepare test reports:

1. Pressure Testing for ASME-Code, Potable-Water Storage Tanks: Hydrostatically test to ensure structural integrity and freedom from leaks. Fill tanks with water, vent air, pressurize to 1-1/2 times tank pressure rating, disconnect test equipment, hold pressure for 30 minutes with no drop in pressure, and check for leaks.

B. Repair or replace tanks that fail test with new tanks, and repeat until test is satisfactory.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install water storage tanks on concrete bases, level and plumb, firmly anchored. Arrange so devices needing servicing are accessible.

B. Anchor tank supports and tanks to substrate.

C. Install tank seismic restraints.

D. Install thermometers and pressure gages on water storage tanks and piping if indicated. Thermometers and pressure gages are specified in Section 220519 "Meters and Gages for Plumbing Piping."

E. Install the following devices on tanks where indicated:

1. Pressure relief valves.
2. Temperature and pressure relief valves.
3. Vacuum relief valves.
4. Tank vents on nonpressure tanks.
5. Connections to accessories.

F. After installing tanks with factory finish, inspect finishes and repair damages to finishes.

3.2 CONNECTIONS

A. Piping installation requirements are specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Install piping adjacent to potable-water storage tanks to allow service and maintenance.

C. Connect water piping to water storage tanks with unions or flanges and with shutoff valves. Connect tank drains with shutoff valves and discharge over closest floor drains.

1. General-duty valves are specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping,".

    a. Valves NPS 2 and Smaller: Gate or ball.
    b. Valves NPS 2-1/2 and Larger: Gate or butterfly.
    c. Drain Valves: NPS 3/4 gate or ball valve. Include outlet with, or nipple in outlet with, ASME B1.20.7, 3/4-11.5NH thread for garden-hose service, threaded cap, and chain.

2. Water Piping Connections: Make connections to dissimilar metals with dielectric fittings. Dielectric fittings are specified in Section 221116 "Domestic Water Piping."

3.3 IDENTIFICATION

A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

A. Perform the following final checks before filling:

1. Verify that air precharge in precharged tanks is correct.
2. Test operation of tank accessories and devices.
3. Verify that pressure relief valves have correct setting.

    a. Manually operate pressure relief valves.
    b. Adjust pressure settings.

4. Verify that vacuum relief valves are correct size.

    a. Manually operate vacuum relief valves.
    b. Adjust vacuum settings.

B. Filling Procedures: Follow manufacturer's written procedures. Fill tanks with water to operating level.

3.5 CLEANING

A. Clean and disinfect potable-water storage tanks.

B. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed, use procedure described in AWWA C652 or as described below:

1. Purge water storage tanks with potable water.
2. Disinfect tanks by one of the following methods:

    a. Fill tanks with water-chlorine solution containing at least 50 ppm of chlorine. Isolate tanks and allow to stand for 24 hours.
    b. Fill tanks with water-chlorine solution containing at least 200 ppm of chlorine. Isolate tanks and allow to stand for three hours.

3. Flush tanks, after required standing time, with clean, potable water until chlorine is not present in water coming from tank.
4. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination made by authorities having jurisdiction shows evidence of contamination.

C. Prepare written reports for purging and disinfecting activities.

END OF SECTION 221223.11

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Hubless, cast-iron soil pipe and fittings.

B. Related Requirements:

1.2 ACTION SUBMITTALS

A. Product data.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 WARRANTY

A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Components and installation are capable of withstanding the following minimum working pressure unless otherwise indicated:

   1. Soil, Waste, and Vent Piping: 15 ft. head of water.

   2. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
   3. Component Importance Factor: 1.0.

2.2 PIPING MATERIALS

A. Piping materials to bear label, stamp, or other markings of specified testing agency.

B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. AB & I Foundry; a part of the McWane family of companies.
2. Charlotte Pipe and Foundry Company.
3. Tyler Pipe; a part of McWane family of companies.

B. Pipe and Fittings:

1. Marked with CISPI collective trademark.
2. ASTM A888 or CISPI 301.

C. Heavy-Duty, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. AB & I Foundry; a part of the McWane family of companies.
b. ANACO-Husky.
c. Charlotte Pipe and Foundry Company.
d. Clamp-All Corp.
e. Dallas Specialty & Mfg. Co.
f. Ideal Tridon Group.
g. MIFAB, Inc.
h. Mission Rubber Company, LLC; a division of MCP Industries.
i. Tyler Pipe; a subsidiary of McWane Inc.

2. Standards: ASTM C1277 and ASTM C1540..
3. Description: Stainless steel shield with stainless steel bands and tightening devices; and ASTM C564, rubber sleeve with integral, center pipe stop.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.

1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
2. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:

1. Building Sanitary Waste: Two percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
2. Horizontal Sanitary Waste Piping: Two percent downward in direction of flow.

J. Install cast-iron soil piping in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

K. Install aboveground ABS piping in accordance with ASTM D2661.

L. Install aboveground PVC piping in accordance with ASTM D2665.

M. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

N. Install sleeves for piping penetrations of walls, ceilings, and floors.

1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

O. Install sleeve seals for piping penetrations of concrete walls and slabs.

1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

P. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.2 JOINT CONSTRUCTION

A. Hubless, Cast-Iron Soil Piping Coupled Joints:

1. Join hubless, cast-iron soil piping in accordance with CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

3.3 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment".

1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
3. Vertical Piping: MSS Type 8 or Type 42 clamps.
4. Install individual, straight, horizontal piping runs:

    a. 100 Ft. and Less: MSS Type 1, adjustable, steel clevis hangers.
    b. Longer Than 100 Ft.: MSS Type 43, adjustable roller hangers.
    c. Longer Than 100 Ft. if Indicated: MSS Type 49, spring cushion rolls.

5. Multiple, Straight, Horizontal Piping Runs 100 Ft. or Longer: MSS Type 44 pipe rolls. Support pipe rolls on trapeze.
6. Base of Vertical Piping: MSS Type 52 spring hangers.

B. Install hangers for cast-iron soil piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

C. Support horizontal piping and tubing within 12 inches of each fitting and coupling.

D. Support vertical runs of cast-iron soil piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.4 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect waste and vent piping to the following:

1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.

3.5 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping.

B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.6 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.

C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

D. Test sanitary waste and vent piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.

    a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.

2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.

    a. Expose work that was covered or concealed before it was tested.

3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.

    a. Close openings in piping system and fill with water to point of overflow, but not less than 10 ft. head of water.
    b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
    c. Inspect joints for leaks.

4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.

    a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1 inch wg.
    b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
    c. Air pressure must remain constant without introducing additional air throughout period of inspection.
    d. Inspect plumbing fixture connections for gas and water leaks.

5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.7 CLEANING AND PROTECTION

A. Clean interior of piping. Remove dirt and debris as work progresses.

B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

C. Place plugs in ends of uncompleted piping at end of day and when work stops.

D. Repair damage to adjacent materials caused by waste and vent piping installation.

3.8 PIPING SCHEDULE

A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

B. Aboveground, soil and waste piping NPS 4 and smaller are to be the following:
   1. Hubless, cast-iron soil pipe and fittings; CISPI heavy-duty hubless-piping couplings; and coupled joints.

END OF SECTION 221316

SECTION 221319.13 - SANITARY DRAINS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Floor sinks.

1.2 DEFINITIONS

A. ARE: Acid resistant enamel

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 DRAIN ASSEMBLIES

A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.

B. Comply with NSF 14 for plastic sanitary piping specialty components.

2.2 FLOOR SINKS

A. Floor Sink (FS-A):

Cast iron 12” square floor sink with 8” sump, A.R.E. interior aluminum dome strainer, and nickel bronze hinged top. Wade W-9140, Zurn ZN-1901-K, J.R. Smith 3150, MIFAB FS1700-1, or approved equivalent.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.

   1. Position floor drains for easy access and maintenance.
   2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.
   3. Set with grates depressed according to the following drainage area radii:

a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.

4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.

a. Maintain integrity of waterproof membranes where penetrated.

5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.

B. Install trench drains at low points of surface areas to be drained.

1. Set grates of drains flush with finished surface, unless otherwise indicated.
2. Install on support devices, so that top will be flush with adjacent surface.

C. Install open drain fittings with top of hub 1 inch above floor.

3.2 CONNECTIONS

A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Install piping adjacent to equipment to allow service and maintenance.

3.3 LABELING AND IDENTIFYING

A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319.13

SECTION 221513 - GENERAL-SERVICE COMPRESSED-AIR PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes piping and related specialties for general-service compressed-air systems, as follows:

1. Pipes, tubes, and fittings.
2. Joining materials.
3. Valves.
4. Dielectric fittings.
5. Flexible pipe connectors.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Plastic pipes, fittings, and valves.
2. Dielectric fittings.
3. Flexible pipe connectors.
4. Safety valves.
5. Pressure regulators. Include rated capacities and operating characteristics.
6. Automatic drain valves.
7. Filters. Include rated capacities and operating characteristics.
8. Quick couplings.
9. Hose assemblies.

1.3 INFORMATIONAL SUBMITTALS

A. Certificates:

1. Brazing certificates.

B. Field Quality-Control Submittals:

1. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

A. Installer Qualifications:

1. Joining Procedures for Aluminum Piping Systems: Qualify installers according to training provided by respective manufacturer.

B. Brazing: Qualify processes and operators in accordance with ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications," or with AWS B2.2, "Standard for Brazing Procedure and Performance Qualification."

1.6 PROJECT CONDITIONS

A. Interruption of Existing Compressed-Air Service: Do not interrupt compressed-air service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary compressed-air service according to requirements indicated:

1. Notify Owner no fewer than two days in advance of proposed interruption of compressed-air service.
2. Do not proceed with interruption of compressed-air service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. ASME Compliance:

1. Comply with ASME B31.3, "Process Piping," for low-pressure, compressed-air piping.
2. Comply with ASME B31.9, "Building Services Piping," for low-pressure, compressed-air piping.

2.2 PIPES, TUBES, AND FITTINGS

A. Schedule 40, Steel Pipe: ASTM A53/A53M, Type E or S, Grade B, black or hot-dip zinc coated with ends threaded in accordance with ASME B1.20.1.

1. Steel Nipples: ASTM A733, made of ASTM A53/A53M or ASTM A106, Schedule 40, galvanized seamless steel pipe. Include ends matching joining method.
2. Malleable-Iron Fittings: ASME B16.3, Class 150 or 300, threaded.
3. Malleable-Iron Unions: ASME B16.39, Class 150 or 300, threaded.

B. Copper Tube: ASTM B88, Type K or L seamless, drawn-temper, water tube.

1. Wrought-Copper Fittings: ASME B16.22, solder-joint pressure type or MSS SP-73, wrought copper with dimensions for brazed joints.
2. Copper Unions: ASME B16.22 or MSS SP-123.

C. Transition Couplings for Metal Piping: Metal coupling or other manufactured fitting same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.

2.3 JOINING MATERIALS

A. Solder Filler Metals: ASTM B32, lead-free alloys. Include water-flushable flux in accordance with ASTM B813.

B. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated.

2.4 VALVES

A. Metal Ball, Butterfly, Check, and Gate Valves: Comply with requirements in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping,".

2.5 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. GF Piping Systems: Georg Fischer LLC.
    b. WATTS; A Watts Water Technologies Company.
    c. Wilkins.

2. Description:

    a. Standard: ASSE 1079.
    b. Pressure Rating: 150 psig.
    c. End Connections: Solder-joint copper alloy and threaded ferrous.

2.6 FLEXIBLE PIPE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ASC Engineered Solutions.
2. Flex-Hose Co., Inc.
3. Flexicraft Industries.

B. Bronze-Hose Flexible Pipe Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.

1. Working-Pressure Rating: 200 psig minimum.
2. End Connections, NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.

C. Stainless Steel-Hose Flexible Pipe Connectors: Corrugated, stainless steel tubing with stainless steel wire-braid covering and ends welded to inner tubing.

1. Working-Pressure Rating: 200 psig minimum.
2. End Connections, NPS 2 and Smaller: Threaded steel pipe nipple.

2.7 SPECIALTIES

A. Safety Valves: ASME Boiler and Pressure Vessel Code: Section VIII, "Pressure Vessels," construction; National Board certified, labeled, and factory sealed; constructed of bronze body with poppet-type safety valve for compressed-air service.

1. Pressure Settings: Higher than discharge pressure and same or lower than receiver pressure rating.

B. Air-Main Pressure Regulators: Bronze body, direct acting, spring-loaded manual pressure-setting adjustment, and rated for 250 psig inlet pressure, unless otherwise indicated.

1. Type: Pilot operated.

C. Air-Line Pressure Regulators, Bronze Body: Diaphragm or pilot operated, bronze body, direct acting, spring-loaded manual pressure-setting adjustment, and rated for 200 psig minimum inlet pressure, unless otherwise indicated.

D. Air-Line Pressure Regulators, Aluminum Alloy or Plastic Body: Diaphragm operated, aluminum alloy or plastic body, direct acting, spring-loaded manual pressure-setting adjustment, and rated for 200 psig minimum inlet pressure, unless otherwise indicated.

E. Automatic Drain Valves: Stainless steel body and internal parts, rated for 200 psig minimum working pressure, capable of automatic discharge of collected condensate.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Compressed-Air Piping between Air Compressors and Receivers: Use one of the following piping materials for each size range:

1. NPS 2 and Smaller: Schedule 40, black-steel pipe; threaded, malleable-iron fittings; and threaded joints.
2. NPS 2 and Smaller: Type K or L, copper tube; wrought-copper fittings; and brazed joints.

3.2 VALVE APPLICATIONS

A. Metal General-Duty Valves: Comply with requirements and use valve types specified in "Valve Applications" Article in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping," according to the following:

1. Low-Pressure Compressed Air: Valve types specified for low-pressure compressed air.
2. Equipment Isolation NPS 2 and Smaller: Safety-exhaust, copper-alloy ball valve with exhaust vent and pressure rating at least as great as piping system operating pressure.

B. General-Duty Valves for Aluminum Piping System: Provide valves, made by piping system manufacturer, that are compatible with piping.

1. Ball Valves, NPS 2 and Smaller: NPT ends, or push-connect bite ring ends.

3.3 INSTALLATION OF PIPING, GENERAL

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of compressed-air piping. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, air-compressor sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

B. Install piping concealed from view and protected from physical contact by building occupants, unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless otherwise indicated.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal and to coordinate with other services occupying that space.

E. Where installing piping adjacent to equipment and machines, allow space for service and maintenance.

F. Install air and drain piping with 1 percent slope downward in direction of flow.

G. Install nipples, flanges, unions, transition and special fittings, and valves with pressure ratings same as or higher than system pressure rating unless otherwise indicated.

H. Equipment and Specialty Flanged Connections:

1. Use steel companion flange with gasket for connection to steel pipe.
2. Use cast-copper-alloy companion flange with gasket and brazed or soldered joint for connection to copper tube. Do not use soldered joints for connection to air compressors or to equipment or machines producing shock or vibration.

I. Extended-tee outlets with brazed branch connection may be used for copper tubing, within extruded-tee connection diameter to run tube diameter ratio for tube type, in accordance with

Extruded Tee Connections Sizes and Wall Thickness for Copper Tube (Inches) Table in ASTM F2014.

J. Install eccentric reducers where compressed-air piping is reduced in direction of flow, with bottoms of both pipes and reducer fitting flush.

K. Install branch connections to compressed-air mains from top of main. Provide drain leg and drain trap at end of each main and branch and at low points.

L. Install pressure gauge on discharge piping from each air compressor and on each receiver. Comply with requirements in Section 220519 "Meters and Gages for Plumbing Piping."

M. Install piping to permit valve servicing.

N. Install piping free of sags and bends.

O. Install fittings for changes in direction and branch connections.

P. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

Q. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

3.4 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded Joints: Thread pipe with tapered pipe threads in accordance with ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

D. Brazed Joints for Copper Tubing: Join in accordance with AWS's "Brazing Handbook," "Pipe and Tube" Chapter.

E. Soldered Joints: Apply ASTM B813, water-flushable flux, unless otherwise indicated, to tube end. Join in accordance with ASTM B828 or CDA's "Copper Tube Handbook."

F. Dissimilar Metal Piping Material Joints: Use dielectric fittings.

3.5 INSTALLATION OF VALVES

A. General-Duty Valves: Comply with requirements in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."

3.6 INSTALLATION OF DIELECTRIC FITTINGS

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. NPS 2 and Smaller: Use dielectric unions.

3.7 INSTALLATION OF FLEXIBLE PIPE CONNECTORS

A. Install flexible pipe connectors in discharge piping of each air compressor.

B. Install bronze-hose flexible pipe connectors in copper compressed-air tubing.

C. Install stainless steel-hose flexible pipe connectors in steel compressed-air piping.

3.8 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment" for hangers, supports, and anchor devices.

B. Install hangers for copper tubing and steel piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

C. Install hangers for aluminum piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

D. Support horizontal piping within 12 inches of each fitting and coupling.

E. Support vertical runs of copper tubing and steel piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

F. Support vertical runs of aluminum piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

G. Individual, Straight, Horizontal Piping Runs:

1. 100 Ft. or Less: MSS Type 1, adjustable, steel clevis hangers.
2. Longer Than 100 Ft.: MSS Type 43, adjustable roller hangers.

H. Multiple, Straight, Horizontal Piping Runs 100 Ft. or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.

I. Base of Vertical Piping: MSS Type 52, spring hangers.

3.9 LABELING AND IDENTIFICATION

A. Install identifying labels and devices for general-service compressed-air piping, valves, and specialties. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment."

3.10 FIELD QUALITY CONTROL

A. Perform field tests and inspections.

B. Tests and Inspections:

1. Piping Leak Tests for Metal Compressed-Air Piping: Test new and modified parts of existing piping. Cap and fill general-service compressed-air piping with oil-free dry air or gaseous nitrogen to pressure of 50 psig above system operating pressure, but not less than. Isolate test source and let stand for four hours to equalize temperature. Refill system, if required, to test pressure; hold for two hours with no drop in pressure.
2. Piping Leak Tests for Aluminum Compressed-Air Piping: Test new piping system and modified parts of existing piping system. Cap and fill general-service compressed-air piping system to pressure of 15 psig, hold pressure for 10 minutes. Repeat until reaching required operating pressure, not to exceed 220 psig. Once desired operating pressure is met, let stand for one hour.
3. Repair leaks and retest until no leaks exist.
4. Inspect pressure regulators for proper operation.

C. Prepare test and inspection reports.

END OF SECTION 221513

SECTION 230517 - SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves without waterstop.
2. Sleeve-seal systems.
3. Grout.
4. Silicone sealants.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES WITHOUT WATERSTOP

A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends.

B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, hot-dip galvanized, with plain ends.

C. Steel Sheet Sleeves: ASTM A653/A653M, 0.0239-inch minimum thickness; hot-dip galvanized, round tube closed with welded longitudinal joint.

D. PVC Pipe Sleeves: ASTM D1785, Schedule 40.

2.2 SLEEVE-SEAL SYSTEMS

A. Manufacturer shall be GPT Industries/PSI, Flexicraft Industries, Advance Products & Systems, Metraflex, or equivalent.

B. Description: The annular space between pipes/conduits and interior to exterior sleeves and sleeve penetrations for service temperatures below 250°F shall be sealed with GPT Industries “Link Seal” Model S-316 EPDM rubber with 316 stainless steel hardware. For service

temperatures between 250°F-450°F and model “T” shall be used. Closure seals sizing shall be in accordance with manufacturer's data and application.

C. Designed to form a hydrostatic seal of 20 psig minimum.

2.3 GROUT

A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000 psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

2.4 SILICONE SEALANTS

A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant.
   1. Standard: ASTM C920, Type S, Grade NS, Class 25, Use NT.

PART 3 - EXECUTION

3.1 INSTALLATION OF SLEEVES - GENERAL

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.

   1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
   2. Cut sleeves to length for mounting flush with both surfaces.

      a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 4 inches above finished floor level.

   3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.

   1. Cut sleeves to length for mounting flush with both surfaces.

E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials.

3.2 INSTALLATION OF SLEEVE-SEAL SYSTEMS

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building and passing through exterior walls below grade.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
2. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

B. Prepare test and inspection reports.

END OF SECTION 230517

SECTION 230519 - METERS AND GAUGES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Liquid-in-glass thermometers.
   2. Thermowells.
   3. Dial-type pressure gages.
   4. Gage attachments.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

   1. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of meter and gage.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

A. Industrial-Style, Liquid-in-Glass Thermometers:

   1. Subject to product requirements, the product shall be manufactured by but not limited to one the following:
      a. Weksler
      b. Trerice
      c. Weiss
      d. MILJOCO
   2. Standard: ASME B40.200.
   3. Case: Cast aluminum or plastic; 7-inch 9-inch nominal size unless otherwise indicated.
   4. Case Form: Adjustable angle unless otherwise indicated.
   5. Tube: Glass with magnifying lens and blue organic liquid.
   6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F.
   7. Window: Glass or plastic

8. Stem: Aluminum and of length to suit installation.

    a. Design for Thermowell Installation: Bare stem.

9. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
10. Accuracy: Plus or minus one scale division.

2.2 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CSA.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Gauges shall be manufacturer by one of, but not limited to the following:
    a. Weiss Instruments
    b. Trerice
    c. Weksler
    d. Marsh
    e. Marshalltown.
2. Gauges shall be 4-1/2” diameter, flangeless aluminum/stainless steel safety case with removable ring, bottom connection, with a recalibrator, and have stainless steel tube and stainless-steel movement calibrated to ½% accuracy, ANSI B40.1 Grade 2A with a pressure range appropriate for each system. Gauges located at pumps shall be provided with a porous stone/metal type pressure snubber.

2.4 GAGE ATTACHMENTS

A. Snubbers: ASME B40.100, brass; with porous-metal-type surge-dampening device. Include extension for use on insulated piping.

B. Valves: Brass ball, with NPS 1/2, ASME B1.20.1 pipe threads.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install thermowells with socket extending a minimum of 2 inches into fluid and in vertical position in piping tees.

B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.

C. Install thermowells with extension on insulated piping.

D. Fill thermowells with heat-transfer medium.

E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.

F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.

G. Install duct-thermometer mounting brackets in walls of ducts. Attach to duct with screws.

H. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.

I. Install remote-mounted pressure gages on panel.

J. Install valve and snubber in piping for each pressure gage for fluids (except steam).

K. Install valve and syphon fitting in piping for each pressure gage for steam.

L. Install test plugs in piping tees.

M. Install flow indicators in piping systems in accessible positions for easy viewing.

N. Assemble and install connections, tubing, and accessories between flow-measuring elements and flowmeters according to manufacturer's written instructions.

O. Install flowmeter elements in accessible positions in piping systems.

P. Install wafer-orifice flowmeter elements between pipe flanges.

Q. Install differential-pressure-type flowmeter elements, with at least minimum straight lengths of pipe, upstream and downstream from element according to manufacturer's written instructions.

R. Install permanent indicators on walls or brackets in accessible and readable positions.

S. Install connection fittings in accessible locations for attachment to portable indicators.

T. Mount thermal-energy meters on wall if accessible; if not, provide brackets to support meters.

U. Install thermometers in the following locations:

1. Two inlets and two outlets of each hydronic heat exchanger.

V. Install pressure gages in the following locations:

1. Discharge of each pressure-reducing valve.
2. Suction and discharge of each pump.

3.2 CONNECTIONS

A. Install meters and gages adjacent to machines and equipment to allow space for service and maintenance of meters, gages, machines, and equipment.

B. Connect flowmeter-system elements to meters.

C. Connect flowmeter transmitters to meters.

D. Connect thermal-energy meter transmitters to meters.

3.3 ADJUSTING

A. After installation, calibrate meters according to manufacturer's written instructions.

B. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCALE-RANGE SCHEDULE

A. Scale Range for Heating, Hot-Water Piping: 0 to 250 deg F.

B. Scale Range for Steam and Steam-Condensate Piping: 0 to 400 deg F.

3.5 PRESSURE-GAGE SCALE-RANGE SCHEDULE

A. Scale Range for Heating, Hot-Water Piping: 0 to 160 psi.

B. Scale Range for Steam Piping: 0 to 160 psi

END OF SECTION 230519

SECTION 230523.12 - BALL VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze ball valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. ASME Compliance:

1. ASME B1.20.1 for threads for threaded-end valves.
2. ASME B16.1 for flanges on iron valves.
3. ASME B16.5 for flanges on steel valves.
4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
5. ASME B16.18 for cast copper solder-joint connections.
6. ASME B16.22 for wrought copper and copper alloy solder-joint connections.
7. ASME B16.34 for flanged and threaded end connections.
8. ASME B31.1 for power piping valves.
9. ASME B31.9 for building services piping valves.

B. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

C. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

D. Valve Sizes: Same as upstream piping unless otherwise indicated.

E. Valve Actuator Types:

1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
2. Hand Lever: For quarter-turn valves smaller than NPS 4.

F. Valves in Insulated Piping:

1. Provide 2-inch extended neck stems.

2. Extended operating handles with nonthermal-conductive covering material, and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE BALL VALVES

A. Bronze Ball Valves, Two Piece with Full Port and Stainless Steel Trim, Threaded or Soldered Ends:

1. Nibco, Apollo, Watts, Hammond or approved equivalent
2. Standard: MSS SP-110.
3. SWP Rating: 150 psig.
4. CWP Rating: 600 psig.
5. Body Design: Two piece.
6. Body Material: Bronze.
7. Ends: Threaded or soldered.
8. Seats: PTFE.
9. Stem: Stainless steel.
10. Ball: Stainless steel, vented.
11. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.

B. Provide support of piping adjacent to valves such that no force is imposed upon valves.

C. Locate valves for easy access.

D. Install valves in horizontal piping with stem at or above center of pipe.

E. Install valves in position to allow full valve actuation movement.

F. Valve Tags: Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.

G. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

H. Adjust valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves exhibiting leakage.

I. Install chain operators on valves 8’-0” and higher aff.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valves with specified SWP classes or CWP ratings are unavailable, provide the same types of valves with higher SWP classes or CWP ratings.

B. Select valves with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: solder-joint.
2. For Copper Tubing, NPS 2 and larger: Flanged ends.
3. For Steel Piping, NPS 2 and Smaller: Threaded ends.
4. For Steel Piping, NPS 2-1/2 and larger: Flanged ends.
5. For Stainless Steel Piping, NPS 2 and Smaller: Threaded ends.
6. For Stainless Steel Piping, NPS 2-1/2 and larger: Flanged ends.

3.4 HEATING-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller: bronze ball valves, two piece with stainless steel trim, full port, and threaded or solder-joint ends.

B. Pipe NPS 2-1/2 and Larger: See Butterfly Valves in spec section 230523.13

3.5 LOW-PRESSURE STEAM VALVE SCHEDULE - 15 PSIG OR LESS

A. Pipe NPS 2 and Smaller: See Gate Valves in spec section 230523.14

B. Pipe NPS 2-1/2 and Larger: See Gate Valves in spec section 230523.14

3.6 HIGH-PRESSURE STEAM VALVE SCHEDULE - MORE THAN 15 PSIG

A. Pipe NPS 2 and Smaller: See Gate Valves in spec section 230523.14

B. Pipe NPS 2-1/2 and Larger: See Gate Valves in spec section 230523.14

3.7 STEAM-CONDENSATE VALVE SCHEDULE

A. Pipe NPS 2 and Smaller: bronze ball valves, two piece with stainless steel trim, full port, and threaded or solder-joint ends.

B. Pipe NPS 2-1/2 and Larger: See Butterfly Valves in spec section 230523.13

END OF SECTION 230523.12

SECTION 230523.13 - BUTTERFLY VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Iron, single-flange (lug-type) butterfly valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. ASME Compliance:

1. ASME B16.1 for flanges on iron valves.
2. ASME B16.5 for flanges on steel valves.
3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
4. ASME B31.9 for building services valves.

B. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

C. Valve Sizes: Same as upstream piping unless otherwise indicated.

D. Valve Actuator Types:
1. Hand Lever: For valves NPS 6 and smaller, 10 level position.

E. Valves in Insulated Piping: Provide with 2-inch extended neck stems.

2.2 IRON, SINGLE-FLANGE (LUG-TYPE) BUTTERFLY VALVES

A. Iron, Single-Flange (Lug-Type) Butterfly Valves with Aluminum-Bronze Disc:
1. Subject to requirements, manufacturer shall be one of the following or approved equivalent:
a. Nibco
b. Milwaukee
c. Hammond
d. Bray
e. Apollo

f. Watts
2. Standard: MSS SP-67, Type I.
3. CWP Rating: 200 psig.
4. Body Design: Single flange (lug type), suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
5. Body Material: ASTM A126, cast iron or ASTM A536, ductile iron.
6. Seat: EPDM.
7. Stem: One- or two-piece stainless steel.
8. Disc: Aluminum bronze.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine mating flange faces for damage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

D. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.

B. Provide support of piping adjacent to valves such that no force is imposed upon valves.

C. Locate valves for easy access.

D. Install valves in horizontal piping with stem at or above center of pipe.

E. Install valves in position to allow full valve actuation movement.

F. Valve Tags: Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.

G. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. If leakage cannot be repaired, replace valve.

H. Install chain operators on valves 8’-0” and higher aff.

3.3 HEATING-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Larger:

1. Iron, Single-Flange Butterfly Valves, NPS 2: Aluminum-bronze disc, 200 CWP, and EPDM seat.

END OF SECTION 230523.13

SECTION 230523.14 - CHECK VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze swing check valves.
2. Iron swing check valves.
3. Iron silent check valves.

1.2 ACTION SUBMITTALS

A. Product data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. ASME Compliance:

1. ASME B1.20.1 for threads for threaded-end valves.
2. ASME B16.1 for flanges on iron valves.
3. ASME B16.5 for flanges for metric standard piping.
4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
5. ASME B16.18 for cast copper solder joint.
6. ASME B16.22 for wrought copper solder joint.
7. ASME B31.9 for building services piping valves.

B. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.

C. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are unacceptable.

D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

E. Valve Sizes: Same as upstream piping unless otherwise indicated.

F. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE SWING CHECK VALVES

A. Bronze Swing Check Valves with Nonmetallic Disc, Class 125:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

    a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
    b. Keckley Company.
    c. Milwaukee Valve Company.
    d. NIBCO INC.

2. Description:

    a. Standard: MSS SP-80, Type 4.
    b. CWP Rating: 200 psig.
    c. Body Design: Horizontal flow.
    d. Body Material: ASTM B62, bronze.
    e. Ends: Threaded.
    f. Disc: PTFE.

2.3 IRON SWING CHECK VALVES

A. Iron Swing Check Valves with Nonmetallic-to-Metal Seats, Class 125:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

    a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
    b. Keckley Company.
    c. Milwaukee Valve Company.
    d. NIBCO INC.

2. Description:

    a. Standard: MSS SP-71, Type I.
    b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
    c. NPS 14 to NPS 24, CWP Rating: 150 psig.
    d. Body Design: Clear or full waterway.
    e. Body Material: ASTM A126, gray iron with bolted bonnet.
    f. Ends: Flanged.
    g. Trim: Composition.
    h. Seat Ring: Bronze.
    i. Disc Holder: Bronze.
    j. Disc: PTFE.
    k. Gasket: Asbestos free.

2.4 IRON SILENT CHECK VALVES

A. Iron silent check valves with non-metallic seats

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
b. Keckley Company.
c. Milwaukee Valve Company.
d. NIBCO INC.

2. 2-1/2” and larger
   a. Flanged, ASTM A-126 Class B, cast iron body, bronze trim, resilient seat.

PART 3 - EXECUTION

3.1 INSTALLATION OF VALVES

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and where not blocked by equipment, other piping, or building components.

C. Install valves with stem at or above center of pipe.

D. Install valves in position to allow full stem and manual operator movement.

E. Verify that joints of each valve have been properly installed and sealed to ensure that there is no leakage or damage.

F. Install check valves for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level.
2. Center-Guided Check Valves: In horizontal or vertical position, between flanges.

G. Install valve tags. Comply with requirements for valve tags and schedules in Section 230553 "Identification for HVAC Piping and Equipment."

H. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve of manufacturer's recommended maximum.

I. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.2 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:

1. Pump-Discharge Check Valves:

   a. NPS 2 and Smaller: Bronze swing check valves with nonmetallic disc.
   b. NPS 2-1/2 and Larger: Iron swing check valves with lever and weight or with spring or iron, center-guided, resilient-seat check valves.

B. If valves with specified SWP classes or CWP ratings are unavailable, the same types of valves with higher SWP classes or CWP ratings may be substituted.

C. End Connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends, except where solder-joint or press valve-end option is indicated in valve schedules.
2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends, except where threaded valve-end option is indicated in valve schedules.
3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends, except where threaded valve-end option is indicated in valve schedules.
6. For Steel Piping, NPS 5 and Larger: Flanged ends.
7. Wafer-Type Valves: Flanged connections.

3.3 HEATING-WATER VALVE SCHEDULE

A. Check valves installed at pump discharge size 2 ½ and larger shall be Silent type, size 2” and smaller may be swing type.

3.4 STEAM-CONDENSATE VALVE SCHEDULE

A. Check valves installed at pump discharge size 2 ½ and larger shall be Silent type, size 2” and smaller may be swing type.

END OF SECTION 230523.14

SECTION 230523.15 - GATE VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Iron gate valves.

1.2 ACTION SUBMITTALS

A. Product data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. ASME Compliance:
   1. ASME B16.1 for flanges on iron valves.
   2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
   3. ASME B16.34 for flanged, threaded, and welding ends.
   4. ASME B31.9 for building services piping valves.

B. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

C. Valve Sizes: Same as upstream piping unless otherwise indicated.

D. RS Valves in Insulated Piping: With 2-inch stem extensions.

E. Valve Bypass and Drain Connections: MSS SP-45.

2.2 IRON GATE VALVES

A. Iron Gate Valves, OS&Y, Class 250:
   1. Nibco F-667, Stockham F-667, Milwaukee F2894, Crane 7-1/2E, or approved equivalent.
   2. Class 250 (250 psi at 450°F, 500 psi at 150°F), ASTM A-126 Class B cast iron body, bolted bonnet, OS & Y, ASTM A-126 cast iron wedge disk, cast bronze seat rings.

PART 3 - EXECUTION

3.1 INSTALLATION OF VALVES

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Provide support of piping adjacent to valves such that no force is imposed upon valves.

C. Locate valves for easy access and where not blocked by equipment, other piping, or building components.

D. Install valves so that stems are horizontal or slope upward from centerline of pipe.

E. Install valves in position that does not project into aisles or block access to other equipment.

F. Install valves in position to allow full stem and manual operator movement.

G. Verify that joints of each valve have been properly installed and sealed to ensure that there is no leakage or damage.

H. Install valve tags. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.

I. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve of manufacturer's recommended maximum.

J. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.2 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:

1. Shutoff Service: Gate valves.

3.3 LOW-PRESSURE STEAM VALVE SCHEDULE - 15 PSIG OR LESS

A. Pipe NPS 2-1/2 and Larger: Iron gate valves, OS&Y, Class 250.

3.4 HIGH-PRESSURE STEAM VALVE SCHEDULE - MORE THAN 15 PSIG

A. Pipe NPS 2-1/2 and Larger: Iron gate valves, OS&Y, Class 250.

END OF SECTION 230523.15

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal-hanger shield inserts.
4. Fastener systems.
5. Equipment supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:

1. Trapeze pipe hangers.
2. Equipment supports.

C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Detail fabrication and assembly of trapeze hangers.
2. Include design calculations for designing trapeze hangers.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

A. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.

1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

2.2 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel or stainless steel.

2.3 TRAPEZE PIPE HANGERS

A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 THERMAL HANGER-SHIELD INSERTS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Anvil International.
2. B-Line Systems.
3. ERICO/Michigan Hanger Co.
4. National Pipe Hanger Corporation.
5. PHD Manufacturing.
6. Tolco.

B. Insulation-Insert Material for Cold Piping: ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.

C. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psig ASTM C552, Type II cellular glass with 100-psig or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.

D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

E. For Clevis Hangers: Insert and shield shall cover lower 180 degrees of pipe.

F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

A. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ACS Industries.
b. GEMCO.
c. Hilti, Inc.
d. Midwest Fasteners.

2. Indoor Applications: Zinc-coated or stainless steel.
3. Outdoor Applications: Stainless steel.

2.6 PIPE-POSITIONING SYSTEMS

A. Description: IAPMO PS 42 positioning system composed of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.7 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural-carbon-steel shapes.

2.8 MATERIALS

A. Aluminum: ASTM B221.

B. Carbon Steel: ASTM A1011/A1011M.

C. Structural Steel: ASTM A36/A36M carbon-steel plates, shapes, and bars; black and galvanized.

D. Stainless Steel: ASTM A240/A240M.

E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

A. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.

D. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

E. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.

F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

I. Install lateral bracing with pipe hangers and supports to prevent swaying.

J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.

K. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

M. Insulated Piping:

1. Attach clamps and spacers to piping.

    a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
    b. Piping Operating Below Ambient Air Temperature and Above 165F: Use thermal hanger-shield insert with clamp sized to match OD of insert.
    c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.

    a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.

a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:

a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
b. NPS 4: 12 inches long and 0.06 inch thick.
c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.

5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work.

3.5 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal are specified in

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.7 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.

F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.

G. Use padded hangers for piping that is subject to scratching.

H. Use thermal hanger-shield inserts for insulated piping and tubing.

I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.

10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction occurs.
18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction occurs.
19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.
21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation, in addition to expansion and contraction, is required.

J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.

K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches for heavy loads.
2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
6. C-Clamps (MSS Type 23): For structural shapes.
7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:

    a. Light (MSS Type 31): 750 lb.
    b. Medium (MSS Type 32): 1500 lb.
    c. Heavy (MSS Type 33): 3000 lb.

13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.

N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.

5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:

    a. Horizontal (MSS Type 54): Mounted horizontally.
    b. Vertical (MSS Type 55): Mounted vertically.
    c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.

O. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

P. Us mechanical-expansion anchors instead of building attachments where required in concrete construction.

Q. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 230529

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples: For color, letter style, and graphic representation required for each identification material and device.

C. Equipment-Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Brady Corporation.
b. Carlton Industries, LP.
c. Champion America.
d. Craftmark Pipe Markers.
e. Kolbi Pipe Marker Co.
f. LEM Products Inc.
g. Marking Services Inc.
h. Pipemarker.com; Brimar Industries, Inc.
i. Seton Identification Products; a Brady Corporation company.
j. emedco.

2. Material and Thickness: anodized aluminum, 0.032-inch minimum thickness, with predrilled or stamped holes for attachment hardware.
3. Letter and Background Color: As indicated for specific application under Part 3.

4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
6. Fasteners: Stainless steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Brady Corporation.
    b. Carlton Industries, LP.
    c. Champion America.
    d. Craftmark Pipe Markers.
    e. Kolbi Pipe Marker Co.
    f. LEM Products Inc.
    g. Marking Services Inc.
    h. Pipemarker.com; Brimar Industries, Inc.
    i. Seton Identification Products; a Brady Corporation company.
    j. emedco.

2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, with predrilled holes for attachment hardware.
3. Letter and Background Color: As indicated for specific application under Part 3.
4. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

2.2 WARNING SIGNS AND LABELS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Brady Corporation.
2. Carlton Industries, LP.

3. Champion America.
4. Craftmark Pipe Markers.
5. LEM Products Inc.
6. Marking Services Inc.
7. National Marker Company.
8. Pipemarker.com; Brimar Industries, Inc.
9. Seton Identification Products; a Brady Corporation company.
10. Stranco, Inc.
11. emedco.

B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, with predrilled holes for attachment hardware.

C. Letter and Background Color: As indicated for specific application under Part 3.

D. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

G. Fasteners: Stainless steel rivets or self-taping screws.

H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

I. Arc-Flash Warning Signs: Provide arc-flash warning signs in locations and with content in accordance with requirements of OSHA and NFPA70E and other applicable codes and standards.

J. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Actioncraft Products, Inc.; a division of Industrial Test Equipment Co., Inc.
2. Brady Corporation.
3. Carlton Industries, LP.
4. Champion America.
5. Craftmark Pipe Markers.
6. Kolbi Pipe Marker Co.
7. LEM Products Inc.
8. Marking Services Inc.
9. Pipemarker.com; Brimar Industries, Inc.

10. Seton Identification Products; a Brady Corporation company.
11. emedco.

B. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction in accordance with ASME A13.1.

C. Letter and Background Color: As indicated for specific application under Part 3.

D. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.

E. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

F. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings. Also include:

1. Pipe size.
2. Flow-Direction Arrows: Include flow-direction arrows on distribution piping. Arrows may be either integral with label or applied separately.
3. Lettering Size: At least 1/2 inch for viewing distances of up to 72 inches and proportionately larger lettering for greater viewing distances.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS, WARNING SIGNS, AND LABELS

A. Permanently fasten labels on each item of mechanical equipment.

B. Sign and Label Colors:

1. White letters on an ANSI Z535.1 safety-blue background.

C. Locate equipment labels where accessible and visible.

D. Arc-Flash Warning Signs: Provide arc-flash warning signs on electrical disconnects and other equipment where arc-flash hazard exists, as indicated on Drawings, and in accordance with requirements of OSHA and NFPA 70E, and other applicable codes and standards.

3.4 INSTALLATION OF PIPE LABELS

A. Piping Color Coding: Match existing pipe color scheme in plant.

B. Install pipe labels showing service and flow direction with permanent adhesive on pipes.

C. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Within 3 ft. of each valve and control device.
2. At access doors, manholes, and similar access points that permit view of concealed piping.
3. Within 3 ft. of equipment items and other points of origination and termination.
4. Spaced at maximum intervals of 25 ft. along each run. Reduce intervals to 10 ft. in areas of congested piping, ductwork, and equipment.

D. Do not apply plastic pipe labels or plastic tapes directly to bare pipes conveying fluids at temperatures of 125 deg F or higher. Where these pipes are to remain uninsulated, use a short section of insulation or use stenciled labels.

E. Flow-Direction Arrows: Use arrows to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.

F. Pipe-Label Color Schedule:
1. Heating Water Piping: White letters on an ANSI Z535.1 safety-green background.
2. Low-Pressure Steam Piping: Black letters on an ANSI Z535.1 safety-yellow background.
3. High-Pressure Steam Piping: Black letters on an ANSI Z535.1 safety-yellow background.
4. Steam Condensate Piping: Black letters on an ANSI Z535.1 safety-yellow background.
5. Compressed Air: White letters on an ANSI Z535.1 safety-blue background.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Testing, Adjusting, and Balancing of Hydronic Piping Systems:
   a. Constant-flow hydronic systems
2. Testing, adjusting, and balancing of equipment.
3. Pipe leakage tests verification.

1.2 DEFINITIONS

A.

B. NEBB: National Environmental Balancing Bureau.

C. TAB: Testing, adjusting, and balancing.

D. TABB: Testing, Adjusting, and Balancing Bureau.

E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.

F. TDH: Total dynamic head.

1.3 ACTION SUBMITTALS

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.

B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report, as specified in Part 3.

C. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures, as specified in "Preparation" Article.

D. System Readiness Checklists: Within 30 days of Contractor's Notice to Proceed, submit system readiness checklists, as specified in "Preparation" Article.

E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.

F. Certified TAB reports.

G. Sample report forms.

H. Instrument calibration reports, to include the following:

1. Instrument type and make.
2. Serial number.
3. Application.
4. Dates of use.
5. Dates of calibration.

1.5 QUALITY ASSURANCE

A. TAB Specialists Qualifications, Certified by NEBB or TABB:

1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB or TABB.
2. TAB Technician: Employee of the TAB specialist and certified by NEBB or TABB.

B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."

C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."

D. Code and AHJ Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.

1.6 FIELD CONDITIONS

A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.

B. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.

C. Examine the approved submittals for HVAC systems and equipment.

D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.

E. Examine equipment performance data, including pump curves.

1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.

F. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

G. Examine test reports specified in individual system and equipment Sections.

H. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.

I. Examine temporary and permanent strainers. Verify that temporary strainer screens used during system cleaning and flushing have been removed and permanent strainer baskets are installed and clean.

J. Examine control valves for proper installation for their intended function of isolating, throttling, diverting, or mixing fluid flows.

K. Examine heat-transfer coils for correct piping connections and for clean and straight fins.

L. Examine system pumps to ensure absence of entrained air in the suction piping.

M. Examine operating safety interlocks and controls on HVAC equipment.

N. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

A. Prepare a TAB plan that includes the following:

1. Equipment and systems to be tested.
2. Strategies and step-by-step procedures for balancing the systems.
3. Instrumentation to be used.
4. Sample forms with specific identification for all equipment.

B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:

1. Hydronics:

a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
b. Piping is complete with terminals installed.
c. Water treatment is complete.
d. Systems are flushed, filled, and air purged.
e. Strainers are pulled and cleaned.
f. Control valves are functioning in accordance with the sequence of operation.
g. Shutoff and balance valves have been verified to be 100 percent open.
h. Pumps are started and proper rotation is verified.
i. Pump gauge connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
j. Variable-frequency controllers' startup is complete and safeties are verified.
k. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "National Standards for Total System Balance", or ASHRAE 111, or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.

B. Cut insulation, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
1. Where holes for probes are required in piping or hydronic equipment, install pressure and temperature test plugs to seal systems.
2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."

C. Mark equipment and balancing devices, valve position indicators, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.

D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 TESTING, ADJUSTING, AND BALANCING OF HVAC EQUIPMENT

A. Test, adjust, and balance HVAC equipment indicated on Drawings, including, but not limited to, the following:
1. Pumps.

3.5 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

A. Prepare test reports for pumps, coils, and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and equipment flow rates with pump design flow rate.

B. Prepare schematic diagrams of systems' Record drawings piping layouts.

C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:

1. Check expansion tank for proper setting.
2. Check highest vent for adequate pressure.
3. Check flow-control valves for proper position.
4. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
5. Verify that motor controllers are equipped with properly sized thermal protection.
6. Check that air has been purged from the system.

D. Measure and record upstream and downstream pressure of each piece of equipment.

E. Measure and record upstream and downstream pressure of pressure-reducing valves.

F. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.

1. Check settings and operation of each safety valve. Record settings.

3.6 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

A. Adjust pumps to deliver total design flow.

1. Measure total water flow.

a. Position valves for full flow through coils.
b. Measure flow by main flow meter, if installed.
c. If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.

2. Measure pump TDH as follows:

a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
c. Convert pressure to head and correct for differences in gauge heights.
d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling.

3. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.

B. Verify final system conditions as follows:

1. Re-measure and confirm that total water flow is within design.

2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
3. Mark final settings.

C. Verify that memory stops have been set.

3.7 PIPE LEAKAGE TESTS

A. Witness the pipe pressure testing performed by Installer.

B. Verify that proper test methods are used and that leakage rates are within specified limits.

C. Report deficiencies observed.

3.8 HVAC CONTROLS VERIFICATION

A. In conjunction with system balancing, perform the following:

1. Verify HVAC control system is operating within the design limitations.
2. Confirm that the sequences of operation are in compliance with Contract Documents.
3. Verify that controllers are calibrated and function as intended.
4. Verify that controller set points are as indicated.
5. Verify the operation of lockout or interlock systems.
6. Verify the operation of valve and damper actuators.
7. Verify that controlled devices are properly installed and connected to correct controller.
8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.

B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.9 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.
1. Measure and record flows, temperatures, and pressures of each piece of equipment in each hydronic system. Compare the values to design or nameplate information, where information is available.
2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
3. Check the operation of the drain pan and condensate-drain trap.
4. Check bearings and other lubricated parts for proper lubrication.
5. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.

B. TAB After Construction: Before performing testing and balancing of renovated existing systems, inspect existing equipment that is to remain and be reused to verify that existing

equipment has been cleaned and refurbished in accordance with renovation scope indicated by Contract Documents. Verify the following:

1. Bearings and other parts are properly lubricated.
2. Deficiencies noted in the preconstruction report are corrected.

C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.

1. If calculations increase or decrease the water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.

3.10 TOLERANCES

A. Set HVAC system's water flow rates within the following tolerances:

1. Heating-Water Flow Rate: Plus 10 percent.

3.11 PROGRESS REPORTING

A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for system-balancing devices. Recommend changes and additions to system-balancing devices, to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance-measuring and -balancing devices.

3.12 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.
4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.

4. Project location.
5. Engineer's name and address.
6. Contractor's name and address.
7. Report date.
8. Signature of TAB supervisor who certifies the report.
9. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
10. Summary of contents, including the following:

    a. Indicated versus final performance.
    b. Notable characteristics of systems.
    c. Description of system operation sequence if it varies from the Contract Documents.

11. Nomenclature sheets for each item of equipment.
12. Data for terminal units, including manufacturer's name, type, size, and fittings.
13. Notes to explain why certain final data in the body of reports vary from indicated values.

14. Test conditions for pump performance forms, including the following:

    a. Variable-frequency controller settings for variable-flow hydronic systems.
    b. Settings for pressure controller(s).
    c. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of hydronic distribution systems. Present each system with single-line diagram and include the following:
    1. Water and steam flow rates.
    2. Pipe and valve sizes and locations.
    3. Balancing stations.
    4. Position of balancing devices.

END OF SECTION 230593

SECTION 230716 - HVAC EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating HVAC equipment that is not factory insulated.

B. Related Sections:
1. Section 230719 "HVAC Piping Insulation."

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail removable insulation at equipment connections.
2. Detail application of field-applied jackets.
3. Detail application at linkages of control devices.
4. Detail field application for each equipment type.

C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use.

1.3 INFORMATIONAL SUBMITTALS

A. Material test reports.

B. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program.

1.5 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with equipment Installer for equipment insulation application.

1.6 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

A. Comply with requirements in "Breeching Insulation Schedule," "Indoor Equipment Insulation Schedule," and "Outdoor, Aboveground Equipment Insulation Schedule" articles for where insulating materials are applied.

B. Products do not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.

D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.

E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.

F. Type CS: Hydrous calcium silicate, molded pipe or block form, asbestos free, ANSI/ASTM C533, Type I, “k” value of 0.41 at 200 degrees F for pipe, “k” value of 0.39 at 200 degrees F for block, density of 15#/cubic foot. Owens-Corning Calcium Silicate or equivalent by Knauf, Manville or Pabco.

G. Type GF1: Glass fiber, non-combustible, preformed for pipe and tube application, ANSI/ASTM C547, Class 1, “k” value of 0.23 at 75 degrees F. Owens-Corning type ASJ with SSL-II vapor retarder jacket or equivalent by CertainTeed, Knauf, Manville or Schuller.

H. Type GF2: Glass fiber, non-combustible, rigid board with vapor retarder facing, ANSI/ASTM C612, “k” value of 0.24 at 75 degrees F, density of 3#/cubic foot. Owens-Corning type 703 with ASJ 25 jacket or equivalent by CertainTeed, Knauf, Manville or Schuller.

I. Type GF3: Glass fiber, flexible blanket, laminated to reinforced kraft vapor retarder facing, ANSI/ASTM C553, Type II, “k” value of 0.27 at 75 degrees F, density of 1#/cubic foot. Owens-Corning type 100 All-Service faced duct wrap or equivalent by CertainTeed, Knauf, Manville or Schuller.

J. Type F1: Flexible elastomeric foamplastic with smooth exterior surface, preformed for pipe and tube application, ASTM C534, Type I, “k” value of 0.28 at 75 deg. F. Armstrong AP Armaflex pipe insulation, K-Flex LS tube, Aerocel EDPM tube.

K. Type F2: Flexible elastomeric foamplastic with smooth exterior surface, sheet material, ASTM C534, type II, “k” value of 0.28 at 75 degrees F. Armstrong AP Armaflex sheet material, K-Flex LS sheet, Aerocel EDPM sheet.

L. Type FG: Rigid foamglass preformed for pipe applications ASTM C552, K value of 0.33 at 75°F with all-purpose vapor retarder jacket. Pittsburgh Corning Foamglass.

M. Type PI: Polyisocyanurate preformed for pipe applications ASTM C591, aged “k” value of 0.19 at 75 degrees F, density of 2#/cubic foot. Shall be ASTM E84 less than 25/50 rated. Saran 560 vapor barrier.

N. Type PH: Phenolic preformed for pipe applications ASTM C1126, Type III, grade 1. ASTM E84 less than 25/50 rated, Saran 560 vapor varrier, 0.15@75°F.

O. Manufacturer shall be Alpha Associates, Miracle Adhesives, Vimasco Associates, or approved equal.

P. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

Q. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.

R. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.
1. Flame-spread index shall be 25 or less and smoke-developed index shall be 50 or less as tested in accordance with ASTM E84.
2. Wet Flash Point: Below 0 deg F.
3. Service Temperature Range: 40 to 200 deg F.
4. Color: Black.

S. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

T. ASJ Adhesive and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.

U. PVC Jacket Adhesive: Compatible with PVC jacket.

2.3 MASTICS AND COATINGS

A. Materials shall be compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.

1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
2. Service Temperature Range: 0 to plus 180 deg F.
3. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
4. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
1. Water-Vapor Permeance: ASTM E96/E96M, greater than 1.0 perm at manufacturer's recommended dry film thickness.
2. Service Temperature Range: 0 to plus 180 deg F.
3. Color: White.

2.4 SEALANTS

A. Materials shall be as recommended by the insulation manufacturer and shall be compatible with insulation materials, jackets, and substrates.

B. Joint Sealants:
1. Permanently flexible, elastomeric sealant.
2. Service Temperature Range: Minus 58 to plus 176 deg F.
3. Color: White or gray.

C. FSK and Metal Jacket Flashing Sealants:
1. Fire- and water-resistant, flexible, elastomeric sealant.
2. Service Temperature Range: Minus 40 to plus 250 deg F.
3. Color: Aluminum.

D. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:
1. Fire- and water-resistant, flexible, elastomeric sealant.
2. Service Temperature Range: Minus 40 to plus 250 deg F.
3. Color: White.

2.5 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
4. ASJ+: Aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136, Types I, II, III, IV, and VII.
5. PSK Jacket: Aluminum foil fiberglass reinforced scrim with polyethylene backing, complying with ASTM C1136, Type II.

2.6 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C1136, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

C. PVC Jacket:
1. Manufacturer shall be Proto Corp, Ceelco Copr, Speedline PVC Corp or approved equal.
2. High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
3. Adhesive: As recommended by jacket material manufacturer.
4. Color: White.
5. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

D. Metal Jacket:

1. Manufacturer shall be Childers Products Co., inc, Insul-Cousitcs, Pabco Surfit Metal Corp, RPR Products, inc or approved equal.
2. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.

a. Sheet and roll stock ready for shop or field sizing.
b. Finish and thickness are indicated in field-applied jacket schedules.
c. Factory-Fabricated Fitting Covers:

1) Same material, finish, and thickness as jacket.
2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
3) Tee covers.
4) Flange and union covers.
5) End caps.
6) Beveled collars.
7) Valve covers.
8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

E. Self-Adhesive Outdoor Jacket (Asphaltic): 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a cross-laminated polyethylene film covered with white aluminum-foil facing.

F. Self-Adhesive Indoor/Outdoor Jacket (Non-Asphaltic): Vapor barrier and waterproofing jacket for installation over insulation located aboveground outdoors or indoors. Specialized jacket has five layers of laminated aluminum and polyester film with low-temperature acrylic pressure-sensitive adhesive. Outer aluminum surface is coated with UV-resistant coating for protection from environmental contaminants.

1. Permeance: 0.00 perm as tested in accordance with ASTM F1249.
2. Flamespread/Smoke Developed: 25/50 as tested in accordance with ASTM E84.
3. Aluminum Finish: Embossed.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

A. Woven Glass-Fiber Mesh: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in. for covering pipe and pipe fittings.

B. Woven Polyester Mesh: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.

2.8 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
1. Width: 3 inches.
2. Thickness: 11.5 mils.
3. Adhesion: 90 ounces force/inch in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
1. Width: 3 inches.
2. Thickness: 6.5 mils.
3. Adhesion: 90 ounces force/inch in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Width: 2 inches.
2. Thickness: 6 mils.
3. Adhesion: 64 ounces force/inch in width.
4. Elongation: 500 percent.
5. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Width: 2 inches.
2. Thickness: 3.7 mils.
3. Adhesion: 100 ounces force/inch in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch in width.

2.9 SECUREMENTS

A. Bands:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Johns Manville; a Berkshire Hathaway company.
b. RPR Products, Inc.

2. Stainless Steel: ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal or closed seal.
3. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

C. Wire: 0.062-inch soft-annealed, stainless steel.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. C & F Wire Products.
b. Johns Manville; a Berkshire Hathaway company.
c. RPR Products, Inc.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:

1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range of between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.

C. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.

B. Install insulation materials, forms, vapor barriers or retarders, and jackets, of thicknesses required for each item of equipment, as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the Contract Documents.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
4. For below-ambient services, apply vapor-barrier mastic over staples.

5. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
6. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.

L. Cut insulation in a manner to avoid compressing insulation.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.

O. For above ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Manholes.
5. Handholes.
6. Cleanouts.

P. All Hot Equipment is to be type GF2 insulation.

		thickness
1.	Service: "Hot" equipment	
a.	Heat exchangers	2"
b.	Hot thermal storage tanks	2"
c.	Boiler feed water storage tanks	2"
d.	Steam condensate receivers	2"
e.	Condensate Receivers	2"
f.	Hot water pump impeller housings	2"
g.	Domestic hot water storage tanks	2"

Option #1: Owens-Corning type ASJ w/ SSL jacket for round surfaces
Option #2: Owens-Corning Pipe & Tank Insulation for round surfaces

L. Flanges: No insulation.

M. Attachment: Secure rigid board with welded pins on 12" centers.
Secure with ¾" x 0.020" SS bands on 12" centers. Fit ends of tanks and irregular surfaces by segmenting or scoring board and wiring into place.

N.	Joints:	Point and fill-in all joints and voids with insulating cement or fill-in all joints and voids by stuffing with mineral wool.
O.	Finish:	0.016” smooth aluminum jacket with moisture barrier, secured with ½” x 0.015” SS bands on 9” centers and SS sheet metal screws.

3.3 FIELD QUALITY CONTROL

A. Owner will engage a qualified testing agency to perform tests and inspections.

B. Engage a qualified testing agency to perform tests and inspections.

C. Perform tests and inspections.

D. Tests and Inspections: Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to one location(s) for each type of equipment defined in "Indoor Equipment Insulation Schedule" and "Outdoor, Aboveground Equipment Insulation Schedule” articles. For large equipment, remove only a portion adequate to determine compliance.

E. All insulation applications will be considered defective if they do not pass tests and inspections.

F. Prepare test and inspection reports.

END OF SECTION 230716

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating the following HVAC piping services:

1. Domestic cold-water piping.
2. Domestic hot-water piping.
3. Domestic recirculating hot-water piping.

B. Related Sections:

1. Section 230716 "HVAC Equipment Insulation" for equipment insulation.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail attachment and covering of heat tracing inside insulation.
3. Detail insulation application at pipe expansion joints for each type of insulation.
4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
5. Detail removable insulation at piping specialties, equipment connections, and access panels.
6. Detail application of field-applied jackets.
7. Detail application at linkages of control devices.

D. Samples: For each type of insulation and jacket indicated.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material test reports.

C. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Comply with the following applicable standards and other requirements specified for miscellaneous components:

1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.6 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.

1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come into contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable in accordance with ASTM C795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Type CS: Hydrous calcium silicate, molded pipe or block form, asbestos free, ANSI/ASTM C533, Type I, "k" value of 0.41 at 200 degrees F for pipe, "k" value of 0.39 at 200 degrees F for block, density of 15#/cubic foot. Owens-Corning Calcium Silicate or equivalent by Knauf, Manville or Pabco.

G. Type GF1: Glass fiber, non-combustible, preformed for pipe and tube application, ANSI/ASTM C547, Class 1, "k" value of 0.23 at 75 degrees F. Owens-Corning type ASJ with SSL-II vapor retarder jacket or equivalent by CertainTeed, Knauf, Manville or Schuller.

H. Type GF2: Glass fiber, non-combustible, rigid board with vapor retarder facing, ANSI/ASTM C612, "k" value of 0.24 at 75 degrees F, density of 3#/cubic foot. Owens-Corning type 703 with ASJ 25 jacket or equivalent by CertainTeed, Knauf, Manville or Schuller.

I. Type GF3: Glass fiber, flexible blanket, laminated to reinforced kraft vapor retarder facing, ANSI/ASTM C553, Type II, "k" value of 0.27 at 75 degrees F, density of 1#/cubic foot. Owens-Corning type 100 All-Service faced duct wrap or equivalent by CertainTeed, Knauf, Manville or Schuller.

J. Type F1: Flexible elastomeric foamplastic with smooth exterior surface, preformed for pipe and tube application, ASTM C534, Type I, "k" value of 0.28 at 75 deg. F. Armstrong AP Armaflex pipe insulation, K-Flex LS tube, Aerocel EDPM tube.

K. Type F2: Flexible elastomeric foamplastic with smooth exterior surface, sheet material, ASTM C534, type II, "k" value of 0.28 at 75 degrees F. Armstrong AP Armaflex sheet material, K-Flex LS sheet, Aerocel EDPM sheet.

L. Type FG: Rigid foamglass preformed for pipe applications ASTM C552, K value of 0.33 at 75°F with all-purpose vapor retarder jacket. Pittsburgh Corning Foamglass.

M. Type PI: Polyisocyanurate preformed for pipe applications ASTM C591, aged "k" value of 0.19 at 75 degrees F, density of 2#/cubic foot. Shall be ASTM E84 less than 25/50 rated. Saran 560 vapor barrier.

N. Type PH: Phenolic preformed for pipe applications ASTM C1126, Type III, grade 1. ASTM E84 less than 25/50 rated, Saran 560 vapor varrier, 0.15@75°F.

2.3 ADHESIVES

A. Manufacturer shall be Alpha Associates, Miracle Adhesives, Vimasco Associates, or approved equal.

B. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

C. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.

D. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.
   1. Flame-spread index shall be 25 or less and smoke-developed index shall be 50 or less as tested in accordance with ASTM E84.
   2. Wet Flash Point: Below 0 deg F.
   3. Service Temperature Range: 40 to 200 deg F.
   4. Color: Black.

E. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

F. ASJ Adhesive and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.

G. PVC Jacket Adhesive: Compatible with PVC jacket.

2.4 MASTICS AND COATINGS

A. Materials shall be compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.
   1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
   2. Service Temperature Range: 0 to plus 180 deg F.
   3. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
   4. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
   1. Water-Vapor Permeance: ASTM E96/E96M, greater than 1.0 perm at manufacturer's recommended dry film thickness.
   2. Service Temperature Range: 0 to plus 180 deg F.
   3. Color: White.

2.5 SEALANTS

A. Materials shall be as recommended by the insulation manufacturer and shall be compatible with insulation materials, jackets, and substrates.

B. Joint Sealants:
   1. Permanently flexible, elastomeric sealant.
   2. Service Temperature Range: Minus 58 to plus 176 deg F.
   3. Color: White or gray.

C. FSK and Metal Jacket Flashing Sealants:
   1. Fire- and water-resistant, flexible, elastomeric sealant.
   2. Service Temperature Range: Minus 40 to plus 250 deg F.

3. Color: Aluminum.

D. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:
   1. Fire- and water-resistant, flexible, elastomeric sealant.
   2. Service Temperature Range: Minus 40 to plus 250 deg F.
   3. Color: White.

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

   1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
   2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
   3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
   4. ASJ+: Aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136, Types I, II, III, IV, and VII.
   5. PSK Jacket: Aluminum foil fiberglass reinforced scrim with polyethylene backing, complying with ASTM C1136, Type II.

2.7 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C1136, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

C. PVC Jacket:
   1. Manufacturer shall be Proto Corp, Ceelco Copr, Speedline PVC Corp or approved equal.
   2. High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
   3. Adhesive: As recommended by jacket material manufacturer.
   4. Color: White.
   5. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

      a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

D. Metal Jacket:

   1. Manufacturer shall be Childers Products Co., inc, Insul-Cousitcs, Pabco Surfit Metal Corp, RPR Products, inc or approved equal.
   2. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.

a. Sheet and roll stock ready for shop or field sizing.
b. Finish and thickness are indicated in field-applied jacket schedules.
c. Factory-Fabricated Fitting Covers:

1) Same material, finish, and thickness as jacket.
2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
3) Tee covers.
4) Flange and union covers.
5) End caps.
6) Beveled collars.
7) Valve covers.
8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

E. Underground Direct-Buried Jacket: 125-mil-thick vapor barrier and waterproofing membrane, consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.

F. Self-Adhesive Outdoor Jacket (Asphaltic): 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a cross-laminated polyethylene film covered with white aluminum-foil facing.

G. Self-Adhesive Indoor/Outdoor Jacket (Non-Asphaltic): Vapor barrier and waterproofing jacket for installation over insulation located aboveground outdoors or indoors. Specialized jacket has five layers of laminated aluminum and polyester film with low-temperature acrylic pressure-sensitive adhesive. Outer aluminum surface is coated with UV-resistant coating for protection from environmental contaminants.
1. Permeance: 0.00 perm as tested in accordance with ASTM F1249.
2. Flamespread/Smoke Developed: 25/50 as tested in accordance with ASTM E84.
3. Aluminum Finish: Embossed.

2.8 FIELD-APPLIED FABRIC-REINFORCING MESH

A. Woven Glass-Fiber Mesh: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in. for covering pipe and pipe fittings.

B. Woven Polyester Mesh: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.

2.9 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
1. Width: 3 inches.
2. Thickness: 11.5 mils.
3. Adhesion: 90 ounces force/inch in width.
4. Elongation: 2 percent.

5. Tensile Strength: 40 lbf/inch in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
1. Width: 3 inches.
2. Thickness: 6.5 mils.
3. Adhesion: 90 ounces force/inch in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Width: 2 inches.
2. Thickness: 6 mils.
3. Adhesion: 64 ounces force/inch in width.
4. Elongation: 500 percent.
5. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Width: 2 inches.
2. Thickness: 3.7 mils.
3. Adhesion: 100 ounces force/inch in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch in width.

2.10 SECUREMENTS

A. Bands:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Johns Manville; a Berkshire Hathaway company.
b. RPR Products, Inc.

2. Stainless Steel: ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal.
3. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

C. Wire: 0.062-inch soft-annealed, stainless steel.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

a. C & F Wire Products.

b. Johns Manville; a Berkshire Hathaway company.
c. RPR Products, Inc.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:

1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range of between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
2. Carbon Steel: Coat carbon steel operating at a service temperature of between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.

C. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.

D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the contract documents.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.

    a. For below-ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

M. Cut insulation in a manner to avoid compressing insulation.

N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.

P. For above-ambient services, do not install insulation to the following:

1. Vibration-control devices.

2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Cleanouts.

3.3 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.

C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

E. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.

3.4 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation made from same material and density as that of adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges, mechanical couplings, and unions, using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket, except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

D. Install removable insulation covers at locations indicated. Installation shall conform to the following:

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as that of adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union at least 2 times the insulation thickness over adjacent pipe

insulation on each side of flange or union. Secure flange cover in place with stainless steel or aluminum bands. Select band material compatible with insulation and jacket.

3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as that of pipe insulation. Where voids are difficult to fill with block insulation, fill the voids with a fibrous insulation material suitable for the specific operating temperature.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered or routed sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of cellular-glass insulation to valve body.

2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install sections of pipe insulation and miter if required in accordance with manufacturer's written instructions.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated valve covers manufactured of same material as that of pipe insulation when available.
2. When prefabricated valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF GLASS-FIBER AND MINERAL WOOL INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.

4. For insulation with jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install prefabricated pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with glass-fiber or mineral-wool blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
2. When prefabricated insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
2. When prefabricated sections are not available, install fabricated sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 INSTALLATION OF POLYOLEFIN INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 INSTALLATION OF FIELD-APPLIED JACKETS

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch-thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.

3.10 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless steel jackets.

3.11 FIELD QUALITY CONTROL

A. Owner will engage a qualified testing agency to perform tests and inspections.

B. Engage a qualified testing agency to perform tests and inspections.

C. Perform tests and inspections.

D. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

E. All insulation applications will be considered defective if they do not pass tests and inspections.

F. Prepare test and inspection reports.

3.12 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:

1. Drainage piping located in crawl spaces.
2. Underground piping.
3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.13 INDOOR PIPING INSULATION SCHEDULE

Service: Hot	thickness	Insulation material
C. Hot water (140°F and less) supply and return		
1-1/4” and smaller	1”	Type GF1, F1
1-1/2” and larger	1-1/2”	
D. Hot water (141°F – 200°F) supply and return		
1-1/4” and smaller	1-1/2”	Type GF1, F1

1-1/2” and larger	2”	Type GF1, F1

F. Low pressure steam condensate return piping including condensate pump discharge

1-1/4" and smaller	1-1/2”	Type GF1
1-1/2” and larger	2”	Type GF1

G. Low pressure (15# and less) steam supply

3” and smaller	2-1/2”	Type GF1
4” and larger	3”	Type GF1

H. Steam supply (16# to 120#)

3/4” and smaller	3”	Type GF1
1" and 1-1/4"	4”	Type GF1
1-1/2” and larger	4-1/2”	Type GF1

I. Steam supply (121# and greater)

3/4” and smaller	4-1/2”	Type GF1
1” and larger	5”	Type GF1

N.	Storm water from the roof drain to the first floor level below the roof. Thereafter, all horizontal piping only and related elbows to vertical. Insulate drain body with ½" sheet Armaflex.	1"	Type GF1
O.	Refrigeration Piping: Suction - 2" and smaller 2-1/2" and larger Hot gas/discharge - All sizes where piping is 8'-0" or less AFF	 ¾" 1" ¾"	Type F1
S.	Fittings (hot and cold): Molded/preformed fittings, secured in place with twine or tape, seal all "cold" applications prior to installing jacket material.		
T.	Unions, flanges: same thickness as adjacent piping. Valves: (cold piping) Form external collar, minimum 1" overlap on adjacent insulation. Use adhesive to secure in place and maintain vapor barrier.		Type F1
U.	Unions, flanges: (hot piping) No insulation.		
V.	Valves (hot piping):	Insulate valve body only.	
W.	Joints: Lines subject to condensation: seal longitudinal laps of jacket with adhesive and wrap butt joints between sections with 2" wide tape.		

END OF SECTION 230719

SECTION 230923 - DIRECT DIGITAL CONTROL (DDC) SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Direct digital control (DDC) system equipment and components for monitoring and controlling of HVAC, exclusive of instrumentation and control devices.

1.2 DEFINITIONS

A. Algorithm: A logical procedure for solving a recurrent mathematical problem. A prescribed set of well-defined rules or processes for solving a problem in a finite number of steps.

B. Analog: A continuously varying signal value, such as current, flow, pressure, or temperature.

C. BACnet Specific Definitions:

1. BACnet: Building Automation Control Network Protocol, ASHRAE 135. A communications protocol allowing devices to communicate data and services over a network.
2. BACnet Interoperability Building Blocks (BIBBs): BIBB defines a small portion of BACnet functionality that is needed to perform a particular task. BIBBs are combined to build the BACnet functional requirements for a device.
3. BACnet/IP: Defines and allows using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP subnetworks that share the same BACnet network number.
4. BACnet Testing Laboratories (BTL): Organization responsible for testing products for compliance with ASHRAE 135, operated under direction of BACnet International.

D. Binary: Two-state signal where a high signal level represents "ON" or "OPEN" condition and a low signal level represents "OFF" or "CLOSED" condition. "Digital" is sometimes used interchangeably with "Binary" to indicate a two-state signal.

E. Controller: Generic term for any standalone, microprocessor-based, digital controller residing on a network, used for local or global control. Three types of controllers are indicated: network controllers, programmable application controllers, and application-specific controllers.

F. Control System Integrator: An entity that assists in expansion of existing enterprise system and support of additional operator interfaces to I/O being added to existing enterprise system.

G. COV: Changes of value.

H. DDC System Provider: Authorized representative of, and trained by, DDC system manufacturer and responsible for execution of DDC system Work indicated.

I. Distributed Control: Processing of system data is decentralized and control decisions are made at subsystem level. System operational programs and information are provided to remote subsystems and status is reported back. On loss of communication, subsystems to be capable of operating in a standalone mode using the last best available data.

J. E/P: Voltage to pneumatic.

K. Gateway: Bidirectional protocol translator that connects control systems that use different communication protocols.

L. HLC: Heavy load conditions.

M. I/O: System through which information is received and transmitted. I/O refers to analog input (AI), binary input (BI), analog output (AO) and binary output (BO). Analog signals are continuous and represent control influences such as flow, level, moisture, pressure, and temperature. Binary signals convert electronic signals to digital pulses (values) and generally represent two-position operating and alarm status. "Digital," (DI) and (DO), is sometimes used interchangeably with "Binary," (BI) and (BO), respectively.

N. I/P: Current to pneumatic.

O. LAN: Local area network.

P. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.

Q. Mobile Device: A data-enabled phone or tablet computer capable of connecting to a cellular data network and running a native control application or accessing a web interface.

R. Modbus TCP/IP: An open protocol for exchange of process data.

S. MS/TP: Master-slave/token-passing, ISO/IEC/IEEE 8802-3. Datalink protocol LAN option that uses twisted-pair wire for low-speed communication.

T. MTBF: Mean time between failures.

U. Network Controller: Digital controller, which supports a family of programmable application controllers and application-specific controllers, that communicates on peer-to-peer network for transmission of global data.

V. Network Repeater: Device that receives data packet from one network and rebroadcasts it to another network. No routing information is added to protocol.

W. Peer to Peer: Networking architecture that treats all network stations as equal partners.

X. POT: Portable operator's terminal.

Y. RAM: Random access memory.

Z. RF: Radio frequency.

AA. Router: Device connecting two or more networks at network layer.

BB. Server: Computer used to maintain system configuration, historical and programming database.

CC. TCP/IP: Transport control protocol/Internet protocol.

DD. UPS: Uninterruptible power supply.

EE. USB: Universal Serial Bus.

FF. User Datagram Protocol (UDP): This protocol assumes that the IP is used as the underlying protocol.

GG. VAV: Variable air volume.

HH. WLED: White light emitting diode.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

A. Multiple Submissions:

1. If multiple submissions are required to execute work within schedule, first submit a coordinated schedule clearly defining intent of multiple submissions. Include a proposed date of each submission with a detailed description of submittal content to be included in each submission.
2. Clearly identify each submittal requirement indicated and in which submission the information will be provided.
3. Include an updated schedule in each subsequent submission with changes highlighted to easily track the changes made to previous submitted schedule.

B. Product Data:

1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
3. Product description with complete technical data, performance curves, and product specification sheets.
4. Installation, operation, and maintenance instructions including factors effecting performance.
5. Bill of materials of indicating quantity, manufacturer, and extended model number for each unique product.

6. When manufacturer's product datasheets apply to a product series rather than a specific product model, clearly indicate and highlight only applicable information.

7. Each submitted piece of product literature to clearly cross reference specification and drawings that submittal is to cover.

C. Software Submittal:

1. Cross-referenced listing of software to be loaded on each operator workstation, server, gateway, and DDC controller.
2. Description and technical data of all software provided and cross-referenced to products in which software will be installed.
3. Operating system software, operator interface and programming software, color graphic software, DDC controller software, maintenance management software, and third-party software.
4. Include a flow diagram and an outline of each subroutine that indicates each program variable name and units of measure.
5. Listing and description of each engineering equation used with reference source.
6. Listing and description of each constant used in engineering equations and a reference source to prove origin of each constant.
7. Description of operator interface to alphanumeric and graphic programming.
8. Description of each network communication protocol.
9. Description of system database, including all data included in database, database capacity, and limitations to expand database.
10. Description of each application program and device drivers to be generated, including specific information on data acquisition and control strategies showing their relationship to system timing, speed, processing burden, and system throughout.
11. Controlled Systems: Instrumentation list with element name, type of device, manufacturer, model number, and product data. Include written description of sequence of operation including schematic diagram.

D. Shop Drawings:

1. General Requirements:

    a. Include cover drawing with Project name, location, Owner, Architect, Contractor, and issue date with each Shop Drawings submission.
    b. Include a drawing index sheet listing each drawing number and title that matches information in each title block.
    c. Drawings Size: At scale not less the project documents.

2. Include plans, elevations, sections, and mounting details where applicable.
3. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
4. Detail means of vibration isolation and show attachments to rotating equipment.
5. Plan Drawings indicating the following:

    a. Screened backgrounds of walls, structural grid lines, HVAC equipment, ductwork, and piping.
    b. Room names and numbers with coordinated placement to avoid interference with control products indicated.

c. Each desktop workstation network port, server, gateway, router, DDC controller, control panel instrument connecting to DDC controller, and damper and valve connecting to DDC controller, if included in Project.
d. Exact placement of products in rooms, ducts, and piping to reflect proposed installed condition.
e. Network communication cable and raceway routing.
f. Proposed routing of wiring, cabling, conduit, and tubing; coordinated with building services for review before installation.

6. Schematic drawings for each controlled HVAC system indicating the following:

a. I/O points labeled with point names shown. Indicate instrument range, normal operating set points, and alarm set points. Indicate fail position of each damper and valve, if included in Project.
b. I/O listed in table format showing point name, type of device, manufacturer, model number, and cross-reference to product data sheet number.
c. A graphic showing location of control I/O in proper relationship to HVAC system.
d. Wiring diagram with each I/O point having a unique identification and indicating labels for all wiring terminals.
e. Unique identification of each I/O that to be consistently used between different drawings showing same point.
f. Elementary wiring diagrams of controls for HVAC equipment motor circuits including interlocks, switches, relays, and interface to DDC controllers.
g. Narrative sequence of operation.
h. Graphic sequence of operation, showing all inputs and output logical blocks.

7. Control panel drawings indicating the following:

a. Panel dimensions, materials, size, and location of field cable, raceways, and tubing connections.
b. Interior subpanel layout, drawn to scale and showing all internal components, cabling and wiring raceways, nameplates, and allocated spare space.
c. Front, rear, and side elevations and nameplate legend.
d. Unique drawing for each panel.

8. DDC system network riser diagram indicating the following:

a. Each device connected to network with unique identification for each.
b. Interconnection of each different network in DDC system.
c. For each network, indicate communication protocol, speed and physical means of interconnecting network devices, such as copper cable type, or optical fiber cable type. Indicate raceway type and size for each.
d. Each network port for connection of an operator workstation or other type of operator interface with unique identification for each.

9. DDC system electrical power riser diagram indicating the following:

a. Each point of connection to field power with requirements (volts/phase//hertz/amperes/connection type) listed for each.

b. Each control power supply including, as applicable, transformers, power-line conditioners, transient voltage suppression and high filter noise units, DC power supplies, and UPS units with unique identification for each.
c. Each product requiring power with requirements (volts/phase//hertz/amperes/connection type) listed for each.
d. Power wiring type and size, race type, and size for each.

10. Monitoring and control signal diagrams indicating the following:

a. Control signal cable and wiring between controllers and I/O.
b. Point-to-point schematic wiring diagrams for each product.
c. Control signal tubing to sensors, switches, and transmitters.

11. Color graphics indicating the following:

a. Itemized list of color graphic displays to be provided.
b. For each display screen to be provided, a true color copy showing layout of pictures, graphics, and data displayed.
c. Intended operator access between related hierarchical display screens.

E. System Description:

1. Full description of DDC system architecture, network configuration, operator interfaces and peripherals, servers, controller types and applications, gateways, routers and other network devices, and power supplies.
2. Complete listing and description of each report, log and trend for format and timing, and events that initiate generation.
3. System and product operation under each potential failure condition including, but not limited to, the following:

a. Loss of power.
b. Loss of network communication signal.
c. Loss of controller signals to inputs and outpoints.
d. Operator workstation failure.
e. Server failure.
f. Gateway failure.
g. Network failure.
h. Controller failure.
i. Instrument failure.
j. Control damper and valve actuator failure.

4. Complete bibliography of documentation and media to be delivered to Owner.
5. Description of testing plans and procedures.
6. Description of Owner training.

F. Samples:

1. For each of the following exposed product(s), installed in finished space for approval of selection of aesthetic characteristics:

a. Temperature instruments specified in Section 230923.27 "Temperature Instruments."

G. Delegated Design Submittals: For DDC system products and installation indicated as being delegated.

1. Supporting documentation showing DDC system design complies with performance requirements indicated, including calculations and other documentation necessary to prove compliance.
2. Schedule and design calculations for control dampers and actuators.

a. Flow at Project design and minimum flow conditions.
b. Face velocity at Project design and minimum airflow conditions.
c. Pressure drop across damper at Project design and minimum airflow conditions.
d. AMCA 500-D damper installation arrangement used to calculate and schedule pressure drop, as applicable to installation.
e. Maximum close-off pressure.
f. Leakage airflow at maximum system pressure differential (fan close-off pressure).
g. Torque required at worst case condition for sizing actuator.
h. Actuator selection indicating torque provided.
i. Actuator signal to control damper (on, close, or modulate).
j. Actuator position on loss of power.
k. Actuator position on loss of control signal.

3. Schedule and design calculations for control valves and actuators.

a. Flow at Project design and minimum flow conditions.
b. Pressure-differential drop across valve at Project design flow condition.
c. Maximum system pressure-differential drop (pump close-off pressure) across valve at Project minimum flow condition.
d. Design and minimum control valve coefficient with corresponding valve position.
e. Maximum close-off pressure.
f. Leakage flow at maximum system pressure differential.
g. Torque required at worst case condition for sizing actuator.
h. Actuator selection indicating torque provided.
i. Actuator signal to control damper (on, close or modulate).
j. Actuator position on loss of power.
k. Actuator position on loss of control signal.

4. Schedule and design calculations for selecting flow instruments.

a. Instrument flow range.
b. Project design and minimum flow conditions with corresponding accuracy, control signal to transmitter, and output signal for remote control.
c. Extreme points of extended flow range with corresponding accuracy, control signal to transmitter, and output signal for remote control.
d. Pressure-differential loss across instrument at Project design flow conditions.
e. Where flow sensors are mated with pressure transmitters, provide information for each instrument separately and as an operating pair.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings:

1. Plan drawings and corresponding product installation details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved.
2. Reflected ceiling plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved.

B. Qualification Statements:

1. Manufacturer's qualification data.
2. Testing agency's qualification data.

C. Welding certificates.

D. Product Certificates:

1. Data Communications Protocol Certificates: Certifying that each proposed DDC system component complies with ASHRAE 135.

E. Test and Evaluation Reports:

1. Product Test Reports: For each product, for tests performed by manufacturer.
2. Preconstruction Test Reports: For each separate test performed.

F. Source Quality-Control Submittals:

1. Source quality-control reports.

G. Sample warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For DDC system.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Project Record Drawings of as-built versions of submittal Shop Drawings provided in electronic PDF format.
b. Testing and commissioning reports and checklists of completed final versions of reports, checklists, and trend logs.
c. As-built versions of submittal Product Data.
d. Names, addresses, email addresses, and 24-hour telephone numbers of Installer and service representatives for DDC system and products.
e. Operator's manual with procedures for operating control systems including logging on and off, handling alarms, producing point reports, trending data, overriding computer control, and changing set points and variables.

f. Programming manuals with description of programming language and syntax, of statements for algorithms and calculations used, of point database creation and modification, of program creation and modification, and of editor use.
g. Engineering, installation, and maintenance manuals that explain how to do the following:

1) Design and install new points, panels, and other hardware.
2) Perform preventive maintenance and calibration.
3) Debug hardware problems.
4) Repair or replace hardware.

h. Documentation of all programs created using custom programming language including set points, tuning parameters, and object database.
i. Backup copy of graphic files, programs, and databases on electronic media.
j. List of recommended spare parts with part numbers and suppliers.
k. Complete original-issue documentation, installation, and maintenance information for furnished third-party hardware including computer equipment and sensors.
l. Complete original-issue copies of furnished software, including operating systems, custom programming language, operator workstation software, and graphics software.
m. Licenses, guarantees, and warranty documents.
n. Recommended preventive maintenance procedures for system components, including schedule of tasks such as inspection, cleaning, and calibration; time between tasks; and task descriptions.
o. Owner training materials.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Extra Stock Material: Furnish extra materials and parts to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

B. Include product manufacturers' recommended parts lists for proper product operation over four-year period following warranty period. Parts list to be indicated for each year.

1.8 QUALITY ASSURANCE

A. DDC System Manufacturer Qualifications:

1. Nationally recognized manufacturer of DDC systems and products.
2. DDC systems with similar requirements to those indicated for a continuous period of five years within time of bid.
3. DDC systems and products that have been successfully tested and in use on at least five past projects.
4. Having complete published catalog literature, installation, operation, and maintenance manuals for all products intended for use.
5. Having full-time in-house employees for the following:

a. Product research and development.

b. Product and application engineering.
c. Product manufacturing, testing, and quality control.
d. Technical support for DDC system installation training, commissioning, and troubleshooting of installations.
e. Owner operator training.

B. DDC System Provider Qualifications:

1. Authorized representative of, and trained by, DDC system manufacturer.
2. Demonstrate past experience with installation of DDC system products being installed for period within five consecutive years before time of bid.
3. Demonstrate past experience on five projects of similar complexity, scope, and value.
4. Demonstrate past experience of each person assigned to Project.
5. Staffing resources of competent and experienced full-time employees that are assigned to execute work according to schedule.
6. Service and maintenance staff assigned to support Project during warranty period.
7. Product parts inventory to support ongoing DDC system operation for a period of not less than five years after Substantial Completion.
8. DDC system manufacturer's backing to take over execution of the Work if necessary to comply with requirements indicated. Include Project-specific written letter, signed by manufacturer's corporate officer, if requested.

C. Testing Agency Qualifications: Member company of NETA.

1. Testing Agency's Field Supervisor: Certified by NETA to supervise on-site testing.

1.9 WARRANTY

A. Special Warranty: Manufacturer and Installer agree to repair or replace products that fail in materials or workmanship within specified warranty period.

1. Perform warranty service during normal business hours and commence within 8 hours of Owner's warranty service request.
2. Warranty Period: Two year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 DDC SYSTEM MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Schneider Electric USA, Inc.

2.2 DDC SYSTEM DESCRIPTION

A. The intent of this project is to provide a new programmable application controller for the operation of the new heating water and domestic hot water systems that is compatible both with the Automated Logic system installed in 2018 that exists in the boiler plant and has future

compatibility with the state of Missouri's plan to shift to have remote access from Jefferson City via Schneider Electric systems.

2.3 WEB ACCESS

A. The existing DDC system that the new application controller ties into shall maintain its level of web access.

2.4 PERFORMANCE REQUIREMENTS

A. Delivery of selected control devices to equipment and systems manufacturers for factory installation and to HVAC systems installers for field installation.

B. Delegated Design, Qualified Professional: Engage a qualified professional to design DDC system to satisfy requirements indicated.

1. System Performance Objectives:

    a. DDC system manages HVAC systems.
    b. DDC system operates HVAC systems to achieve optimum operating costs while using least possible energy and maintaining specified performance.
    c. DDC system responds to power failures, HVAC equipment failures, and adverse and emergency conditions encountered through connected I/O points.
    d. DDC system operates while unattended by an operator and through operator interaction.
    e. DDC system records trends and transactions of events and produces report information such as performance, energy, occupancies, and equipment operation.

C. DDC System Speed:

1. Response Time of Connected I/O:

    a. Update AI point values connected to DDC system at least every five seconds for use by DDC controllers. Points used globally to also comply with this requirement.
    b. Update BI point values connected to DDC system at least every five seconds for use by DDC controllers. Points used globally to also comply with this requirement.
    c. AO points connected to DDC system to begin to respond to controller output commands within two second(s). Global commands to also comply with this requirement.
    d. BO point values connected to DDC system to respond to controller output commands within two second(s). Global commands to also comply with this requirement.

2. Display of Connected I/O:

    a. Update and display analog point COV connected to DDC system at least every five seconds for use by operator.
    b. Update and display binary point COV connected to DDC system at least every five seconds for use by operator.

c. Update and display alarms of analog and digital points connected to DDC system within five seconds of activation or change of state.
d. Update graphic display refresh within four seconds.
e. Point change of values and alarms displayed from workstation to workstation when multiple operators are viewing from multiple workstations to not exceed graphic refresh rate indicated.

D. Electric Power Quality:

1. Power-Line Surges:

a. Protect DDC system products connected to ac power circuits from power-line surges to comply with requirements of IEEE C62.41.1 and IEEE C62.41.2.
b. Do not use fuses for surge protection.
c. Test protection in the normal mode and in the common mode, using the following two waveforms:

1) 10-by-1000-microsecond waveform with a peak voltage of 1500 V and a peak current of 60 A.
2) 8-by-20-microssecond waveform with a peak voltage of 1000 V and a peak current of 500 A.

2. Ground Fault: Protect products from ground fault by providing suitable grounding. Products to not fail due to ground fault condition.

E. Backup Power Source:

1. Serve DDC system products that control HVAC systems and equipment served by a backup power source also from a backup power source.

F. UPS:

1. DDC system products powered by UPS units are to include the following:
a. DDC controllers.

2. DDC system instruments and actuators powered by UPS units are to include the following:

a. Valve Actuators: where associated with the following systems controlled by DDC system:

1) Steam

2) Heating Hot Water

G. Continuity of Operation after Electric Power Interruption:

1. Equipment and associated factory-installed controls, field-installed controls, electrical equipment, and power supply connected to building normal and backup power systems are to automatically return equipment and associated controls to operating state occurring immediately before loss of normal power, without need for manual intervention by

operator when power is restored either through backup power source or through normal power if restored before backup power is brought online.

2.5 SYSTEM ARCHITECTURE

A. System architecture consisting of no more than two levels of LANs.
   1. Level 1 LAN: Connect programmable application controllers to other programmable application controllers and to network controllers.

B. Minimum Data Transfer and Communication Speed:

   1. LAN Connecting Operator Workstations and Network Controllers: 100 Mbps.
   2. LAN Connecting Programmable Application Controllers: 100 kbps.
   3. LAN Connecting Application-Specific Controllers: 19,200 bps.

C. Provide dedicated DDC system LANs that are not shared with other building systems and tenant data and communication networks.

D. Provide modular system architecture with inherent ability to expand to not less than 1.5 times system size indicated with no impact to performance indicated.

E. Configure architecture to minimize need to remove and replace existing network equipment for system expansion.

F. Make number of LANs and associated communication transparent to operator. Configure all I/O points residing on any LAN to be capable of global sharing between all system LANs.

G. Design system to eliminate dependence on any single device for system alarm reporting and control execution. Design each controller to operate independently by performing own control, alarm management, and historical data collection.

2.6 DDC SYSTEM OPERATOR INTERFACES

A. Operator Means of System Access: Operator able to access entire DDC system through any of multiple means including, but not limited to, the following:
   1. Remote connection through web access.

B. Make access to system, regardless of operator means used, transparent to operator.

2.7 NETWORK COMMUNICATION PROTOCOL

A. Use network communication protocol(s) that are open to Owner and available to other companies for use in making future modifications to DDC system.

B. ASHRAE 135 Protocol:

   1. Use ASHRAE 135 communication protocol as sole and native protocol used throughout entire DDC system.

2. DDC system to not require use of gateways except to integrate HVAC equipment and other building systems and equipment; not required to use ASHRAE 135 communication protocol.
3. If used, gateways to connect to DDC system using ASHRAE 135 communication protocol and Project object properties and read/write services indicated by interoperability schedule.
4. Use operator workstations, controllers, and other network devices that are tested and listed by BTL.

2.8 SYSTEM SOFTWARE

A. Project-Specific Graphics: Graphics documentation including, but not limited to, the following:

1. Control schematic for each of following, including a graphic system schematic representation, similar to that indicated on Drawings, with point identification, set point and dynamic value indication, sequence of operation and control logic diagram.
2. Graphic display for each piece of equipment connected to DDC system through a data communications link. Include dynamic indication of all points associated with equipment.

2.9 ASHRAE 135 GATEWAYS

A. Include BACnet communication ports, whenever available as an equipment OEM standard option, for integration via a single communication cable. BACnet-controlled plant equipment includes, but is not limited to boilers, pumps, and variable-speed drives.

B. Include gateways to connect BACnet to legacy systems where indicated, existing non-BACnet devices, and existing non-BACnet DDC-controlled equipment.

C. Include with each gateway an interoperability schedule showing each point or event on legacy side that BACnet "client" will read, and each parameter that BACnet network will write to. Describe this interoperability of BACnet services, or BIBBs, defined in ASHRAE 135, Annex K.

D. Gateway Minimum Requirements:

1. Read and view all readable object properties on non-BACnet network to BACnet network, and vice versa, where applicable.
2. Write to all writable object properties on non-BACnet network from BACnet network, and vice versa, where applicable.
3. Include single-pass (only one protocol to BACnet without intermediary protocols) translation from non-BACnet protocol to BACnet, and vice versa.
4. Comply with requirements of Data Sharing Read Property, Data Sharing Write Property, Device Management Dynamic Device Binding-B, and Device Management Communication Control BIBBs in accordance with ASHRAE 135.
5. Hardware, software, software licenses, and configuration tools for operator-to-gateway communications.
6. Backup programming and parameters on CD media with ability to modify, download, backup, and restore gateway configuration.

2.10 PROGRAMMABLE APPLICATION CONTROLLERS

A. General:

1. Include adequate number of controllers to achieve performance indicated.
2. Provide enough memory to support its operating system, database, and programming requirements with spare memory indicated.
3. Share data between networked controllers and other network devices.
4. Include controller with operating system to manage I/O communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
5. Include controllers that perform scheduling with a real-time clock.
6. Controller is to continually check status of its processor and memory circuits. If an abnormal operation is detected, controller assumes a predetermined failure mode and generates an alarm notification.
7. Fully programmable.

B. Communication:

1. Programmable application controllers are to communicate with other devices on network.

C. Operator Interface:

1. Equip controllers with a service communications port for connection to desktop operator's workstation.

D. Serviceability:

1. Equip controller with diagnostic LEDs or other form of local visual indication of power, communication, and processor.
2. Connect wiring and cable connections to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
3. Maintain BIOS and programming information in event of power loss for at least 72 hours.

2.11 APPLICATION-SPECIFIC CONTROLLERS

A. Description: Microprocessor-based controllers, which through hardware or firmware design are dedicated to control a specific piece of equipment or system. Controllers are not fully user-programmable but are configurable and customizable for operation of equipment they are designed to control.

1. Capable of standalone operation and continued control functions without being connected to network.
2. Share data between networked controllers and other network devices.

B. Communication: Application-specific controllers are to communicate with other application-specific controllers and devices on network, and to programmable application controllers and network controllers.

C. Operator Interface: Equip controllers with a service communications port for connection to desktop workstation.

D. Serviceability:

1. Equip controller with diagnostic LEDs or other form of local visual indication of power, communication, and processor.
2. Connect wiring and cable connections to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
3. Use nonvolatile memory and maintain all BIOS and programming information in event of power loss.

2.12 CONTROLLER SOFTWARE

A. General:

1. Software applications are to reside and operate in controllers. Edit applications through operator workstations.
2. Identify I/O points by up to 30-character point name and up to 16-character point descriptor. Use same names throughout, including at operator workstations.
3. Execute control functions within controllers using DDC algorithms.
4. Configure controllers to use stored default values to ensure fail-safe operation. Use default values when there is a failure of a connected input instrument or loss of communication of a global point value.

B. Security:

1. Secure operator access using individual security passwords and user names.
2. Passwords restrict operator to points, applications, and system functions as assigned by system manager.
3. Record operator log-on and log-off attempts.
4. Protect from unauthorized use by automatically logging off after last keystroke. Make the delay time operator-definable.

C. Scheduling: Include capability to schedule each point or group of points in system. Each schedule is to consist of the following:

1. Weekly Schedule:

a. Include separate schedules for each day of week.
b. Each schedule should include capability for start, stop, optimal start, optimal stop, and night economizer.
c. Each schedule may consist of up to 10 events.
d. When a group of objects are scheduled together, include capability to adjust start and stop times for each member.

2. Exception Schedules:

a. Include ability for operator to designate any day of the year as an exception schedule.

b. Exception schedules may be defined up to a year in advance. Once an exception schedule is executed, it will be discarded and replaced by regular schedule for that day of week.

3. Holiday Schedules:

a. Include capability for operator to define up to 99 special or holiday schedules.
b. Place schedules on scheduling calendar with ability to repeated each year.
c. Operator able to define length of each holiday period.

D. System Coordination:

1. Include standard application for proper coordination of equipment.
2. Include operator with a method of grouping together equipment based on function and location.
3. Include groups that may be for use in scheduling and other applications.

E. Binary Alarms:

1. Set each binary point to alarm based on operator-specified state.
2. Include capability to automatically and manually disable alarming.

F. Analog Alarms:

1. Provide each analog object with both high and low alarm limits.
2. Include capability to automatically and manually disable alarming.

G. Alarm Reporting:

1. Include ability for operators to determine action to be taken in event of an alarm.
2. Route alarms to appropriate operator workstations based on time and other conditions.
3. Include ability for alarms to start programs, print, be logged in event logs, generate custom messages, and display graphics.

H. Remote Communication:

1. Include ability for system to notify operators by phone message, text message, and email in event of an alarm.

I. Maintenance Management: Monitor equipment status and generate maintenance messages based on operator-designated run-time, starts, and calendar date limits.

J. Sequencing: Include application software based on sequences of operation indicated to properly sequence chillers, boilers, and other applicable HVAC equipment.

K. Control Loops:

1. Support any of the following control loops, as applicable to control required:

a. Two-position (on/off, open/close, slow/fast) control.
b. Proportional control.
c. Proportional plus integral (PI) control.

d. Proportional plus integral plus derivative (PID) control.

1) Include PID algorithms with direct or reverse action and anti-windup.
2) Algorithm to calculate a time-varying analog value used to position an output or stage a series of outputs.
3) Make controlled variable, set point, and PID gains operator-selectable.

e. Adaptive (automatic tuning).

L. Staggered Start: Prevent all controlled equipment from simultaneously restarting after a power outage. Make the order which equipment (or groups of equipment) is started, along with the time delay between starts, operator-selectable.

2.13 ENCLOSURES

A. General:

1. House each controller and associated control accessories in single enclosure. Enclosure is to serve as central tie-in point for control devices such as switches, transmitters, transducers, power supplies, and transformers.
2. Do not house more than one controller in single enclosure.
3. Include enclosure door with key locking mechanism. Key locks alike for all enclosures and include one pair of keys per enclosure.
4. Include wall-mounted enclosures with brackets suitable for mounting enclosures to wall or freestanding support stand as indicated.
5. Supply each enclosure with complete set of as-built schematics, tubing, and wiring diagrams and product literature located in pocket on inside of door.

B. Internal Arrangement:

1. Arrange internal layout of enclosure to group and protect electric, and electronic components associated with controller, but not an integral part of controller.
2. Arrange layout to group similar products together.
3. Include a barrier between line-voltage and low-voltage electrical and electronic products.
4. Factory or shop install products, tubing, cabling, and wiring complying with requirements and standards indicated.
5. Terminate field cable and wire using heavy-duty terminal blocks.
6. Include spare terminals, equal to not less than 20 percent of used terminals.
7. Include spade lugs for stranded cable and wire.
8. Install maximum of two wires on each side of terminal.
9. Include enclosure field electric power supply with toggle-type switch located at entrance inside enclosure to disconnect power.
10. Mount products within enclosure on removable internal panel(s).
11. Include products mounted in enclosures with engraved, laminated phenolic nameplates (black letters on a white background). Nameplates are to have at least 1/4-inch-high lettering.
12. Route tubing cable and wire located inside enclosure within a raceway with continuous removable cover.

13. Label each end of cable, wire, and tubing in enclosure following an approved identification system that extends from field I/O connection and all intermediate connections throughout length to controller connection.
14. Size enclosure internal panel to include at least 15 percent spare area on face of panel.

C. Environmental Requirements:

1. Evaluate temperature and humidity requirements of each product to be installed within each enclosure.
2. Calculate enclosure internal operating temperature considering heat dissipation of all products installed within enclosure and ambient effects (solar, conduction, and wind) on enclosure.
3. Where required by application, include temperature-controlled electrical heat to maintain inside of enclosure above minimum operating temperature of product with most stringent requirement.
4. Where required by application, include temperature-controlled ventilation fans with filtered louver(s) to maintain inside of enclosure below maximum operating temperature of product with most stringent requirement.
5. Include temperature-controlled cooling within the enclosure for applications where ventilation fans cannot maintain inside temperature of enclosure below maximum operating temperature of product with most stringent requirement.
6. Where required by application, include humidity-controlled electric dehumidifier or cooling to maintain inside of enclosure below maximum relative humidity of product with most stringent requirement and to prevent surface condensation within enclosure.

D. Wall-Mounted, NEMA 250, Type 1:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Cooper B-line; brand of Eaton, Electrical Sector.
    b. Hammond Mfg. Co. Inc.
    c. Hoffman; brand of nVent Electrical plc.
    d. Saginaw Control and Engineering.

2. NRTL listed in accordance with UL 50 or UL 50E.
3. Construct enclosure of steel, not less than the following:

    a. Enclosure Size Less Than 24 Inches: 0.067 inch thick.
    b. Enclosure Size 24 Inches and Larger: 0.093 inch thick.

4. Finish enclosure inside and out with polyester powder coating that is electrostatically applied and then baked to bond to substrate.

    a. Exterior Color: Manufacturer's standard.
    b. Interior Color: Manufacturer's standard.

5. Hinged door full size of front face of enclosure and supported using the following:

    a. Enclosures Sizes Less Than 36 Inches Tall: Multiple butt hinges.

b. Enclosures Sizes 36 Inches Tall and Larger: Continuous piano hinges.

6. Removable internal panel with white or gray polyester powder coating that is electrostatically applied and then baked to bond to substrate.

   a. Size Less Than 24 Inches: Solid steel, 0.053 inch thick.
   b. Size 24 Inches and Larger: Solid aluminum, 0.10 inch or steel, 0.093 inch thick.

7. Internal panel mounting hardware, grounding hardware, and sealing washers.
8. Grounding stud on enclosure body.
9. Thermoplastic pocket on inside of door for record Drawings and Product Data.

2.14 RELAYS

A. General-Purpose Relays:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Eaton.
   b. IDEC Corporation.
   c. Siemens Industry, Inc., Building Technologies Division.
   d. Square D; Schneider Electric USA.

2. Blade style 3PDT relay with socket and LED or mechanical indicator. Coil nominal (rated) voltage shall be dictated by application requirements, shall withstand 110% rated voltage continuous, have pull-in voltage of 80% of rated voltage, drop-out voltage of 30% rated voltage, and resistance of 103 ohms at 24 VAC / 10,800 ohms at 120 VAC. Contacts shall be silver cadmium oxide, rated for 7.5A at 120 VAC resistive load.

B. Current Sensing Relays:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Eaton.
   b. Functional Devices Inc.
   c. Square D; Schneider Electric USA.

2. NRTL listed.
3. Monitors ac current.
4. Independent adjustable controls for pickup and dropout current.
5. Energized when supply voltage is present and current is above pickup setting.
6. De-energizes when monitored current is below dropout current.
7. Dropout current is adjustable from 50 to 95 percent of pickup current.
8. Visual indication of contact status.
9. Include current transformer, if required for application.
10. House current sensing relay and current transformer if required in its own enclosure. Use NEMA 250, Type 1 enclosure for indoors applications and NEMA 250

2.15 ELECTRICAL POWER DEVICES

A. Control Transformers:

1. Sizing Criteria: Size control transformers for total connected load, plus additional 50 percent of connected load for future spare capacity.
2. Protection: Provide transformers with both primary and secondary fuses.
3. Enclosure: House control transformers in NEMA 250 enclosures, type as indicated in "Performance Requirements" Article for application.

B. DC Power Supplies:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Acopian Technical Company.
    b. Emerson Electric Co., Automation Solutions.
    c. IDEC Corporation.

2. Description: Linear or switched, regulated power supplies with ac input to one or multiple dc output(s).

    a. Include both line and load regulation to ensure stable output.
    b. To protect both power supply and load, include power supply with an automatic current limiting circuit.

3. Features:

    a. Connection: Plug-in style suitable for mating with standard socket. Include power supply with mating mounting socket.
    b. Housing: Enclose circuitry in a housing.
    c. Local Adjustment: Include screw adjustment on exterior of housing for dc voltage output.
    d. Mounting: DIN rail.
    e. Visual status indicator.

4. Performance:

    a. Input Voltage: Nominally 120 V ac, 60 Hz.
    b. Output Voltage: Nominally 24 V dc with plus or minus 1 V dc adjustment.
    c. Output Current: Minimum 100 mA.
    d. Load Regulation: Within 0.1 percent.
    e. Line Regulation: Within 0.05 percent.
    f. Stability: Within 0.1 percent of rated volts after warmup period.
    g. Ripple: 1 mV rms.

2.16 UNINTERRUPTABLE POWER SUPPLY (UPS) UNITS

A. Furnish local UPS units installed with DDC system, integral to the temperature controls panel

2.17 CONTROL WIRE AND CABLE

A. Single, Twisted-Shielded, Instrumentation Cable 24 V and Less:

1. Wire Size: Minimum 22 AWG.
2. Conductors: Twisted, 7/24 soft annealed copper stranding with a 2- to 2.5-inch lay.
3. Conductor Insulation: Nominal 15-mil thickness, constructed from flame-retardant PVC.
4. Conductor Insulation Colors:

    a. Twisted Pair: Black and white.
    b. Twisted Triad: Black, red, and white.

5. Shielding: 100 percent type, 1.35-mil aluminum/polymer tape, helically applied with 25 percent overlap, and aluminum side in with tinned copper drain wire.
6. Outer Jacket Insulation: 300 V, 105 deg C rating, and Type PLTC cable.
7. Furnish on spools.

B. LAN and Communication Cable: Comply with DDC system manufacturer requirements for network being installed.

1. Comply with following requirements for balanced twisted pair cable described in

    a. Plenum rated.
    b. Unique color that is different from other cables used on Project.

2.18 OPTICAL FIBER CABLE AND CONNECTORS

2.19 IDENTIFICATION

A. Control Equipment, Instruments, and Control Devices:

1. Laminated acrylic or melamine plastic sign bearing unique identification.

    a. Include instruments with unique identification identified by equipment being controlled or monitored, followed by point identification.

2. Letter size as follows:

    a. Servers: Minimum of 0.5 inch high.
    b. DDC Controllers: Minimum of 0.5 inch high.
    c. Gateways: Minimum of 0.5 inch high.
    d. Repeaters: Minimum of 0.5 inch high.
    e. Enclosures: Minimum of 0.5 inch high.
    f. Electrical Power Devices: Minimum of 0.25 inch high.
    g. UPS units: Minimum of 0.5 inch high.
    h. Accessories: Minimum of 0.25 inch high.
    i. Instruments: Minimum of 0.25 inch high.
    j. Control Damper and Valve Actuators: Minimum of 0.25 inch high.

3. Engraved phenolic consisting of three layers of rigid laminate. Top and bottom layers color-coded black with contrasting white center exposed by engraving through outer layer.
4. Fastened with drive pins.
5. Instruments, control devices, and actuators with Project-specific identification tags having unique identification numbers following requirements indicated and provided by original manufacturer do not require additional identification.

B. Valve Tags:

1. Brass tags and brass chains attached to valve.
2. Tag Size: Minimum 1.5 inches in diameter.
3. Include tag with unique valve identification indicating control influence such as flow, level, pressure, or temperature; followed by location of valve, and followed by three-digit sequential number. For example: TV-1.001.
4. Valves with Project-specific identification tags having unique identification numbers following requirements indicated and provided by original manufacturer do not require an additional tag.

C. Raceway and Boxes:
1. Paint cover plates on junction boxes and conduit same color as tape banding for conduits. After painting, label cover plate "HVAC Controls".

D. Equipment Warning Labels:

1. Self-adhesive label with pressure-sensitive adhesive back and peel-off protective jacket.
2. Lettering size at least 14-point type with white lettering on red background.
3. Warning label to read "CAUTION-Equipment operated under remote automatic control and may start or stop at any time without warning. Switch electric power disconnecting means to OFF position before servicing."
4. Lettering to be enclosed in a white line border. Edge of label is to extend at least 0.25 inch beyond white border.

2.20 SOURCE QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to evaluate the following in accordance with industry standards for each product, and to verify DDC system reliability specified in performance requirements:

1. DDC controllers.

B. Product(s) and material(s) will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DDC SYSTEM INTERFACE WITH OTHER SYSTEMS AND EQUIPMENT

A. Communication Interface to Equipment with Integral Controls:

1. DDC system has communication interface with equipment having integral controls and having communication interface for remote monitoring or control.
2. See Sequence of operations for equipment to be connected:

3.2 PREINSTALLATION INTEGRATION TESTING

A. Perform the following pretesting of other systems and equipment integration with DDC system before field installation:

1. Test all communications in a controlled environment to ensure connectivity.
2. Load software and demonstrate functional compliance with each control sequence of operation indicated.
3. Using simulation, demonstrate compliance with sequences of operation and other requirements indicated including, but not limited to, the following:

    a. HVAC equipment controlled through DDC system, such as boilers, chillers, pumps, and air-handling units.
    b. Equipment faults and system recovery with fault annunciation.
    c. Analog and Boolean value alarming and annunciation.

4. Develop a method for testing interfaces before deployment.
5. Submit documentation supporting compliance upon request.

3.3 CONTROL DEVICES FOR INSTALLATION BY INSTALLERS

A. Deliver selected control devices, specified in indicated HVAC instrumentation and control device Sections, to identified equipment and systems manufacturers for factory installation and to identified installers for field installation.

B. Deliver the following to plumbing and HVAC piping installers for installation in piping. Include installation instructions to Installer and supervise installation for compliance with requirements.

1. Control valves, which are specified in Section 230923.11 "Control Valves."
2. Liquid and steam temperature sensors, switches, and transmitters are specified in Section 230923.27 "Temperature Instruments."
3. Pipe- and tank-mounted thermowells. Liquid and steam thermowells are specified in Section 230923.27 "Temperature Instruments."

3.4 CONTROL DEVICES FOR EQUIPMENT MANUFACTURER FACTORY INSTALLATION

3.5 GENERAL INSTALLATION REQUIREMENTS

A. Install products to satisfy more stringent of all requirements indicated.

B. Install products level, plumb, parallel, and perpendicular with building construction.

C. Support products, tubing, piping wiring, and raceways. Brace products to prevent lateral movement and sway or a break in attachment when subjected to force.

D. If codes and referenced standards are more stringent than requirements indicated, comply with requirements in codes and referenced standards.

E. Fabricate openings and install sleeves in ceilings, floors, roof, and walls required by installation of products. Before proceeding with drilling, punching, and cutting, check for concealed work to avoid damage. Patch, flash, grout, seal, and refinish openings to match adjacent condition.

F. Fastening Hardware:

1. Wrenches, pliers, and other tools that damage surfaces of rods, nuts, and other parts are prohibited for work of assembling and tightening fasteners.
2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.

G. If product locations are not indicated, install products in locations that are accessible and that will permit service and maintenance from floor, equipment platforms, or catwalks without removal of permanently installed furniture and equipment.

1. When conduit is in contact with a corrosive airstream and environment, use Type 316 stainless steel conduit and fittings or conduit and fittings that are coated with a corrosive-resistant coating that is suitable for environment.
2. Where instruments are located in a corrosive airstream and are not already corrosive resistant from instrument manufacturer, field install products in NEMA 250, Type 4X instrument enclosure constructed of Type 316L stainless steel.

3.6 INSTALLATION OF WORKSTATIONS

A. Desktop Workstation Installation:
1. Develop Project-specific graphics, trends, reports, logs, and historical database on the owner’s existing software and workstation.

3.7 INSTALLATION OF CONTROLLERS

A. Install controllers in enclosures to comply with indicated requirements.

B. Connect controllers to field power supply.

C. Install controllers with latest version of applicable software and configure to execute requirements indicated.

D. Test and adjust controllers to verify operation of connected I/O to achieve performance indicated requirements while executing sequences of operation.

E. Installation of Programmable Application Controllers:

1. DDC system provider and DDC system manufacturer to determine quantity and location of programmable application controllers to satisfy requirements indicated.
2. Install controllers in a protected location that is easily accessible by operators.

F. Application-Specific Controllers:

1. DDC system provider and DDC system manufacturer to determine quantity and location of application-specific controllers to satisfy requirements indicated.
2. For controllers not mounted directly on equipment being controlled, install controllers in alocation that is easily accessible by operators.

3.8 INSTALLATION OF ENCLOSURES

A. Install the following items in enclosures, to comply with indicated requirements:
1. Controllers.

B. Attach wall-mounted enclosures to wall using the following types of steel struts:

1. For NEMA 250, Type 1 Enclosures: Use painted steel or galvanized-steel strut and hardware.
2. Install plastic caps on exposed cut edges of strut.

C. Install floor-mounted enclosures located in mechanical equipment rooms on concrete housekeeping pads. Attach enclosure legs using galvanized-steel anchors.

3.9 ELECTRIC POWER CONNECTIONS

A. Connect electrical power to DDC system products requiring electrical power connections.

B. Design of electrical power to products not indicated with electric power is delegated to DDC system provider and installing trade to provide a fully functioning DDC system. Work is to comply with NFPA 70 and other requirements indicated.

3.10 INSTALLATION OF IDENTIFICATION

A. Install laminated acrylic or melamine plastic signs with unique identification on face for each of the following:
1. DDC controller.

B. Install unique instrument identification for each instrument connected to DDC controller.

C. Install unique identification for each control valve actuator connected to DDC controller.

3.11 INSTALLATION OF NETWORKS

A. Install balanced twisted pair or copper cable (as required by equipment) when connecting between the following:
   1. Routers and network controllers or programmable application controllers.
   2. Network controllers and programmable application controllers.
   3. Programmable application controllers.
   4. Programmable application controllers and application-specific controllers.
   5. Application-specific controllers.

3.12 NETWORK NAMING AND NUMBERING

A. Coordinate with Owner and provide unique naming and addressing for networks and devices.

B. ASHRAE 135 Networks:

   1. MAC Address:

      a. Assign and document a MAC address unique to its network for every network device.
      b. Ethernet Networks: Document MAC address assigned at its creation.
      c. MS/TP Networks: Assign from 00 to 64.

   2. Network Numbering:

      a. Assign unique numbers to each new network.
      b. Provide ability for changing network number through device switches or operator interface.
      c. DDC system, with all possible connected LANs, can contain up to 65,534 unique networks.

   3. Device Object Identifier Property Number:

      a. Assign unique device object identifier property numbers or device instances for each device network.
      b. Provide for future modification of device instance number by device switches or operator interface.
      c. LAN is to support up to 4,194,302 unique devices.

   4. Device Object Name Property Text:

      a. Device object name property field to support 32 minimum printable characters.
      b. Assign unique device "Object Name" property names with plain-English descriptive names for each device.

         1) Example 1: Device object name for device controlling heating water boiler plant at Building 1000 would be "Heating Water System Bldg. 1000."

2) Example 2: Device object name for VAV terminal unit controller could be "VAV Unit 102."

5. Object Name Property Text for Other Than Device Objects:

a. Object name property field is to support 32 minimum printable characters.
b. Assign object name properties with plain-English names descriptive of application.

1) Example 1: "Zone 1 Temperature."
2) Example 2 "Fan Start and Stop."

3.13 INSTALLATION OF CONTROL WIRE, CABLE, AND RACEWAY

A. Comply with NECA 1.

Wire and Cable Installation:

1. Comply with installation requirements in 260523 “Control-Voltage Electrical Power Requirements”.
2. Install cables with protective sheathing that is waterproof and capable of withstanding continuous temperatures of 90 deg C with no measurable effect on physical and electrical properties of cable.

a. Provide shielding to prevent interference and distortion from adjacent cables and equipment.

3. Terminate wiring in a junction box.

a. Clamp cable over jacket in a junction box.
b. Individual conductors in the stripped section of cable is to be slack between the clamping point and terminal block.

4. Terminate field wiring and cable not directly connected to instruments and control devices having integral wiring terminals using terminal blocks.
5. Install signal transmission components in accordance with IEEE C2, REA Form 511a, NFPA 70, and as indicated.
6. Use shielded cable to transmitters.
7. Use shielded cable to temperature sensors.
8. Perform continuity and meager testing on wire and cable after installation.

B. Conduit Installation

1. Comply with installation requirements in 260533 “raceway and boxes for Electrical Systems” for control voltage conductors.

3.14 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and installations, including connections.

C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:

1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS. Certify compliance with test parameters.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Optical Fiber Cable Testing:

1. Perform preinstallation, in-progress, and final tests, supplemented by additional tests, as necessary.
2. Preinstallation Cable Verification: Verify integrity and serviceability for new cable lengths before installation. This assurance may be provided by using vendor verification documents, testing, or other methods. At a minimum, furnish evidence of verification for cable attenuation and bandwidth parameters.
3. In-Progress Testing: Perform standard tests for correct pair identification and termination during installation to ensure proper installation and cable placement. Perform tests in addition to those specified if there is any reason to question condition of material furnished and installed. Testing accomplished is to be documented by agency conducting tests. Submit test results for Project record.
4. Final Testing: Perform final test of installed system to demonstrate acceptability as installed. Perform testing according to test plan supplied by DDC system manufacturer. Correct defective Work or material and retest. At a minimum, final testing for cable system, including spare cable, to verify compliance of attenuation, length, and bandwidth parameters with performance indicated.
5. Test Equipment: Use optical fiber time-domain reflectometer for testing of length and optical connectivity.
6. Test Results: Record test results and submit copy of test results for Project record.

3.15 DDC SYSTEM I/O CHECKOUT PROCEDURES

A. Check installed products before continuity tests, leak tests, and calibration.

B. Check instruments for proper location and accessibility.

C. Check instruments for proper installation on direction of flow, elevation, orientation, insertion depth, or other applicable considerations that will impact performance.

D. Check instrument tubing for proper isolation, fittings, slope, dirt legs, drains, material, and support.

E. Control Valve Checkout:

1. For pneumatic control valves, verify that pressure gauges are provided in each air line connected to the valve actuator and positioner.
2. Verify that control valves are installed correctly for flow direction.
3. Verify that valve body attachment is properly secured and sealed.
4. Verify that valve actuator and linkage attachment are secure.
5. Verify that actuator wiring is complete, enclosed, and connected to correct power source.

6. Verify that valve ball, disc, or plug travel is unobstructed.
7. After piping systems have been tested and put into service, but before insulating and balancing, inspect each valve for leaks. Adjust or replace packing to stop leaks. Replace valve if leaks persist.

F. Instrument Checkout:

1. Verify that instrument is correctly installed for location, orientation, direction, and operating clearances.
2. Verify that attachment is properly secured and sealed.
3. Verify that conduit connections are properly secured and sealed.
4. Verify that wiring is properly labeled with unique identification, correct type, and size and is securely attached to proper terminals.
5. Inspect instrument tag against approved submittal.
6. For instruments with tubing connections, verify that tubing attachment is secure and isolation valves have been provided.
7. For flow instruments, verify that recommended upstream and downstream distances have been maintained.
8. For temperature instruments, verify the following:

a. Sensing element type and proper material.
b. Length and insertion.

3.16 DDC SYSTEM I/O ADJUSTMENT, CALIBRATION, AND TESTING

A. Calibrate each instrument installed that is not factory calibrated and provided with calibration documentation.

B. Provide written description of proposed field procedures and equipment for calibrating each type of instrument. Submit procedures before calibration and adjustment.

C. For each analog instrument, make three-point test of calibration for both linearity and accuracy.

D. Equipment and procedures used for calibration to comply with instrument manufacturer's written instructions.

E. Provide diagnostic and test equipment for calibration and adjustment.

1. Use field testing and diagnostic instruments and equipment with an accuracy at least twice the instrument accuracy of instrument to be calibrated. For example, test and calibrate an installed instrument with accuracy of 1 percent using field testing and diagnostic instrument with accuracy of 0.5 percent or better.

F. Calibrate each instrument in accordance with instruction manual supplied by instrument manufacturer.

G. If after calibration the indicated performance cannot be achieved, replace out-of-tolerance instruments.

H. Comply with field testing requirements and procedures indicated by ASHRAE's Guideline 11, "Field Testing of HVAC Controls Components," in the absence of specific requirements, and to supplement requirements indicated.

I. Analog Signals:

1. Check analog voltage signals using a precision voltage meter at zero, 50, and 100 percent.
2. Check analog current signals using a precision current meter at zero, 50, and 100 percent.
3. Check resistance signals for temperature sensors at zero, 50, and 100 percent of operating span using a precision-resistant source.

J. Digital Signals:

1. Check digital signals using a jumper wire.
2. Check digital signals using an ohmmeter to test for contact making or breaking.

K. Control Valves:

1. Stroke and adjust control valves following manufacturer's recommended procedure, from 100 percent open to 100 percent closed and back to 100 percent open.
2. Stroke pneumatic control valves with pilot positioners. Adjust valve and positioner following manufacturer's recommended procedure, so valve is 100 percent closed, 50 percent closed, and 100 percent open at proper air pressures.
3. Check and document open and close cycle times for applications with cycle time less than 30 seconds.
4. For control valves equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

L. Meters: Check meters at zero, 50, and 100 percent of Project design values.

M. Sensors: Check sensors at zero, 50, and 100 percent of Project design values.

N. Switches: Calibrate switches to make or break contact at set points indicated.

O. Transmitters:

1. Check and calibrate transmitters at zero, 50, and 100 percent of Project design values.
2. Calibrate resistance temperature transmitters at zero, 50, and 100 percent of span using a precision-resistant source.

3.17 DDC SYSTEM CONTROLLER CHECKOUT

A. Verify power supply.

1. Verify voltage, phase, and hertz.
2. Verify that protection from power surges is installed and functioning.
3. Verify that ground fault protection is installed.
4. If applicable, verify if connected to UPS unit.
5. If applicable, verify if connected to backup power source.

6. If applicable, verify that power conditioning units are installed.

B. Verify that wire and cabling are properly secured to terminals and labeled with unique identification.

C. Verify that spare I/O capacity is provided.

3.18 DDC CONTROLLER I/O CONTROL LOOP TESTS

A. Testing:

1. Test every I/O point connected to DDC controller to verify that safety and operating control set points are as indicated and as required to operate controlled system safely and at optimum performance.
2. Test every I/O point throughout its full operating range.
3. Test every control loop to verify that operation is stable and accurate.
4. Adjust control loop proportional, integral, and derivative settings to achieve optimum performance while complying with performance requirements indicated. Document testing of each control loop's precision and stability via trend logs.
5. Test and adjust every control loop for proper operation according to sequence of operation.
6. Test software and hardware interlocks for proper operation. Correct deficiencies.
7. Operate each analog point at the following:

    a. Upper quarter of range.
    b. Lower quarter of range.
    c. At midpoint of range.

8. Exercise each binary point.
9. For every I/O point in DDC system, read and record each value at operator workstation, at DDC controller, and at field instrument simultaneously. Value displayed at operator workstation, at DDC controller, and at field instrument must match.
10. Prepare and submit report documenting results for each I/O point in DDC system and include in each I/O point a description of corrective measures and adjustments made to achieve desire results.

3.19 DDC SYSTEM VALIDATION TESTS

A. Perform validation tests before requesting final review of system. Before beginning testing, first submit Pretest Checklist and Test Plan.

B. After review of Pretest Checklist and Test Plan, execute all tests and procedures indicated in plan.

C. After testing is complete, submit completed Pretest Checklist.

D. Pretest Checklist: Submit the following list with items checked off once verified:

1. Detailed explanation for any items that are not completed or verified.

2. Required mechanical installation work is successfully completed and HVAC equipment is working correctly.
3. HVAC equipment motors operate below full-load amperage ratings.
4. Required DDC system components, wiring, and accessories are installed.
5. Installed DDC system architecture matches approved Drawings.
6. Control electric power circuits operate at proper voltage and are free from faults.
7. Required surge protection is installed.
8. DDC system network communications function properly, including uploading and downloading programming changes.
9. Using BACnet protocol analyzer, verify that communications are error free.
10. Each controller's programming is backed up.
11. Equipment, products, tubing, wiring cable, and conduits are properly labeled.
12. All I/O points are programmed into controllers.
13. Testing, adjusting, and balancing work affecting controls is complete.
14. Dampers and actuators zero and span adjustments are set properly.
15. Valves and actuators zero and span adjustments are set properly.
16. Meter, sensor, and transmitter readings are accurate and calibrated.
17. Control loops are tuned for smooth and stable operation.
18. View trend data where applicable.
19. Each controller works properly in standalone mode.
20. Safety controls and devices function properly.
21. Interfaces with fire-alarm system function properly.
22. Electrical interlocks function properly.
23. Operator workstations and other interfaces are delivered, all system and database software is installed, and graphics are created.
24. Record Drawings are completed.
25. .

E. Test Plan:

1. Prepare and submit validation Test Plan including test procedures for performance validation tests.
2. Address all specified functions of DDC system and sequences of operation in Test Plan.
3. Explain detailed actions and expected results to demonstrate compliance with requirements indicated.
4. Explain method for simulating necessary conditions of operation used to demonstrate performance.
5. Include Test Checklist to be used to check and initial that each test has been successfully completed.
6. Submit Test Plan documentation 10 business days before start of tests.

F. Validation Test:

1. Verify operating performance of each I/O point in DDC system.

    a. Verify analog I/O points at operating value.
    b. Make adjustments to out-of-tolerance I/O points.

        1) Identify I/O points for future reference.
        2) Simulate abnormal conditions to demonstrate proper function of safety devices.

3) Replace instruments and controllers that cannot maintain performance indicated after adjustments.

2. Simulate conditions to demonstrate proper sequence of control.
3. Readjust settings to design values and observe ability of DDC system to establish desired conditions.
4. 24 hours after initial validation test, do as follows:

   a. Re-check I/O points that required corrections during initial test.
   b. Identify I/O points that still require additional correction and make corrections necessary to achieve desired results.

5. 24 Hours after second validation test, do as follows:

   a. Re-check I/O points that required corrections during second test.
   b. Continue validation testing until I/O point is normal on two consecutive tests.

6. Completely check out, calibrate, and test all connected hardware and software to ensure that DDC system performs according to requirements indicated.
7. After validation testing is complete, prepare and submit report indicating results of testing. For all I/O points that required correction, indicate how many validation re-tests it took to pass. Identify adjustments made for each test and indicate instruments that were replaced.

G. DDC System Response Time Test:

1. Simulate HLC.

   a. Heavy load to be occurrence of 50 percent of total connected binary COV, one-half of which represents "alarm" condition, and 50 percent of total connected analog COV, one-half of which represents "alarm" condition, that are initiated simultaneously on a one-time basis.

2. Initiate 10 successive occurrences of HLC and measure response time to typical alarms and status changes.
3. Measure with timer having at least 0.1-second resolution and 0.01 percent accuracy.
4. Purpose of test is to demonstrate DDC system, as follows:

   a. Reaction to COV and alarm conditions during HLC.
   b. Ability to update DDC system database during HLC.

5. Passing test is contingent on the following:

   a. Alarm reporting at printer beginning no more than two seconds after initiation (time zero) of HLC.
   b. All alarms, both binary and analog, are reported and printed; none are lost.
   c. Compliance with response times specified.

6. Prepare and submit report documenting HLC tested and results of test including time stamp and print out of all alarms.

H. Submit written request to Architect Owner, Commissioning Agent, and Construction Manager when DDC system is ready for final review. State the following:

1. DDC system has been thoroughly inspected for compliance with Contract Documents and found to be in full compliance.
2. DDC system has been calibrated, adjusted, and tested and found to comply with requirements of operational stability, accuracy, speed, and other performance requirements indicated.
3. DDC system monitoring and control of HVAC systems results in operation according to sequences of operation indicated.
4. DDC system is complete and ready for final review.
5. .

I. Upon receipt of written request for final review, Owner, Commissioning Agent and Construction Manager to start review within 10 business days and upon completion issue field report(s) documenting observations and deficiencies.

J. Take prompt action to remedy deficiencies indicated in reviewer's field report(s) and submit second written request after all deficiencies have been corrected. Repeat process until no deficiencies are reported.

K. Prepare and submit closeout submittals when no deficiencies are reported.

L. Part of DDC system final review shall to include demonstration to parties participating in final review.

1. Provide staff familiar with DDC system installed to demonstrate operation of DDC system during final review.
2. Provide testing equipment to demonstrate accuracy and other performance requirements of DDC system that is requested by reviewers during final review.
3. Demonstration to include, but not be limited to, the following:

    a. Accuracy and calibration of 10 I/O points randomly selected by reviewers. If review finds that some I/O points are not properly calibrated and not satisfying performance requirements indicated, additional I/O points may be selected by reviewers until total I/O points being reviewed that satisfy requirements equals quantity indicated.
    b. HVAC equipment and system hardwired and software safeties and life-safety functions are operating according to sequence of operation. Up to 10 I/O points to be randomly selected by reviewers. Additional I/O points may be selected by reviewers to discover problems with operation.
    c. Correct sequence of operation after electrical power interruption and resumption after electrical power is restored for randomly selected HVAC systems.
    d. Operation of randomly selected dampers and valves in normal-on, normal-off, and failed positions.
    e. Reporting of alarm conditions for randomly selected alarms, including different classes of alarms, to ensure that alarms are properly received by operators and operator workstations.
    f. Trends, summaries, logs, and reports set up for Project.
    g. For up to three HVAC systems randomly selected by reviewers, use graph trends to show that sequence of operation is executed in correct manner and that HVAC

systems operate properly through complete sequence of operation including different modes of operations indicated. Show that control loops are stable and operating at set points and respond to changes in set point of 20 percent or more.

h. Software's ability to communicate with controllers, operator workstations, and uploading and downloading of control programs.
i. Software's ability to edit control programs offline.
j. Data entry to show Project-specific customizing capability including parameter changes.
k. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
l. Execution of digital and analog commands in graphic mode.
m. Spreadsheet and curve plot software and its integration with database.
n. Online user guide and help functions.
o. Multitasking by showing different operations occurring simultaneously on four quadrants of split screen.
p. System speed of response compared to requirements indicated.
q. For Each Programmable Application Controller:

    1) Memory: Programmed data, parameters, trend, and alarm history collected during normal operation are not to be lost during power failure.
    2) Operator Interface: Ability to connect directly to each type of digital controller with portable workstation and mobile device. Show that maintenance personnel interface tools perform as indicated in manufacturer's technical literature.
    3) Standalone Ability: Demonstrate that controllers provide stable and reliable standalone operation using default values or other method for values normally read over network.
    4) Electric Power: Ability to disconnect any controller safely from its power source.
    5) Wiring Labels: Match control drawings.
    6) Network Communication: Ability to locate controller's location on network and communication architecture matches Shop Drawings.
    7) Nameplates and Tags: Accurate and permanently attached to control panel doors, instrument, actuators, and devices.

r. Communications and Interoperability: Demonstrate proper interoperability of data sharing, alarm and event management, trending, scheduling, and device and network management. Use ASHRAE 135 protocol analyzer to help identify devices, view network traffic, and verify interoperability. Requirements must be met even if only one manufacturer's equipment is installed.

    1) Data Presentation: On each operator workstation, demonstrate graphic display capabilities.
    2) Reading of Any Property: Demonstrate ability to read and display any used readable object property of any device on network.
    3) Set-Point and Parameter Modifications: Show ability to modify set points and tuning parameters indicated.
    4) Peer-to-Peer Data Exchange: Network devices are installed and configured to perform without need for operator intervention to implement Project sequence of operation and to share global data.

5) Alarm and Event Management: Alarms and events are installed and prioritized according to Owner. Demonstrate that time delays and other logic are set up to avoid nuisance tripping. Show that operators with sufficient privileges are permitted.
6) Schedule Lists: Schedules are configured for start and stop, mode change, occupant overrides, and night setback as defined in sequence of operations.
7) Schedule Display and Modification: Ability to display any schedule with start and stop times for calendar year. Show that all calendar entries and schedules are modifiable from any connected operator workstation by an operator with sufficient privilege.
8) Archival Storage of Data: Data archiving is handled by operator workstation and server and local trend archiving and display is accomplished.
9) Modification of Trend Log Object Parameters: Operator with sufficient privilege can change logged data points, sampling rate, and trend duration.
10) Device and Network Management:

    a) Display of network device status.
    b) Display of BACnet object information.
    c) Silencing devices transmitting erroneous data.
    d) Time synchronization.
    e) Remote device re-initialization.
    f) Backup and restore network device programming and master database(s).
    g) Configuration management of routers.

3.20 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.21 SOFTWARE SERVICE AGREEMENT

A. Technical Support: Beginning at Substantial Completion, verify that service agreement includes software support for one year.

3.22 DEMONSTRATION

A. Engage a factory-authorized service representative with complete knowledge of Project-specific system installed to train Owner's maintenance personnel to adjust, operate, and maintain DDC system.

B. Extent of Training:

1. Base extent of training on scope and complexity of DDC system indicated and training requirements indicated. Provide extent of training required to satisfy requirements indicated even if more than minimum training requirements are indicated.

2. Inform Owner of anticipated training requirements if more than minimum training requirements are indicated.
3. Minimum Training Requirements:

    a. Provide not less than 5 days of training total.
    b. Stagger training over multiple training classes to accommodate Owner's requirements. All training to occur before end of warranty period.

C. Training Schedule:

1. Schedule training with Owner 20 business days before expected Substantial Completion.
2. Schedule training to provide Owner with at least 20 business days of notice in advance of training.
3. Training to occur within normal business hours at mutually agreed on time. Unless otherwise agreed to, training to occur Monday through Friday, except on U.S. Federal holidays, with two morning sessions and two afternoon sessions. Each morning session and afternoon session to be split in half with 30-minute break between sessions. Morning and afternoon sessions to be separated by 30-minute lunch period. Training, including breaks and excluding lunch period, are not to exceed eight hours per day.
4. Provide staggered training schedule as requested by Owner.

D. Training Attendee List and Sign-in Sheet:

1. Request from Owner in advance of training a proposed attendee list with name, phone number, and email address.
2. Provide preprinted sign-in sheet for each training session with proposed attendees listed and no fewer than six blank spaces to add additional attendees.
3. Include preprinted sign-in sheet with training session number, date and time, instructor name, phone number, email address, and brief description of content to be covered during session. List attendees with columns for name, phone number, and email address and a column for attendee signature or initials.
4. Circulate sign-in sheet at beginning of each session and solicit attendees to sign or initial in applicable location.
5. At end of each training day, send Owner an email with attachment of scanned copy (PDF) of circulated sign-in sheet for each session. Indicate which attendees, if any, joined for only part of training sessions.

E. Training Attendee Headcount:

1. Plan in advance of training for three attendees.
2. Make allowance for Owner to add up to two attendee(s) at time of training.
3. Headcount may vary depending on training content covered in session. Attendee access may be restricted to some training content for purposes of maintaining system security.

F. Attendee Training Manuals:

1. Provide each attendee with color hard copy of all training materials and visual presentations.
2. Organize hard-copy materials in three-ring binder with table of contents and individual divider tabs marked for each logical grouping of subject matter. Organize material to provide space for attendees to take handwritten notes within training manuals.

3. In addition to hard-copy materials included in training manual, provide each binder with a sleeve or pocket that includes DVD or flash drive with PDF copy of all hard-copy materials.

G. Instructor Requirements:

1. One or multiple qualified instructors, as required, to provide training.
2. Use instructors who have provided not less than five years of instructional training on not less than five past projects with similar DDC system scope and complexity to DDC system installed.

H. Organization of Training Sessions:

1. Organize training sessions into logical groupings of technical content and to reflect different levels of operators having access to system. Plan training sessions to accommodate the following three levels of operators:

   a. Daily operators.
   b. Advanced operators.
   c. System managers and administrators.

2. Plan and organize training sessions to group training content to protect DDC system security. Some attendees may be restricted to some training sessions to ensure DDC system security.

I. Training Outline:

1. Submit training outline for Owner review at least 10 business day before scheduling training.
2. Include in outline a detailed agenda for each training day that is broken down into each of four training sessions that day, training objectives for each training session, and synopses for each lesson planned.

J. On-Site Training:

1. Owner will provide conditioned classroom or workspace with ample desks or tables, chairs, power, and data connectivity for instructor and each attendee.
2. Provide training materials, projector, and other audiovisual equipment used in training.
3. Provide as much of training located on-site as deemed feasible and practical by Owner.
4. Include on-site training with regular walk-through tours, as required, to observe each unique product type installed with hands-on review of operation, calibration, and service requirements.
5. Use operator workstation that is to be used with DDC system in the training. If operator workstations are unavailable, provide temporary workstation to convey training content.

K. Off-Site Training:

1. Provide conditioned training rooms and workspace with ample tables desks or tables, chairs, power, and data connectivity for each attendee.
2. Provide operator workstation for use by each attendee.

L. Training Content for Daily Operators:

1. Basic operation of system.
2. Understanding DDC system architecture and configuration.
3. Understanding each unique product type installed including performance and service requirements for each.
4. Understanding operation of each system and equipment controlled by DDC system including sequences of operation, each unique control algorithm, and each unique optimization routine.
5. Operating operator workstations, printers, and other peripherals.
6. Logging on and off system.
7. Accessing graphics, reports, and alarms.
8. Adjusting and changing set points and time schedules.
9. Recognizing DDC system malfunctions.
10. Understanding content of operation and maintenance manuals including control drawings.
11. Understanding physical location and placement of DDC controllers and I/O hardware.
12. Accessing data from DDC controllers.
13. Operating portable operator workstations.
14. Review of DDC testing results to establish basic understanding of DDC system operating performance and HVAC system limitations as of Substantial Completion.
15. Running each specified report and log.
16. Displaying and demonstrating each data entry to show Project-specific customizing capability. Demonstrating parameter changes.
17. Stepping through graphics penetration tree, displaying all graphics, demonstrating dynamic updating, and direct access to graphics.
18. Executing digital and analog commands in graphic mode.
19. Demonstrating control loop precision and stability via trend logs of I/O for not less than 10 percent of I/O installed.
20. Demonstrating DDC system performance through trend logs and command tracing.
21. Demonstrating scan, update, and alarm responsiveness.
22. Demonstrating spreadsheet and curve plot software, and its integration with database.
23. Demonstrating on-line user guide, and help function and mail facility.
24. Demonstrating multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
25. Demonstrating the following for HVAC systems and equipment controlled by DDC system:

    a. Operation of HVAC equipment in normal-off, normal-on, and failed conditions while observing individual equipment, dampers, and valves for correct position under each condition.
    b. For HVAC equipment with factory-installed software, show that integration into DDC system is able to communicate with DDC controllers or gateways, as applicable.
    c. Using graphed trends, show that sequence of operation is executed in correct manner, and HVAC systems operate properly through complete sequence of operation including seasonal change, occupied and unoccupied modes, warm-up and cool-down cycles, and other modes of operation indicated.
    d. Hardware interlocks and safeties function properly and DDC system performs correct sequence of operation after electrical power interruption and resumption after power is restored.

e. Reporting of alarm conditions for each alarm, and confirm that alarms are received at assigned locations, including operator workstations.
f. Each control loop responds to set-point adjustment and stabilizes within time period indicated.
g. Sharing of previously graphed trends of all control loops to demonstrate that each control loop is stable and set points are being maintained.
h. .

M. Training Content for Advanced Operators:

1. Making and changing workstation graphics.
2. Creating, deleting, and modifying alarms including annunciation and routing.
3. Creating, deleting, and modifying point trend logs including graphing and printing on an ad-hoc basis and operator-defined time intervals.
4. Creating, deleting, and modifying reports.
5. Creating, deleting, and modifying points.
6. Creating, deleting, and modifying programming including ability to edit control programs offline.
7. Creating, deleting, and modifying system graphics and other types of displays.
8. Adding DDC controllers and other network communication devices such as gateways and routers.
9. Adding operator workstations.
10. Performing DDC system checkout and diagnostic procedures.
11. Performing DDC controllers operation and maintenance procedures.
12. Performing operator workstation operation and maintenance procedures.
13. Configuring DDC system hardware including controllers, workstations, communication devices, and I/O points.
14. Maintaining, calibrating, troubleshooting, diagnosing, and repairing hardware.
15. Adjusting, calibrating, and replacing DDC system components.
16. .

N. Video of Training Sessions:

1. Provide digital video and audio recording of each training session. Create separate recording file for each session.
2. Stamp each recording file with training session number, session name, and date.
3. Provide Owner with two copies of digital files on cloud and flash drives for later reference and for use in future training.
4. Owner retains right to make additional copies for intended training purposes without having to pay royalties.

END OF SECTION 230923

SECTION 230923.11 - CONTROL VALVES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ball-style control valves.
2. Butterfly-style control valves.
3. Globe-style control valves.
4. Solenoid valves.
5. Electric and electronic control valve actuators.

B. Related Requirements:

1. Section 230923 "Direct Digital Control (DDC) System for HVAC" control equipment and software, relays, electrical power devices, uninterruptible power supply units, wire, and cable.

1.2 DEFINITIONS

A. Cv: Valve coefficient.

B. DDC: Direct digital control.

C. EPT: Ethylene-propylene terpolymer rubber.

D. HNBR: Hydrogenated nitrile butadiene rubber.

E. NBR: Nitrile butadiene rubber.

F. PTFE: Polytetrafluoroethylene.

G. RMS: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.

H. RTFE: Glass-fiber-reinforced PTFE.

I. TFM: A chemically modified PTFE.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product, including the following:

B. Shop Drawings:

1. Include plans, elevations, sections, and mounting details.
2. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.
4. Include diagrams for pneumatic signal and main air tubing.

C. Delegated Design Submittals:

1. Schedule and design calculations for control valves and actuators, including the following:

a. Flow at project design and minimum flow conditions.
b. Pressure differential drop across valve at project design flow condition.
c. Maximum system pressure differential drop (pump close-off pressure) across valve at project minimum flow condition.
d. Design and minimum control valve coefficient with corresponding valve position.
e. Maximum close-off pressure.
f. Leakage flow at maximum system pressure differential.
g. Torque required at worst-case condition for sizing actuator.
h. Actuator selection indicating torque provided.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

C. ASME Compliance: Fabricate and label products to comply with ASME Boiler and Pressure Vessel Code where required by authorities having jurisdiction.

D. Code Compliance: Comply with governing energy code.

E. Ground Fault: Properly ground products to prevent failing due to ground fault conditions.

F. Backup Power Source: Serve control valve actuators from a backup power source where associated with systems and equipment served by a backup power source.

G. Environmental Conditions: For actuators not available with integral enclosures complying with requirements indicated, house in protective secondary enclosures complying with requirements.

H. Selection Criteria:

1. Suitable for operation throughout full range of system operating conditions encountered.
   a. Heating Hot Water: 125 psig at 200F .
   b. Steam: 150 psig at 363F.

2. Control Valve Leakage: FCI 70-2, Class IV or less leakage, unless otherwise indicated.
3. Control Valve Pattern: Straight-through, as indicated on Drawings.
4. Control Valve Flow Characteristics, Unless Otherwise Indicated:

   a. Modulating, Two-Way Pattern: Equal percentage.
   b. Modulating Butterfly Valves: Equal percentage.

5. Fail-Safe Positions, Unless Otherwise Indicated:
   a. Heating Hot Water: Last position.
   b. Steam: Last position.

6. Stable Operation: Select control valves and actuators for stable operation throughout full range of operation, from design Cv at design flow to minimum Cv.
7. Control Valve Styles:

   a. Hydronic Systems:

      1) Pipe Sizes NPS 2 (DN 50) and Smaller: Ball-style control valves.
      2) Pipe Sizes Larger than NPS 3 (DN 50): butterfly-style control valves.

   b. Steam Systems: Use globe-style control valves.

I. Sizing Criteria: Unless otherwise indicated, select control valve size using the following:

1. ISA Standards:

   a. Control Valve Sizes and Flow Coefficients: ISA 75.01.01.
   b. Control Valve Characteristics and Rangeability: ISA 75.11.01.

2. Correction Factors: Consider viscosity, flashing, and cavitation corrections when selecting control valves.

a. Ball-Style Control Valves:

   1. Minimum pressure drop - 3 psi or equivalent to the waterside pressure drop of the coil it is associated with, whichever is greater.
   2. Maximum pressure drop - 5 psi.

3. Globe-Style Steam Control Valves: For valves in service on lines at or under 15 psig, target pressure drop is 42% inlet absolute pressure.

2.2 BALL-STYLE CONTROL VALVES

A. Ball Valves with Characterized Disk and Threaded Ends, Two Way:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Belimo Aircontrols (USA), Inc.
    b. Bray Commercial.
    c. Siemens Industry, Inc., Building Technologies Division.

2. Performance:

    a. Stem Action: Rotary, 0 to 90 degrees.
    b. Controllable Flow Range: 75 percent open.
    c. Flow Characteristic: Equal percentage.
    d. Leakage: FCI 70-2, Class IV or less.
    e. Hydronic Pressure:

        1) Rating for Sizes NPS 1-1/4 (DN 32) and Smaller: Nominal 600 psig.
        2) Rating for Sizes NPS 1-1/2 through NPS 2 (DN 38 through DN 50): Nominal 400 psig.
        3) Close-off Pressure: 600 psig.
        4) Pressure Differential (Maximum): 35 psig.

    f. Hydronic Process Temperature Range: 0 to 250 deg F.
    g. Rangeability: 300 to 1.

3. Construction:

    a. Size Range: NPS 1/2 to NPS 3.
    b. Body: Cast bronze or forged brass.
    c. End Connections: Female threaded (NPT) ends.
    d. Ball: Chrome-plated brass or bronze.
    e. Ball Seats: Reinforced PTFE.
    f. Characterizing Disk: Glass-filled PTFE, Tefzel or stainless steel.
    g. Stem and Stem Extension:

        1) Material to match ball.
        2) Blowout-proof design.
        3) For valves installed in insulated piping systems, provide stem extension extending beyond OD of insulation.
        4) Provide sleeve or other approved means to allow valve to be opened and closed without damaging the insulation and the insulation vapor barrier seal.

    h. Stem Seal: Reinforced PTFE packing ring with a threaded packing ring follower to retain the packing ring under design pressure with the linkage removed. Alternative means, such as EPDM O-rings, are acceptable if an equivalent cycle endurance can be demonstrated by testing.

B. Ball Valves with Characterized Disk, Two Way:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Belimo Aircontrols (USA), Inc.

b. Bray Commercial.
c. Siemens.

2. Performance:

a. Stem Action: Rotary, 0 to 90 degrees.
b. Controllable Flow Range: 75 percent open.
c. Flow Characteristic: Equal percentage.
d. Leakage: FCI 70-2, Class IV or less.
e. Hydronic Pressure:

1) Rating: In accordance with ASME B16.1, Class B.
2) Close-off Pressure:

a) Class 125: 600 psig.
b) Class 250: 600 psig.

3) Pressure Differential (Maximum): 35 psig.

f. Hydronic Process Temperature Range: 0 to 250 deg F.
g. Rangeability: 300 to 1.

3. Construction:

a. Size Range: NPS 2-1/2 to NPS 6.
b. Body: Cast iron, Class B in accordance with ASME B16.1.
c. End Connections: Flanged, Class 125 or 250 in accordance with ASME B16.1.
d. Ball: Stainless steel.
e. Ball Seats: Reinforced PTFE.
f. Characterizing Disk: Stainless steel.
g. Stem and Stem Extension: Material to match ball; blowout-proof design.
h. Stem Seal: Reinforced PTFE packing ring with a threaded packing ring follower to retain the packing ring under design pressure with the linkage removed. Alternative means, such as EPDM O-rings, are acceptable if an equivalent cycle endurance can be demonstrated by testing.

2.3 BUTTERFLY-STYLE CONTROL VALVES

A. Butterfly Valves with Resilient Seats, Two Way:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Bray Commercial.
b. Milwaukee Valve Company.
c. NIBCO INC.
d. Siemens Industry, Inc., Building Technologies Division.

2. Performance:

a. Stem Action: Rotary, 0 to 90 degrees.
b. Flow Characteristic: Linear or modified equal percentage.

c. Leakage: Bubble tight.
d. Hydronic Pressure:

1) Rating: Minimum 150 psig.
2) Shutoff Pressure: Minimum 150 psig.
3) Differential (Maximum): 35 psig.

e. Hydronic Process Temperature Range: 0 to 225 deg F.

3. Standards: MSS SP-67.
4. Features:

a. Bidirectional, dead end service.
b. Extended neck of body to accommodate up to 2-inch-thick insulation.
c. Replaceable disc, shaft bearings/bushings and seat.

5. Construction:

a. Size Range: NPS 2-1/2 to NPS 12.
b. Body: Cast iron or ductile iron; single flange, fully lugged and suitable for mating to ASME B16.5 flanges.
c. Disc: Aluminum bronze.
d. Seat: Reinforced EPDM.
e. Stem(s): Stainless steel.
f. Stem Bushings: Reinforced PTFE.
g. Corrosion-resistant nameplate indicating the following:

1) Manufacturer's name, model number, and serial number.
2) Body size.
3) Body and trim materials.
4) Flow arrow.

2.4 GLOBE-STYLE CONTROL VALVES

A. General Requirements:

1. Body Dimensions: Comply with ISA 75.08.01.
2. Field Service: Construct the valves to be serviceable from the top with replaceable seats and plugs.
3. Field-Interchangeable Trim:

a. Cage Guided Valves: Available with field-interchangeable trim for different valve flow characteristics, such as equal percentage, linear, and quick opening.
b. Industrial Valves NPS 1 and Larger: Available with reduced trim one nominal size smaller.

4. Nameplate: Corrosion-resistant, indicating the following:

a. Manufacturer's name, model number, and serial number.
b. Body and trim size.

c. Arrow indicating direction of flow.

B. Globe Valves NPS 2-1/2 to NPS 6 (DN 65 to DN 150), Two Way:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Belimo Aircontrols (USA), Inc.
b. Bray Commercial.
c. Johnson Controls, Inc.
d. Siemens Industry, Inc., Building Technologies Division.

2. Performance:

a. Stem Action: Linear stem travel.
b. Flow Characteristic: Equal percentage.
c. Leakage: FCI 70-2, Class IV.
d. Steam Pressure:

1) Rating: In accordance with ASME B16.1, Class 250.
2) Close-off Pressure: Equal to pressure rating.
3) Pressure Differential (Maximum): 35 psig.

e. Ambient Operating Temperature: 0 to 150 deg F.

f. Valves shall be rated up to 350F steam temperature.
g. Rangeability: 10 to 1.

3. Construction:

a. Size Range:NPS 2-1/2 to NPS 6.
b. Body: Cast iron; ASME B16.1.
c. End Connections: Flanged; suitable for mating to ASME B16.5 flanges.
d. Bonnet: Cast iron; bolted.
e. Plug: Top or bottom guided.
f. Brass or Bronze Trim:

1) Packing: EPT rings or PTFE V-ring.
2) Plug: Brass or bronze.
3) Seat: Brass or bronze.
4) Stem: Stainless steel.

2.5 ELECTRIC AND ELECTRONIC CONTROL VALVE ACTUATORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Belimo Aircontrols (USA), Inc.
2. Bray Commercial.
3. Milwaukee Valve Company.
4. NIBCO INC.

5. Spirax Sarco Limited.

B. Furnish control valves with factory-installed actuators from control valve manufacturer. Actuators manufactured by listed control valve manufacturers are acceptable subject to compliance with requirements.

C. Actuators for Control Valves in Hydronic Systems: Select actuators to close off against system pump shutoff head.

D. Actuators for Control Valves in Steam Systems: Select actuators to close off against 1.5 times steam design pressure.

E. Type: Motor operated, with or without gears, electric and electronic.

F. Voltage:

1. 24 V.
2. Actuator to deliver torque required for continuous uniform movement of controlled device from limit to limit when operated at rated voltage.
3. Actuator to function properly within a range of 85 to 120 percent of nameplate voltage.

G. Construction:

1. Less Than 100 W: Fiber or reinforced nylon gears with steel shaft, copper alloy or nylon bearings, and pressed steel enclosures.
2. 100 up to 400 W: Ground steel gears, oil immersed; shaft-hardened steel running in bronze, copper alloy, or ball bearings. Operator and gear trains are to be totally enclosed in dustproof cast-iron, cast-steel, or cast-aluminum housing.
3. Greater Than 400 W: Totally enclosed reversible induction motors with auxiliary hand crank and permanently lubricated bearings.

H. Local Field Adjustment: Make spring-return actuators easily switchable from fail-safe open to fail-safe closed in the field without replacement.

I. Local Manual Override: Provide gear-type actuators with an external manual adjustment mechanism to allow manual positioning of the damper when the actuator is not powered.

J. Two-Position Actuators: Single direction, spring-return or reversing type.

K. Modulating Actuators:

1. Capable of stopping at all points across full range, and starting in either direction from any point in range.
2. Control Input Signal:

    a. Three Point, Tristate, or Floating Point: Clockwise and counter-clockwise inputs. One input drives actuator to open position, and other input drives actuator to close position. No signal of either input remains in last position.
    b. Proportional: Actuator drives proportionally to input signal, modulates throughout its angle of rotation, and is suitable for zero to 10 or 2 to 10 V dc and 4 to 20 mA signals.

c. Pulse Width Modulation (PWM): Actuator drives to a specified position according to a pulse duration (length) of signal from a dry-contact closure, triac sink, or source controller.
d. Programmable Multifunction:

1) Control input, position feedback, and running time are to be factory or field programmable.
2) Diagnostic feedback of hunting or oscillation, mechanical overload, mechanical travel, and mechanical load limit.
3) Service data, including at a minimum, number of hours powered and number of hours in motion.

L. Position Feedback:
1. Equip modulating actuators with a position feedback through current or voltage signal for remote monitoring.
2. Provide a position indicator and graduated scale on each actuator indicating open and closed travel limits.

M. Integral Overload Protection:

1. Provide against overload throughout the entire operating range in both directions.
2. Electronic overload, digital rotation sensing circuitry, mechanical end switches, or magnetic clutches are acceptable methods of protection.

N. Valve Attachment:

1. Unless otherwise required for valve interface, provide an actuator designed to be directly coupled to valve stem without the need for connecting linkages.
2. Attach actuator to valve drive shaft in a way that ensures maximum transfer of power and torque without slippage.
3. Bolt and set screw method of attachment is acceptable only if provided with at least two points of attachment.

O. Temperature and Humidity:

1. Temperature: Suitable for operating temperature range encountered by application with minimum operating temperature range of minus 20 to plus 150 deg F.
2. Humidity: Suitable for humidity range encountered by application; minimum operating range is to be from 5 to 95 percent relative humidity, noncondensing.

P. Enclosure:

1. Suitable for ambient conditions encountered by application.
2. NEMA 250, Type 2 or Type 4 for indoor and protected applications.

Q. Stroke Time:

1. Select operating stroke time to be compatible with equipment and system operation:

a. Operate valve from fully closed to fully open position within 150 seconds.
b. Operate valve from fully open to fully closed position within 150 seconds.

PART 3 - EXECUTION

3.1 CONTROL VALVE APPLICATIONS

A. Control Valves:

1. Select from valves specified in "Control Valves" Article to achieve performance requirements and characteristics indicated while subjected to full range of system operation encountered.
2. Steam System, Two-Way Applications Controlled by temperature: Globe valves.
3. Hydronic and potable water System,, Two-Way Applications Controlled by Pressure: Ball valves with characterized disk.

3.2 INSTALLATION, GENERAL

A. Furnish and install products required to satisfy most stringent requirements indicated.

B. Install products level, plumb, parallel, and perpendicular with building construction.

C. Properly support control valves and actuators, tubing, piping, wiring, and conduits to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to a seismic event, wind, or others forces common to the application.

D. Provide ceiling, floor, roof, and wall openings and sleeves required by installation. Before proceeding with drilling, punching, or cutting, check location first for concealed products that could potentially be damaged. Patch, flash, grout, seal, and refinish openings to match adjacent condition.

E. Seal penetrations made in fire-rated and acoustically rated assemblies.

F. Fastening Hardware:

1. Wrenches, pliers, and other tools that will cause injury to or mar surfaces of rods, nuts, and other parts are prohibited for assembling and tightening nuts.
2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.

G. Install products in locations that are accessible and that will permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.

H. Corrosive Environments:

1. Use products that are suitable for environment to which they will be subjected.
2. Use Type 316 stainless steel tubing and fittings when in contact with a corrosive environment.

3. When conduit is in contact with a corrosive environment, use Type 316 stainless steel conduit and fittings or conduit and fittings that are coated with a corrosive-resistant coating that is suitable for environment.
4. Where control devices are located in a corrosive environment and are not corrosive resistant from manufacturer, field install products in a NEMA 250, Type 4X enclosure constructed of Type 316L stainless steel.

3.3 CONTROL VALVES

A. Install pipe reducers for control valves smaller than line size. Position reducers as close to control valve as possible but at distance to avoid interference and impact to performance. Install with manufacturer-recommended clearance.

B. Install flanges or unions to allow drop-in and -out valve installation.

C. Drain Valves:

1. Install drain valves in piping upstream and downstream of each control valve larger than NPS 4.
2. Install drain valves in piping upstream and downstream of each control valve installed in a three-valve manifold.

D. Test Plugs: Install pressure temperature test plugs in piping upstream and downstream of each control valve as indicated in the flow diagrams.

E. Valve Orientation:

1. Where possible, install ball and globe valves that are installed in horizontal piping, with stems upright and not more than 15 degrees off of vertical, not inverted.
2. Install valves in a position to allow full stem movement.
3. Where possible, install butterfly valves that are installed in horizontal piping, with stems in horizontal position and with low point of disc opening with direction of flow.

F. Clearance:

1. Locate valves for easy access, and provide separate support of valves that cannot be handled by service personnel without hoisting mechanism.
2. Install valves with at least 12 inches of clear space around valve and between valves and adjacent surfaces.

G. Threaded Valves:

1. Note internal length of threads in valve ends, and proximity of valve internal seat or wall, to determine how far pipe should be threaded into valve.
2. Align threads at point of assembly.
3. Apply thread compound to external pipe threads, except where dry seal threading is specified.
4. Assemble joint, wrench tight. Apply wrench on valve end as pipe is being threaded.

H. Flanged Valves:

1. Align flange surfaces parallel.
2. Assemble joints by sequencing bolt-tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly with a torque wrench.

3.4 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Use same designation at each end for each piece of wire, cable, and tubing for operators to determine continuity at points of connection. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

B. Install engraved phenolic nameplate with valve identification on valve. Comply with requirements in Section 230923 "Direct Digital Control (DDC) System for HVAC."

3.5 ELECTRICAL CONNECTIONS

A. Install electrical power to field-mounted control devices requiring electrical power.

B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables" and Section 260523 "Control-Voltage Electrical Power Cables."

C. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

D. Furnish and install raceways. Comply with requirements in Section 260533.13 "Raceway and Boxes for Electrical Systems."

E. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.

F. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
   1. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.6 CONTROL CONNECTIONS

A. Install control signal wiring to field-mounted control devices.

B. Connect control signal wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

C. Furnish and install raceways. Comply with requirements in Section 260533.13 "Raceway and Boxes for Electrical Systems."

3.7 CLEANING

A. Remove grease, mastic, adhesives, dust, dirt, stains, fingerprints, labels, and other foreign materials from exposed surfaces.

3.8 STARTUP

A. Control Valve Checkout:

1. Check installed products before continuity tests, leak tests, and calibration.
2. Check valves for proper location and accessibility.
3. Check valves for proper installation for direction of flow, elevation, orientation, insertion depth, or other applicable considerations that will impact performance.
4. Verify that control valves are installed correctly for flow direction.
5. Verify that valve body attachment is properly secured and sealed.
6. Verify that valve actuator and linkage attachment are secure.
7. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
8. Verify that valve ball, disc, and plug travel are unobstructed.
9. After piping systems have been tested and put into service, but before insulating and balancing, inspect each valve for leaks. Adjust or replace packing to stop leaks. Replace the valve if leaks persist.

3.9 ADJUSTMENT, CALIBRATION, AND TESTING

A. Stroke and adjust control valves following manufacturer's recommended procedure, from 100 percent open to 100 percent closed back to 100 percent open.

B. Check and document open and close cycle times for applications with a cycle time of less than 15 seconds.

C. For control valves equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

END OF SECTION 230923.11

SECTION 230923.27 - TEMPERATURE INSTRUMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Liquid and steam temperature sensors.

B. Related Requirements:

   1. Section 230923 "Direct-Digital Control System for HVAC" for control equipment and software, relays, electrical power devices, uninterruptible power supply units, wire, and cable.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

   1. Include plans, elevations, sections, and mounting details.
   2. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
   3. Include diagrams for power, signal, and control wiring.
   4. Include number-coded identification system for unique identification of wiring, cable, and tubing ends.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Environmental Conditions:

   1. Instruments shall operate without performance degradation under the ambient environmental temperature, pressure, humidity, and vibration conditions specified and encountered for installed location.

      a. If instrument alone cannot meet requirement, install instrument in a protective enclosure that is isolated and protected from conditions impacting performance.

Enclosure shall be internally insulated, electrically heated, filtered, and ventilated as required by instrument and application.

2. Instruments and accessories shall be protected with enclosures satisfying the following minimum requirements unless more stringent requirements are indicated. Instruments not available with integral enclosures complying with requirements indicated shall be housed in protective secondary enclosures. Instrument's installed location shall dictate following NEMA 250 enclosure requirements:
   a. Boiler Rooms: Type 4.

2.2 LIQUID AND STEAM TEMPERATURE SENSORS, COMMERCIAL GRADE

A. RTD:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
   a. BAPI.
   b. MAMAC Systems, Inc.
   c. Precon.
2. Description:
   a. Platinum with a value of 1000 ohms at 0 deg C and a temperature coefficient of 0.00385 ohm/ohm/deg C.
   b. Encase RTD in a stainless steel sheath with a 0.25-inch OD.
   c. Sensor Length: 4, 6, or 8 inches as required by application.
   d. Process Connection: Threaded, NPS 1/2.
   e. Two-stranded copper lead wires.
   f. Powder-coated steel enclosure, NEMA 250, Type 4.
   g. Conduit Connection: 1/2-inch trade size.
   h. Performance Characteristics:
      1) Range: Minus 40 to 210 deg F.
      2) Interchangeable Accuracy: Within 0.54 deg F at 32 deg F.

B. Thermowells:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
   a. BAPI.
   b. MAMAC Systems, Inc.
   c. Precon.
2. Stem: Straight shank formed from solid bar stock.
3. Material: Brass or stainless steel.
4. Process Connection: Threaded, NPS 3/4.
5. Sensor Connection: Threaded, NPS 1/2.
6. Bore: Sized to accommodate sensor with tight tolerance between sensor and well.

7. Furnish thermowells installed in insulated pipes and equipment with an extended neck.
8. Length: 4, 6, or 8 inches as required by application.
9. Thermowells furnished with heat-transfer compound to eliminate air gap between wall of sensor and thermowell and to reduce time constant.

PART 3 - EXECUTION

3.1 TEMPERATURE INSTRUMENT APPLICATIONS

A. Liquid and Steam Temperature Sensors:

1. Heating Hot Water: Liquid and steam temperature sensor, commercial grade.

2. Domestic Hot Water System: Liquid and steam temperature sensor, commercial grade.

3.2 INSTALLATION, GENERAL

A. Install products level, plumb, parallel, and perpendicular with building construction.

B. Properly support instruments, tubing, piping, wiring, and conduit to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to a force.

C. Fastening Hardware:

1. Stillson wrenches, pliers, and other tools that cause injury to or mar surfaces of rods, nuts, and other parts are prohibited for work of assembling and tightening nuts.
2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.

D. Install products in locations that are accessible and that permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.

3.3 ELECTRICAL CONNECTIONS

A. Furnish and install electrical power to products requiring electrical connections.

B. Furnish and install circuit breakers. Comply with requirements in Section 262816 "Enclosed Switches and Circuit Breakers."

C. Furnish and install power wiring. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

D. Furnish and install raceways. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems."

3.4 INSTALLATION OF TEMPERATURE INSTRUMENTS

A. Mounting Location:

1. Roughing In:

a. Outline instrument mounting locations before setting instruments and routing cable, wiring, tubing, and conduit to final location.
b. Provide independent inspection to confirm that proposed mounting locations comply with requirements indicated and approved submittals.

1) Indicate dimensioned locations with mounting height for all surface-mounted products on Shop Drawings.
2) Do not begin installation without submittal approval of mounting location.

c. Complete installation rough-in only after confirmation by independent inspection is complete and approval of location is documented for review by Owner and Architect on request.

2. Install switches and transmitters for air and liquid temperature associated with individual air-handling units and associated connected ductwork and piping near air-handling units co-located in air-handling unit system control panel to provide service personnel a single and convenient location for inspection and service.
3. Install liquid and steam temperature switches and transmitters for indoor applications in mechanical equipment rooms. Do not locate in user-occupied space unless indicated specifically on Drawings.
4. Install air temperature switches and transmitters for indoor applications in mechanical equipment rooms. Do not locate in user-occupied space unless indicated specifically on Drawings.
5. Mount switches and transmitters on walls, floor-supported freestanding pipe stands, or floor-supported structural support frames. Use manufacturer's mounting brackets to accommodate field mounting. Securely support and brace products to prevent vibration and movement.

B. Mounting Height:

1. Mount Storage tank temperature sensors at the mid-level of the tank.

3.5 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Each piece of wire, cable, and tubing shall have the same designation at each end for operators to determine continuity at points of connection. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.6 CLEANING

A. Remove grease, mastic, adhesives, dust, dirt, stains, fingerprints, labels, and other foreign materials from exposed interior and exterior surfaces.

B. Wash and shine glazing.

C. Polish glossy surfaces to a clean shine.

3.7 CHECK-OUT PROCEDURES

A. Check installed products before continuity tests, leak tests, and calibration.

B. Check temperature instruments for proper location and accessibility.

C. Verify sensing element type and proper material.

D. Verify location and length.

E. Verify that wiring is correct and secure.

3.8 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Perform according to manufacturer's written instruction.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Prepare test and inspection reports.

3.9 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.10 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain temperature instruments.

END OF SECTION 230923.27

SECTION 231113 - FACILITY FUEL-OIL PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fuel-oil pipes, tubes, and fittings.
2. Joining materials.
3. Specialty valves.
4. Labels and identification.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

A. Pipe Welding Qualifications: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Comply with ASME B31.9, "Building Services Piping," for fuel-oil piping materials, installation, testing, and inspecting.

B. Fuel-Oil Valves: Comply with UL 842 and have service mark initials "WOG" permanently marked on valve body.

C. Comply with requirements of the EPA and of state and local authorities having jurisdiction. Include recording of fuel-oil piping.

2.2 PERFORMANCE REQUIREMENTS

A. Maximum Operating-Pressure Ratings: 3-psig fuel-oil supply pressure at oil-fired appliances.

2.3 FUEL-OIL PIPES, TUBES, AND FITTINGS

A. Steel Pipe: ASTM A53/A53M, black steel, Schedule 40, Type E or S, Grade B.

1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
2. Wrought-Steel Welding Fittings: ASTM A234/A234M, for butt and socket welding.
3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:

    a. Material Group: 1.1.
    b. End Connections: Threaded or butt welding to match pipe.
    c. Lapped Face: Not permitted underground.
    d. Gasket Materials: Asbestos free, ASME B16.20 metallic, or ASME B16.21 nonmetallic, gaskets compatible with fuel oil.
    e. Bolts and Nuts: ASME B18.2.1, cadmium-plated steel.

2.4 JOINING MATERIALS

A. Joint Compound and Tape for Threaded Joints: Suitable for fuel oil.

B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.5 SPECIALTY VALVES

A. Pressure Relief Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following or approved equivalent:

    a. Anderson Greenwood; Pentair, Ltd.
    b. Fulflo Specialties, Inc.
    c. OPW Engineered Systems; OPW Fluid Transfer Group; a Dover company.
    d. Webster Fuel Pumps & Valves; a division of Capital City Tool, Inc.
2. Listed and labeled for fuel-oil service by an NRTL acceptable to authorities having jurisdiction.
3. Body: Brass, bronze, or cast steel.
4. Springs: Stainless steel, interchangeable.
5. Seat and Seal: Nitrile rubber.

6. Orifice: Stainless steel, interchangeable.
7. Factory-Applied Finish: Baked enamel.
8. Maximum Inlet Pressure: 150 psig.
9. Relief Pressure Setting: 60 psig.

B. Oil Safety Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Anderson Greenwood; Pentair, Ltd.
    b. Fulflo Specialties, Inc.
    c. OPW Engineered Systems; OPW Fluid Transfer Group; a Dover company.
    d. Webster Fuel Pumps & Valves; a division of Capital City Tool, Inc.
2. Listed and labeled for fuel-oil service by an NRTL acceptable to authorities having jurisdiction.
3. Body: Brass, bronze, or cast steel.
4. Springs: Stainless steel.
5. Seat and Diaphragm: Nitrile rubber.
6. Orifice: Stainless steel, interchangeable.
7. Factory-Applied Finish: Baked enamel.
8. Manual override port.
9. Maximum Inlet Pressure: 60 psig.
10. Maximum Outlet Pressure: 3 psig.

C. Emergency Shutoff Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. EMCO Wheaton.
    b. Franklin Fueling Systems.
    c. OPW Engineered Systems; OPW Fluid Transfer Group; a Dover company.
2. Listed and labeled for fuel-oil service by an NRTL acceptable to authorities having jurisdiction.
3. Single poppet valve.
4. Body: ASTM A126, cast iron.
5. Disk: FPM.
6. Poppet Spring: Stainless steel.
7. Stem: Plated brass.
8. O-Ring: FPM.
9. Packing Nut: PTFE-coated brass.
10. Fusible link to close valve at 165 deg F.
11. Thermal relief to vent line pressure buildup due to fire.
12. Air test port.
13. Maximum Operating Pressure: 0.5 psig.

2.6 LABELS AND IDENTIFICATION

A. Detectable Warning Tape: Acid- and alkali-resistant PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

PART 3 - EXECUTION

3.1 PREPARATION

A. Close equipment shutoff valves before turning off fuel oil to premises or piping section.

B. Comply with NFPA 30 and NFPA 31 requirements for prevention of accidental ignition.

3.2 INDOOR PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

B. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction to allow for mechanical installations.

C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

E. Install piping above accessible ceilings at a height that allows sufficient space for ceiling panel removal.

F. Install piping free of sags and bends.

G. Install fittings for changes in direction and branch connections.

H. Comply with requirements for equipment specifications for roughing-in requirements.

I. Conceal pipe installations in walls, pipe spaces, or utility spaces; above ceilings; below grade or floors; and in floor channels unless indicated to be exposed to view.

J. Prohibited Locations:

1. Do not install fuel-oil piping in or through HVAC ducts and plenums, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.

2. Do not install fuel-oil piping in solid walls or partitions.

K. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.

L. Connect branch piping from top or side of horizontal piping.

M. Install unions in pipes NPS 2 and smaller at final connection to each piece of equipment and elsewhere as indicated. Unions are not required on flanged devices.

N. Do not use fuel-oil piping as grounding electrode.

O. Install sleeves and sleeve seals for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

3.3 VALVE INSTALLATION

A. Install manual fuel-oil shutoff valves on branch connections to fuel-oil appliance.

B. Install valves in accessible locations.

C. Install oil safety valves at inlet of each oil-fired appliance.

D. Install pressure relief valves in distribution piping between the supply and return lines.

E. Install one-piece, bronze ball valve with hose end connection at low points in fuel-oil piping. Comply with requirements in Section 230523.12 "Ball Valves for HVAC Piping."

F. Install manual air vents at high points in fuel-oil piping.

G. Install emergency shutoff valves at dispensers.

3.4 PIPING JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

D. Welded Joints: Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators according to "Quality Assurance" Article.

1. Bevel plain ends of steel pipe.
2. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements for hangers, supports, and anchor devices specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Install hangers for steel piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

C. Support horizontal piping within 12 inches of each fitting and coupling.

D. Support vertical runs of steel piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 CONNECTIONS

A. Where installing piping adjacent to equipment, allow space for service and maintenance.

B. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment having threaded pipe connection.

C. Connect piping to equipment with shutoff valve and union. Install union between valve and equipment.

D. Install flexible piping connectors at final connection to burners or oil-fired appliances.

3.7 LABELING AND IDENTIFYING

A. Nameplates, pipe identification, valve tags, and signs are specified in Section 230553 "Identification for HVAC Piping and Equipment."

B. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplates and signs on or near each service regulator, service meter, and earthquake valve.

1. Text: In addition to identifying unit, distinguish between multiple units; inform operator of operational requirements; indicate safety and emergency precautions; and warn of hazards and improper operations.

3.8 FIELD QUALITY CONTROL

A. Pressure Test Piping: Minimum hydrostatic or pneumatic test-pressures measured at highest point in system:

1. Fuel-Oil Distribution Piping: Minimum 5 psig for minimum 30 minutes.
2. Suction Piping: Minimum 20-in. Hg for minimum 30 minutes.

B. Inspect and test fuel-oil piping according to NFPA 31, "Tests of Piping" Paragraph; and according to requirements of authorities having jurisdiction.

C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Bleed air from fuel-oil piping using manual air vents.

E. Fuel-oil piping and equipment will be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

3.9 INDOOR PIPING SCHEDULE

A. Aboveground Fuel-Oil Piping: Steel pipe, steel or malleable-iron threaded fittings, and threaded joints

3.10 SHUTOFF VALVE SCHEDULE

A. Valves for Aboveground Distribution Piping:

1. One-piece, bronze ball valve with bronze trim.
2. Two-piece, full-port, bronze ball valves with bronze trim.

B. Valves in Branch Piping:

1. One-piece, bronze ball valve with bronze trim.
2. Two-piece, full-port, bronze ball valves with bronze trim.

END OF SECTION 231113

SECTION 231123 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipes, tubes, and fittings.
2. Joining materials.
3. Manual gas shutoff valves.
4. Motorized gas valves.
5. Dielectric fittings.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Piping specialties.
2. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
3. Pressure regulators. Indicate pressure ratings and capacities.
4. Dielectric fittings.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans and details, drawn to scale, on which natural-gas piping is shown and coordinated with other installations, using input from installers of the items involved.

B. Certificates:

1. Welding certificates.

C. Site Survey: Plans, drawn to scale, on which natural-gas piping is shown and coordinated with other services and utilities.

D. Field Quality-Control Submittals:

1. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

A. Qualifications:

1. Steel Support Welding: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. Pipe Welding: Qualify procedures and operators in accordance with the ASME Boiler and Pressure Vessel Code.

1.6 PROJECT CONDITIONS

A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.

B. Interruption of Existing Natural-Gas Service: Do not interrupt natural-gas service to facilities occupied by Owner or others unless permitted under the following conditions, and then only after arranging to provide purging and startup of natural-gas supply in accordance with requirements indicated:

1. Notify Owner no fewer than days in advance of proposed interruption of natural-gas service.
2. Do not proceed with interruption of natural-gas service without Owner's written permission.

1.7 COORDINATION

A. Coordinate requirements for piping identification for natural-gas piping. Comply with requirements in Section 220553 "Identification of Plumbing Piping and Equipment."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Comply with NFPA 54 and the International Fuel Gas Code.

B. Minimum Operating-Pressure Ratings:

1. Piping and Valves: 200 psig minimum unless otherwise indicated.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Seismic Performance: Natural-gas piping system is to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7.

1. The term "withstand" means "the piping system will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
2. Component Importance Factor: 1.0.

2.2 PIPES, TUBES, AND FITTINGS

A. Steel Pipe: ASTM A53/A53M, black steel, Schedule 40, Type E or S, Grade B.

1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
2. Wrought-Steel Welding Fittings: ASTM A234/A234M for butt welding and socket welding.
3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.

B. Corrugated, Stainless Steel Tubing: Comply with ANSI/IAS LC 1/CSA 6.26.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. FlashShield Products; Gastite, a division of Titeflex Corp.
b. TracPipe CounterStrike; Omega Flex, Inc.
c. Tru-Flex Metal Hose Corp.
d. Ward Manufacturing LLC.

2. Tubing: ASTM A240/A240M, corrugated, Series 300 stainless steel.
3. Coating: PE with flame retardant.

a. Surface-Burning Characteristics: As determined by testing identical products in accordance with ASTM E84 by qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1) Flame-Spread Index: 25 or less.
2) Smoke-Developed Index: 50 or less.

4. Fittings: Copper-alloy mechanical fittings with ends made to fit and listed for use with corrugated stainless steel tubing and capable of metal-to-metal seal without gaskets. Include brazing socket or threaded ends complying with ASME B1.20.1.
5. Striker Plates: Steel, designed to protect tubing from penetrations.
6. Manifolds: Malleable iron or steel with factory-applied protective coating. Threaded connections are to comply with ASME B1.20.1 for pipe inlet and corrugated tubing outlets.
7. Operating-Pressure Rating: 5 psig.

C. Annealed-Temper Copper Tube: Comply with ASTM B88, Type L.

1. Copper Fittings: ASME B16.22, wrought copper, and streamlined pattern.
2. Flare Fittings: Comply with ASME B16.26 and SAE J513.

a. Copper fittings with long nuts.
b. Metal-to-metal compression seal without gasket.
c. Dryseal threads complying with ASME B1.20.3.

2.3 JOINING MATERIALS

A. Joint Compound and Tape: Suitable for natural gas.

B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

C. Brazing Filler Metals: Alloy with melting point greater than 1000 deg F complying with AWS A5.8/A5.8M. Brazing alloys containing more than 0.05 percent phosphorus are prohibited.

2.4 MANUAL GAS SHUTOFF VALVES

A. See "Aboveground, Manual Gas Shutoff Valve Schedule" articles for where each valve type is applied in various services.

B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.

1. CWP Rating: 200 psig.
2. Threaded Ends: Comply with ASME B1.20.1.
3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
4. Tamperproof Feature: Locking feature for valves indicated in "Underground, Manual Gas Shutoff Valve Schedule" and "Aboveground, Manual Gas Shutoff Valve Schedule" articles.
5. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
6. Service Mark: Valves NPS 1-1/4 to NPS 2 having initials "WOG" permanently marked on valve body.

C. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38.

1. CWP Rating: 200 psig.
2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
3. Tamperproof Feature: Locking feature for valves indicated in "Underground, Manual Gas Shutoff Valve Schedule" and "Aboveground, Manual Gas Shutoff Valve Schedule" articles.
4. Service Mark: Initials "WOG" permanently marked on valve body.

D. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. A.Y. McDonald Mfg. Co.
    b. Apollo Valves; a part of Aalberts Integrated Piping Systems.
    c. BrassCraft Manufacturing Co.; a Masco company.

2. Body: Bronze, complying with ASTM B584.
3. Ball: Chrome-plated bronze.

4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Threaded-body packnut design with adjustable-stem packing.
7. Ends: Threaded, flared, or socket as indicated in "Underground, Manual Gas Shutoff Valve Schedule" and "Aboveground, Manual Gas Shutoff Valve Schedule" articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller are to be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

2.5 MOTORIZED GAS VALVES

A. Electrically Operated Valves: Comply with UL 429.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

2. Pilot operated.
3. Body: Brass or aluminum.
4. Seats and Disc: NBR.
5. Springs and Valve Trim: Stainless steel.
6. 120 V ac, 60 Hz, Class B, continuous-duty molded coil, and replaceable.
7. NEMA ICS 6, Type 4, coil enclosure.
8. Normally closed.
9. Visual position indicator.

2.6 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. WATTS; A Watts Water Technologies Company.
    b. Wilkins.
    c. Zurn Industries, LLC.

2. Description:

    a. Standard: ASSE 1079.
    b. Pressure Rating: 200 psig.
    c. End Connections: Solder-joint copper alloy and threaded ferrous.

2.7 LABELING AND IDENTIFYING

A. Detectable Warning Tape: Acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description and rated pressure of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

B. Label and identify gas piping and pressure outside a multitenant building by tenant.

PART 3 - EXECUTION

3.1 PREPARATION

A. Close equipment shutoff valves before turning off natural gas to premises or piping section.

B. Inspect natural-gas piping in accordance with NFPA 54 and the International Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.

C. Comply with NFPA 54 and the International Fuel Gas Code requirements for preventing accidental ignition.

3.2 INSTALLATION OF INDOOR PIPING

A. Comply with NFPA 54 and the International Fuel Gas Code for installation and purging of natural-gas piping.

B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.

D. Do not install piping in concealed locations unless sleeved with the sleeve open at both ends.

E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

F. Locate valves for easy access. Do not locate valves within return air plenums.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Verify final equipment locations for roughing-in.

J. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.

K. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.

L. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.

M. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.

N. Connect branch piping from top or side of horizontal piping.

O. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.

P. Do not use natural-gas piping as grounding electrode.

Q. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.

R. Install pressure gauge upstream and downstream from each line regulator. Pressure gauges are specified in Section 230519 "Meters and Gauges for HVAC Piping."

S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

3.3 INSTALLATION OF VALVES

A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless steel tubing, aluminum, or copper connector.

B. Install underground valves with valve boxes.

C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.

D. Install earthquake valves aboveground outside buildings according to listing.

E. Install anode for metallic valves in underground PE piping.

F. Do not install valves in return-air plenums.

3.4 PIPING JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded Joints:

1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
2. Cut threads full and clean using sharp dies.
3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

D. Welded Joints:

1. Construct joints in accordance with AWS D10.12/D10.12M, using qualified processes and welding operators.
2. Bevel plain ends of steel pipe.
3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.

E. Brazed Joints: Construct joints in accordance with AWS's "Brazing Handbook," "Pipe and Tube" Chapter.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hangers, supports, and anchor devices.

B. Install hangers for steel piping and copper tubing, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

C. Install hangers for corrugated stainless steel tubing, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

D. Support horizontal piping within 12 inches of each fitting.

E. Support vertical runs of steel piping and copper tubing to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

F. Support vertical runs of corrugated stainless steel tubing to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 PIPING CONNECTIONS

A. Connect to utility's gas main according to utility's procedures and requirements.

B. Install natural-gas piping electrically continuous, and bonded to gas-appliance equipment grounding conductor of the circuit powering the appliance in accordance with NFPA 70.

C. Where installing piping adjacent to appliances, allow space for service and maintenance of appliances.

D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.

3.7 LABELING AND IDENTIFICATION

A. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for piping and valve identification.

B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.8 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Test, inspect, and purge natural gas in accordance with NFPA 54 and the International Fuel Gas Code and authorities having jurisdiction.
2. Natural-gas piping will be considered defective if it does not pass tests and inspections.

B. Prepare test and inspection reports.

3.9 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain new work.

3.10 INDOOR PIPING SCHEDULE

A. Aboveground, branch piping NPS 1 and smaller is to be one of the following:
1. Annealed-temper, copper tube with wrought-copper fittings and brazed joints.
2. Steel pipe with malleable-iron fittings and threaded joints.

B. Aboveground, distribution piping is to be one of the following:

1. Steel pipe with malleable-iron fittings and threaded joints.
2. Steel pipe with wrought-steel fittings and welded joints.

3.11 ABOVEGROUND, MANUAL GAS SHUTOFF VALVE SCHEDULE

A. Distribution piping valves for pipe sizes NPS 2 and smaller are to be the following:
   1. Two-piece, full port, bronze ball valves with bronze trim.

B. Valves in branch piping for single appliance are to be the following:
   1. Two-piece, full-port, bronze ball valves with bronze trim.

END OF SECTION 231123

SECTION 232113 - HYDRONIC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings.
2. Steel pipe and fittings.
3. Piping joining materials.
4. Transition fittings.
5. Dielectric fittings.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of the following:

1. Pipe and tube.
2. Fittings.
3. Joining materials.
4. Transition fittings.

B. Delegated Design Submittals:

1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
2. Locations of pipe anchors, alignment guides, and expansion joints and loops.
3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
4. Locations of and details for penetration and firestopping for fire- and smoke-rated wall and floor and ceiling assemblies.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Hydronic piping components and installation are to be capable of withstanding the following minimum working pressures and temperatures unless otherwise indicated:

1. Hot-Water Heating Piping: 125 psig at 350 deg F.
2. Makeup-Water Piping: 175 psig at 150 deg F.
3. Air-Vent Piping: 200 deg F.
4. Pressure-Relief-Valve-Inlet and -Outlet Piping: Equal to the pressure of the piping system to which it is attached.

2.2 COPPER TUBE AND FITTINGS

A. Drawn-Temper Copper Tube: ASTM B88, Type L.

B. Annealed-Temper Copper Tube: ASTM B88, Type L.

C. DWV Copper Tube: ASTM B306, Type DWV.

D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22 pressure fittings. Do not use solder joints on pipe sizes greater than NPS 4.

E. Wrought-Copper Unions: ASME B16.22. Do not use solder joints on pipe sizes greater than NPS 4.

2.3 STEEL PIPE AND FITTINGS

A. Steel Pipe: ASTM A53/A53M black carbon steel with plain ends; welded and seamless, Grade B, and schedule number as indicated in Part 3,"Piping Applications" Article.

B. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in Part 3, "Piping Applications" Article.

C. Steel Pipe Nipples: ASTM A733, made of same materials and wall thicknesses as pipe in which they are installed.

2.4 STAINLESS STEEL PIPE AND FITTINGS

2.5 TRANSITION FITTINGS

A. General Requirements:

1. Same size as pipes to be joined.
2. Pressure rating at least equal to pipes to be joined.
3. End connections compatible with pipes to be joined.

B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

C. Plastic-to-Metal Transition Fittings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Charlotte Pipe and Foundry Company.
    b. IPEX USA LLC.
    c. Uponor.
    d. Viega LLC.

2. Description:

    a. PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions.
    b. One end with threaded brass insert and one solvent-cement-socket end.

3. One-piece fitting with one threaded brass or copper insert and one solvent-cement-joint end of material and wall thickness to match plastic pipe material.

D. Plastic-to-Metal Transition Unions:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Charlotte Pipe and Foundry Company.
    b. IPEX USA LLC.
    c. NIBCO INC.
    d. Aquatherm.

2. Brass or copper end and solvent-cement-joint end of union to match pipe in size and material.
3. Description:

    a. PVC four-part union.
    b. Brass or stainless steel threaded end.
    c. Solvent-cement-joint wor threaded plastic end.
    d. Rubber O-ring.
    e. Union nut.

2.6 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. GF Piping Systems: Georg Fischer LLC.
    b. WATTS; A Watts Water Technologies Company.

c. Zurn Industries, LLC.

2. Description:

a. Standard: ASSE 1079.
b. Pressure Rating: 250 psig.
c. End Connections: Solder-joint copper alloy and threaded ferrous. Solder joints are not to be used on pipe sizes greater than NPS 4.

C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. GF Piping Systems: Georg Fischer LLC.
b. WATTS; A Watts Water Technologies Company.
c. Zurn Industries, LLC.

2. Description:

a. Standard: ASSE 1079.
b. Factory-fabricated, bolted, companion-flange assembly.
c. Pressure Rating: 150 psig.
d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. GF Piping Systems: Georg Fischer LLC.
b. GPT; a division of EnPRO Industries.

2. Description:

a. Nonconducting materials for field assembly of companion flanges.
b. Pressure Rating: 150 psig.
c. Gasket: Neoprene or phenolic.
d. Bolt Sleeves: Phenolic or polyethylene.
e. Washers: Phenolic with steel backing washers.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Hot-Water Heating Piping, Aboveground, NPS 3 (DN 50) and Smaller, to Be Any of the Following:

1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
2. Schedule 40, Grade B, steel pipe; Class 125, cast iron fittings; and threaded joints.

B. Hot-Water Heating Piping, Aboveground, NPS 3 (DN 65) and Larger, to Be Any of the Following:

1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
2. Schedule 40, Grade B, black carbon steel pipe, welded mechanical joints, couplings, and fittings. Elbows shall be long radius type

C. Makeup-Water Piping Installed Aboveground to Be Any of the Following:

1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.

D. Air-Vent Piping:

1. Inlet: Same as service where installed with metal-to-plastic transition fittings for plastic piping systems, according to piping manufacturer's written instructions.
2. Outlet: Type K, annealed-temper copper tubing with soldered or flared joints.

E. Pressure-Relief-Valve-Inlet and -Outlet Piping for Hot-Water Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed with metal-to-plastic transition fittings for plastic piping systems, according to piping manufacturer's written instructions.

3.2 INSTALLATION OF PIPING

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install piping to allow application of insulation.

J. Select system components with pressure rating equal to or greater than system operating pressure.

K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.

L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.

M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.

N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.

O. Install branch connections to mains using tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.

P. Install valves according to the following:

1. Section 230523.11 "Globe Valves for HVAC Piping."
2. Section 230523.12 "Ball Valves for HVAC Piping."
3. Section 230523.13 "Butterfly Valves for HVAC Piping."
4. Section 230523.14 "Check Valves for HVAC Piping."
5. Section 230523.15 "Gate Valves for HVAC Piping."

Q. Install air vents and pressure-relief valves in accordance with Section 232116 "Hydronic Piping Specialties."

R. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.

S. Install shutoff valve immediately upstream of each dielectric fitting.

T. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.

U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

3.3 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Soldered Joints: Apply ASTM B813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints in accordance with ASTM B828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B32.

D. Brazed Joints: Construct joints in accordance with AWS's "Brazing Handbook," "Pipe and Tube" chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8/A5.8M.

E. Threaded Joints: Thread pipe with tapered pipe threads in accordance with ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

F. Plastic Piping Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:

1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
2. CPVC Piping: Join in accordance with ASTM D2846/D2846M Appendix.
3. PVC Pressure Piping: Join ASTM D1785 schedule number, PVC pipe, and PVC socket fittings in accordance with ASTM D2672. Join other-than-schedule-number PVC pipe and socket fittings in accordance with ASTM D2855.
4. PVC Nonpressure Piping: Join in accordance with ASTM D2855.

3.4 INSTALLATION OF DIELECTRIC FITTINGS

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric unions.

C. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flanges.

D. Dielectric Fittings for NPS 5 (DN 125) and Larger: Use dielectric flange kits.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements for seismic-restraint devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."

B. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hangers, supports, and anchor devices.

C. Install hangers for copper tubing and steel piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

D. Install hangers for plastic piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

E. Support horizontal piping within 12 inches of each fitting and coupling.

F. Support vertical runs of copper tubing and steel piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

G. Support vertical runs of fiberglass piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 TERMINAL EQUIPMENT CONNECTIONS

A. Sizes for supply and return piping connections are to be the same as or larger than equipment connections.

B. Install control valves in accessible locations close to connected equipment.

C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.

D. Install ports for pressure gauges and thermometers at coil inlet and outlet connections. Comply with requirements in Section 230519 "Meters and Gauges for HVAC Piping."

3.7 IDENTIFICATION

A. Identify system components. Comply with requirements for identification materials and installation in Section 230553 "Identification for HVAC Piping and Equipment."

3.8 SYSTEM STARTUP

A. Perform the following before operating the system:

1. Open manual valves fully.
2. Inspect pumps for proper rotation.
3. Set makeup pressure-reducing valves for required system pressure.
4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
7. Verify lubrication of motors and bearings.

3.9 FIELD QUALITY CONTROL

A. Prepare hydronic piping in accordance with ASME B31.9 and as follows:

1. Leave joints, including welds, uninsulated and exposed for examination during test.
2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure is to be capable of sealing against test pressure without damage to valve.
5. Install pressure-relief valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.

B. Perform the following tests on hydronic piping:

1. Use ambient-temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
3. Isolate expansion tanks and determine that hydronic system is full of water.
4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure is not to exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9.
5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
6. Prepare written report of testing.

END OF SECTION 232113

SECTION 232113.13 - UNDERGROUND HYDRONIC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes the following underground hydronic piping:

1. Pre-insulated Red-Thread II Fiberglass Pipe

1.2 DEFINITIONS

A. Invert: Vertical distance from Project datum reference point to bottom interior pipe surface.

B. Reinforced, Thermosetting Resin Fitting (RTRF): Fittings fabricated of composite materials, largely consisting of a reinforcement material embedded in, or surrounded by, cured thermosetting resin. Most common form of reinforced, thermosetting resin pipe is one in which fiberglass strands form reinforcement.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For underground hydronic piping.

1.4 COORDINATION

A. Coordinate pipe-fitting pressure classes with products specified in related Sections.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Provide components and installation capable of producing hydronic piping systems with the following minimum working-pressure ratings:

1. Hot-Water Piping: 225 psi at 200 deg F. Carrier piping shall be FRP fiberglass reinforced epoxy. Piping shall plain end to plain end with an FRP coupling for adhesive joining.

2.2 PRE-ENGINEERED CONDUIT PIPING SYSTEM

A. Description: Factory-fabricated and -assembled, airtight and watertight, drainable, pressure-tested piping with conduit, inner pipe supports, and insulated carrier piping. Fabricate so insulation can be dried in place by forcing dry air through conduit.

B. Manufactured by one of the following:
   1. Thermacor
   2. Fiber Glass Systems
   3. National Oilwell Varco

C. Carrier Pipe:

   1. Heating Hot-Water Piping: 225 at 200 deg F. Carrier piping shall be FRP fiberglass reinforced epoxy. Piping shall plain end to plain end with an FRP coupling for adhesive joining.

D. Carrier Pipe Insulation:

   1. Closed Cell Polyurethane Foam Pipe Insulation: Unfaced, preformed, rigid cellular polyurethane material intended for use as thermal insulation.

      a. Comply with ASTM C591, Type I or Type IV, except thermal conductivity (k-value) shall not exceed 0.19 Btu x in./h x sq. ft. x deg F at 75 deg F after 180 days of aging.
      b. Fabricate shapes in accordance with ASTM C450 and ASTM C585.
      c. Insulation shall be a minimum 2” thick for 4” and 6” pipe size. Insulation shall be 1.4” thick for 2” pipe.
      d. Insulate pipe, joints, and fittings.

E. Pipe Jacket
   1. Extruded high density polyethylene (HDPE) No FRP, HDUP or tape jacket allowed. Jacket material shall be 100 mills thick.

F. Fittings shall be FRP, filament wound and joined with thermosetting epoxy adhesive and cured with an external heat source.

G. Individual #12 tracer wire shall be taped to each pipe. Trace wire shall be looped up and coiled at the top of each valve box.

H. Valves Underground heating water valves are to be coated cast iron butterfly valve designed for underground service with flanged connection. Flanged butterfly type ASSA C504 Class 125 rated with gear actuator mounted on side. Valve riser to be installed over each operator for access using ta T-handle wrench. Mueller Lineseal or Homestead 820 AWWA.

I. Building Entry shall be link seal MDL LS-316-L Termination service valve to be secured by threaded rod anchor from valve to building wall.

PART 3 - EXECUTION

3.1 PIPING APPLICATION

A. Hydrostatic pressure test of the carrier pipe shall be performed at 200 PSI for (4) hours minimum prior to backfilling.

END OF SECTION 232113.13

SECTION 232116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Hydronic specialty valves.
2. Air vents.
3. Expansion tanks and fittings.
4. Air/dirt separators.
5. Strainers.
6. Flexible connectors.

B. Related Requirements:
1. Section 230523.12 "Ball Valves for HVAC Piping" for specification and installation requirements for ball valves common to most piping systems.
2. Section 230523.13 "Butterfly Valves for HVAC Piping" for specification and installation requirements for butterfly valves common to most piping systems.
3. Section 230523.14 "Check Valves for HVAC Piping" for specification and installation requirements for check valves common to most piping systems.
4. Section 230923.11 "Control Valves" for automatic control valve and sensor specifications, installation requirements, and locations.

1.2 ACTION SUBMITTALS

A. Product Data.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data manuals.

1.4 QUALITY ASSURANCE

A. Pipe Welding: Qualify procedures and operators in accordance with ASME BPVC, Section IX.

B. Pressure-relief and safety-relief valves and pressure vessels bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME BPVC, Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 HYDRONIC SPECIALTY VALVES

A. Bronze, Calibrated-Orifice, Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
   b. Armstrong Fluid Technology.
   c. NIBCO INC.
   d. Taco Comfort Solutions.
   e. Tour & Andersson; available through Victaulic Company.
   f. WATTS; A Watts Water Technologies Company.

2. General: Balance valves shall provide positive shut-off for service and shall have adjustable memory stops to allow returning to original balanced position after servicing.
3. 3" and smaller: Body shall be bronze or Dezincification Resistant Brass rated to 300 psig. Valves shall be multi-turn, provide positive shut off; include: position indication, memory stops, integral pressure tap ports provided with "drip caps". Quarter turn valves are not acceptable. Balance valves shall be Nibco 1810, Tour and Anderson 786/787, Apollo 59A, Armstrong CBV, Macon Balancing STV/L Series or approved equivalent.
4. 4" – 12": Body shall be iron body rated to 300psig with 150# flanges. Valves shall be multi-turn, provide positive shut off; include: position indication, memory stops, integral pressure tap ports provided with "drip caps". Quarter turn valves are not acceptable. Balance valves shall be Nibco F739, Tour & Anderson 788, Apollo 58A, Armstrong CBV, Macon Balancing STV, Watts CSM-91, or approved equivalent.

2.2 AIR VENTS

A. Manual Air Vents:
1. 2" and smaller: Bronze ASTM B584 (or low lead bronze for lead-free), 2-piece body, 600 psi WOG, quarter turn lever handle, blow-out proof stem, stem extension (for "cold" applications), full port, virgin TFE seats, all stainless steel trim, threaded or soldered ends.
2. Nibco S-585-70-66, Apollo 77-240, Watts Series B-6081, Hammond 8311 or approved equivalent.
3. Full port valves 2 ½" and 3" the same model numbers as the 2" and smaller valves are also acceptable.

2.3 EXPANSION TANKS AND FITTINGS

A. Bladder-Type ASME Expansion Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. AMTROL, Inc.

b. Armstrong Fluid Technology.
c. Bell & Gossett; a Xylem brand.
d. Taco Comfort Solutions.
e. WATTS; A Watts Water Technologies Company.

2. Tank: Welded steel, rated for 125 psig working pressure and 375 deg F maximum operating temperature. Factory test after taps are fabricated and supports installed and are labeled in accordance with ASME BPVC, Section VIII, Division 1.
3. Bladder: Securely sealed into tank to separate air charge from system water to maintain required expansion capacity.
4. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.

2.4 AIR/DIRT SEPARATORS AND PURGERS

A. Tangential-Type Air Separators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. AMTROL, Inc.
b. Armstrong Fluid Technology.
c. Bell & Gossett; a Xylem brand.
d. Spirotherm, Inc.
e. Taco Comfort Solutions.

2. Tank: Welded steel; ASME constructed and labeled for 125 psig minimum working pressure and 375 deg F maximum operating temperature.
3. Air Collector Tube: Perforated stainless steel, constructed to direct released air into expansion tank.
4. Tangential Inlet and Outlet Connections: Threaded for NPS 2 and smaller; flanged connections for NPS 2-1/2 and larger.
5. Blowdown Connection: Threaded.
6. Size: Match system flow capacity.

2.5 STRAINERS

A. Y-Pattern Strainers:
1. Mueller, Keckley, Armstrong, Spirax/Sarco , or approved equivalent.
2. 2” and smaller: ANSI 125 lb. (125 psi at 353°F, 200 psi at 150°F), ASTM B62 bronze body and straight thread cap, ASTM A240 304 stainless steel perforated sheetmetal with .033” openings for steam and 1/8” diameter for water service. Mueller 351M, Keckley F-150, Armstrong F4SC, Spirax/Sarco BT, Watts 777/777S, or approved equivalent.
3. 2-1/2” through 12”: ANSI 125 lb. (125 psi at 353°F, 200 psi at 150°F), ASTM A126-B cast iron body and cover, ASTM A240 304 stainless steel perforated sheetmetal with .045” openings for steam and ¼” diameter for water service.

2.6 FLEXIBLE CONNECTORS

A. Grooved Mechanical Flexible Connectors – at pump inlet and outlets:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Gruvlock.
b. Victaulic.

2. Grooved couplings for vibration isolation or as unions at equipment connections shall be similar to Victaulic Style 77. Install two grooved fittings at each pump inlet and outlet.

2.7 PUMP INLET SUCTION DIFFUSER

A. Fitting shall be 90° angle cast iron body with exit vane, 304 stainless steel strainer with ¼" openings, fine mesh start-up strainer, adjustable support foot, and drain connection.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
a. Bell and Gossett
b. Armstrong
c. Taco

PART 3 - EXECUTION

3.1 INSTALLATION OF VALVES

A. Install calibrated-orifice balancing valve at each branch connection to return main.

B. Install calibrated-orifice, balancing valve in the return pipe of each heating or cooling terminal.

C. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

D. Install pressure-relief and safety-relief valves at hot-water generators and elsewhere as required by ASME BPVC. Pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME BPVC, Section VIII, Division 1, for installation requirements.

3.2 HYDRONIC SPECIALTIES INSTALLATION

A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.

1. Provide air outlet drain line full size of air outlet to floor drain or to other point indicated on Drawings.

B. Install manual vents at heat-transfer coils and elsewhere as required for air venting.

C. Install tangential air separator in pump suction. Install blowdown piping with gate or full-port ball valve full size of separator outlet; extend full size to nearest floor drain.

D. Install expansion tanks having direct air/water interface above the air separator or air purger. Install tank fitting in tank bottom and charge tank. Use manual vent for initial fill to establish proper water level in tank.

1. Install tank fittings that are shipped loose.
2. Support tank from floor or structure above with sufficient strength to carry weight of tank, piping connections, and fittings, plus tank full of water. Do not overload building components and structural members.
3. Install piping from air separator or air purger to expansion tank with a 2 percent upward slope toward tank to avoid air entrapment.

E. Install diaphragm- or bladder-type expansion tanks on the floor.

F. Vent and purge air from hydronic system, and ensure that tank is properly charged with air to suit system Project requirements.

G. Install suction diffusers at the inlet of end mounted suction pumps and where shown on drawings.

END OF SECTION 232116

SECTION 232123 - HYDRONIC PUMPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Close-coupled, in-line centrifugal pumps.

1.2 DEFINITIONS

A. ECM: Electronically commutated motor.

B. EPDM: Ethylene propylene diene monomer.

C. FKM: Fluoroelastomer polymer.

D. HI: Hydraulic Institute.

E. NBR: Nitrile rubber or Buna-N.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of pump.

B. Shop Drawings: For each pump.

C. Delegated-Design Submittal: For each pump.

1. Include design calculations for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.

1.4 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Data: Certificates, for pumps, accessories, and components, from manufacturer.

B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Seismic Performance: Pumps shall withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
2. Component Importance Factor: 1.0.

2.2 CLOSE-COUPLED, IN-LINE CENTRIFUGAL PUMPS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Armstrong Fluid Technology.
2. Bell and Gossett.
3. Taco Comfort Solutions.

B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, close-coupled, in-line pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted horizontally or vertically.

C. Pump Construction:
1. General: In-line pumps and circulators shall be suitable for mounting in either vertical or horizontal piping with the motor mounted as specified below. Pumps shall be flanged and provided with a companion flange having NPT tappings or shall be ANSI Standard B16.1 flanges. Pumps shall have factory taps, shipped with plugs installed, for measuring suction and discharge pressure, and at the low point in the volute to allow draining. Where in-line umps are installed in horizontal or vertical piping, the pump shall be rigidly mounted to the piping with pipe hangers on each side of pump, but the motor shall not be supported. Where in-line pumps are supported from the floor using a pipe stand/column then two flexible mechanical couplings shall be used on each side of the pump for vibration isolation.
2. Cartridge type circulators shall be bronze or iron construction as scheduled. Pumps shall be maintenance free, horizontal (motor and shaft installed position) in-line, single stage, wet rotor type with the motor mounted directly to the pump volute rated for 125 psi, 230°F operation. The integral motor shall be cooled and lubricated by the pump fluid. The motor stator shall be isolated from the circulated fluid through use of a stainless steel rotor can. The pump shaft shall be ceramic supported by ceramic/carbon bearings. Pumps shall be Bell and Gossett Fox series, Taco “00” series, Armstrong Astro series, Grundfos series UP, or approved equivalent.
3. Circulators shall be bronze or iron construction as scheduled. Pumps shall be horizontal (motor and shaft installed position) in-line, oil lubricated, one-piece dynamically balanced impeller, and flexible coupling. Pumps shall be rated for 125 psi at 225°F.

Mechanical seals shall be two piece with a carbon seal face and ceramic seat rated for continuous operation at 225°F. Motors shall be open drip-proof type with sleeve bearings, quite operating, rubber mounted, with built-in thermal overloads. Pumps shall be Bell and Gossett Booster pump, Taco Red Baron Circulator, Armstrong series S & H, or approved equivalent.

4. Horizontal in-line pumps shall be bronze or iron construction as scheduled. Pumps shall be horizontal (motor and shaft installed position) in-line type, oil lubricated, one-piece cast bronze impeller dynamically balanced, and flexible coupled. Pumps shall be rated for a maximum working pressure of 175 psi at 150°F and 150 psi at 250°F. Mechanical seals shall be two piece design with a carbon seal face and ceramic seat rated for continuous operation at 225°F. Pump shall be of a three-piece design consisting of: the volute, bearing module, and the motor; with each section bolted to the next. The bearing module shall have oil lubricated bronze journal and thrust bearings. The motor shall be joined to the pump shaft through a flexible coupling. Motors shall be NEMA B letter design with a 1.15 service factory, open drip-proof, premium efficiency. Pumps shall be Bell and Gossett series 60, Taco 1600 series, Armstrong series 1060, or approved equivalent.
5. In-line pumps shall be bronze fitted Class 30 cast iron body designed for either horizontal or vertical (motor and shaft installed position) in-line mounting, oil lubricated, one piece cast bronze dynamically balanced impeller, replaceable bronze wear rings, steel pump shaft with replaceable bronze shaft sleeve, close/split coupled. Pumps shall be rated for a maximum working pressure of 175 psi at 150°F and 150 psi at 250°F (125# ANSI flange). Mechanical seals shall be flushed two piece design with a carbon seal face and ceramic seat rated for continuous operation at 225°F. Motors shall be NEMA JM, with a 1.15 service factor regreaseable ball bearings, vertical shaft, drip-proof enclosure, premium efficiency. Pumps shall be Bell and Gossett series 80, Taco KS model, Armstrong 4380/4300 series, or approved equivalent.

PART 3 - EXECUTION

3.1 PUMP INSTALLATION

A. Comply with HI 1.4.

B. Install pumps to provide access for periodic maintenance including removing motors, impellers, couplings, and accessories.

C. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.

D. Automatic Condensate Pump Units: Install units for collecting condensate and extend to open drain.

E. Equipment Mounting:

1. Install base-mounted pumps on cast-in-place concrete equipment bases.

3.2 PIPING CONNECTIONS

A. Comply with requirements for piping specified in Section 232213 "Steam and Condensate Heating Piping" and Section 232216 "Steam and Condensate Piping Specialties." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Where installing piping adjacent to pump, allow space for service and maintenance.

C. Connect piping to pumps. Install valves that are same size as piping connected to pumps.

D. Install suction and discharge pipe sizes equal to or greater than diameter of pump nozzles.

E. Install check, shutoff, and throttling valves on discharge side of pumps.

F. Install Y-type strainer and shutoff valve on suction side of pumps.

1. Use startup strainer for initial system startup. Install permanent strainer element before turnover of system to Owner.

G. Install flexible connectors on suction and discharge sides of base-mounted pumps between pump casing and valves.

H. Install pressure gauges on pump suction and discharge or at integral pressure-gauge tapping, or install single gauge with multiple-input selector valve.

3.3 ELECTRICAL CONNECTIONS

A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.

D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.

1. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.4 CONTROL CONNECTIONS

A. Install control and electrical power wiring to field-mounted control devices.

B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.5 STARTUP SERVICE

A. Perform startup service.

1. Complete installation and startup checks in accordance with manufacturer's written instructions.
2. Check piping connections for tightness.
3. Clean strainers on suction piping. Use startup strainer for initial startup.
4. Perform the following startup checks for each pump before starting:

    a. Verify bearing lubrication.
    b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
    c. Verify that pump is rotating in correct direction.

5. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
6. Start motor.
7. Open discharge valve slowly.

3.6 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Hydronic pumps will be considered defective if they do not pass tests and inspections.

D. Prepare test and inspection reports.

3.7 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain hydronic pumps.

END OF SECTION 232123

SECTION 232213 - STEAM AND CONDENSATE PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Steel pipe and fittings.
2. Joining materials.

B. Related Requirements:

1. Section 232216 "Steam and Condensate Heating Piping Specialties" for strainers, flash tanks, special-duty valves, steam traps, thermostatic air vents and vacuum breakers, and steam and condensate meters.

1.2 ACTION SUBMITTALS

A. Delegated Design Submittal:

1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
2. Locations of pipe anchors and alignment guides and expansion joints and loops.
3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
4. Locations of and details for penetration and firestopping for fire- and smoke-rated wall and floor and ceiling assemblies.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. ASME Compliance: Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Components and installation shall be capable of withstanding the following minimum working pressures and temperatures unless otherwise indicated:

1. HPS - High Pressure Steam Piping: 125 psig.

2. LPS - Steam Piping: 15 psig.
3. Condensate Piping: 125 psig at 250 deg F.
4. Makeup-Water Piping: 150 psig at 150 deg F.
5. Blowdown-Drain Piping: Equal to pressure of the piping system to which it is attached.
6. Air-Vent and Vacuum-Breaker Piping: Equal to pressure of the piping system to which it is attached.
7. Safety-Valve-Inlet and -Outlet Piping: Equal to pressure of the piping system to which it is attached.

2.2 STEEL PIPE AND FITTINGS

A. Steel Pipe: ASTM A53/A53M, black steel, plain ends, welded and seamless, Grade B, and Schedule as indicated in piping applications articles.

B. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125, 150, and 300 as indicated in piping applications articles.

C. Malleable-Iron Threaded Fittings: ASME B16.3; Classes 150 and 300 as indicated in piping applications articles.

D. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in piping applications articles.

E. Cast-Iron Threaded Flanges and Flanged Fittings: ASME B16.1, Classes 125 and 250 as indicated in piping applications articles; raised ground face, and bolt holes spot faced.

2.3 JOINING MATERIALS

A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.

1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless otherwise indicated.

a. Full-Face Type: For flat-face flanges.
b. Narrow-Face Type: For raised-face flanges.

B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.

PART 3 - EXECUTION

3.1 STEAM PIPING APPLICATIONS

A. Steam Piping: Schedule 80, Type S, Grade B, steel pipe; Class 125 cast-iron fittings; and threaded joints.

B. Condensate Piping above Grade: Schedule 80, Type S, Grade B, steel pipe; Class 125 cast-iron fittings; and threaded joints.

3.2 ANCILLARY PIPING APPLICATIONS

A. Blowdown-Drain Piping: Same materials and joining methods as for piping specified for the service in which blowdown drain is installed.

B. Vacuum-Breaker Piping: Outlet, same as service where installed.

C. Safety-Valve-Inlet and -Outlet Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed.

3.3 INSTALLATION OF PIPING

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Not every offset and fitting is shown.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless otherwise indicated.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping free of sags and bends.

G. Install fittings for changes in direction and branch connections.

H. Install piping to allow application of insulation.

I. Select system components with pressure rating equal to or greater than system operating pressure.

J. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.

K. Install drains, consisting of a tee fitting, NPS 3/4 full port-ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.

L. Install steam supply piping at a minimum uniform grade of 0.2 percent downward in direction of steam flow.

M. Install condensate return piping at a minimum uniform grade of 0.4 percent downward in direction of condensate flow.

N. Reduce pipe sizes using eccentric reducer fitting installed with level side down.

O. Install branch connections to mains using tee fittings in main pipe, with the branch connected to top of main pipe.

P. Install valves according to the following Sections or other Sections as needed:
   1. Section 230523.12 "Ball Valves for HVAC Piping."
   2. Section 230523.13 "Butterfly Valves for HVAC Piping."
   3. Section 230523.14 "Check Valves for HVAC Piping."

Q. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.

R. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.

S. Install shutoff valve immediately upstream of each dielectric fitting.

T. Install strainers on supply side of control valves, pressure-reducing valves, traps, and elsewhere as indicated. Install NPS 3/4 nipple and full port ball valve in blowdown connection of strainers NPS 2 and larger. Match size of strainer blowoff connection for strainers smaller than NPS 2. Strainers shall be installed on their side to prevent the pooling of condensate.

U. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.

V. Install drip legs at low points and natural drainage points such as ends of mains, bottoms of risers, and ahead of pressure regulators, and control valves.

   1. On straight runs with no natural drainage points, install drip legs at intervals not exceeding 300 feet.
   2. Size drip legs same size as main. In steam mains NPS 6 and larger, drip leg size can be reduced, but to no less than NPS 4.

W. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

X. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

3.4 INSTALLATION OF STEAM AND CONDENSATE PIPING SPECIALTIES N

A. Comply with requirements in Section 232216 "Steam and Condensate Heating Piping Specialties" for installation requirements for strainers, flash tanks, special-duty valves, steam traps, thermostatic air vents and vacuum breakers, and steam and condensate meters.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for installation of hangers, supports, and anchor devices.

B. Install the following pipe attachments:

1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.
2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
4. Spring hangers to support vertical runs.

C. Install hangers for steel steam supply piping and steam condensate piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

D. Support horizontal piping within 12 inches of each fitting.

E. Support vertical runs of steel steam supply piping and steel steam condensate piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 PIPE JOINT CONSTRUCTION

A. Ream ends of pipes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

D. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.7 TERMINAL EQUIPMENT CONNECTIONS

A. Size for supply and return piping connections shall be the same as or larger than equipment connections.

B. Install traps and control valves in accessible locations close to connected equipment.

C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.

D. Install vacuum breakers downstream from control valve, close to coil inlet connection.

E. Install a drip leg at coil outlet.

3.8 FIELD QUALITY CONTROL

A. Prepare steam and condensate piping according to ASME B31.9, "Building Services Piping," and as follows:

1. Leave joints, including welds, uninsulated and exposed for examination during test.
2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
3. Flush system with clean water. Clean strainers.
4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.

B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

D. Perform the following tests and inspections:

1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
2. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength.
3. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.

E. Prepare test and inspection reports.

END OF SECTION 232213

SECTION 232216 - STEAM AND CONDENSATE HEATING PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes the following piping specialties for steam and condensate piping:

1. Strainers.
2. Stop-check valves.
3. Safety valves.
4. Pressure-reducing valves.
5. Steam traps.
6. Thermostatic air vents and vacuum breakers.
7. Flexible connectors.

B. Related Requirements:
1. Section 230523.12 "Ball Valves for HVAC Piping" for specification and installation requirements for ball valves common to most piping systems.
2. Section 230523.13 "Butterfly Valves for HVAC Piping" for specification and installation requirements for butterfly valves common to most piping systems.
3. Section 230523.14 "Check Valves for HVAC Piping" for specification and installation requirements for check valves common to most piping systems.
4. Section 230523.15 "Gate Valves for HVAC Piping" for specification and installation requirements for gate valves common to most piping systems.
5. Section 230923.11 "Control Valves" for automatic control valve and sensor specifications, installation requirements, and locations.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Strainer.
2. Valve.
3. Steam trap.
4. Air vent and vacuum breaker.
5. Connector.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

A. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Components and installation shall be capable of withstanding the following minimum working pressures and temperatures unless otherwise indicated:

1. HP Steam Piping: 150 psig at 400F.
2. LP Steam Piping: 125 psig at 350F.
3. Condensate Piping: 125 psig at 220 deg F.
4. Makeup-Water Piping: 125 psig at 150 deg F.
5. Blowdown-Drain Piping: Equal to pressure of the piping system to which it is attached.
6. Air-Vent and Vacuum-Breaker Piping: Equal to pressure of the piping system to which it is attached.
7. Safety-Valve-Inlet and -Outlet Piping: Equal to pressure of the piping system to which it is attached.

2.2 STRAINERS

A. Y-Pattern Strainers, Bronze, NPS 2 and smaller:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Armstrong.
b. Keckley Company.
c. Mueller Steam Specialty; A Watts Water Technologies Company.
d. Spirax Sarco.

2. Body: ASTM B26, bronze body and straight thread cap.
3. End Connections: Threaded ends.
4. Strainer Screen: Stainless steel, 20-mesh strainer or perforated stainless steel basket.
5. Tapped blowoff plug.
6. CWP Rating: 250-psig working steam pressure.

B. Y-Pattern Strainers, Cast Iron, NPS 2-1/2 and larger:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Armstrong.
b. Keckley Company.
c. Mueller Steam Specialty; A Watts Water Technologies Company.
d. Spirax Sarco.

2. Body: ASTM A126-B Cast iron body and cover, 125 psig at 353F.
3. End Connections: flanged ends.
4. Strainer Screen: 0.045” perforations in Type 304 stainless steel strainer screen.
5. Tapped blowoff plug.

2.3 CHECK VALVES

A. Check Valves:
   1. 2” and smaller: Class 125 (125 psi at 400°F, 200 psi at 150°F), bronze, horizontal swing, vertical up-flow, Y pattern, teflon renewable seat and disc in conformance with MSS SP80. Nibco 413, Grinnell 3300, Watts 5000, Crane 1707, Hammond IB904, Stockham B320, or approved equivalent.

2.4 STEAM SAFETY VALVES

A. Bronze or Brass Steam Safety Valves: ASME labeled.

   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

      a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
      b. Armstrong International, Inc.
      c. Spirax Sarco Limited.
      d. WATTS; A Watts Water Technologies Company.

   2. Disc Material: Forged copper alloy.
   3. End Connections: Threaded inlet and outlet.
   4. Spring: Fully enclosed steel spring with adjustable pressure range and positive shutoff; factory set and sealed.
   5. Pressure Class: 250.
   6. Drip-Pan Elbow: Cast iron and having threaded inlet and outlet, with threads complying with ASME B1.20.1.
   7. Size and Capacity: As required for equipment according to ASME Boiler and Pressure Vessel Code.

2.5 PRESSURE-REDUCING VALVES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   1. Armstrong International, Inc.
   2. Hoffman Specialty; Bell & Gossett, a xylem brand.
   3. Spirax Sarco Limited.

B. Capacities and Characteristics:

   1. Steam Flow Rate: 9000 lb/h.
   2. Inlet Pressure: 80 psig.
   3. Outlet Set Pressure: 15 psig.

C. ASME labeled.

D. Size, Capacity, and Pressure Rating: Factory set for inlet and outlet pressures indicated.

E. Description: Pilot-actuated diaphragm type, with adjustable pressure range and positive shutoff.

F. Body: Cast iron.

G. End Connections: Threaded connections for valves NPS 2 and smaller and flanged connections for valves NPS 2-1/2 and larger.

H. Trim: Hardened stainless steel.

I. Head and Seat: Replaceable, main head stem guide fitted with flushing and pressure-arresting device cover over pilot diaphragm.

J. Gaskets: Non-asbestos materials.

2.6 STEAM TRAPS

A. Float and Thermostatic Steam Traps, Cast Iron:
1. Cast-iron body and bolted cap; renewable, stainless steel float mechanism with renewable, hardened stainless-steel head and seat; maximum allowable pressure of 125 psig; balanced-pressure, stainless-steel or monel thermostatic bellow element. Thermostatic air vent capable of withstanding 45°F of superheat and resisting water hammer without sustaining damage.
2. Steam traps shall be Armstrong, Hoffman, Spirax Sarco, or Watson McDaniel.
3. See schedule for sizes, capacities, and operating pressures.

B. Inverted Bucket Traps:
1. ASTM A126, cast iron body and bolted cap; renewable, stainless steel float mechanism with renewable hardened chrome steel valve and seat; maximum allowable pressure of 250 psig.
2. Steam traps shall be Armstrong, Hoffman, Spirax Sarco, or Watson McDaniel.
3. See schedule for sizes, capacities, and operating pressures.

2.7 THERMOSTATIC AIR VENTS AND VACUUM BREAKERS

A. Thermostatic Air Vents:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Armstrong International, Inc.
   b. Hoffman Specialty; Bell & Gossett, a xylem brand.
   c. Spirax Sarco Limited.

2. Body: Cast iron, bronze, or stainless steel.
3. End Connections: Threaded.
4. Float, Valve, and Seat: Stainless steel.
5. Thermostatic Element: Phosphor bronze bellows in a stainless steel cage.
6. Pressure Rating: 125 psig.
7. Maximum Temperature Rating: 350 deg F.

B. Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Armstrong International, Inc.
    b. Hoffman Specialty; Bell & Gossett, a xylem brand.
    c. Spirax Sarco Limited.

2. Body: Cast iron, bronze, or stainless steel.
3. End Connections: Threaded.
4. Sealing Ball, Retainer, Spring, and Screen: Stainless steel.
5. O-Ring Seal: Ethylene propylene rubber.
6. Pressure Rating: 150 psig.
7. Maximum Temperature Rating: 366 deg F.

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

A. Install shutoff duty valves at branch connections to steam supply mains, at steam supply connections to equipment, and at the outlet of steam traps.

B. Install safety valves on pressure-reducing stations and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install safety-valve discharge piping, without valves, to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.

3.2 INSTALLATION OF PIPING

A. Install piping to permit valve servicing.

B. Install drains, consisting of a tee fitting, NPS 3/4 full-port ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.

C. Install valves according to:
    1. Section 230523.12 "Ball Valves for HVAC Piping."
    2. Section 230523.13 "Butterfly Valves for HVAC Piping."
    3. Section 230523.14 "Check Valves for HVAC Piping."
    4. Section 230523.15 "Gate Valves for HVAC Piping."

D. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment and elsewhere as indicated.

E. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.

F. Install shutoff valve immediately upstream of each dielectric fitting.

G. Install strainers on supply side of control valves, pressure-reducing valves, traps, and elsewhere as indicated. Install NPS 3/4 nipple and full-port ball valve in blowdown connection of strainers NPS 2 and larger. Match size of strainer blowoff connection for strainers smaller than NPS 2.

3.3 INSTALLATION OF STEAM TRAPS

A. Install steam traps in accessible locations as close as possible to connected equipment.

B. Install full-port ball valve, strainer, and union upstream from trap; install union, check valve, and full-port ball valve downstream from trap unless otherwise indicated.

3.4 INSTALLATION OF PRESSURE-REDUCING VALVES

A. Install pressure-reducing valves in accessible location for maintenance and inspection.

B. Install bypass piping around pressure-reducing valves, with globe valve equal in size to area of pressure-reducing valve seat ring, unless otherwise indicated.

C. Install gate valves on both sides of pressure-reducing valves.

D. Install unions or flanges on both sides of pressure-reducing valves having threaded- or flanged-end connections, respectively.

E. Install pressure gages on low-pressure side of pressure-reducing valves after the bypass connection according to Section 230519 "Meters and Gages for HVAC Piping."

F. Install strainers upstream for pressure-reducing valve.

G. Install safety valve downstream from pressure-reducing valve station.

3.5 INSTALLATION OF SAFETY VALVES

A. Install safety valves according to ASME B31.9, "Building Services Piping."

B. Pipe safety-valve discharge without valves to atmosphere outside the building.

C. Install drip-pan elbow fitting adjacent to safety valve and pipe drain connection to nearest floor drain.

D. Install exhaust head with drain to waste, on vents equal to or larger than NPS 2-1/2.

END OF SECTION 232216

SECTION 232223 - STEAM CONDENSATE PUMPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Two-stage, centrifugal pumps with elevated receiver.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of steam condensate pump.

B. Shop Drawings: For each pump/receiver.

   1. Show pump layout and connections.
   2. Include setting drawings with templates for installing foundation and anchor bolts and other anchorages.
   3. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Data: Certificates for steam condensate pumps/receivers, accessories, and components, from manufacturer.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. ASME Compliance: Fabricate and label steam condensate receivers to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and use.

C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, "Section 6 - Heating, Ventilating, and Air Conditioning."

D. Seismic Performance: Steam condensate pumps/receivers to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
2. Component Importance Factor: 1.0.

2.2 TWO-STAGE, CENTRIFUGAL PUMPS WITH FLOOR-MOUNTED RECEIVER

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Bell and Gossett.
2. Hoffman.
3. Spirax Sarco.

B. Description: Factory-fabricated, packaged, duplex, electric-driven pumps; with receiver, pumps, controls, and accessories suitable for operation with steam condensate up to 210 deg F.

C. Receiver:

1. Elevated Tank.
2. Material: Cast Iron, stainless stell .
3. Externally adjustable float switches.
4. Flanges for pump mounting.
5. Water-level gauge and dial thermometer.
6. Pressure gauge at each pump discharge.
7. Isolation valves between receiver and pump discharge.
8. Lifting eyebolts.
9. Vent and overflow.
10. Inlet strainer with self-cleaning bronze screen, dirt pocket, and cleanout plug on receiver inlet.

D. Pumps:

1. Centrifugal, two stage, close coupled.
2. Vertical design, permanently aligned.
3. Impeller: Bronze, stainless steel.
4. Stainless steel shafts.
5. Mechanical seals rated at 250 deg F.
6. Rated to operate with a minimum of 2 ft. of NPSH.
7. Mounted on receiver flanges.

E. Motor:

1. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors as noted below.
2. Enclosure: Open, dripproof.
3. Motor Bearings: Permanently lubricated ball bearings.

4. Efficiency: Premium efficient.

F. Control Panel:

1. NEMA 250, Type 1 enclosure with hinged door and grounding lug, mounted on pump.
2. Factory wired between pumps and float switches, for single external electrical connection.
3. Provide fused, control-power transformer if exceeds 230 V ac.
4. Electrical pump alternator to operate pumps in lead-lag sequence and allow both pumps to operate on receiver high level.
5. Manual control to override electrical pump alternator and manually select the lead pump.
6. Hand-off-auto selector switch.
7. Momentary-contact "TEST" push button on cover for each pump.
8. Numbered terminal strip.
9. Disconnect switch.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine equipment foundations and anchor-bolt locations for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for piping systems to verify actual locations of piping connections before pump installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install pumps to provide access for periodic maintenance including removing motors, impellers, couplings, and accessories.

B. Support pumps and piping separately so piping is not supported by pumps.

C. Install thermometers and pressure gauges.

D. Equipment Mounting:

1. Install pumps on cast-in-place concrete equipment base(s).

3.3 PIPING CONNECTIONS

A. Comply with requirements for piping specified in Section 232213 "Steam and Condensate Piping" and Section 232216 "Steam and Condensate Piping Specialties."

B. Where installing piping adjacent to machine, allow space for service and maintenance.

C. Pipe drain to nearest floor drain for overflow and drain piping connections.

D. Install full-size vent piping to outdoors, terminating in 180-degree elbow.

3.4 ELECTRICAL CONNECTIONS

A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

C. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.

1. Nameplate to be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
2. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 CONTROL CONNECTIONS

A. Install control and electrical power wiring to field-mounted control devices.

B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.6 SYSTEM STARTUP

A. Perform startup service.

1. Complete installation and startup checks in accordance with manufacturer's written instructions.
2. Clean strainers.
3. Adjust steam condensate pump controls.
4. Adjust pump controls for automatic start, stop, and alarm operation.
5. Perform the following operational checks before starting:

    a. Set float switches to operate at proper levels.
    b. Check motors for proper rotation.
    c. Test pump controls and demonstrate compliance with requirements.
    d. Replace damaged or malfunctioning pump controls and equipment.
    e. Verify that pump controls are correct for required application.

6. Start steam condensate pumps in accordance with manufacturer's written startup instructions.

3.7 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain steam condensate pumps.

END OF SECTION 232223

SECTION 232500 – HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes the following HVAC water-treatment systems:

1. Manual chemical-feed equipment.
2. Chemicals.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Pretreatment equipment and chemical- treatment equipment, showing tanks, maintenance space required, and piping connections to HVAC systems.

1.3 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Certificates: For chemical-treatment equipment and components, from manufacturer.

B. Water-Analysis Provider Qualifications: Verification of experience and capability of HVAC water-treatment service provider.

C. Field quality-control reports.

D. Water-Treatment Program: Written sequence of operation on an annual basis for the application equipment required to achieve water quality defined in "Performance Requirements" Article.

E. Water Analysis: Illustrate water quality available at Project site.

F. Passivation Confirmation Report: Verify passivation of galvanized-steel surfaces, and confirm this observation in a letter to Architect.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

A. HVAC Water-Treatment Service Provider Qualifications: An experienced HVAC water-treatment service provider, capable of analyzing water qualities, installing water-treatment equipment, and applying water treatment as specified in this Section.

PART 2 - PRODUCTS

2.1 HVAC WATER-TREATMENT MANUFACTURERS

Water Treatment shall be by Walter Louis Chemical -No exceptions.

2.2 PERFORMANCE REQUIREMENTS

A. Provide all hardware, chemicals, and other material necessary to maintain HVAC water quality in all systems as indicated in this Specification. Water quality for HVAC systems shall minimize corrosion, scale buildup, and biological growth for optimum efficiency of HVAC equipment without creating a hazard to operating personnel or to the environment.

B. Base HVAC water treatment on quality of water available at Project site, HVAC system equipment material characteristics and functional performance characteristics, operating personnel capabilities, and requirements and guidelines of authorities having jurisdiction.

2.3 MANUAL CHEMICAL-FEED EQUIPMENT

A. Chemical feeders for the closed water systems shall be installed at locations as shown on the drawings and as indicated below. Feeders shall be cast iron bulk type feeders complete with connections for water in, treated water outlet, drain, isolation and drain valves, and removable covers. Feeders shall be Ball feeder type, rated for continuous operation at 200 psi and 250°F, Dearborn Type AV, J.L. Wingert Co., Neptune VTF or equivalent.

1. Capacity: 18 gal
2. Minimum Working Pressure: 200 psig.

2.4 CHEMICALS

A. Chemicals shall be as recommended by water-treatment system manufacturer that are compatible with piping system components and connected equipment and that can attain water quality specified in "Performance Requirements" Article.

B. Chemicals for direct steam injection humidification and for steam used in direct contact with food to be FDA approved and safe for these uses.

PART 3 - EXECUTION

3.1 WATER ANALYSIS

A. Perform an analysis of supply water to determine quality of water available at Project site.

3.2 INSTALLATION

A. Install chemical-application equipment on concrete bases, level and plumb. Maintain manufacturer's recommended clearances. Arrange units, so controls and devices that require servicing are accessible. Anchor chemical tanks and floor-mounting accessories to substrate. Install all chemical application equipment within a spill-containment area without floor drains.

B. Install water-testing equipment on wall near water-chemical-application equipment.

C. Install interconnecting control wiring for chemical-treatment controls and sensors.

D. Mount sensors and injectors in piping circuits.

E. Bypass Feeders: Install in closed hydronic systems, including hot-water heating,, and equip with the following:

1. Install bypass feeder in a bypass circuit around circulating pumps unless otherwise indicated on Drawings.
2. Install water meter in makeup-water supply.
3. Install a gate or full-port ball isolation valves on inlet, outlet, and drain below feeder inlet.
4. Install a swing check on inlet after the isolation valve.

3.3 PIPING CONNECTIONS

A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Where installing piping adjacent to equipment, allow space for service and maintenance.

C. Make piping connections between HVAC water-treatment equipment and dissimilar-metal piping with dielectric fittings. Dielectric fittings are specified in Section 232113 "Hydronic Piping."

D. Install shutoff valves on HVAC water-treatment equipment inlet and outlet. Metal general-duty valves are specified in Section 230523.12 "Ball Valves for HVAC Piping," Section 230523.13 "Butterfly Valves for HVAC Piping," and Section 230523.15 "Gate Valves for HVAC Piping."

E. See Section 221119 "Domestic Water Piping Specialties" for backflow preventers required in makeup-water connections to potable-water systems.

3.4 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

D. Perform tests and inspections.

E. Tests and Inspections:

1. Inspect field-assembled components and equipment installation, including piping and electrical connections.
2. Inspect piping and equipment to determine that systems and equipment have been cleaned, flushed, and filled with water, and are fully operational before introducing chemicals for water-treatment system.
3. Do not enclose, cover, or put piping into operation until it is tested and satisfactory test results are achieved.
4. Test for leaks and defects. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
5. Leave uncovered and unconcealed new, altered, extended, and replaced water piping until it has been tested and approved. Expose work that has been covered or concealed before it has been tested and approved.
6. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow test pressure to stand for four hours. Leaks and loss in test pressure constitute defects.
7. Repair leaks and defects with new materials, and retest piping until no leaks exist.

F. Equipment will be considered defective if it does not pass tests and inspections.

G. Prepare test and inspection reports.

H. Comply with ASTM D3370 and with the following standards:

1. Silica: ASTM D859.
2. Steam System: ASTM D1066.
3. Acidity and Alkalinity: ASTM D1067.
4. Iron: ASTM D1068.
5. Water Hardness: ASTM D1126.

3.5 MAINTENANCE SERVICE

A. Scope of Maintenance Service: Provide chemicals and service program to maintain water conditions required above, to inhibit corrosion, scale formation, and biological growth for heating, hot-water piping and equipment. Services and chemicals shall be provided for a period of one year from date of Substantial Completion and shall include the following:

1. Initial water analysis and HVAC water-treatment recommendations.
2. Startup assistance for Contractor to flush the systems, clean with detergents, and initially fill systems with required chemical treatment prior to operation.
3. Periodic field service and consultation.
4. Customer report charts and log sheets.
5. Laboratory technical analysis.
6. Analyses and reports of all chemical items concerning safety and compliance with government regulations.

3.6 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain HVAC water-treatment systems and equipment.

B. Training: Provide a "how-to-use" self-contained breathing apparatus video that details exact operating procedures of equipment. When training is complete, turn over video to Owner for future use.

END OF SECTION 232500

SECTION 235223 - COMBINATION GAS/LIGHT OIL BURNER

PART 1 - GENERAL

1.01 SUMMARY

A. Section Includes:

1. DUAL FUEL NATURAL GAS OR ATOMIZED #2 OIL FORCED DRAFT BUNER

2. PARALLEL POSITIONING BURNER CONTROLS

1.02 ACTION SUBMITTALS

A. Product Data: for
1. Burner capacity and turn down capability.
2. Parallel positioning burner controls, actuators

B. Shop Drawings:
1. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

2. Include diagrams for power, and control wiring.

3. Include gas and oil train diagrams.

1.03 INFORMATIONAL SUBMITTALS

A. Test and Evaluation Reports:

1. Material test reports.
2. Product test reports..
3. Research reports.

B. Source Quality-Control Submittals:

1. Source quality-control reports.

C. Field Quality-Control Submittals:

1. Field quality-control reports.

D. Sample warranties.

1.04 CLOSEOUT SUBMITTALS

A. Maintenance contracts.

B. Operation and maintenance data.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

A. Industrial Combustion

Or pre-bid approved equivalent from:

B. Power Flame

C. Webster

2.02 DESCRIPTION

A. Forced draft combination gas light oil burner with parallel positioning controls including all supporting infrastructure. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Burners shall be forced draft flame retention type with the capacity of the schedules boiler(s) and the scheduled electrical characteristics. The gas will have a BTU content of 1000 and specific gravity of 0.60 and supplied to the boiler at a minimum pressure of 5 PSI The oil will be No. 2 fuel oil with a rating of 140,000 Btu/gal.

C. The burner shall be capable of firing against a furnace pressure from a negative .05 to a positive .05 in. W.C. without a reduction in capacity or efficiency. The blower motor is to be 60 h.p., 3450 r.p.m., 480 volts, 3 phase, 60 hertz, directly driving a back-ward-curved impeller, with self-cleaning vanes to supply all air for combustion. Combustion air volume shall be controlled by multiple air louvers with an air silencer assembly. The air handling housing shall be hinged to swing away allowing easy access to the burner head components including the diffuser. Neither fuel lines or electrical wiring shall require disconnection when opening the hinged assembly. Removal of the burner diffuser shall not require removal of the burner from the boiler.

D. The remote control panel shall include an electronic combustion flame safeguard programmer model Fireye PPC4000 and YB110IF Control System with BLL510 LCD Flame Safeguard Display, mounted on controls with NEMA1 window. (ultra-violet) flame supervision, motor starters with overload heaters and 3-leg protection for 3-phase motors, ignition transformer, operating switches, signal lights, and color-coded wiring. The control circuit shall be 120 volts, 60 hertz, single phase, supplied by a factory provided control circuit transformer. A junction box shall be burner mounted for connection to the remote panel. The combustion control system shall incorporate full electric modulation with a manual 135 ohm limiting potentiometer.

E. The burner shall include an integral refractory flame cone rated at 3000°F., and a flame observation port, automatic oil safety shutoff valve(s), low oil pressure switch, low pressure air atomizing nozzles, low atomizing air pressure switch, and burner oil strainer.

F. The air-oil atomizing system shall include a Maxon flow control valve to regulate the oil flow to the nozzles. An oil pressure regulator shall control the oil pressure to the Maxon valve. A low pressure air compressor of the force-feed, pressure lubricated, rotary vane type and a compressor lubricating oil/air reservoir with oil level indicator, inlet air filter, atomizing air pressure adjusting valve and air

pressure gauge shall be mounted on a separate module. The compressor shall be driven by a 1725 r.p.m. 15 h.p. (B-1 & B3) or 20HP (B2) 430 /3/60 voltage motor.

G. Each burner shall be welded steel combustion head with multi-blade, stainless steel, flame retention diffuser.

H. Ignition shall be of the interrupted gas-electric type. A pilot shutoff cock, gas pressure regulator and automatic pilot gas valve shall be provided for each burner.

PART 3 - EXECUTION

3.01 SYSTEM STARTUP

A. Engage Factory Authorized start-up tech. Contractor shall complete pre-fire checklist, and start-up technician perform start-up prior to any attempt to fire the boiler.

3.02 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain.

END OF SECTION

SECTION 235700 - HEAT EXCHANGERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes shell-and-tube heat exchangers for HVAC and domestic hot water use.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Signed and sealed by a qualified professional engineer. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1. Design Calculations: Calculate requirements for selecting seismic restraints and for designing bases.
2. Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Equipment room plan or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.

B. Seismic Qualification Data: Certificates, for heat exchanger, accessories, and components, from manufacturer.

C. Product Certificates: For each type of shell-and-tube heat exchanger. Documentation that shell-and-tube heat exchangers comply with "TEMA Standards."

D. Source quality-control reports.

E. Field quality-control reports.

F. Sample Warranty: For manufacturer's warranty.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.5 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of heat exchangers that fail in materials or workmanship within specified warranty period.

1. Warranty Periods: From date of Substantial Completion.

a. Shell-and-Tube Heat Exchangers:

1) Tube Coil: One year.
2) Other Components: One year.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Heat exchangers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified."
2. Component Importance Factor is 1.0.

2.2 SHELL-AND-TUBE HEAT EXCHANGERS - HVAC

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Armstrong Fluid Technology.
2. Bell & Gossett; a Xylem brand.
3. Taco Comfort Solutions.

B. Description: Packaged assembly of tank, heat-exchanger coils, and specialties.

C. Construction:

1. Fabricate and label heat exchangers to comply with ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels," Division 1.
2. Fabricate and label shell-and-tube heat exchangers to comply with "TEMA Standards."

D. Configuration: U-tube with removable bundle.

E. Shell Materials: Steel.

F. Head:

1. Materials: Cast iron.
2. Flanged and bolted to shell.
3. “K” style head connections

G. Tube: Seamless copper tubes.

1. Tube diameter is determined by manufacturer based on service.

H. Tubesheet Materials: Brass.

I. Baffles: Brass.

J. Piping Connections: Factory fabricated of materials compatible with heat-exchanger shell. Attach tappings to shell before testing and labeling.

1. NPS 2 and Smaller: Threaded ends in accordance with ASME B1.20.1.
2. NPS 2-1/2 and Larger: Flanged ends in accordance with ASME B16.5 for steel and stainless steel flanges and in accordance with ASME B16.24 for copper and copper-alloy flanges.

K. Support Saddles:

1. Fabricated of material similar to shell.
2. Fabricate foot mount with provision for anchoring to support or install factory provided supports.

2.3 SHELL-AND-TUBE HEAT EXCHANGERS – FOR POTABLE WATER USE

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Armstrong Fluid Technology.
2. Bell & Gossett; a Xylem brand.
3. Taco Comfort Solutions.

B. Description: Packaged assembly of tank, heat-exchanger coils, and specialties.

C. Construction:

1. Fabricate and label heat exchangers to comply with ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels," Division 1.

D. Configuration: Double Wall U-tube with removable bundle.

E. Shell Materials: Steel.

F. Head:

1. Materials: Cast iron.
2. Flanged and bolted to shell.
3. “K” style head connections

G. Tube: Seamless copper tubes.

1. Tube diameter is determined by manufacturer based on service.

H. Tubesheet Materials: Brass.

I. Baffles: Brass.

J. Piping Connections: Factory fabricated of materials compatible with heat-exchanger shell. Attach tappings to shell before testing and labeling.

1. NPS 2 and Smaller: Threaded ends in accordance with ASME B1.20.1.
2. NPS 2-1/2 and Larger: Flanged ends in accordance with ASME B16.5 for steel and stainless steel flanges and in accordance with ASME B16.24 for copper and copper-alloy flanges.

K. Support Saddles:

1. Fabricated of material similar to shell.
2. Fabricate foot mount with provision for anchoring to support or install factory provided supports.

2.4 ACCESSORIES

A. Pressure-Relief Valves: Bronze body with brass trim, ASME rated and stamped.

1. Pressure-relief valve setting: 150 psig .

2.5 SOURCE QUALITY CONTROL

A. Factory Tests: Test and inspect heat exchangers in accordance with ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels," Division 1. Affix ASME International label.

B. Hydrostatically test heat exchangers to minimum of one and one-half times pressure rating before shipment.

C. Heat exchangers will be considered defective if they do not pass tests and inspections.

D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 INSTALLATION OF HEAT EXCHANGER, GENERAL

A. Equipment Mounting:

1. Install floor-mounted heat exchangers on cast-in-place concrete equipment bases. Install all heat exchangers level and plumb in accordance with manufacturer's recommendations. Install floor-mounted and wall-hung steam heat exchangers at sufficient height, using sufficient length supports, to achieve required steam and condensate pipe pitch.

3.2 INSTALLATION OF SHELL-AND-TUBE HEAT EXCHANGER

A. Install heat exchangers on saddle supports.

B. Heat-Exchanger Supports: Mount heat exchanger on steel saddles and supports specifically designed for each heat exchanger.

C. Fabricate attachment of saddle supports to pressure vessel with reinforcement strong enough to resist heat-exchanger movement during seismic event when heat-exchanger saddles are anchored to building structure.

3.3 PIPING CONNECTIONS

A. Comply with requirements for piping specified in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Comply with requirements for steam and condensate piping specified in Section 232213 "Steam and Condensate Heating Piping" and Section 232216 "Steam and Condensate Heating Piping Specialties."

C. Maintain manufacturer's recommended clearances for tube removal, service, and maintenance.

D. Install piping adjacent to heat exchangers to allow space for service and maintenance of heat exchangers. Arrange piping for easy removal of heat exchangers.

E. Install shutoff valves at heat-exchanger inlet and outlet connections.

F. Install pressure-relief valves on heat-exchanger shells where a connection has been provided on shell. When no shell pressure-relief valve connection has been provided, install pressure-relief valve on shell outlet piping before any isolation valves.

G. Install pressure-relief valves on heat-exchanger tube outlet piping before any isolation valves.

H. Pipe pressure-relief valves, full size of valve connection, to floor drain.

I. Install vacuum breaker at heat-exchanger steam inlet connection.

J. Install hose end valve to drain shell.

K. Install thermometer on each heat-exchanger fluid inlet and outlet piping. Comply with requirements for thermometers specified in Section 230519 "Meters and Gages for HVAC Piping."

L. Install pressure gauges on each heat-exchanger fluid inlet and outlet piping and steam inlet piping. Comply with requirements for pressure gauges specified in Section 230519 "Meters and Gauges for HVAC Piping."

3.4 CLEANING

A. After completing system installation, including outlet fitting and devices, inspect exposed finish. Remove burrs, dirt, and construction debris, and repair damaged finishes.

B. Isolate heat exchangers from piping before flushing piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blind flanges in flanged joints to isolate equipment.

C. Flush heat-exchanger piping systems with clean water; then remove and clean or replace strainer screens before reopening flow to heat exchangers.

3.5 FIELD QUALITY CONTROL

A. Testing Agency, Owner: Owner will engage a qualified testing agency to perform tests and inspections.

B. Testing Agency, Contractor: Engage a qualified testing agency to perform tests and inspections.

C. Perform tests and inspections:

D. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

E. Heat exchanger will be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

3.6 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain heat exchangers.

END OF SECTION 235700

SECTION 260010 - SUPPLEMENTAL REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Supplemental requirements generally applicable to the Work specified in Division 26. This Section is also referenced by related Work specified in other Divisions.

B. Related Requirements:

1. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 REFERENCES

A. Abbreviations and Acronyms for Electrical Terms and Units of Measure:

1. 8P8C: An 8-position 8-contact modular jack.
2. A: Ampere, unit of electrical current.
3. AC or ac: Alternating current.
4. AFCI: Arc-fault circuit interrupter.
5. AIC: Ampere interrupting capacity.
6. AL, Al, or ALUM: Aluminum.
7. ASD: Adjustable-speed drive.
8. ATS: Automatic transfer switch.
9. AWG: American wire gauge; see ASTM B258.
10. BAS: Building automation system.
11. BIL: Basic impulse insulation level.
12. BIM: Building information modeling.
13. CAD: Computer-aided design or drafting.
14. CATV: Community antenna television.
15. CB: Circuit breaker.
16. cd: Candela, the SI fundamental unit of luminous intensity.
17. CO/ALR: Copper-aluminum, revised.
18. COPS: Critical operations power system.
19. CU or Cu: Copper.
20. CU-AL or AL-CU: Copper-aluminum.
21. dB: Decibel, a unitless logarithmic ratio of two electrical, acoustical, or optical power values.
22. dB(A-weighted) or dB(A): Decibel acoustical sound pressure level with A-weighting applied in accordance with IEC 61672-1.
23. dB(adjusted) or dBa: Decibel weighted absolute noise power with respect to 3.16 pW (minus 85 dBm).

24. dBm: Decibel absolute power with respect to 1 mW.
25. DC or dc: Direct current.
26. DCOA: Designated critical operations area.
27. DDC: Direct digital control (HVAC).
28. EGC: Equipment grounding conductor.
29. ELV: Extra-low voltage.
30. EMF: Electromotive force.
31. EMI: Electromagnetic interference.
32. EPM: Electrical preventive maintenance.
33. EPS: Emergency power supply.
34. EPSS: Emergency power supply system.
35. ESS: Energy storage system.
36. EV: Electric vehicle.
37. EVPE: Electric vehicle power export equipment.
38. EVSE: Electric vehicle supply equipment.
39. fc: Footcandle, an internationally recognized unit of illuminance equal to one lumen per square foot or 10.76 lx. The simplified conversion 1 fc = 10 lx in the Specifications is common practice and considered adequate precision for building construction activities. When there are conflicts, lux is the primary unit; footcandle is specified for convenience.
40. FLC: Full-load current.
41. ft: Foot.
42. ft-cd: Foot-candle, the antiquated U.S. Standard unit of illuminance, equal to one international candle measured at a distance of one foot, that was superseded in 1948 by the unit "footcandle" after the SI unit candela (cd) replaced the international candle; see "fc,"
43. GEC: Grounding electrode conductor.
44. GFCI: Ground-fault circuit interrupter.
45. GFPE: Ground-fault protection of equipment.
46. GND: Ground.
47. HACR: Heating, air conditioning, and refrigeration.
48. HDPE: High-density polyethylene.
49. HID: High-intensity discharge.
50. HP or hp: Horsepower.
51. HVAC: Heating, ventilating, and air conditioning.
52. Hz: Hertz.
53. IBT: Intersystem bonding termination.
54. inch: Inch. To avoid confusion, the abbreviation "in." is not used.
55. IP: Ingress protection rating (enclosures); Internet protocol (communications).
56. IR: Infrared.
57. IS: Intrinsically safe.
58. IT&R: Inspecting, testing, and repair.
59. ITE: Information technology equipment.
60. kAIC: Kiloampere interrupting capacity.
61. kcmil or MCM: One thousand circular mils.
62. kV: Kilovolt.
63. kVA: Kilovolt-ampere.
64. kVAr or kVAR: Kilovolt-ampere reactive.
65. kW: Kilowatt.
66. kWh: Kilowatt-hour.
67. LAN: Local area network.
68. lb: Pound (weight).

69. lbf: Pound (force).
70. LCD: Liquid-crystal display.
71. LCDI: Leakage-current detector-interrupter.
72. LED: Light-emitting diode.
73. Li-ion: Lithium-ion.
74. lm: Lumen, the SI derived unit of luminous flux.
75. LNG: Liquefied natural gas.
76. LP-Gas: Liquefied petroleum gas.
77. LRC: Locked-rotor current.
78. LV: Low voltage.
79. lx: Lux, the SI derived unit of illuminance equal to one lumen per square meter.
80. m: Meter.
81. MCC: Motor-control center.
82. MDC: Modular data center.
83. MG set: Motor-generator set.
84. MIDI: Musical instrument digital interface.
85. MLO: Main lugs only.
86. MV: Medium voltage.
87. MVA: Megavolt-ampere.
88. mW: Milliwatt.
89. MW: Megawatt.
90. MWh: Megawatt-hour.
91. NC: Normally closed.
92. Ni-Cd: Nickel-cadmium.
93. Ni-MH: Nickel-metal hydride.
94. NIU: Network interface unit.
95. NO: Normally open.
96. NPT: National (American) standard pipe taper.
97. OCPD: Overcurrent protective device.
98. ONT: Optical network terminal.
99. PC: Personal computer.
100. PCS: Power conversion system.
101. PCU: Power-conditioning unit.
102. PF or pf: Power factor.
103. PHEV: Plug-in hybrid electric vehicle.
104. PLC: Programmable logic controller.
105. PLFA: Power-limited fire alarm.
106. PoE: Power over Ethernet.
107. PV: Photovoltaic.
108. PVC: Polyvinyl chloride.
109. pW: Picowatt.
110. RFI: (electrical) Radio-frequency interference; (contract) Request for interpretation.
111. RMS or rms: Root-mean-square.
112. RPM or rpm: Revolutions per minute.
113. SCADA: Supervisory control and data acquisition.
114. SCR: Silicon-controlled rectifier.
115. SPD: Surge protective device.
116. sq.: Square.
117. SWD: Switching duty.
118. TCP/IP: Transmission control protocol/Internet protocol.
119. TEFC: Totally enclosed fan-cooled.

120. TR: Tamper resistant.
121. TVSS: Transient voltage surge suppressor.
122. UL: (standards) Underwriters Laboratories, Inc.; (product categories) UL, LLC.
123. UL CCN: UL Category Control Number.
124. UPS: Uninterruptible power supply.
125. USB: Universal serial bus.
126. UV: Ultraviolet.
127. V: Volt, unit of electromotive force.
128. V(ac): Volt, alternating current.
129. V(dc): Volt, direct current.
130. VA: Volt-ampere, unit of complex electrical power.
131. VAR: Volt-ampere reactive, unit of reactive electrical power.
132. VFC: Variable-frequency controller.
133. VOM: Volt-ohm-multimeter.
134. VPN: Virtual private network.
135. VRLA: Valve regulated lead acid; also called "sealed lead acid (SLA)" or "valve regulated sealed lead acid."
136. W: Watt, unit of real electrical power.
137. Wh: Watt-hour, unit of electrical energy usage.
138. WPT: Wireless power transfer.
139. WPTE: Wireless power transfer equipment.
140. WR: Weather resistant.

B. Abbreviations and Acronyms for Electrical Raceway Types:

1. EMT: Electrical metallic tubing.
2. EMT-A: Aluminum electrical metallic tubing.
3. EMT-S: Steel electrical metallic tubing.
4. EMT-SS: Stainless steel electrical metallic tubing.
5. ENT: Electrical nonmetallic tubing.
6. EPEC: Electrical HDPE underground conduit (thin wall).
7. EPEC-A: Type A electrical HDPE underground conduit.
8. EPEC-B: Type B electrical HDPE underground conduit.
9. ERMC: Electrical rigid metal conduit.
10. ERMC-A: Aluminum electrical rigid metal conduit.
11. ERMC-S: Steel electrical rigid metal conduit.
12. ERMC-S-G: Galvanized-steel electrical rigid metal conduit.
13. ERMC-S-PVC: PVC-coated-steel electrical rigid metal conduit.
14. ERMC-SS: Stainless steel electrical rigid metal conduit.
15. FMC: Flexible metal conduit.
16. FMC-A: Aluminum flexible metal conduit.
17. FMC-S: Steel flexible metal conduit.
18. FMT: Steel flexible metallic tubing.
19. FNMC: Flexible nonmetallic conduit. See "LFNC."
20. HDPE: HDPE underground conduit (thick wall).
21. HDPE-40: Schedule 40 HDPE underground conduit.
22. HDPE-80: Schedule 80 HDPE underground conduit.
23. IMC: Steel electrical intermediate metal conduit.
24. LFMC: Liquidtight flexible metal conduit.
25. LFMC-A: Aluminum liquidtight flexible metal conduit.
26. LFMC-S: Steel liquidtight flexible metal conduit.

27. LFMC-SS: Stainless steel liquidtight flexible metal conduit.
28. LFNC: Liquidtight flexible nonmetallic conduit.
29. LFNC-A: Layered (Type A) liquidtight flexible nonmetallic conduit.
30. LFNC-B: Integral (Type B) liquidtight flexible nonmetallic conduit.
31. LFNC-C: Corrugated (Type C) liquidtight flexible nonmetallic conduit.
32. PVC: Rigid PVC conduit.
33. PVC-40: Schedule 40 rigid PVC conduit.
34. PVC-80: Schedule 80 rigid PVC Conduit.
35. PVC-A: Type A rigid PVC concrete-encased conduit.
36. PVC-EB: Type EB rigid PVC concrete-encased underground conduit.
37. RGS: See ERMC-S-G.
38. RMC: See ERMC.
39. RTRC: Reinforced thermosetting resin conduit.
40. RTRC-AG: Low-halogen, aboveground reinforced thermosetting resin conduit.
41. RTRC-AG-HW: Heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.
42. RTRC-AG-SW: Standard wall, low-halogen, aboveground reinforced thermosetting resin conduit.
43. RTRC-AG-XW: Extra heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.
44. RTRC-BG: Low-halogen, belowground reinforced thermosetting resin conduit.

C. Abbreviations and Acronyms for Electrical Single-Conductor and Multiple-Conductor Cable Types:

1. AC: Armored cable.
2. CATV: Coaxial general-purpose cable.
3. CATVP: Coaxial plenum cable.
4. CATVR: Coaxial riser cable.
5. CI: Circuit integrity cable.
6. CL2: Class 2 cable.
7. CL2P: Class 2 plenum cable.
8. CL2R: Class 2 riser cable.
9. CL2X: Class 2 cable, limited use.
10. CL3: Class 3 cable.
11. CL3P: Class 3 plenum cable.
12. CL3R: Class 3 riser cable.
13. CL3X: Class 3 cable, limited use.
14. CM: Communications general-purpose cable.
15. CMG: Communications general-purpose cable.
16. CMP: Communications plenum cable.
17. CMR: Communications riser cable.
18. CMUC: Under-carpet communications wire and cable.
19. CMX: Communications cable, limited use.
20. DG: Distributed generation cable.
21. FC: Flat cable.
22. FCC: Flat conductor cable.
23. FPL: Power-limited fire-alarm cable.
24. FPLP: Power-limited fire-alarm plenum cable.
25. FPLR: Power-limited fire-alarm riser cable.
26. IGS: Integrated gas spacer cable.

27. ITC: Instrumentation tray cable.
28. ITC-ER: Instrumentation tray cable, exposed run.
29. MC: Metal-clad cable.
30. MC-HL: Metal-clad cable, hazardous location.
31. MI: Mineral-insulated, metal-sheathed cable.
32. MTW: (machine tool wiring) Moisture-, heat-, and oil-resistant thermoplastic cable.
33. MV: Medium-voltage cable.
34. NM: Nonmetallic sheathed cable.
35. NMC: Nonmetallic sheathed cable with corrosion-resistant nonmetallic jacket.
36. NMS: Nonmetallic sheathed cable with signaling, data, and communications conductors, plus power or control conductors.
37. NPLF: Non-power-limited fire-alarm circuit cable.
38. NPLFP: Non-power-limited fire-alarm circuit cable for environmental air spaces.
39. NPLFR: Non-power-limited fire-alarm circuit riser cable.
40. NUCC: Nonmetallic underground conduit with conductors.
41. OFC: Conductive optical fiber general-purpose cable.
42. OFCG: Conductive optical fiber general-purpose cable.
43. OFCP: Conductive optical fiber plenum cable.
44. OFCR: Conductive optical fiber riser cable.
45. OFN: Nonconductive optical fiber general-purpose cable.
46. OFNG: Nonconductive optical fiber general-purpose cable.
47. OFNP: Nonconductive optical fiber plenum cable.
48. OFNR: Nonconductive optical fiber riser cable.
49. P: Marine shipboard cable.
50. PLTC: Power-limited tray cable.
51. PLTC-ER: Power-limited tray cable, exposed run.
52. PV: Photovoltaic cable.
53. RHH: (high heat) Thermoset rubber, heat-resistant cable.
54. RHW: Thermoset rubber, moisture-resistant cable.
55. SA: Silicone rubber cable.
56. SE: Service-entrance cable.
57. SER: Service-entrance cable, round.
58. SEU: Service-entrance cable, flat.
59. SIS: Thermoset cable for switchboard and switchgear wiring.
60. TBS: Thermoplastic cable with outer braid.
61. TC: Tray cable.
62. TC-ER: Tray cable, exposed run.
63. TC-ER-HL: Tray cable, exposed run, hazardous location.
64. THW: Thermoplastic, heat- and moisture-resistant cable.
65. THHN: Thermoplastic, heat-resistant cable with nylon jacket outer sheath.
66. THHW: Thermoplastic, heat- and moisture-resistant cable.
67. THWN: Thermoplastic, moisture- and heat-resistant cable with nylon jacket outer sheath.
68. TW: Thermoplastic, moisture-resistant cable.
69. UF: Underground feeder and branch-circuit cable.
70. USE: Underground service-entrance cable.
71. XHH: Cross-linked polyethylene, heat-resistant cable.
72. XHHW: Cross-linked polyethylene, heat- and moisture-resistant cable.

D. Abbreviations and Acronyms for Electrical Flexible Cord Types:

1. SEO: 600 V extra-hard-usage, hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp locations.
2. SEOW: 600 V extra-hard-usage, hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp or wet locations.
3. SEOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp locations.
4. SEOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp or wet locations.
5. SJEO: 300 V hard-usage, junior hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp locations.
6. SJEOW: 300 V hard-usage, junior hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp or wet locations.
7. SJEOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp locations.
8. SJEOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp or wet locations.
9. SJO: 300 V hard-usage, junior hard-service cord with thermoset insulation and oil-resistant thermoset outer cover for damp locations.
10. SJOW: 300 V hard-usage, junior hard-service cord with thermoset insulation and oil-resistant thermoset outer cover for damp or wet locations.
11. SJOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer cover for damp locations.
12. SJOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer cover for damp or wet locations.
13. SJTO: 300 V hard-usage, junior hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer cover for damp locations.
14. SJTOW: 300 V hard-usage, junior hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer cover for damp or wet locations.
15. SJTOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer cover for damp locations.
16. SJTOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer cover for damp or wet locations.
17. SO: 600 V extra-hard-usage, hard-service cord with thermoset insulation and oil-resistant thermoset outer covering for damp locations.
18. SOW: 600 V extra-hard-usage, hard-service cord with thermoset insulation and oil-resistant thermoset outer covering for damp or wet locations.
19. SOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer covering for damp locations.
20. SOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer covering for damp or wet locations.
21. STO: 600 V extra-hard-usage, hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer covering for damp locations.
22. STOW: 600 V extra-hard-usage, hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer covering for damp or wet locations.
23. STOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer covering for damp locations.

24. STOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer covering for damp or wet locations.

E. Definitions:

1. 8-Position 8-Contact (8P8C) Modular Jack: An unkeyed jack with up to eight contacts commonly used to terminate twisted-pair and multiconductor Ethernet cable. Also called a "TIA-1096 miniature 8-position series jack" (8PSJ), or an "IEC 8877 8-pole jack."

    a. Be careful when suppliers use "RJ45" generically. Obsolete RJ45 jacks used for analog telephone cables have rejection keys. 8P8C jacks used for digital telephone cables and Ethernet cables do not have rejection keys.

2. Basic Impulse Insulation Level (BIL): Reference insulation level expressed in impulse crest voltage with a standard wave not longer than 1.5 times 50 microseconds and 1.5 times 40 microseconds.
3. Cable: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "cable" is (1) a conductor with insulation, or a stranded conductor with or without insulation (single-conductor cable); or (2) a combination of conductors insulated from one another (multiple-conductor cable).
4. Communications Jack: A fixed connecting device designed for insertion of a communications cable plug.
5. Communications Outlet: One or more communications jacks, or cables and plugs, mounted in a box or ring, with a suitable protective cover.
6. Conductor: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "conductor" is (1) a wire or combination of wires not insulated from one another, suitable for carrying an electric current; (2) (National Electrical Safety Code) a material, usually in the form of wire, cable, or bar, suitable for carrying an electric current; or (3) (general) a substance or body that allows a current of electricity to pass continuously along it.
7. Designated Seismic System: A system component that requires design in accordance with Ch. 13 of ASCE/SEI 7 and for which the Component Importance Factor is greater than 1.0.
8. Direct Buried: Installed underground without encasement in concrete or other protective material.
9. Enclosure: The case or housing of an apparatus, or the fence or wall(s) surrounding an installation, to prevent personnel from accidentally contacting energized parts or to protect the equipment from physical damage. Types of enclosures and enclosure covers include the following:

    a. Cabinet: An enclosure that is designed for either surface mounting or flush mounting and is provided with a frame, mat, or trim in which a swinging door or doors are or can be hung.
    b. Concrete Box: A box intended for use in poured concrete.
    c. Conduit Body: A means for providing access to the interior of a conduit or tubing system through one or more removable covers at a junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.
    d. Conduit Box: A box having threaded openings or knockouts for conduit, EMT, or fittings.

e. Cutout Box: An enclosure designed for surface mounting that has swinging doors or covers secured directly to and telescoping with the walls of the enclosure.
f. Device Box: A box with provisions for mounting a wiring device directly to the box.
g. Extension Ring: A ring intended to extend the sides of an outlet box or device box to increase the box depth, volume, or both.
h. Floor Box: A box mounted in the floor intended for use with a floor box cover and other components to complete the floor box enclosure.
i. Floor-Mounted Enclosure: A floor box and floor box cover assembly with means to mount in the floor that is sealed against the entrance of scrub water at the floor level.
j. Floor Nozzle: An enclosure used on a wiring system, intended primarily as a housing for a receptacle, provided with a means, such as a collar, for surface-mounting on a floor, which may or may not include a stem to support it above the floor level, and is sealed against the entrance of scrub water at the floor level.
k. Junction Box: A box with a blank cover that joins different runs of raceway or cable and provides space for connection and branching of the enclosed conductors.
l. Outlet Box: A box that provides access to a wiring system having pryout openings, knockouts, threaded entries, or hubs in either the sides or the back, or both, for the entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting an outlet box cover, but without provisions for mounting a wiring device directly to the box.
m. Pedestal Floor Box Cover: A floor box cover that, when installed as intended, provides a means for typically vertical or near-vertical mounting of receptacle outlets above the floor's finished surface.
n. Pull Box: A box with a blank cover that joins different runs of raceway and provides access for pulling or replacing the enclosed cables or conductors.
o. Raised-Floor Box: A floor box intended for use in raised floors.
p. Recessed Access Floor Box: A floor box with provisions for mounting wiring devices below the floor surface.
q. Recessed Access Floor Box Cover: A floor box cover with provisions for passage of cords to recessed wiring devices mounted within a recessed floor box.
r. Ring: A sleeve, which is not necessarily round, used for positioning a recessed wiring device flush with the plaster, concrete, drywall, or other wall surface.
s. Ring Cover: A box cover, with raised center portion to accommodate a specific wall or ceiling thickness, for mounting wiring devices or luminaires flush with the surface.
t. Termination Box: An enclosure designed for installation of termination base assemblies consisting of bus bars, terminal strips, or terminal blocks with provision for wire connectors to accommodate incoming or outgoing conductors, or both.

10. Emergency Systems: Those systems legally required and classed as emergency by municipal, state, federal, or other codes, or by any governmental agency having jurisdiction that are designed to ensure continuity of lighting, electrical power, or both, to designated areas and equipment in the event of failure of the normal supply for safety to human life.
11. Essential Electrical Systems: (healthcare facilities) Those systems designed to ensure continuity of electrical power to designated areas and functions of a healthcare facility during disruption of normal power sources, and also to minimize disruption within the internal wiring system.

12. Fault Limited: Providing or being served by a source of electrical power that is limited to not more than 100 W when tested in accordance with UL 62368-1.

    a. The term "fault limited" is intended to encompass most Class 1, 2, and 3 power-limited sources complying with Article 725 of NFPA 70; Class ES1 and ES2 electrical energy sources that are Class PS1 electrical power sources (e.g., USB); and Class ES3 electrical energy sources that are Class PS1 and PS2 electrical power sources (e.g., PoE). See UL 62368-1 for discussion of classes of electrical energy sources and classes of electrical power sources.

13. High-Performance Building: A building that integrates and optimizes on a life-cycle basis all major high-performance attributes, including energy conservation, environment, safety, security, durability, accessibility, cost-benefit, productivity, sustainability, functionality, and operational considerations.
14. Jacket: A continuous nonmetallic outer covering for conductors or cables.
15. Luminaire: A complete lighting unit consisting of a light source such as a lamp, together with the parts designed to position the light source and connect it to the power supply. It may also include parts to protect the light source or the ballast or to distribute the light.
16. Mode: The terms "Active Mode," "Off Mode," and "Standby Mode" are used as defined in the Energy Independence and Security Act (EISA) of 2007.
17. Multi-Outlet Assembly: A type of surface, flush, or freestanding raceway designed to hold conductors, receptacles, and switches, assembled in the field or at the factory.
18. Plenum: A compartment or chamber to which one or more air ducts are connected and that forms part of the air distribution system.
19. Receptacle: A fixed connecting device arranged for insertion of a power cord plug. Also called a power jack.
20. Receptacle Outlet: One or more receptacles mounted in a box with a suitable protective cover.
21. Sheath: A continuous metallic covering for conductors or cables.
22. UL Category Control Number (CCN): An alphabetic or alphanumeric code used to identify product categories covered by UL's Listing, Classification, and Recognition Services.
23. Voltage Class: For specified circuits and equipment, voltage classes are defined as follows:

    a. Control Voltage: Having electromotive force between any two conductors, or between a single conductor and ground, that is supplied from a battery or other Class 2 or Class 3 power-limited source.
    b. Line Voltage: (1) (controls) Designed to operate using the supplied low-voltage power without transformation. (2) (transmission lines, transformers, SPDs) The line-to-line voltage of the supplying power system.
    c. Extra-Low Voltage (ELV): Not having electromotive force between any two conductors, or between a single conductor and ground, exceeding 30 V(ac rms), 42 V(ac peak), or 60 V(dc).
    d. Low Voltage (LV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 30 V but not exceeding 1000 V.
    e. Medium Voltage (MV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated about 1 kV but not exceeding 69 kV.

f. High Voltage: (1) (circuits) Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 69 kV but not exceeding 230 kV. (2) (safety) Having sufficient electromotive force to inflict bodily harm or injury.

24. Wire: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "wire" is a slender rod or filament of drawn metal. A group of small wires used as a single wire is properly called a "stranded wire." A wire or stranded wire covered with insulation is properly called an "insulated wire" or a "single-conductor cable." Nevertheless, when the context indicates that the wire is insulated, the term "wire" will be understood to include the insulation.

1.3 COORDINATION

A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions:

1. Notify **Owner** no fewer than (7) **seven** days in advance of proposed interruption of electrical service.
2. Do not proceed with interruption of electrical service without **Owner's** written permission.
3. Coordinate interruption with systems impacted by outage including, but not limited to, the following:

a. Exercising generators.
b. Emergency lighting.
c. Elevators.
d. Fire-alarm systems.

1.4 PREINSTALLATION MEETINGS

A. Electrical Preconstruction Conference: Schedule conference with Engineer and Owner, not later than **10** days after notice to proceed. Agenda topics include, but are not limited to, the following:

1. Electrical installation schedule.
2. Value analysis proposals and requests for substitution of electrical equipment.
3. Utility work coordination and class of service requests.

1.5 ACTION SUBMITTALS

A. Coordination Drawings for Structural Supports: Show coordination of structural supports for equipment and devices, including restraints and bracing for control of seismic and wind loads, with other systems, equipment, and structural supports in the vicinity.

B. Coordination Drawings for Ceiling Areas: Where indicated on drawings, provide reflected ceiling plan(s), supplemented by sections and other details, drawn to scale, in accordance with

Section 013100 "Project Management and Coordination," on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Structural members to which equipment and suspension systems will be attached.
3. Size and location of access panels on ceilings.
4. Elevation, size, and route of sprinkler piping.
5. Elevation, size, and route of plumbing piping.
6. Elevation, size, and route of ductwork.
7. Elevation, size, and route of cable tray.
8. Elevation, size, and route of conduit.
9. Elevation and size of wall-mounted and ceiling-mounted equipment.
10. Access panels.
11. Sprinklers.
12. Air inlets and outlets.
13. Control modules.
14. Luminaires.
15. Communications devices.
16. Speakers.
17. Security devices.
18. Fire-alarm devices.
19. Indicate clear dimensions for maintenance access in front of equipment.
20. Indicate dimensions of fully-open access doors.

C. Coordination Drawings for Conduit Routing: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:

1. Structural members in paths of conduit groups with common supports.
2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.

D. Coordination Drawings for Bus Assembly Routing: Floor plans and sections, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:

1. Scaled bus-assembly layouts and relationships between components and adjacent structural, mechanical, and electrical elements.
2. Vertical and horizontal enclosed bus-assembly runs, offsets, and transitions.
3. Clearances for access above and to the side of enclosed bus assemblies.
4. Vertical elevation of enclosed bus assemblies above the floor or bottom of structure.
5. Support locations, type of support, and weight on each support.
6. Location of adjacent construction elements including luminaires, HVAC and plumbing equipment, fire sprinklers and piping, signal and control devices, and other equipment.

E. Coordination Drawings for Large Equipment Indoor Installations:

1. Location plan, drawn to scale, showing heavy equipment or truck access paths to loading dock or other freight access into building. Indicate available width and height of doors or openings.

2. Floor plan for entry floor and floor where equipment is located, drawn to scale, showing heavy equipment access paths for maintenance and replacement, with the following items shown and coordinated with each other, based on input from installers of the items involved:

    a. Dimensioned concrete bases, outlines of equipment, conduit entries, and grounding equipment locations.
    b. If freight elevator must be used, indicate width and height of door and depth of car. Indicate if large equipment must be tipped to use elevator.
    c. Dimensioned working clearances and dedicated areas below and around electrical equipment where obstructions and tripping hazards are prohibited.

3. Reflected ceiling plans for entry floor and floor where equipment is located, drawn to scale, on which the following items shown and coordinated with each other, based on input from installers of the items involved:

    a. Support locations, type of support, and weight on each support. Locate structural supports for structure-supported raceways.
    b. Location of lighting fixtures, sprinkler piping and sprinklers, ducts and diffusers, and other obstructions, indicating available overhead clearance.
    c. Dimensioned working clearances and dedicated areas above and around electrical equipment where foreign systems and equipment are prohibited.

F. Coordination Drawings for Large Equipment Outdoor Installations:

1. Utilities site plan, drawn to scale, showing heavy equipment or truck access paths for maintenance and replacement, with the following items shown and coordinated with each other, based on input from installers of the items involved:

    a. Fences and walls, dimensioned concrete bases, outlines of equipment, conduit entries, and grounding and bonding locations.
    b. Indicate clear dimensions for fence gates and wall openings.
    c. Indicate depth and type of ground cover, and locations of trees, shrubbery, and other obstructions in access path.
    d. Indicate clear height below tree branches, overhead lines, bridges, and other overhead obstructions in access path, or where cranes and hoists will be needed to handle large electrical equipment.
    e. Support locations, type of support, and weight on each support. Locate structural supports for structure-supported raceways.
    f. Dimensioned working clearances and dedicated areas around electrical equipment.

1.6 QUALIFICATIONS

A. Qualified Regional Manufacturer: Manufacturer that maintains a service center capable of providing training, parts, and emergency on-site repairs to Project site with response time less than **forty-eight hours**.

B. Structural Professional Engineer: Professional engineer possessing active qualifications with expertise in structural engineering**, including seismic- and wind-load modeling and analysis**.

C. Electrical Professional Engineer: Professional engineer possessing active qualifications with expertise in electrical engineering, including electrical power system modeling and analysis of electrical safety in accordance with NFPA 70E.

D. Lighting Professional Engineer: Professional engineer possessing active qualifications in the following:

1. Expertise in electrical engineering, lighting design, and structural requirements for exterior poles and standards.
2. Lighting Certified (LC) Professional by the National Council on Qualifications for the Lighting Professions (NCQLP).

E. EPM Specialist: Recognized experts possessing the following qualifications in accordance with NFPA 70B:

1. Technical Competence: Person should, by education, training, and experience, be well-rounded in all aspects of electrical maintenance.
2. Administrative and Supervisory Skills: Person should be skilled in planning and development of long-range objectives to achieve specific results and should be able to command respect and solicit cooperation of persons involved in EPM Program development.

F. ERMC-S-PVC Installers: Installer possessing active qualifications and able to present unexpired certified Installer credentials issued by ERMC-S-PVC manufacturer prior to starting installation.

G. Medium-Voltage Cable Installer: Entity possessing active qualifications with training and manufacturer certification to install, splice, and terminate medium-voltage cable **in accordance with electrical utility service provider's requirements**.

H. Medium-Voltage Equipment Installer: Entity possessing active qualifications with documented training and experience with hazards and safety requirements associated with installation and operation of medium-voltage equipment **in accordance with electrical utility service provider requirements**.

I. Electrical Power Monitoring Installers: Installer possessing active qualifications and able to present unexpired certified Installer credentials issued by manufacturer prior to starting installation.

J. EVSE Installers: Installer possessing active qualifications and able to present unexpired certified Installer credentials issued by EVSE manufacturer prior to starting installation.

K. Generator Set Installers: Installer possessing active qualifications and able to present unexpired certified Installer credentials issued by generator set manufacturer prior to starting installation.

L. Lightning Protection System Installers: Installer possessing active qualifications and able to present **unexpired UL-Listed Installer, UL Category Control Number OWAY, credentials or unexpired LPI Master Installer credentials** prior to starting installation.

M. Power Quality Specialist: Recognized experts possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction, and able to present

unexpired NICET Level 4 credentials with documented experience in power quality testing for installations similar in complexity to this Project.

N. Low-Voltage Electrical Testing and Inspecting Agency: Entities possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction.

1. On-site electrical testing supervisors must have documented certification and experience with testing electrical equipment in accordance with NETA testing standards.

O. Power-Limited Electrical Testing Agency: Entity possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction.

1. On-site power-limited testing supervisor must have BICSI Registered Communications Distribution Designer certification and documented training and experience with testing power-limited equipment in accordance with NETA testing standards.

P. Outdoor Pole Testing and Inspecting Agency: Entity possessing active qualifications with documented training and experience in accordance with ASTM C1093 for foundation testing and inspections.

1.7 FIELD CONDITIONS

A. Modeling, analysis, product selection, installation, and quality control for Work specified in Division 26 must comply with requirements specified in Section 260011 "Facility Performance Requirements for Electrical."

B. Service Conditions for Electrical Power Equipment: Besides conditions specified in Section 260011 "Facility Performance Requirements for Electrical," specified electrical power equipment must be suitable for operation under service conditions specified as usual service conditions in applicable NEMA PB series, IEEE C37 series, and IEEE C57 series standards.

1.8 SUBSTITUTION LIMITATIONS FOR ELECTRICAL EQUIPMENT

A. Substitution requests for electrical equipment will be entertained under the following conditions:

1. Substitution requests may be submitted for consideration prior to the Electrical Preconstruction Conference if accompanied by value analysis data indicating that substitution will comply with Project performance requirements while significantly increasing value for Owner throughout life of facility.
2. Substitution requests may be submitted for consideration concurrently with submission of power system study reports when those reports indicate that substitution is necessary for safety of maintenance personnel and facility occupants.
3. Contractor is responsible for sequencing and scheduling power system studies and electrical equipment procurement. After the Electrical Preconstruction Conference, insufficient lead time for electrical equipment delivery will not be considered a valid reason for substitution.

1.9 FACILITY ELECTRICAL PREVENTIVE MAINTENANCE (EPM) PROGRAM BINDERS

A. Description: Set of binders containing operation and maintenance data for facility's electrical equipment that was compiled during analysis of installed electrical Work for Facility EPM Program development.

B. Applicable Standards:

1. Regulatory Requirements: Comply with recommendations in NFPA 70B.
2. General Characteristics:

PART 2 - EXECUTION

2.1 INSTALLATION OF ELECTRICAL WORK

A. Unless more stringent requirements are specified in the Contract Documents or manufacturers' written instructions, comply with NFPA 70 and NECA NEIS 1 for installation of Work specified in Division 26. Consult Architect for resolution of conflicting requirements.

2.2 FIELD QUALITY CONTROL

A. Administrant for Low-Voltage Electrical Tests and Inspections:

1. **Owner** will engage qualified low-voltage electrical testing and inspecting agency to administer and perform tests and inspections.
2. Engage qualified low-voltage electrical testing and inspecting agency to administer and perform tests and inspections.
3. Engage factory-authorized service representative to administer and perform tests and inspections on components, assemblies, and equipment installations, including connections.
4. Administer and perform tests and inspections.

END OF SECTION 260010

SECTION 260011 - FACILITY PERFORMANCE REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Field conditions and other facility performance requirements applicable to Work specified in Division 26.

1.2 FIELD CONDITIONS

A. Seismic Hazard Design Loads:

1. Unless otherwise indicated on Contract Documents, specified Work must withstand seismic hazard design loads determined in accordance with requirements specified in this Section, adjusted for installed elevation above or below grade.

a. The term "withstand" means "unit must remain in place without separation of parts from unit when subjected to specified seismic hazard design loads and unit must be fully operational after seismic event."

b. Data indicated below to be determined by Delegated Design Contractor must be obtained by Contractor and must be included in individual component submittal packages.
c. Coordinate seismic design calculations with wind-load calculations for equipment mounted outdoors.
d. Building Occupancy Category: II.
e. Seismic Design Category: D
f. Site Classification: D
g. Sds: .745

B. Wind Hazard Design Loads:
1. Coordinate design wind-load calculations with seismic-load calculations for equipment requiring both seismic- and wind-load reinforcement. Comply with requirements in other Sections in addition to those in this Section.

C. Altitude:

1. Sea level to 1000 ft.

END OF SECTION 260011

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper building wire.
2. Metal-clad cable, Type MC.
3. Fire-alarm wire and cable.
4. Connectors and splices.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 COPPER BUILDING WIRE

A. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cerro Wire LLC.
2. Southwire Company, LLC.
3. Unified Wire & Cable.

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

D. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.

E. Conductor Insulation:

1. Type THHN and Type THWN-2: Comply with UL 83.

1.4 METAL-CLAD CABLE, TYPE MC

A. Description: A factory assembly of one or more current-carrying insulated conductors in an overall metallic sheath.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Atkore Inc.
2. Encore Wire Corporation.
3. Southwire Company, LLC.

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. Comply with UL 1569.

3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

D. Circuits:

1. Single circuit.

E. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.

F. Ground Conductor: Insulated.

G. Conductor Insulation:

1. Type TFN/THHN/THWN-2: Comply with UL 83.

1.5 CONNECTORS AND SPLICES

A. Description: Factory-fabricated connectors, splices, and lugs of size, ampacity rating, material, type, and class for application and service indicated; listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. 3M Electrical Products.
2. ABB, Electrification Business.
3. Hubbell Utility Solutions; Hubbell Incorporated.
4. ILSCO.

C. Jacketed Cable Connectors: For steel and aluminum jacketed cables, zinc diecast with set screws, designed to connect conductors specified in this Section.

D. Lugs: One piece, seamless, designed to terminate conductors specified in this Section.

1. Material: Copper.
2. Type: One hole with standard barrels.
3. Termination: Compression.

PART 2 - EXECUTION

2.1 CONDUCTOR MATERIAL APPLICATIONS

A. Feeders:

1. Copper; stranded for all wire sizes.
2. Copper for feeders smaller than No. 1/0 AWG; copper or aluminum for feeders No. 1/0 AWG and larger. Conductors must be stranded.

B. Branch Circuits:

1. Copper. Stranded for all wire sizes.
2. Copper for feeders smaller than No. 1/0 AWG; copper or aluminum for feeders No. 1/0 AWG and larger. Conductors must be stranded.

2.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

A. Service Entrance: Type THHN/THWN-2, single conductors in raceway

B. Exposed Feeders: Type THHN/THWN-2, single conductors in raceway

C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspaces: Type THHN/THWN-2, single conductors in raceway

D. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN/THWN-2, single conductors in raceway

E. Exposed Branch Circuits, Including in Crawlspaces: Type THHN/THWN-2, single conductors in raceway

F. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN/THWN-2, single conductors in raceway

2.3 INSTALLATION, GENERAL

A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.

B. Complete raceway installation between conductor and cable termination points according to Section 260533.13 "Conduits for Electrical Systems" prior to pulling conductors and cables.

C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.

E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members and follow surface contours where possible.

F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."

2.4 CONNECTIONS

A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.

B. Make splices, terminations, and taps that are compatible with conductor material, and that possess equivalent or better mechanical strength and insulation ratings than un-spliced conductors.

1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.

C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

2.5 IDENTIFICATION

A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."

B. Identify each spare conductor at each end with identity number and location of other end of conductor and identify as spare conductor.

2.6 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

2.7 FIRESTOPPING

A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly.

END OF SECTION 260519

SECTION 260523 - CONTROL-VOLTAGE ELECTRICAL POWER CABLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. RS-485 cable.
   2. Control cable.
   3. Control-circuit conductors.

B. Related Requirements:

   1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
   2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data:
   1. RS-485 cable.
   2. Control cable.
   3. Control-circuit conductors.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Flame Travel and Smoke Density in Plenums: As determined by testing identical products according to NFPA 262, by a qualified testing agency. Identify products for installation in plenums with appropriate markings of applicable testing agency.

   1. Flame Travel Distance: 60 inch or less.
   2. Peak Optical Smoke Density: 0.5 or less.
   3. Average Optical Smoke Density: 0.15 or less.

C. Flame Travel and Smoke Density for Riser Cables in Non-Plenum Building Spaces: As determined by testing identical products according to UL 1666.

D. Flame Travel and Smoke Density for Cables in Non-Riser Applications and Non-Plenum Building Spaces: As determined by testing identical products according to UL 1685.

2.2 RS-485 CABLE

A. Standard Cable: NFPA 70, Type CMG.

1. Paired, twisted, No. 22 AWG, stranded (7x30) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1685.

B. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, No. 22 AWG, stranded (7x30) tinned-copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Fluorinated ethylene propylene jacket.
5. Flame Resistance: NFPA 262.

2.3 CONTROL CABLE

A. Paired Cable: NFPA 70, Type CMG.

1. One or Multi-pair, twisted, No. 18 AWG, stranded (19x30) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1685.

B. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.

1. **One** or **Multi-**pair, twisted, No. 18 AWG, stranded (19x30) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with NFPA 262.

2.4 CONTROL-CIRCUIT CONDUCTORS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Encore Wire Corporation.
2. Service Wire Co.
3. Southwire Company, LLC.

B. Class 1 Control Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.

C. Class 2 Control Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.

D. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.

E. Class 2 Control Circuits and Class 3 Remote-Control and Signal Circuits That Supply Critical Circuits: Circuit Integrity (CI) cable.

1. Smoke control signaling and control circuits.

PART 3 - EXECUTION

3.1 INSTALLATION OF RACEWAYS AND BOXES

A. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems" for raceway selection and installation requirements for conduits as supplemented or modified in this Section.

B. Comply with requirements in Section 260533.16 "Boxes and Covers for Electrical Systems" for raceway selection and installation requirements for boxes as supplemented or modified in this Section.
1. Flexible metal conduit must not be used.

C. Comply with TIA-569-D for pull-box sizing and length of conduit and number of bends between pull points.

3.2 INSTALLATION OF CONDUCTORS AND CABLES

A. Comply with NECA 1.

B. General Requirements for Cabling:

1. Comply with TIA-568-C Series of standards.
2. Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems."
3. Terminate all conductors; cable must not contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
4. Cables may not be spliced and must be continuous from terminal to terminal. Do not splice cable between termination, tap, or junction points.
5. Cables serving a common system may be grouped in a common raceway. Install network cabling and control wiring and cable in separate raceway from power wiring. Do not group conductors from different systems or different voltages.
6. Secure and support cables at intervals not exceeding 30 inch and not more than 6 inch from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
7. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Install lacing bars and distribution spools.
8. Do not install bruised, kinked, scored, deformed, or abraded cable. Remove and discard cable if damaged during installation and replace it with new cable.

9. Cold-Weather Installation: Bring cable to room temperature before dereeling. Do not use heat lamps for heating.
10. Pulling Cable: Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Monitor cable pull tensions.
11. Support: Do not allow cables to lie on removable ceiling tiles.
12. Secure: Fasten securely in place with hardware specifically designed and installed so as to not damage cables.
13. Provide strain relief.
14. Keep runs short. Allow extra length for connecting to terminals. Do not bend cables in a radius less than 10 times the cable OD. Use sleeves or grommets to protect cables from vibration at points where they pass around sharp corners and through penetrations.
15. Ground wire must be copper, and grounding methods must comply with IEEE C2. Demonstrate ground resistance.

C. Installation of Control-Circuit Conductors:

1. Install wiring in raceways.
2. Use insulated spade lugs for wire and cable connection to screw terminals.

D. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA-569-D recommendations for separating unshielded copper voice and data communications cable from potential EMI sources including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment must be as follows:

    a. Electrical Equipment or Circuit Rating Less Than 2 kVA: A minimum of 5 inch.
    b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of 12 inch.
    c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of 24 inch.

3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment must be as follows:

    a. Electrical Equipment or Circuit Rating Less Than 2 kVA: A minimum of 2-1/2 inch.
    b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of 6 inch.
    c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of 12 inch.

4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures must be as follows:

    a. Electrical Equipment or Circuit Rating Less Than 2 kVA: No requirement.
    b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of 3 inch.
    c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of 6 inch.

5. Separation between Communications Cables and Electrical Motors and Transformers, 5 kVA or 5 HP and Larger: A minimum of 48 inch.
6. Separation between Communications Cables and Fluorescent Fixtures: A minimum of 5 inch.

3.3 REMOVAL OF CONDUCTORS AND CABLES

A. Remove abandoned conductors and cables. Abandoned conductors and cables are those installed that are not terminated at equipment and are not identified with a tag for future use.

3.4 CONTROL-CIRCUIT CONDUCTORS

A. Minimum Conductor Sizes:

1. Class 1 remote-control and signal circuits; No 14 AWG.
2. Class 2 low-energy, remote-control, and signal circuits; No. 16 AWG.
3. Class 3 low-energy, remote-control, alarm, and signal circuits; No 12 AWG.

3.5 FIRESTOPPING

A. Comply with requirements in Section 078413 "Penetration Firestopping."

B. Comply with TIA-569-D, Annex A, "Firestopping."

C. Comply with BICSI TDMM, "Firestopping" Chapter.

3.6 GROUNDING

A. For control-voltage wiring and cabling, comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.7 IDENTIFICATION

A. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

B. Identify each wire on each end and at each terminal with a number-coded identification tag. Each wire must have a unique tag.

END OF SECTION 260523

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Grounding and bonding conductors.
2. Grounding and bonding clamps.
3. Grounding and bonding bushings.
4. Grounding electrodes.

B. Product Data:

1. For each type of product indicated.

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment Grounding Conductor:

1. General Characteristics: 600 V, THHN/THWN-2, copper wire or cable, green color, in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Isolated Equipment Grounding Conductor:

1. General Characteristics: 600 V, THHN/THWN-2, copper wire or cable, green color with one or more yellow stripes, in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. ASTM - Bare Copper Grounding and Bonding Conductor:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Anderson; brand of Hubbell.
b. ERICO; brand of nVent Electrical plc.
c. Harger Lightning & Grounding; business of Harger Inc.

2. Referenced Standards: Complying with one or more of the following:

a. Soft or Annealed Copper Wire: ASTM B3
b. Concentric-Lay Stranded Copper Conductor: ASTM B8.
c. Tin-Coated Soft or Annealed Copper Wire: ASTM B33.

d. 19-Wire Combination Unilay-Stranded Copper Conductor: ASTM B787/B787M.

2.2 GROUNDING AND BONDING CLAMPS

A. Description: Clamps suitable for attachment of grounding and bonding conductors to grounding electrodes, pipes, tubing, and rebar.

B. Source Limitations: Obtain products from single manufacturer.

C. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

D. UL KDER and KDSH - Hex-Fitting-Type Pipe and Rod Grounding and Bonding Clamp:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
   a. Cooper B-Line; brand of Eaton, Electrical Sector
   b. Crouse-Hinds; brand of Eaton, Electrical Sector
   c. ERICO; brand of nVent Electrical plc
   d. Harger Lightning & Grounding; business of Harger Inc.
   e. ILSCO
   f. O-Z/Gednev; brand of Emerson Electric Co., Automation Solutions, Appleton Group

2. General Characteristics:

a. Two pieces with **zinc-plated** bolts.
b. Clamp Material: **Silicon bronze.**
c. Listed for outdoor use.

E. UL KDER - Exothermically Welded Connection
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
   a. Burndy; brand of Hubbell Electrical Solutions, Hubbell Incorporated
   b. Crouse-Hinds; brand of Eaton, Electrical Sector
   c. ERICO; brand of nVent Electrical plc
   d. Harger Lightning & Grounding; business of Harger Inc.

2. General Characteristics: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.3 GROUNDING AND BONDING BUSHINGS

A. Description: Bonding bushings connect conduit fittings, tubing fittings, threaded metal conduit, and unthreaded metal conduit to metal boxes and equipment enclosures, and have one or more bonding screws intended to provide electrical continuity between bushing and enclosure. Grounding bushings have provision for connection of bonding or grounding conductor and may or may not also have bonding screws.

B. Source Limitations: Obtain products from single manufacturer.

C. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

D. UL KDER - Bonding Bushing:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
   a. Crouse-Hinds; brand of Eaton, Electrical Sector
   b. Killark; brand of Hubbell Electrical Solutions; Hubbell Incoporated
   c. O-Z/Gednev; brand of Emerson Electric Co., Automation Solutions, Appleton Group

2. General Characteristics: Threaded bushing with insulated throat.

E. UL KDER - Grounding Bushing:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Crouse-Hinds; brand of Eaton, Electrical Sector.
b. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. O-Z/Gedney; brand of Emerson Electric Co., Automation Solutions, Appleton Group.

2. General Characteristics: Threaded bushing with insulated throat and mechanical-type wire terminal.

2.4 GROUNDING ELECTRODES

A. Description: Grounding electrodes include rod electrodes, ring electrodes, metal underground water pipes, metal building frames, concrete-encased electrodes, and pipe and plate electrodes.

B. Source Limitations: Obtain products from single manufacturer.

C. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

D. UL KDER - Rod Electrode:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Continental Industries; brand of Hubbell Utility Solutions; Hubbell Incorporated.
b. ERICO; brand of nVent Electrical plc.
c. Harger Lightning & Grounding; business of Harger, Inc.

2. General Characteristics: **Copper-clad steel**; **3/4 inch by 10 ft**.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine facility's grounding electrode system and equipment grounding for compliance with requirements for maximum ground-resistance level and other conditions affecting performance of grounding and bonding of electrical system.

B. Inspect test results of grounding system measured at point of electrical service equipment connection.

C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

D. Proceed with connection of electrical service equipment only after unsatisfactory conditions have been corrected.

3.2 SELECTION OF GROUNDING AND BONDING CONDUCTORS

A. Conductors: Install solid conductor for **8 AWG** and smaller, and stranded conductors for **6 AWG** and larger unless otherwise indicated.

B. Custom-Length Insulated Equipment Bonding Jumpers: 6 AWG, 19-strand, Type THHN.

C. Bonding Conductor: 4 AWG or 6 AWG, stranded conductor.

3.3 SELECTION OF CONNECTORS

A. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Connections to Structural Steel: Welded connectors.

3.4 INSTALLATION

A. Comply with manufacturer's published instructions.

B. Reference Standards:

1. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
2. Consult Architect for resolution of conflicting requirements.

C. Special Techniques:

1. Conductors:

    a. Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.

2. Connections: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.

    a. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
    b. Make connections with clean, bare metal at points of contact.
    c. Make aluminum-to-steel connections with stainless steel separators and mechanical clamps.
    d. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
    e. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.

f. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.

1) Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate adjacent parts.
2) Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
3) Use exothermic-welded connectors for outdoor locations; if disconnect-type connection is required, use bolted clamp.

g. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install bonding jumper to bond across flexible duct connections to achieve continuity.

3. Electrodes:

a. Ground Rods: Drive rods until tops are 2 inch below finished floor or final grade unless otherwise indicated.

1) Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
2) Use exothermic welds for below-grade connections.

4. Grounding at Service:

a. Equipment grounding conductors and grounding electrode conductors must be connected to ground bus. Install main bonding jumper between neutral and ground buses.

5. Equipment Grounding:

a. Install insulated equipment grounding conductors with feeders and branch circuits.
b. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:

1) Feeders and branch circuits.
2) Single-phase motor and appliance branch circuits.
3) Three-phase motor and appliance branch circuits.

c. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
d. Isolated Grounding Receptacle Circuits: Install insulated equipment grounding conductor connected to receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment

grounding conductor terminal of applicable derived system or service unless otherwise indicated.

e. Isolated Equipment Enclosure Circuits: For designated equipment supplied by branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of applicable derived system or service unless otherwise indicated.

3.5 PROTECTION

A. After installation, protect grounding and bonding cables and equipment from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 260526

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Support, anchorage, and attachment components.
2. Fabricated metal equipment support assemblies.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:

a. Slotted support systems, hardware, and accessories.
b. Clamps.
c. Hangers.
d. Fasteners.
e. Anchors.

2. Include rated capacities and furnished specialties and accessories.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame Rating: Class 1.
2. Self-extinguishing according to ASTM D635.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

A. Steel Slotted Support Systems: Preformed steel channels and angles with minimum 13/32 inch diameter holes at a maximum of 8 inch on center in at least one surface.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. CADDY; brand of nVent Electrical plc.
b. Cooper B-line; brand of Eaton, Electrical Sector.
c. Unistrut; Atkore International.

2. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
3. Material for Channel, Fittings, and Accessories: Galvanized steel.
4. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.

B. Conduit and Cable Support Devices: **Steel** hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.

C. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for nonarmored electrical conductors or cables in riser conduits. Plugs must have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body must be made of malleable iron.

D. Structural Steel for Fabricated Supports and Restraints: ASTM A36/A36M steel plates, shapes, and bars; black and galvanized.

E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:

1. Mechanical-Expansion Anchors: Insert-wedge-type, **zinc-coated** steel, for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Cooper B-line; brand of Eaton, Electrical Sector.
2) Empire Industries, Inc.
3) Hilti, Inc.

2. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
3. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
4. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM F3125/F3125M, Grade A325.
5. Toggle Bolts: **All** steel springhead type.
6. Hanger Rods: Threaded steel.

PART 3 - EXECUTION

3.1 SELECTION

A. Comply with the following standards for selection and installation of hangers and supports, except where requirements on Drawings or in this Section are stricter:

1. NECA NEIS 101
2. NECA NEIS 102.
3. NECA NEIS 105.
4. NECA NEIS 111.

B. Comply with requirements for raceways and boxes specified in Section 260533 "Raceway and Boxes for Electrical Systems."

C. Maximum Support Spacing and Minimum Hanger Rod Size for Raceways: Space supports for EMT, IMC, and ERMC as **required by** NFPA 70, NEC. Minimum rod size must be 1/4 inch in diameter.

D. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted system, sized so capacity can be increased by at least **25** percent in future without exceeding specified design load limits.

1. Secure raceways and cables to these supports with two-bolt conduit clamps, single-bolt conduit clamps, or single-bolt conduit clamps using spring friction action for retention in support channel.

E. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2 inch and smaller raceways serving branch circuits and communication systems above suspended ceilings, and for fastening raceways to trapeze supports.

3.2 INSTALLATION OF SUPPORTS

A. Comply with NECA NEIS 101 for installation requirements except as specified in this article.

B. Raceway Support Methods: In addition to methods described in NECA NEIS 1, EMT may be supported by openings through structure members, in accordance with NFPA 70.

C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination must be weight of supported components plus 200 lb.

D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:

1. To Wood: Fasten with lag screws or through bolts.
2. To New Concrete: Bolt to concrete inserts.

3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
4. To Existing Concrete: Expansion anchor fasteners.
5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inch thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inch thick.
6. To Steel: Beam clamps (MSS SP-58, Type 19, 21, 23, 25, or 27), complying with MSS SP-69.
7. To Light Steel: Sheet metal screws.
8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate **by means that comply with seismic-restraint strength and anchorage requirements**.

E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.

B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.

C. Field Welding: Comply with AWS D1.1/D1.1M. Submit welding certificates.

END OF SECTION 260529

SECTION 260533.13 - CONDUITS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Type EMT-SS duct raceways and elbows.
2. Type EMT-S duct raceways and elbows.
3. Type ENT duct raceways and fittings.
4. Type HDPE duct raceways and fittings.
5. Type ERMC-SS duct raceways, elbows, couplings, and nipples.
6. Type ERMC-S duct raceways, elbows, couplings, and nipples.
7. Type FMC-S duct raceways.
8. Type FMT duct raceways.
9. Type LFMC duct raceways.
10. Type LFNC duct raceways.
11. Type PVC duct raceways and fittings.
12. Fittings for conduit, tubing, and cable.
13. Electrically conductive corrosion-resistant compounds for threaded conduit.
14. Solvent cements.

B. Products Installed, but Not Furnished, under This Section:

1. See Section 260553 "Identification for Electrical Systems" for electrical equipment labels.

1.2 DEFINITIONS

A. Conduit: A structure containing one or more duct raceways.

B. Duct Raceway: A single enclosed raceway for conductors or cable.

C. Duct Bank: An arrangement of conduit providing one or more continuous duct raceways between two points.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Type EMT-SS duct raceways and elbows.
2. Type EMT-S duct raceways and elbows.
3. Type ENT duct raceways and fittings.
4. Type HDPE duct raceways and fittings.
5. Type ERMC-SS duct raceways, elbows, couplings, and nipples.
6. Type ERMC-S duct raceways, elbows, couplings, and nipples.

7. Type FMC-S duct raceways.
8. Type FMT duct raceways.
9. Type LFMC duct raceways.
10. Type LFNC duct raceways.
11. Type PVC duct raceways and fittings.
12. Fittings for conduit, tubing, and cable.
13. Electrically conductive corrosion-resistant compounds for threaded conduit.
14. Solvent cements.

PART 2 - PRODUCTS

2.1 TYPE EMT-SS DUCT RACEWAYS AND ELBOWS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN FJMX; including UL 797A.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL FJMX - Stainless Steel Electrical Metal Tubing (EMT-SS) and Elbows:
1. Material: Stainless steel.
2. Options:

a. Minimum Trade Size: **Trade size 3/4"**.
b. Colors: As indicated on Drawings.

2.2 TYPE EMT-S DUCT RACEWAYS AND ELBOWS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN FJMX; including UL 797.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL FJMX - Steel Electrical Metal Tubing (EMT-S) and Elbows:
1. Material: Steel.
2. Options:

a. Exterior Coating: Zinc
b. Interior Coating: Zinc
c. Minimum Trade Size: Trade size 3/4".
d. Colors: As indicated on Drawings.

2.3 TYPE ENT DUCT RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN FKHU; including UL 1653.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL FKHU - Electrical Nonmetallic Tubing (ENT) and Fittings:
1. Options:
a. Minimum Trade Size: Trade size 3/4".
b. Fittings:

1) Mechanically Attached Fittings: UL 1653.
2) Solvent-Attached Fittings: UL 651.

2.4 TYPE HDPE AND TYPE EPEC DUCT RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN EAZX; including UL 651A.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL EAZX - Schedule 40 Electrical HDPE Underground Conduit (HDPE-40):
1. Dimensional Specifications: Schedule 40.
2. Options:

a. Minimum Trade Size: Trade size 3/4".

D. UL EAZX - Schedule 80 Electrical HDPE Underground Conduit (HDPE-80):
1. Dimensional Specifications: Schedule 80.
2. Options:

a. Minimum Trade Size: **Trade size 3/4”**.

2.5 TYPE ERMC-SS DUCT RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN DYWV; including UL 6A.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL DYWV - Stainless Steel Electrical Rigid Metal Conduit (ERMC-SS), Elbows, Couplings, and Nipples:
1. Material: Stainless steel.
2. Options:

a. Minimum Trade Size: **Trade size 3/4”**.
b. Colors: As indicated on Drawings.

2.6 TYPE ERMC-S DUCT RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN DYIX; including UL 6.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL DYIX - Galvanized-Steel Electrical Rigid Metal Conduit (ERMC-S-G), Elbows, Couplings, and Nipples:
1. Exterior Coating: Zinc.
2. Options:

a. Interior Coating: Zinc.
b. Minimum Trade Size: Trade size 3/4”.
c. Colors: As indicated on Drawings.

2.7 TYPE FMC-S DUCT RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN DXUZ; including UL 1.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL DXUZ - Steel Flexible Metal Conduit (FMC-S):
1. Material: Steel.
2. Options:

a. Minimum Trade Size: Trade size 3/4".
b. Colors: As indicated on Drawings.

2.8 TYPE FMT DUCT RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN ILJW; including UL Subject 1652.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL ILJW - Steel Flexible Metallic Tubing (FMT):
1. Options:

a. Minimum Trade Size: Trade size 3/4".
b. Colors: As indicated on Drawings.

2.9 TYPE LFMC DUCT RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN DXHR; including UL 360.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL DXHR - Steel Liquidtight Flexible Metal Conduit (LFMC-S):
1. Material: Steel.
2. Options:

a. Minimum Trade Size: Trade size 3/4".
b. Colors: As indicated on Drawings.

2.10 TYPE LFNC DUCT RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN DXOQ; including UL 1660.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL DXOQ - Layered (Type A) Liquidtight Flexible Nonmetallic Conduit (LFNC-A):
1. Additional Criteria: Type A conduit with smooth seamless inner core and cover bonded together with one or more reinforcement layers between core and cover.
2. Options:

a. Minimum Trade Size: Trade size 3/4".
b. Colors: As indicated on Drawings.

D. UL DXOQ - Integral (Type B) Liquidtight Flexible Nonmetallic Conduit (LFNC-B):

1. Additional Criteria: Type B conduit with smooth inner surface with integral reinforcement within conduit wall.
2. Options:

a. Minimum Trade Size: Trade size 3/4".
b. Colors: As indicated on Drawings.

E. UL DXOQ - Corrugated (Type C) Liquidtight Flexible Nonmetallic Conduit (LFNC-C):
1. Additional Criteria: Type C conduit with corrugated internal and external surfaces without integral reinforcement within conduit wall.
2. Options:

a. Minimum Trade Size: Trade size 3/4".
b. Colors: As indicated on Drawings.

2.11 TYPE PVC DUCT RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN DZYR; including UL 651.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL DZYR - Schedule 40 Rigid PVC Conduit (PVC-40) and Fittings:
1. Dimensional Specifications: Schedule 40.
2. Options:

a. Minimum Trade Size: Trade size 3/4".

D. UL DZYR - Schedule 80 Rigid PVC Conduit (PVC-80) and Fittings:
1. Dimensional Specifications: Schedule 80.
2. Options:

a. Minimum Trade Size: Trade size 3/4".

2.12 FITTINGS FOR CONDUIT, TUBING, AND CABLE

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL DWTT - Fittings for Type ERMC, Type PVC, Type HDPE Duct Raceways:
1. Listing Criteria: UL CCN DWTT; including UL 514B.
2. Options:

a. Material: Steel or Die cast.
b. Coupling Method: Compression coupling, Raintight compression coupling with distinctive color gland nut, or Setscrew coupling. Setscrew couplings with only single screw per conduit are unacceptable.
c. Expansion and Deflection Fittings: UL 651 with flexible bonding jumper.

D. UL FKAV - Fittings for Type EMT Duct Raceways:
   1. Listing Criteria: UL CCN FKAV; including UL 514B.
   2. Options:
      a. Material: Steel or Die cast.
      b. Coupling Method: Compression coupling, Raintight compression coupling with distinctive color gland nut, or Setscrew coupling. Setscrew couplings with only single screw per conduit are unacceptable.
      c. Expansion and Deflection Fittings: UL 651 with flexible bonding jumper.

E. UL ILNR - Fittings for Type FMC Duct Raceways:
   1. Listing Criteria: UL CCN ILNR; including UL 514B.

F. UL DXAS - Fittings for Type LFMC and Type LFNC Duct Raceways:
   1. Listing Criteria: UL CCN DXAS; including UL 514B.

2.13 ELECTRICALLY CONDUCTIVE CORROSION-RESISTANT COMPOUNDS FOR THREADED CONDUIT

A. Performance Criteria:

   1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
   2. Listing Criteria: UL CCN FOIZ; including UL Subject 2419.

B. Source Quality Control:

   1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

2.14 SOLVENT CEMENTS

A. Performance Criteria:

   1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
   2. Listing Criteria: UL CCN DWTT; including UL 514B.

B. Source Quality Control:

   1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

PART 3 - EXECUTION

3.1 SELECTION OF CONDUITS FOR ELECTRICAL SYSTEMS

A. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NFPA 70 for selection of duct raceways. Consult Architect for resolution of conflicting requirements.

B. Special Instructions Regarding HDPE Conduits: Although Article 353 of NFPA 70 permits use of HDPE conduits where encased in concrete aboveground, UL CCN EAZX listing requirements state that HDPE underground conduits are intended only for use where direct buried with or without being encased in concrete. Specified Type HDPE underground conduits are not permitted to be used aboveground on Project.

C. Outdoors:

1. Exposed and Subject to Severe Physical Damage: ERMC.
2. Exposed and Subject to Physical Damage: ERMC.

    a. Locations less than 2.5 m (8 ft) above finished floor.

3. Exposed and Not Subject to Physical Damage: ERMC and PVC-80.
4. Concealed Aboveground: ERMC, EMT, PVC-80, PVC-40.
5. Direct Buried: PVC-80, PVC-40, HDPE-80, HDPE-40.
6. Concrete Encased Not in Trench: PVC-80 and PVC-40.
7. Concrete Encased in Trench: PVC-80, PVC-40, HDPE-80, HDPE-40.
8. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC, LFNC-A, LFNC-B.

D. Indoors:

1. Hazardous Classified Locations: ERMC.
2. Exposed and Subject to Severe Physical Damage: ERMC. Locations include the following:

    a. Loading docks.
    b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
    c. Mechanical rooms.
    d. Gymnasiums.

3. Exposed and Subject to Physical Damage: ERMC and EMT. Locations include the following:

    a. Locations less than 2.5 m (8 ft) above finished floor.
    b. Stub-ups to above suspended ceilings.

4. Exposed and Not Subject to Physical Damage: ERMC, EMT, PVC-80.
5. Concealed in Ceilings and Interior Walls and Partitions: ERMC, EMT, PVC-80, PVC-40.
6. Damp or Wet Locations: ERMC.

7. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC, FMC, LFNC-A, LFNC-B.

E. Duct Fittings: Select fittings in accordance with NEMA FB 2.10 guidelines.

1. ERMC: Provide threaded-type fittings unless otherwise indicated.

3.2 INSTALLATION OF CONDUITS FOR ELECTRICAL SYSTEMS

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:
1. Type EMT-SS: Article 358 of NFPA 70 and NECA NEIS 101.
2. Type EMT-S: Article 358 of NFPA 70 and NECA NEIS 101.
3. Type ENT: Article 362 of NFPA 70 and NECA NEIS 102.
4. Type HDPE: Article 353 of NFPA 70 and NECA NEIS 111.
5. Type ERMC-SS: Article 344 of NFPA 70 and NECA NEIS 101.
6. Type ERMC-S: Article 344 of NFPA 70 and NECA NEIS 101.
7. Type FMC-S: Article 348 of NFPA 70 and NECA NEIS 101.
8. Type FMT: Article 360 of NFPA 70 and NECA NEIS 101.
9. Type LFMC: Article 350 of NFPA 70 and NECA NEIS 101.
10. Type LFNC: Article 342 of NFPA 70 and NECA NEIS 111.
11. Type PVC: Article 356 of NFPA 70 and NECA NEIS 111.
12. Expansion Fittings: NEMA FB 2.40.
13. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. General Requirements for Installation of Duct Raceways:

a. Complete duct raceway installation before starting conductor installation.
b. Provide stub-ups through floors with coupling threaded inside for plugs, set flush with finished floor. Plug coupling until conduit is extended above floor to final destination or a minimum of 2 ft above finished floor.
c. Install no more than equivalent of three 90-degree bends in conduit run. Support within 12 inch of changes in direction.
d. Make bends in duct raceway using large-radius preformed ells except for parallel bends. Field bending must be in accordance with NFPA 70 minimum radii requirements. Provide only equipment specifically designed for material and size involved.
e. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
f. Support conduit within 12 inch of enclosures to which attached.
g. Install duct sealing fittings at accessible locations in accordance with NFPA 70 and fill them with listed sealing compound. For concealed duct raceways, install fitting in flush steel box with blank cover plate having finish similar to that of adjacent plates or surfaces. Install duct sealing fittings in accordance with NFPA 70.

h. Install devices to seal duct raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal interior of duct raceways at the following points:

1) Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2) Where an underground service duct raceway enters a building or structure.
3) Conduit extending from interior to exterior of building.
4) Conduit extending into pressurized duct raceway and equipment.
5) Conduit extending into pressurized zones that are automatically controlled to maintain different pressure set points.
6) Where otherwise required by NFPA 70.

i. Do not install duct raceways or electrical items on "explosion-relief" walls or rotating equipment.
j. Do not install conduits within 2 inch of the bottom side of a metal deck roof.
k. Keep duct raceways at least 6 inch away from parallel runs of flues and steam or hot-water pipes. Install horizontal duct raceway runs above water and steam piping.
l. Cut conduit perpendicular to the length. For conduits metric designator 53 (trade size 2) and larger, use roll cutter or a guide to make cut straight and perpendicular to the length. Ream inside of conduit to remove burrs.
m. Install pull wires in empty duct raceways. Provide polypropylene or monofilament plastic line with not less than 200 lb tensile strength. Leave at least 12 inch of slack at both ends of pull wire. Cap underground duct raceways designated as spare above grade alongside duct raceways in use.
n. Install duct raceways square to the enclosure and terminate at enclosures without hubs with locknuts on both sides of enclosure wall. Install locknuts hand tight, plus one-quarter turn more.

1) Termination fittings with shoulders do not require two locknuts.

o. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to metric designator 35 (trade size 1-1/4) and insulated throat metal bushings on metric designator 41 (trade size 1-1/2) and larger conduits terminated with locknuts.

2. Types EMT-A, ERMC-A, and FMC-A: Do not install aluminum duct raceways.
3. Types ERMC:

a. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound that maintains electrical conductivity to threads of duct raceway and fittings before making up joints. Follow compound manufacturer's published instructions.

4. Types FMC, LFMC, and LFNC:

a. Provide a maximum of 72 inch of flexible conduit for recessed and semirecessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.

5. Types PVC, HDPE:

    a. Do not install Type PVC, Type HDPE conduit where ambient temperature exceeds **122 deg F**. Conductor ratings must be limited to 75 deg C except where installed in a trench outside buildings with concrete encasement, where 90 deg C conductors are permitted.
    b. Comply with manufacturer's published instructions for solvent welding and fittings.

6. Type RTRC: **Do not install Type RTRC conduit.**
7. Duct Raceways Embedded in Slabs:
    a. Arrange duct raceways to cross building expansion joints with expansion fittings at right angles to the joint.
    b. Arrange duct raceways to ensure that each is surrounded by minimum of **1 inch** of concrete without voids.
    c. Do not embed threadless fittings in concrete unless locations have been specifically approved by Architect.
    d. Change from ENT to **ERMC** before rising above floor.

8. Stub-ups to Above Recessed Ceilings:

    a. Provide EMT for duct raceways.
    b. Provide a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

9. Duct Raceway Terminations at Locations Subject to Moisture or Vibration:

    a. Provide insulating bushings to protect conductors, including conductors smaller than 4 AWG. Install insulated throat metal grounding bushings on service conduits.

10. Duct Fittings: Install fittings in accordance with NEMA FB 2.10 guidelines.

    a. ERMC-S-PVC: Provide only fittings listed for use with this type of conduit. Patch and seal joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Provide sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
    b. EMT: Provide **setscrew, compression**, **steel**, or **cast-metal** fittings. Comply with NEMA FB 2.10.
    c. Flexible Conduit: Provide only fittings listed for use with flexible conduit type. Comply with NEMA FB 2.20.

11. Expansion-Joint Fittings:

    a. Install in runs of aboveground PVC that are located where environmental temperature change may exceed 30 deg F and that have straight-run length that exceeds 25 ft. Install in runs of aboveground ERMC and EMT conduit that are located where environmental temperature change may exceed 100 deg F and that have straight-run length that exceeds 100 ft.
    b. Install type and quantity of fittings that accommodate temperature change listed for the following locations:

1) Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
2) Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
3) Indoor Spaces Connected with Outdoors without Physical Separation: **125 deg F** temperature change.
4) Attics: 135 deg F temperature change.

c. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
d. Install expansion fittings at locations where conduits cross building or structure expansion joints.
e. Install expansion-joint fitting with position, mounting, and piston setting selected in accordance with manufacturer's published instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

12. Duct Raceways Penetrating Rooms or Walls with Acoustical Requirements: Seal duct raceway openings on both sides of rooms or walls with acoustically rated putty **or firestopping**.
13. Identification: Provide labels for conduit assemblies, duct raceways, and associated electrical equipment.

a. Provide warning signs.

D. Interfaces with Other Work:

1. Coordinate installation of new products with existing conditions.
2. Coordinate with Section 260529 "Hangers and Supports for Electrical Systems" for installation of conduit hangers and supports.

END OF SECTION 260533.13

SECTION 260533.16 - BOXES AND COVERS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metallic outlet boxes, device boxes, rings, and covers.
2. Nonmetallic outlet boxes, device boxes, rings, and covers.
3. Junction boxes and pull boxes.
4. Cover plates for device boxes.
5. Hoods for outlet boxes.

B. Products Installed, but Not Furnished, under This Section:

1. See Section 260553 "Identification for Electrical Systems" for electrical equipment labels.

C. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Metallic outlet boxes, device boxes, rings, and covers.
2. Nonmetallic outlet boxes, device boxes, rings, and covers.
3. Junction boxes and pull boxes.
4. Cover plates for device boxes.
5. Hoods for outlet boxes.

B. Shop Drawings:

1. Shop drawings for floor boxes.

PART 2 - PRODUCTS

2.1 BOXES, RINGS, AND COVERS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN QCIT; including UL 514A.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL QCIT - Metallic Outlet Boxes and Covers:

1. Description: Box having pryout openings, knockouts, threaded entries, or hubs in either the sides of the back, or both, for entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting outlet box cover, but without provisions for mounting wiring device directly to box.
2. Options:

a. Material: **Sheet steel**.
b. Sheet Metal Depth: Minimum 2.8 inch.

D. UL QCIT - Metallic Conduit Bodies:

1. Description: Means for providing access to interior of conduit or tubing system through one or more removable covers at junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Crouse-Hinds; brand of Eaton, Electrical Sector.
b. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

E. UL QCIT - Metallic Device Boxes:

1. Description: Box with provisions for mounting wiring device directly to box.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Hubbell Premise Wiring; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

c. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
d. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

3. Options:

a. Material: **Sheet steel**
b. Sheet Metal Depth: minimum 2.8 inch.

F. UL QCIT - Metallic Extension Rings:

1. Description: Ring intended to extend sides of outlet box or device box to increase box depth, volume, or both.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Cooper B-line; brand of Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

G. UL QCIT - Metallic Floor Boxes and Floor Box Covers:

1. Description: Box mounted in floor with floor box cover and other components to complete floor box enclosure.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. AFC Cable Systems; Atkore International.
b. Arlington Industries, Inc.
c. Hubbell Premise Wiring; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
d. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
e. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
f. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
g. Wiremold; Legrand North America, LLC.

H. UL QCIT - Metallic Raised-Floor Boxes and Floor Box Covers:

1. Description: Box mounted in raised-floor with floor box cover and other components to complete floor box enclosure.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

c. Wiremold; Legrand North America, LLC.

I. UL QCIT - Metallic Recessed Access-Floor Boxes and Recessed Floor Box Covers:

1. Description: Floor box with provisions for mounting wiring devices below floor surface and floor box cover with provisions for passage of cords to recessed wiring devices mounted within floor box.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. FSR Inc.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Wiremold; Legrand North America, LLC.

J. UL QCIT - Metallic Concrete Boxes and Covers:

1. Description: Box intended for use in poured concrete.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Hubbell Premise Wiring; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
b. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Wiremold; Legrand North America, LLC.

2.2 NONMETALLIC OUTLET BOXES, DEVICE BOXES, RINGS, AND COVERS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. Listing Criteria: UL CCN QCMZ; including UL 514C.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL QCMZ - Nonmetallic Outlet Boxes and Covers:

1. Description: Box having pryout openings, knockouts, threaded entries, or hubs in either the sides or the back, or both, for entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting outlet box cover, but without provisions for mounting wiring device directly to box.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Hubbell Premise Wiring; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
d. Wiremold; Legrand North America, LLC.

D. UL QCMZ - Nonmetallic Conduit Bodies:

1. Description: Means for providing access to interior of conduit or tubing system through one or more removable covers at junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business.
b. Allied Tube & Conduit; Atkore International.
c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

E. UL QCMZ - Nonmetallic Device Boxes:

1. Description: Box with provisions for mounting wiring device directly to box.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

F. UL QCMZ - Nonmetallic Extension Rings:

1. Description: Ring intended to extend sides of outlet box or device box to increase box depth, volume, or both.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

G. UL QCMZ - Nonmetallic Floor Boxes and Floor Box Covers:

1. Description: Box mounted in floor with floor box cover and other components to complete floor box enclosure.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    c. Wiremold; Legrand North America, LLC.

H. UL QCMZ - Nonmetallic Concrete Boxes and Covers:

1. Description: Box intended for use in poured concrete.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Allied Tube & Conduit; Atkore International.
    c. Wiremold; Legrand North America, LLC.

2.3 JUNCTION BOXES AND PULL BOXES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. Listing Criteria: UL CCN BGUZ; including UL 50 and UL 50E.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL BGUZ - Indoor Sheet Metal Junction and Pull Boxes:

1. Description: Box with a blank cover that serves the purpose of joining different runs of raceway or cable.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Cooper B-line; brand of Eaton, Electrical Sector.
    b. FSR Inc.
    c. Hubbell Industrial Controls; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    d. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    e. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

D. UL BGUZ - Outdoor Sheet Metal Junction and Pull Boxes:

1. Description: Box with a blank cover that serves the purpose of joining different runs of raceway or cable.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Cooper B-line; brand of Eaton, Electrical Sector.
    b. FSR Inc.
    c. Hubbell Industrial Controls; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    d. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    e. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

2.4 COVER PLATES FOR DEVICES BOXES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. Listing Criteria: UL CCN QCIT or UL CCN QCMZ; including UL 514D.
3. Wallplate-Securing Screws: Metal with head color to match wallplate finish.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

C. UL QCIT or QCMZ - Metallic Cover Plates for Device Boxes:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Hubbell Premise Wiring; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    d. Wiremold; Legrand North America, LLC.

2. Options:

    a. Damp and Wet Locations: Listed, labeled, and marked for location and use. Provide gaskets and accessories necessary for compliance with listing.
    b. Wallplate Material: **Galvanized steel** or a**s indicated on architectural Drawings**.

D. UL QCIT or QCMZ - Nonmetallic Cover Plates for Device Boxes:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Hubbell Premise Wiring; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
d. Wiremold; Legrand North America, LLC.

2. Options:

a. Damp and Wet Locations: Listed, labeled, and marked for location and use. Provide gaskets and accessories necessary for compliance with listing.
b. Wallplate Material: H**igh-impact thermoplastic (nylon) with smooth finish and color matching wiring device** or **as indicated on architectural Drawings**.
c. Color: **Gray** or **as indicated on architectural Drawings**.

2.5 HOODS FOR OUTLET BOXES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. Listing Criteria:

a. UL CCN QCIT or UL CCN QCMZ; including UL 514D.
b. Receptacle, Hood, Cover Plate, Gaskets, and Seals: UL 498 Supplement SA when mated with box or enclosure complying with UL 514A, UL 514C, or UL 50E.

3. Mounts to box using fasteners different from wiring device.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL QCIT or QCMZ - Retractable or Re-attachable Hoods for Outlet Boxes:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business.
b. Leviton Manufacturing Co., Inc.
c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

2. Options:

a. Provides **clear**, weatherproof, "while-in-use" cover.

D. UL QCIT or QCMZ - Extra-Duty, While-in-Use Hoods for Outlet Boxes:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Leviton Manufacturing Co., Inc.
    c. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

2. Additional Characteristics: Marked "Extra-Duty" in accordance with UL 514D.
3. Options:

    a. Provides **clear**, weatherproof, "while-in-use" cover.
    b. Manufacturer may combine nonmetallic device box with hood as extra-duty rated assembly.

PART 3 - EXECUTION

3.1 PREPARATION

A. Shop Drawings: Prepare and submit the following:

1. Shop Drawings for Floor Boxes: Show that floor boxes are located to avoid interferences and are structurally allowable. Indicate floor thickness **at location** where boxes are embedded in concrete floors and underfloor clearances where boxes are installed in raised floors.

3.2 SELECTION OF BOXES AND COVERS FOR ELECTRICAL SYSTEMS

A. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NFPA 70 for selection of boxes and enclosures. Consult Architect for resolution of conflicting requirements.

B. Degree of Protection:

1. Outdoors:

    a. **Type 3R** unless otherwise indicated.
    b. Locations Aboveground Where Mechanism Must Operate When Ice Covered: Type 3S.

2. Indoors:

    a. Type 1 unless otherwise indicated.

C. Exposed Boxes Installed Less Than 2.5 m (8 ft) Above Floor:

1. **Boxes with knockouts or unprotected openings are prohibited**.
2. Provide exposed cover. Flat covers with angled mounting slots or knockouts are prohibited.

3.3 INSTALLATION OF BOXES AND COVERS FOR ELECTRICAL SYSTEMS

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:

1. Outlet, Device, Pull, and Junction Boxes: Article 314 of NFPA 70.
2. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. Provide boxes in wiring and raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures.
2. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to **center** of box unless otherwise indicated.
3. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box, whether installed indoors or outdoors.
4. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
5. Locate boxes so that cover or plate will not span different building finishes.
6. Support boxes in recessed ceilings independent of ceiling tiles and ceiling grid.
7. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for purpose.
8. Fasten junction and pull boxes to, or support from, building structure. Do not support boxes by conduits.
9. Set metal floor boxes level and flush with finished floor surface.
10. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.
11. Do not install aluminum boxes, enclosures, or fittings in contact with concrete or earth.
12. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to ensure a continuous ground path.
13. Boxes and Enclosures in Areas or Walls with Acoustical Requirements:

    a. Seal openings and knockouts in back and sides of boxes and enclosures with acoustically rated putty.
    b. Provide gaskets for wallplates and covers.

14. Identification: Provide labels for boxes and associated electrical equipment.

    a. Identify field-installed conductors, interconnecting wiring, and components.
    b. Provide warning signs.
    c. Label each box with engraved metal or laminated-plastic nameplate.

D. Interfaces with Other Work:

1. Coordinate installation of new products for with existing conditions.

2. Coordinate with Section 260573.13 "Short-Circuit Studies" for determining available fault current on input feeder.
3. Coordinate with Section 260573.19 "Arc-Flash Hazard Analysis" for determining arc-flash hazard on input feeder.

3.4 CLEANING

A. Remove construction dust and debris from boxes before installing wallplates, covers, and hoods.

3.5 PROTECTION

A. After installation, protect boxes from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 260533.16

SECTION 260543 - UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Type EPEC raceways and fittings.
2. Type ERMC-SS raceways, elbows, couplings, and nipples.
3. Type ERMC-S raceways, elbows, couplings, and nipples.
4. Type IMC raceways.
5. Type PVC raceways and fittings.
6. Fittings for conduit, tubing, and cable.
7. Electrically conductive corrosion-resistant compounds for threaded conduit.
8. Solvent cements.
9. Duct accessories.
10. Handholes and boxes for exterior underground wiring.
11. Manholes for exterior underground wiring.
12. Utility structure accessories.
13. Duct sealing.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" specifies additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" specifies seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 260519 "Low-Voltage for Electrical Power Conductors and Cables" specifies nonmetallic underground conduit with conductors (Type NUCC).
4. Section 260553 "Identification for Electrical Systems" specifies underground-line warning tape and concrete cable routing markers (warning planks).

1.2 DEFINITIONS

A. Duct: A single raceway or multiple raceways, installed singly or as components of a duct bank.

B. Duct Bank: Two or more ducts installed in parallel, direct buried or with additional casing materials such as concrete.

C. Handhole: An underground chamber containing electrical cables, sized such that personnel are not required to enter in order to access the cables.

D. Manhole: An underground chamber containing electrical cables and equipment, sized to provide access with working space clearances.

E. Trafficways: Locations where vehicular or pedestrian traffic is a normal course of events.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. For concrete and steel used in precast concrete manholes and handholes, also include product certificates as required by ASTM C858.

B. Shop Drawings:

1. Electric Utility Duct Banks and Structures:

a. Include plans, elevations, sections, and details, including attachments to other Work.
b. Indicate locations of private property boundaries and utility easements.
c. Include information required for approval by electric utility and for obtaining public space utility work permits.

2. Precast or Factory-Fabricated Concrete Structures:

a. Include plans, elevations, sections, and details, including attachments to other Work.
b. Include duct entry provisions, including locations and duct sizes, and methods and materials for waterproofing duct entry locations.
c. Include reinforcement details.
d. Include frame and cover design and manhole chimneys.
e. Include ladder details.
f. Include grounding details.
g. Include dimensioned locations of cable rack inserts, pulling-in and lifting irons, sumps, and other accessories.
h. Include joint details.

3. Factory-Fabricated Handholes and Boxes Other Than Precast Concrete:

a. Include dimensioned plans, sections, and elevations, and fabrication and installation details.
b. Include duct entry provisions, including locations and duct sizes, and methods and materials for waterproofing duct entry locations.
c. Include cover design.
d. Include grounding details.
e. Include dimensioned locations of cable rack inserts, pulling-in and lifting irons, and other accessories.

C. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

B. Field Reports:

1. Factory Test Reports: For handholes and boxes.
2. Manufacturer's field reports for field quality-control support.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Spare Parts: Furnish to Owner spare parts necessary for repairing or adding more cables to manholes or handholes that are packaged with protective covering for storage and identified with labels describing contents.

1. Cable-Support Stanchions, Arms, and Associated Fasteners: Five percent of quantity of each item installed.
2. Insulators: Five percent of quantity of each item installed.

1.6 REGULATORY AGENCY APPROVALS

A. Shop Drawing submittals for electric utility duct banks and structures must be signed and sealed by qualified electrical professional engineer responsible for their preparation. Submit for action by Engineer prior to submitting for approval by electric utility.

B. Submit Shop Drawings for electric utility duct banks and structures for action by Architect prior to submitting for approval by electric utility.

PART 2 - PRODUCTS

2.1 TYPE EPEC RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 651A and UL CCN EAZX.

B. Schedule 40 Electrical HDPE Underground Conduit (EPEC-40):

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Blue Diamond Industries, LLC.
b. Petroflex North America.
c. Southwire Company, LLC.

2. Dimensional Specifications: Schedule 40.
3. Options:

    a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

C. Schedule 80 Electrical HDPE Underground Conduit (EPEC-80):

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Blue Diamond Industries, LLC.
    b. Petroflex North America.
    c. Southwire Company, LLC.

2. Dimensional Specifications: Schedule 80.
3. Options:

    a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.2 TYPE ERMC-SS RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 6A and UL CCN DYWV.

B. Stainless Steel Electrical Rigid Metal Conduit (ERMC-SS), Elbows, Couplings, and Nipples:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Allied Tube & Conduit; Atkore International.
    c. Patriot Aluminum Products, LLC.

2. Material: Stainless steel.
3. Options:

    a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
    b. Colors: As indicated on Drawings.

2.3 TYPE ERMC-S RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 6 and UL CCN DYIX.

B. Galvanized-Steel Electrical Rigid Metal Conduit (ERMC-S-G), Elbows, Couplings, and Nipples:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Allied Tube & Conduit; Atkore International.
    b. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    c. Patriot Aluminum Products, LLC.
    d. Wheatland Tube; Zekelman Industries.
    e. .

2. Exterior Coating: Zinc.
3. Options:

    a. Interior Coating: Zinc.
    b. Minimum Trade Size: Metric designator 21 (trade size 3/4).
    c. Colors: As indicated on Drawings.

2.4 TYPE PVC RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 651 and UL CCN DZYR.

B. Schedule 40 Rigid PVC Conduit (PVC-40) and Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Calconduit; Atkore International.
    c. Topaz Lighting & Electric.

2. Dimensional Specifications: Schedule 40.
3. Options:

    a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
    b. Markings: For use with maximum 90 deg C wire.

C. Schedule 80 Rigid PVC Conduit (PVC-80) and Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Calconduit; Atkore International.
    c. Topaz Lighting & Electric.

2. Dimensional Specifications: Schedule 80.
3. Options:

    a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
    b. Markings: For use with maximum 90 deg C wire.

2.5 FITTINGS FOR CONDUIT, TUBING, AND CABLE

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.

B. Metallic Fittings for Type ERMC, Type IMC, Type PVC, Type EPEC, and Type RTRC Raceways:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Appleton; Emerson Electric Co., Automation Solutions.
    c. Crouse-Hinds; brand of Eaton, Electrical Sector.
    d. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    e. Southwire Company, LLC.

2. General Characteristics: UL 514B and UL CCN DWTT.
3. Options:

    a. Material: Steel.
    b. Coupling Method: Compression coupling.
    c. Conduit Fittings for Hazardous (Classified) Locations: UL 1203.
    d. Expansion and Deflection Fittings: UL 651 with flexible external bonding jumper.

2.6 ELECTRICALLY CONDUCTIVE CORROSION-RESISTANT COMPOUNDS FOR THREADED CONDUIT

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL Subject 2419 and UL CCN FOIZ.

B. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. ABB, Electrification Business.

2.7 SOLVENT CEMENTS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: As recommended by conduit manufacturer in accordance with UL 514B and UL CCN DWTT.

2.8 DUCT ACCESSORIES

A. Duct Spacers: Factory-fabricated, rigid, PVC interlocking spacers; sized for type and size of duct with which used, and selected to provide minimum duct spacing indicated while supporting duct during concreting or backfilling.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Allied Tube & Conduit; Atkore International.
    c. IPEX USA LLC.

2.9 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics:

    a. ASTM C858 for design and manufacturing processes.
    b. SCTE 77.

B. Precast Concrete Handholes and Boxes:

1. Description: Factory-fabricated, reinforced-concrete, monolithically poured walls and bottom unless open-bottom enclosures are indicated. Frame and cover must form top of enclosure and must have load rating consistent with that of handhole or box.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Elmhurst-Chicago Stone Co.
    b. Oldcastle Infrastructure Inc.; CRH Americas.
    c. Utility Concrete Products, LLC.
    d. Utility Vault Co.
    e. Wausau Tile, Inc.

3. Configuration: Units must be designed for flush burial and have open bottom unless otherwise indicated.
4. Frame and Cover:

    a. Weatherproof cast-iron frame, with cast-iron cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.

b. Weatherproof steel frame, with steel cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
c. Weatherproof steel frame, with concealed-hinge steel access door assembly; tamper-resistant, captive, cover-securing bolts; hold-open ratchet assembly; and recessed cover handle.
d. Weatherproof aluminum frame, with concealed-hinge aluminum access door assembly; tamper-resistant, captive, cover-securing bolts; hold-open ratchet assembly; and recessed cover handle.

5. Extensions and Slabs: Designed to mate with bottom of enclosure. Same material as enclosure.

a. Extension must provide increased depth of 12 inch.
b. Slab: Same dimensions as bottom of enclosure, and arranged to provide closure.

6. Joint Sealant: Asphaltic-butyl material with adhesion, cohesion, flexibility, and durability properties necessary to withstand maximum hydrostatic pressures at installation location with ground-water level at grade.
7. Knockout Panels: Precast openings in walls, arranged to match dimensions and elevations of approaching duct, plus additional 12 inch vertically and horizontally to accommodate alignment variations.

a. Center window location.
b. Knockout panels must be located no less than 6 inch from interior surfaces of walls, floors, or frames and covers of handholes, but close enough to corners to facilitate racking of cables on walls.
c. Knockout panel opening must have cast-in-place, welded-wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct.
d. Knockout panels must be framed with at least two additional No. 3 steel reinforcing bars in concrete around each opening.
e. Knockout panels must be 1-1/2 to 2 inch thick.

8. Duct Entrances in Handhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.

a. Type and size: Match fittings to duct to be terminated.
b. Fittings must align with elevations of approaching duct and be located near interior corners of handholes to facilitate racking of cable.
c. Provide minimum of one cast end-bell or duct-terminating fitting of each size provided in each wall.

9. Handholes 12 inch wide by 24 inch long and larger must have inserts for cable racks and pulling-in irons installed before concrete is poured.

C. Polymer Concrete Handholes and Boxes with Polymer Concrete Cover:

1. Description: Molded of sand, concrete, and aggregate, bound together with polymer resin, and reinforced with steel or fiberglass or combination.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Armorcast Products Company; brand of Hubbell Utility Solutions; Hubbell Incorporated.
b. Oldcastle Infrastructure Inc.; CRH Americas.
c. Quazite; brand of Hubbell Utility Solutions; Hubbell Incorporated.

3. Configuration: Units must be designed for flush burial and have open bottom unless otherwise indicated.
4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and installed location.

5. Conduit Entrance Provisions: Conduit-terminating fittings must mate with entering ducts for secure, fixed installation in enclosure wall.
6. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
7. Duct Entrance Provisions: Duct-terminating fittings must mate with entering duct for secure, fixed installation in enclosure wall.
8. Handholes 12 inch wide by 24 inch long and larger must have factory-installed inserts for cable racks and pulling-in irons.
9. Options:

a. Color: Gray.

D. Fiberglass Handholes and Boxes with Polymer Concrete Frame and Cover:

1. Description: Sheet-molded, fiberglass-reinforced, polyester resin enclosure joined to polymer concrete top ring or frame.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Armorcast Products Company; brand of Hubbell Utility Solutions; Hubbell Incorporated.
b. Oldcastle Infrastructure Inc.; CRH Americas.
c. Quazite; brand of Hubbell Utility Solutions; Hubbell Incorporated.

3. Configuration: Units must be designed for flush burial and have open bottom unless otherwise indicated.
4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.

5. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
6. Duct Entrance Provisions: Duct-terminating fittings must mate with entering duct for secure, fixed installation in enclosure wall.
7. Handholes 12 inch wide by 24 inch long and larger must have factory-installed inserts for cable racks and pulling-in irons.
8. Options:

a. Color: Gray.

E. Fiberglass Handholes and Boxes:

1. Description: Molded of fiberglass-reinforced polyester resin, with covers made of polymer concrete.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. MacLean Highline.
    b. Oldcastle Infrastructure Inc.; CRH Americas.
    c. Quazite; brand of Hubbell Utility Solutions; Hubbell Incorporated.
3. Configuration: Units must be designed for flush burial and have open bottom unless otherwise indicated.
4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.

5. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
6. Duct Entrance Provisions: Duct-terminating fittings must mate with entering duct for secure, fixed installation in enclosure wall.
7. Handholes 12 inch wide by 24 inch long and larger must have factory-installed inserts for cable racks and pulling-in irons.
8. Options:

    a. Color: Gray.

F. High-Density Polyethylene (HDPE) Boxes:

1. Description: Injection molded of HDPE or copolymer-polypropylene. Cover must be made of polymer concrete.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Nordic Fiberglass, Inc.
    b. Oldcastle Infrastructure Inc.; CRH Americas.
    c. Quazite; brand of Hubbell Utility Solutions; Hubbell Incorporated.
3. Configuration: Units must be designed for flush burial and have open bottom unless otherwise indicated.
4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.

5. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
6. Duct Entrance Provisions: Duct-terminating fittings must be installed perpendicular to box wall and mate with entering duct for secure, fixed installation in enclosure wall without putting stress on box wall or fitting.
7. Options:

    a. Color: Gray.

2.10 DUCT SEALING

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business.
2. American Polywater Corporation.
3. Gardner Bender.
4. Ideal Industries, Inc.

B. Duct-Sealing Compound: Nonhardening, safe for contact with human skin, not deleterious to cable insulation, and workable at temperatures as low as 35 deg F. Compound must be capable of withstanding temperature of 300 deg F without slump and adhering to clean surfaces of plastic ducts, metallic conduit, conduit and duct coatings, concrete, masonry, lead, cable sheaths, cable jackets, insulation materials, and common metals. Duct sealing compound must be removable without damaging ducts or cables.

C. Inflatable Duct-Sealing System: Wraparound inflatable bladder that seals ducts that are empty or containing conductors against air and water infiltration. System is suitable for use in steel, plastic, or concrete ducts and penetrations.

PART 3 - EXECUTION

3.1 PREPARATION

A. Coordinate layout and installation of duct, duct bank, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in field. Notify Architect if there is conflict between areas of excavation and existing structures or archaeological sites to remain.

B. Coordinate elevations of duct and duct-bank entrances into manholes, handholes, and boxes with final locations and profiles of duct and duct banks, as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations as required to suit field conditions and to ensure that duct and duct bank will drain to manholes and handholes, and as approved by Architect.

3.2 SELECTION OF UNDERGROUND DUCTS

A. Duct for Electrical Cables More Than 600 V: PVC-80, concrete encased unless otherwise indicated.

B. Duct for Electrical Feeders 600 V and Less: PVC-80, unless otherwise indicated.

C. Duct for Electrical Branch Circuits: PVC-80, direct buried unless otherwise indicated.

D. Underground Ducts Crossing Paved Paths Walks and Driveways: PVC-80.

E. Underground Ducts Crossing Roadways and Railroads: PVC-80, encased in reinforced concrete.

F. Stub-ups: Concrete encased, GRC.

3.3 SELECTION OF UNDERGROUND ENCLOSURES

A. Handholes and Boxes:

1. Units in Roadways and Other Deliberate Traffic Paths: Precast concrete, AASHTO HB 17, H-10 structural load rating.
2. Units in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Precast concrete, AASHTO HB 17, H-10 Fiberglass enclosures with polymer concrete frame and cover, SCTE 77, Tier 15 structural load rating.
3. Units in Sidewalk and Similar Applications with Safety Factor for Nondeliberate Loading by Vehicles: Heavy-duty fiberglass units with polymer concrete frame and cover, SCTE 77, Tier 8 structural load rating.
4. Units Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin, structurally tested in accordance with SCTE 77 with 3000 lbf vertical loading.
5. Cover design load must not exceed load rating of handhole or box.

3.4 EARTHWORK

A. Restoration: Restore area immediately after backfilling is completed or after construction vehicle traffic in immediate area is complete.

B. Restore surface features at areas disturbed by excavation, and re-establish original grades unless otherwise indicated. Replace removed sod immediately after backfilling is completed.

3.5 INSTALLATION OF DUCTS AND DUCT BANKS

A. Reference Standards:

1. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NEMA TCB 2 for installation of underground ducts and duct banks.
2. Consult Architect for resolution of conflicting requirements.

B. Special Techniques:

1. Where indicated on Drawings, install duct, spacers, and accessories into duct-bank configuration shown. Duct installation requirements in this Section also apply to duct bank.
2. Steel raceway, bends, and fittings in on Project must be of same type.
3. Slope: Pitch duct minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope duct from high point between two manholes to drain in both directions.
4. Expansion and Deflection Fittings: Install expansion and deflection fitting in each duct in area of disturbed earth adjacent to manhole or handhole.

5. Install expansion fitting near center of straight line duct with calculated expansion of more than 3/4 inch.
6. Curves and Bends:

    a. Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with minimum radius of 48 inch, both horizontally and vertically, at other locations unless otherwise indicated.
    b. Field bending must be in accordance with NFPA 70 minimum radii requirements, except bends over 45 degrees must be made with minimum radius of **48 inch**. Use only equipment specifically designed for material and size involved. Use PVC heating bender for bending PVC conduit.
    c. Duct must have maximum of 180 degrees of bends between pull points.

7. Joints: Use solvent-cemented joints in nonmetallic duct and fittings and make watertight in accordance with manufacturer's published instructions. Stagger couplings so those of adjacent duct do not lie in same plane. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with minimum 3 inch of concrete for minimum of 12 inch on each side of coupling.

    a. Install insulated grounding bushings on steel raceway terminations that are less than 12 inch below grade or floor level and do not terminate in hubs.

8. Installation Adjacent to High-Temperature Steam Lines: Where duct is installed parallel to underground steam lines, perform calculations showing duct will not be subject to environmental temperatures above 104 deg F. Where environmental temperatures are calculated to rise above 104 deg F, and anywhere duct crosses above underground steam line, install insulation blankets listed for direct burial to isolate duct bank from steam line to maintain maximum environmental temperature of 104 deg F.
9. End Bell Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use end bells, spaced approximately 10 inch o.c. for 5 inch duct, and vary proportionately for other duct sizes.

    a. Begin change from regular spacing to end-bell spacing 10 ft from end bell, without reducing duct slope and without forming trap in line.
    b. Grout end bells into structure walls from both sides to provide watertight entrances.

10. Duct Terminators for Entrances to Cast-in-Place Manholes and Concrete Handholes: Use manufactured, cast-in-place duct terminators, with entrances into structure spaced approximately 6 inch o.c. for 4 inch duct, and vary proportionately for other duct sizes.

    a. Begin change from regular spacing to terminator spacing 10 ft from terminator, without reducing duct line slope and without forming trap in line.

11. Building Wall Penetrations: Make transition from underground duct to steel raceway at least 10 ft outside building wall, without reducing duct line slope away from building and without forming trap in line. Use fittings manufactured for transition to steel raceway type installed. Install steel raceway penetrations of building walls as specified in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."
12. Install manufactured steel raceway elbows for stub-ups at poles unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.

a. Couple steel elbows to ducts with adapters designed for this purpose, and encase coupling with minimum 3 inch of concrete for minimum of 12 inch on each side of coupling.

13. Sealing: Provide temporary closure at terminations of duct with pulled cables. Seal spare duct at terminations. Use sealing compound and plugs to withstand at least 15 psig hydrostatic pressure.
14. Pulling Cord: Install 200 lbf test nylon cord in empty ducts.
15. Concrete-Encased Ducts and Duct Bank:

    a. Excavate trench bottom to provide firm and uniform support for duct.
    b. Width: Excavate trench 3 inch wider than duct on each side.
    c. Depth: Install so top of duct envelope is at least 24 inch below finished grade in areas not subject to deliberate traffic, and at least 30 inch below finished grade in deliberate traffic paths for vehicles unless otherwise indicated. Install so top of duct envelope is below local frost line.
    d. Support duct on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
    e. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than four spacers per 20 ft of duct. Place spacers within 24 inch of duct ends. Stagger spacers approximately 6 inch between tiers. Secure spacers to earth and to duct to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
    f. Minimum Space between Ducts: 3 inch between edge of duct and exterior envelope wall, 2 inch between ducts for like services, and 4 inch between power and communications ducts.
    g. Elbows:

        1) Use manufactured duct elbows for stub-ups and at changes of direction in duct unless otherwise indicated. Extend encasement throughout length of elbow.
        2) Use manufactured steel elbows for stub-ups, at building entrances, and at changes of direction in duct run.

    h. Stub-ups to Outdoor Equipment: Extend concrete-encased steel raceway horizontally minimum of 60 inch from edge of equipment base.

        1) Stub-ups must be minimum 4 inch above finished floor and minimum 3 inch from conduit side to edge of slab.

    i. Stub-ups to Indoor Equipment: Extend concrete-encased steel raceway horizontally minimum of 60 inch from edge of wall. Install insulated grounding bushings on terminations at equipment.

        1) Stub-ups must be minimum 4 inch above finished floor and no less than 3 inch from conduit side to edge of slab.

    j. Reinforcement: Reinforce concrete-encased duct where crossing disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.

k. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
l. Concrete Cover: Install minimum of 3 inch of concrete cover between edge of duct to exterior envelope wall, 2 inch between duct of like services, and 4 inch between power and communications ducts.
m. Place minimum 6 inch of engineered fill above concrete encasement of duct.
n. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.

1) Start at one end and finish at other, allowing for expansion and contraction of duct as its temperature changes during and after pour. Use expansion fittings installed in accordance with manufacturer's published instructions, or use other specific measures to prevent expansion-contraction damage.
2) If more than one pour is necessary, terminate each pour in vertical plane and install 3/4 inch reinforcing-rod dowels extending minimum of 18 inch into concrete on both sides of joint near corners of envelope.

o. Pouring Concrete: Comply with requirements in "Concrete Placement" Article in Section 033000 "Cast-in-Place Concrete." Place concrete carefully during pours to prevent voids under and between duct and at exterior surface of envelope. Do not allow heavy mass of concrete to fall directly onto ducts. Allow concrete to flow around duct and rise up in middle, uniformly filling open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-installation application.

16. Direct-Buried Duct and Duct Bank:

a. Excavate trench bottom to provide firm and uniform support for duct.
b. Width: Excavate trench 3 inch wider than duct on each side.
c. Depth: Install top of duct at least 36 inch below finished grade unless otherwise indicated.
d. Set elevation of top of duct bank below frost line.
e. Place minimum 3 inch of sand as bed for duct. Place sand to minimum of 6 inch above top level of duct.
f. Support ducts on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
g. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than four spacers per 20 ft of duct. Place spacers within 24 inch of duct ends. Stagger spacers approximately 6 inch between tiers. Secure spacers to earth and to ducts to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
h. Install duct with minimum of 3 inch between ducts for like services and 6 inch between power and communications duct.
i. Install manufactured duct elbows for stub-ups, at building entrances, and at changes of direction in duct direction unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
j. Install manufactured steel elbows for stub-ups, at building entrances, and at changes of direction in duct.

1) Couple RNC duct to steel raceway with adapters designed for this purpose, and encase coupling with minimum 3 inch of concrete.
2) Stub-ups to Outdoor Equipment: Extend concrete-encased steel raceway horizontally minimum of 60 inch from edge of base. Install insulated grounding bushings on terminations at equipment.

a) Stub-ups must be minimum 4 inch above finished base and minimum 3 inch from conduit side to edge of base.

3) Stub-ups to Indoor Equipment: Extend concrete-encased steel raceway horizontally on exterior of wall minimum of 60 inch from edge of wall. Install insulated grounding bushings on terminations at equipment.
4) Stub-ups through interior floors must be minimum 4 inch above finished floor and no less than 3 inch from conduit side to edge of equipment pad or floor slab.

k. After installing first tier of duct, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand place backfill to 4 inch over duct and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength. Use hand tamper only. After placing controlled backfill over final tier, make final duct connections at end of run and complete backfilling with normal compaction.

17. Warning Planks: Bury warning planks approximately 12 inch above direct-buried duct, placing them 36 inch o.c. Align planks along width and along centerline of duct or duct bank. Provide additional plank for each 12 inch increment of duct-bank width over nominal 18 inch. Space additional planks 12 inch apart, horizontally across width of ducts.
18. Underground-Line Warning Tape: Bury conducting underground line specified in Section 260553 "Identification for Electrical Systems" no less than 12 inch above concrete-encased duct and duct banks and approximately 12 inch below grade]. Align tape parallel to and within 3 inch of centerline of duct bank. Provide additional warning tape for each 12 inch increment of duct-bank width over nominal 18 inch. Space additional tapes 12 inch apart, horizontally across width of ducts.
19. Ground ducts and duct banks in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

3.6 INSTALLATION OF CONCRETE MANHOLES, HANDHOLES, AND BOXES

A. Reference Standards:

1. Precast Concrete Handholes: Comply with ASTM C891 unless otherwise indicated.
2. Consult Architect for resolution of conflicting requirements.

B. Special Techniques:

1. Precast Concrete Handholes and Manholes:

a. Install units level and plumb and with orientation and depth coordinated with connecting duct to minimize bends and deflections required for proper entrances.
b. Unless otherwise indicated, support units on level bed of crushed stone or gravel graded from 1 inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
c. Field-cut openings for conduits in accordance with enclosure manufacturer's published instructions. Cut wall of enclosure with tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

2. Elevations:
a. Install handholes with bottom below frost line, below grade.
b. Handhole Covers: In paved areas and trafficways, set surface flush with finished grade. Set covers of other handholes 1 inch above finished grade.
c. Where indicated, cast handhole cover frame integrally with handhole structure.

3.7 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Demonstrate capability and compliance with requirements on completion of installation of underground duct, duct bank, and utility structures.

B. Nonconforming Work:

1. Underground ducts, raceways, and structures will be considered defective if they do not pass tests and inspections.
2. Correct deficiencies and retest as specified above to demonstrate compliance.

END OF SECTION 260543

SECTION 260544 - SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Round sleeves.
2. Rectangular sleeves.
3. Sleeve-seal systems.
4. Sleeve-seal fittings.
5. Grout.
6. Pourable sealants.
7. Foam sealants.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ROUND SLEEVES

A. Steel Wall Sleeves:
1. General Characteristics: ASTM A53/A53M, Type E, Grade B, Schedule 40, zinc coated, plain ends and integral waterstop.

B. Cast-Iron Wall Sleeves:
1. General Characteristics: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop.

C. PVC Pipe Sleeves:
1. General Characteristics: ASTM D1785, Schedule 40.

D. PVC Molded Sleeves:

1. General Characteristics: With nailing flange for attaching to wooden forms.

E. PE or PP Molded Sleeves:
1. General Characteristics: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

F. Round, Galvanized-Steel, Sheet Metal Sleeves:
1. General Characteristics: Galvanized-steel sheet; thickness not less than 0.0239 inch; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

2.2 RECTANGULAR SLEEVES

A. Rectangular, Galvanized-Steel, Sheet Metal Sleeves:
1. General Characteristics:

a. Material: Galvanized sheet steel.
b. Minimum Metal Thickness:

1) For sleeve cross-section rectangle perimeter less than 50 inch and with no side larger than 16 inch, thickness must be 0.052 inch.
2) For sleeve cross-section rectangle perimeter not less than 50 inch or with one or more sides larger than 16 inch, thickness must be 0.138 inch.

2.3 SLEEVE-SEAL SYSTEMS

A. General Characteristics: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable or between raceway and cable.

2.4 SLEEVE-SEAL FITTINGS

A. General Characteristics: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit must have plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

A. General Characteristics: Non-shrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

1. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
2. Design Mix: 5000 psi, 28-day compressive strength.
3. Packaging: Premixed and factory packaged.

2.6 POURABLE SEALANTS

A. Performance Criteria:

1. General Characteristics: Single-component, neutral-curing elastomeric sealants of grade indicated below.

a. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.

2.7 FOAM SEALANTS

A. Performance Criteria:

1. General Characteristics: Multicomponent, liquid elastomers that, when mixed, expand and cure in place to produce a flexible, non-shrinking foam. Foam expansion must not damage cables or crack penetrated structure.

PART 3 - EXECUTION

3.1 INSTALLATION OF SLEEVES FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

A. Sleeves for Conduits Penetrating Above-Grade, Non-Fire-Rated, Concrete and Masonry-Unit Floors and Walls:

1. Interior Penetrations of Non-Fire-Rated Walls and Floors:

a. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall or floor such that no voids remain. Tool exposed surfaces smooth; protect material while curing.
b. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."

2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
3. Size pipe sleeves to provide 1/4 inch annular clear space between sleeve and raceway or cable, unless sleeve-seal system is to be installed **or seismic criteria require different clearance**.
4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
5. Install sleeves for floor penetrations. Extend sleeves installed in floors **2 inch** above finished floor level. Install sleeves during erection of floors.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Wall Assemblies:

1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
2. Seal space outside of sleeves with approved joint compound for wall assemblies.

C. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.

D. Aboveground, Exterior-Wall Penetrations: Seal penetrations using **steel** pipe sleeves and mechanical sleeve-seal systems. Size sleeves to allow for 1 inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

E. Underground, Exterior-Wall and Floor Penetrations:

1. Install **steel** pipe sleeves with integral waterstops. Size sleeves to allow for 1 inch annular clear space between raceway or cable and sleeve for installing sleeve-seal system. Install sleeve during construction of floor or wall.
2. Install steel pipe sleeves. Size sleeves to allow for 1 inch annular clear space between raceway or cable and sleeve for installing sleeve-seal system. Grout sleeve into wall or floor opening.

3.2 INSTALLATION OF RECTANGULAR SLEEVES AND SLEEVE SEALS

A. Install sleeves in existing walls without compromising structural integrity of walls. Do not cut structural elements without reinforcing the wall to maintain the designed weight bearing and wall stiffness.

B. Install conduits and cable with no crossings within the sleeve.

C. Fill opening around conduits and cables with expanding foam without leaving voids.

D. Provide metal sheet covering at both wall surfaces and finish to match surrounding surfaces. Metal sheet must be same material as sleeve.

3.3 INSTALLATION OF SLEEVE-SEAL SYSTEMS

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

END OF SECTION 260544

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Labels.
2. Bands.
3. Tapes and stencils.
4. Tags.
5. Cable ties.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Identification Schedule: For each piece of electrical equipment and electrical system components to be index of nomenclature for electrical equipment and system components used in identification signs and labels. Use same designations indicated on Drawings.

PART 2 - PRODUCTS

2.1 LABELS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN PGDQ2 for components; including UL 969.

B. UL PGDQ2 - Vinyl Wraparound Labels: Preprinted, flexible labels laminated with clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing label ends.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.
    b. HellermannTyton.
    c. Panduit Corp.

C. UL PGDQ2 - Self-Adhesive Wraparound Labels: Preprinted, 3 mil thick, vinyl flexible label with acrylic pressure-sensitive adhesive.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.
    b. Panduit Corp.
    c. Seton Identification Products; a Brady Corporation company.

2. Self-Lamination: Clear; UV-, weather-, and chemical-resistant; self-laminating, with protective shield over legend. Size labels such that clear shield overlaps entire printed legend.
3. Marker for Labels:
    a. Machine-printed, permanent, waterproof, black ink recommended by printer manufacturer.

D. UL PGDQ2 - Self-Adhesive Labels: Vinyl, thermal, transfer-printed, 3 mil thick, multicolor, weather- and UV-resistant, pressure-sensitive adhesive labels, configured for intended use and location.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.
    b. Panduit Corp.
    c. Seton Identification Products; a Brady Corporation company.

2. Minimum Nominal Size:

    a. 1-1/2 by 6 inch for raceway and conductors.
    b. 3-1/2 by 5 inch for equipment.
    c. As required by authorities having jurisdiction.

2.2 BANDS

A. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameters sized to suit diameters and that stay in place by gripping action.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.

b. HellermannTyton.
c. Panduit Corp.

B. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeves, 2 inch long, with diameters sized to suit diameters and that stay in place by gripping action.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. HellermannTyton.
c. Panduit Corp.

2.3 TAPES AND STENCILS

A. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. HellermannTyton.
c. Panduit Corp.

Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; not less than 3 mil thick by 1 to 2 inch wide; compounded for outdoor use.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. Carlton Industries, LP.
c. Marking Services Inc.

B. Tape and Stencil: 4 inch wide black stripes on 10 inch centers placed diagonally over orange background and are 12 inch wide. Stop stripes at legends.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. HellermannTyton.
b. Marking Services Inc.
c. Seton Identification Products; a Brady Corporation company.

C. Floor Marking Tape: 2 inch wide, 5 mil pressure-sensitive vinyl tape, with yellow and black stripes and clear vinyl overlay.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.

b. Carlton Industries, LP.
c. Seton Identification Products; a Brady Corporation company.

D. Underground-Line Warning Tape:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. Ideal Industries, Inc.
c. Seton Identification Products; a Brady Corporation company.

2. Tape:

a. Recommended by manufacturer for method of installation and suitable to identify and locate underground electrical and communications utility lines.
b. Printing on tape must be permanent and may not be damaged by burial operations.
c. Tape material and ink must be chemically inert and not be subject to degradation when exposed to acids, alkalis, and other destructive substances commonly found in soils.

3. Nonconducting Line-Warning Tape:

a. Pigmented polyolefin, bright colored, compounded for direct-burial service.
b. Width: 3 inch.
c. Thickness: 4 mil.
d. Weight: 18.5 lb/1000 sq. ft.
e. Tensile in accordance with ASTM D882: 30 lbf and 2500 psi.

4. Reinforced Nonconducting Line-Warning Tape:

a. Multilayer laminate, consisting of high-density polyethylene scrim coated with pigmented polyolefin; bright colored, compounded for direct-burial service.
b. Width: 3 inch.
c. Thickness: 12 mil.
d. Weight: 36.1 lb/1000 sq. ft.
e. Tensile in accordance with ASTM D882: 400 lbf and 11,500 psi.

5. Detectable Line-Warning Tape:

a. Detectable three-layer laminate, consisting of printed pigmented polyolefin film, solid aluminum-foil core, and clear protective film that allows inspection of continuity of conductive core; bright colored, compounded for direct-burial service.
b. Width: 3 inch.
c. Overall Thickness: 5 mil.
d. Foil Core Thickness: 0.35 mil.
e. Weight: 28 lb/1000 sq. ft.
f. Tensile in accordance with ASTM D882: 70 lbf and 4600 psi.

2.4 TAGS

A. Metal Tags: Brass or aluminum, 2 by 2 by 0.05 inch, with stamped legend, punched for use with self-locking cable tie fastener.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. Marking Services Inc.
c. Seton Identification Products; a Brady Corporation company.

B. Nonmetallic Preprinted Tags: Polyethylene tags, **0.015 inch** thick, color-coded for phase and voltage level, with factory printed permanent designations; punched for use with self-locking cable tie fastener.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. Panduit Corp.
c. Seton Identification Products; a Brady Corporation company.

2.5 SIGNS

A. Laminated Acrylic or Melamine Plastic Signs:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. Marking Services Inc.
c. Seton Identification Products; a Brady Corporation company.

2. Engraved legend.
3. Thickness:

a. For signs up to 20 sq. inch, minimum 1/16 inch thick.
b. For signs larger than 20 sq. inch, 1/8 inch thick.
c. Engraved legend with **black letters on white face**.
d. **Self-adhesive**.
e. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.6 CABLE TIES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. HellermannTyton.
2. Ideal Industries, Inc.

3. Panduit Corp.

B. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Listing Criteria: UL CCN ZODZ; including UL 1565 or UL 62275.

C. UL ZODZ - General-Purpose Cable Ties: Fungus inert, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F in accordance with ASTM D638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black, except where used for color-coding.

D. UL ZODZ - UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F in accordance with ASTM D638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black.

E. UL ZODZ - Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F in accordance with ASTM D638: 7000 psi.
3. UL 94 Flame Rating: 94V-0.
4. Temperature Range: Minus 50 to plus 284 deg F.
5. Color: Black.

PART 3 - EXECUTION

3.1 PREPARATION

A. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.

3.2 SELECTION OF COLORS AND IDENTIFICATION MARKINGS

A. Pipe and Conduit Labeling: Comply with ASME A13.1 and IEEE C2.

B. Color-Coding for Phase- and Voltage-Level Identification, 1000 V or Less: Use colors listed below for ungrounded feeder and branch-circuit conductors.

1. Color must be factory applied or field applied for sizes larger than 6 AWG when permitted by authorities having jurisdiction.
2. Colors for 208Y/120 V Circuits:

    a. Phase A: Black.
    b. Phase B: Red.
    c. Phase C: Blue.

3. Colors for 240 V Circuits:

    a. Phase A: Black.
    b. Phase B: Red.

4. Colors for 480Y/277 V Circuits:

    a. Phase A: Brown.
    b. Phase B: Orange.
    c. Phase C: Yellow.

5. Color for Neutral (Grounded Conductor): [**White**] [**or**] [**gray**].
6. Color for Equipment Ground: [**Bare copper**] [**Green**] [**Green with yellow stripe**].
7. Color for Isolated Ground: Green with two or more yellow stripes.

C. Color-Coding Raceways, Cable Trays, Junction Boxes, and Conductors for Intrinsically-Safe Circuits: Light blue. When used to identify intrinsically-safe circuits, Article 504 of NFPA 70 requires that the color light blue not be used for any other purpose.

D. Color-Coding Instructional Signs: Self-adhesive labels, including color code for grounded and ungrounded conductors.

E. Accessible Fittings for Raceways: Identify cover of junction and pull box of the following systems with wiring system legend and system voltage. System legends must be as follows:

1. "EMERGENCY POWER."
2. "POWER."
3. "UPS."

F. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.

G. Locations of Underground Lines: Underground-line warning tape for power and lighting.

H. Vaults, Manholes, Handholes, and Pull and Junction Boxes, 1000 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use vinyl wraparound labels to identify phase.

1. Locate identification at changes in direction, at penetrations of walls and floors, at 50 ft maximum intervals in straight runs, and at 25 ft maximum intervals in congested areas.

I. Conductors to Be Extended in Future: Attach **marker tape** to conductors.

J. Cover Plates: Label individual cover plates with self-adhesive labels. Place label at top of cover plate. Label cover plate with the following information, in the order listed:

1. Panelboard designation.
2. Colon or dash.
3. Branch circuit number.

K. Equipment Identification Labels:

1. Black letters on white field.
2. Indoor Equipment: Laminated acrylic or melamine plastic sign.
3. Outdoor Equipment: Laminated acrylic or melamine sign.
4. Equipment to Be Labeled:

    a. Racks, Frames, and Enclosures: Identify front and rear of each with self-adhesive labels containing equipment designation.
    b. Panelboards: Typewritten directory of circuits in location provided by panelboard manufacturer. Panelboard identification must be in form of engraved**,** laminated acrylic or melamine label.
    c. Enclosures and electrical cabinets.
    d. Switchboards.
    e. Transformers: Label that includes tag designation indicated on Drawings for transformer, feeder, and panelboards or equipment supplied by secondary.
    f. Motor-control centers.
    g. Enclosed switches.
    h. Enclosed circuit breakers.
    i. Enclosed controllers.
    j. Variable-speed controllers.
    k. Push-button stations.

L. Cable Ties: General purpose, for attaching tags, except as listed below:

1. Outdoors: UV-stabilized nylon.
2. In Spaces Handling Environmental Air: Plenum rated.

3.3 SELECTION OF SIGNS AND HAZARD MARKINGS

A. Comply with 29 CFR 1910.145 for danger, caution, warning, and safety instruction signs.

B. Signs, labels, and tags required for personnel safety must comply with the following standards:

1. Safety Colors: NEMA Z535.1.
2. Facility Safety Signs: NEMA Z535.2.
3. Safety Symbols: NEMA Z535.3.
4. Product Safety Signs and Labels: NEMA Z535.4.
5. Safety Tags and Barricade Tapes for Temporary Hazards: NEMA Z535.5.

C. Electrical Hazard Warnings:

1. Arc-Flash Hazard Warning: Self-adhesive labels. Comply with NFPA 70E and Section 260573.19 "Arc-Flash Hazard Analysis" requirements for arc-flash hazard warning labels.

D. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive labels.

1. Apply to exterior of door, cover, or other access.

3.4 INSTALLATION

A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.

B. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes typical for electrical equipment environments specified in Section 260011 "Facility Performance Requirements for Electrical."

C. Fasteners for Labels and Signs: Self-tapping, stainless steel screws or stainless steel machine screws with nuts and flat and lock washers.

D. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.

E. Verify identity of item before installing identification products.

F. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.

G. Apply identification devices to surfaces that require finish after completing finish work.

H. Vinyl Wraparound Labels:

1. Secure tight to surface of raceway or cable at location with high visibility and accessibility.
2. Attach labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to location and substrate.

I. Snap-Around Labels: Secure tight to surface at location with high visibility and accessibility.

J. Self-Adhesive Wraparound Labels: Secure tight to surface at location with high visibility and accessibility.

K. Snap-Around Color-Coding Bands: Secure tight to surface at location with high visibility and accessibility.

L. Marker Tapes: Secure tight to surface at location with high visibility and accessibility.

M. Self-Adhesive Vinyl Tape: Secure tight to surface at location with high visibility and accessibility.

1. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for minimum distance of 6 inch where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding.

N. Floor Marking Tape: Apply stripes to finished surfaces following manufacturer's instructions.

O. Underground Line Warning Tape:

1. During backfilling of trenches, install continuous underground-line warning tape not less than 12 inch directly above cables or raceways buried 18 inch or more below grade. Use multiple tapes where width of multiple lines installed in common trench exceeds 16 inch overall.
2. Install underground-line warning tape for direct-buried cables and cables in raceways.

P. Concrete Cable Route Markers: As indicated on Drawings**.**

Q. Metal Tags:

1. Place in location with high visibility and accessibility.
2. Secure using **general-purpose** cable ties.

R. Nonmetallic Preprinted Tags:

1. Place in location with high visibility and accessibility.
2. Secure using plenum-rated cable ties.

S. Baked-Enamel Signs: Attach signs that are not self-adhesive type with mechanical fasteners appropriate to location and substrate.

T. Metal-Backed Butyrate Signs: Attach signs that are not self-adhesive type with mechanical fasteners appropriate to location and substrate.

U. Laminated Acrylic or Melamine Plastic Signs: Attach signs that are not self-adhesive type with mechanical fasteners appropriate to location and substrate.

END OF SECTION 260553

SECTION 260573.13 - SHORT-CIRCUIT STUDIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Computer-based, fault-current study to determine minimum interrupting capacity of circuit protective devices.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 260573.16 "Coordination Studies " for fault-current studies.
4. Section 260573.19 "Arc-Flash Hazard Analysis" for arc-flash studies.

1.2 DEFINITIONS

A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed and salvaged, or removed and reinstalled. Existing to remain items must remain functional throughout construction period.

B. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used therein.

C. Protective Device: A device that senses when an abnormal current flow exists and then removes the affected portion of the circuit from the system.

D. SCCR: Short-circuit current rating.

E. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.

F. Single-Line Diagram: See "One-Line Diagram."

G. Short-Circuit Study Report:

1. Submit the following after approval of system protective devices submittals. Submittals must be in digital form.

a. Short-circuit study input data, including completed computer program input data sheets.
b. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.
c. Revised one-line diagram, reflecting field investigation results and results of short-circuit study.

1.3 QUALITY ASSURANCE

A. Study must be performed using commercially developed and distributed software designed specifically for power system analysis.

B. Software algorithms must comply with requirements of standards and guides specified in this Section.

C. Manual calculations are unacceptable.

PART 2 - PRODUCTS

2.1 POWER SYSTEM ANALYSIS SOFTWARE

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. SKM Systems Analysis, Inc.

B. Comply with IEEE 399 and IEEE 551.

C. Analytical features of power systems analysis software program must have capability to calculate "mandatory," "very desirable," and "desirable" features as listed in IEEE 399.

D. Computer software program must be capable of plotting and diagramming time-current-characteristic curves as part of its output.

E. Computer program must be designed to perform short-circuit studies or have function, component, or add-on module designed to perform short-circuit studies.

F. Computer program must be developed under supervision of licensed professional engineer who holds IEEE Computer Society's Certified Software Development Professional certification.

2.2 SHORT-CIRCUIT STUDY REPORT CONTENTS

A. Executive summary of study findings.

B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.

C. One-line diagram of modeled power system, showing the following:

1. Protective device designations and ampere ratings.
2. Conductor types, sizes, and lengths.
3. Transformer kVA and voltage ratings.
4. Motor and generator designations and kVA ratings.
5. Switchgear, switchboard, motor-control center, and panelboard designations and ratings.
6. Derating factors and environmental conditions.
7. Any revisions to electrical equipment required by study.

D. Comments and recommendations for system improvements or revisions in written document, separate from one-line diagram.

E. Protective Device Evaluation:

1. Evaluate equipment and protective devices and compare to available short-circuit currents. Verify that equipment withstand ratings exceed available short-circuit current at equipment installation locations.
2. Tabulations of circuit breaker, fuse, and other protective device ratings versus calculated short-circuit duties.
3. For 600 V overcurrent protective devices, ensure that interrupting ratings are equal to or higher than calculated 1/2-cycle symmetrical fault current.
4. For devices and equipment rated for asymmetrical fault current, apply multiplication factors listed in standards to 1/2-cycle symmetrical fault current.
5. Verify adequacy of phase conductors at maximum three-phase bolted fault currents; verify adequacy of equipment grounding conductors and grounding electrode conductors at maximum ground-fault currents. Ensure that short-circuit withstand ratings are equal to or higher than calculated 1/2-cycle symmetrical fault current.

F. Short-Circuit Study Input Data:

1. One-line diagram of system being studied.
2. Power sources available.
3. Manufacturer, model, and interrupting rating of protective devices.
4. Conductors.
5. Transformer data.

G. Short-Circuit Study Output Reports:

1. Low-Voltage Fault Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:

    a. Voltage.
    b. Calculated fault-current magnitude and angle.
    c. Fault-point X/R ratio.
    d. Equivalent impedance.

2. Momentary Duty Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:

    a. Voltage.

b. Calculated symmetrical fault-current magnitude and angle.
c. Fault-point X/R ratio.
d. Calculated asymmetrical fault currents:

1) Based on fault-point X/R ratio.
2) Based on calculated symmetrical value multiplied by 1.6.
3) Based on calculated symmetrical value multiplied by 2.7.

3. Interrupting Duty Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:

a. Voltage.
b. Calculated symmetrical fault-current magnitude and angle.
c. Fault-point X/R ratio.
d. No AC Decrement (NACD) ratio.
e. Equivalent impedance.
f. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on symmetrical basis.
g. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on total basis.

PART 3 - EXECUTION

3.1 POWER SYSTEM DATA

A. Obtain data necessary for conduct of study.

1. Verify completeness of data supplied on one-line diagram. Call discrepancies to Engineer's attention.
2. For equipment included as Work of this Project, use characteristics submitted under provisions of action submittals and information submittals for this Project.
3. For equipment that is existing to remain, obtain required electrical distribution system data by field investigation and surveys, conducted by qualified technicians and engineers in accordance with NFPA 70E.

B. Gather and tabulate required input data to support short-circuit study. Comply with requirements in Section 017839 "Project Record Documents" for recording circuit protective device characteristics. Record data on Record Document copy of one-line diagram. Comply with recommendations in IEEE 551 as to amount of detail that is required to be acquired in field. Field data gathering must be by, or under supervision of, qualified electrical professional engineer. Data include, but are not limited to, the following:

1. Product Data for Project's overcurrent protective devices involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
2. Obtain electrical power utility impedance at service.
3. Power sources and ties.
4. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.

5. For reactors, provide manufacturer and model designation, voltage rating, and impedance.
6. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip, SCCR, current rating, and breaker settings.
7. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
8. Busway manufacturer and model designation, current rating, impedance, lengths, and conductor material.
9. Motor horsepower and NEMA MG 1 code letter designation.
10. Conductor sizes, lengths, number, conductor material and conduit material (magnetic or nonmagnetic).
11. Derating factors.

3.2 SHORT-CIRCUIT STUDY

A. Perform study following general study procedures contained in IEEE 399.

B. Calculate short-circuit currents according to IEEE 551.

C. Base study on device characteristics supplied by device manufacturer.

D. Extent of electrical power system to be studied is indicated on Drawings.

E. Begin short-circuit current analysis at service, extending down to system overcurrent protective devices as follows:

1. To normal system low-voltage load buses where fault current is 5 kA or less.
2. Exclude equipment supplied by single transformer smaller than 75 kVA.

F. Study electrical distribution system from normal and alternate power sources throughout electrical distribution system for Project. Study cases of system-switching configurations and alternate operations that could result in maximum fault conditions.

G. Include ac fault-current decay from induction motors, synchronous motors, and asynchronous generators and apply to low- and medium-voltage, three-phase ac systems. Also account for fault-current dc decrement to address asymmetrical requirements of interrupting equipment.

H. Calculate short-circuit momentary and interrupting duties for three-phase bolted fault and single line-to-ground fault at each equipment indicated on one-line diagram.

1. For grounded systems, provide bolted line-to-ground fault-current study for areas as defined for three-phase bolted fault short-circuit study.

I. Include in report identification of protective device applied outside its capacity.

END OF SECTION 260573.13

SECTION 260573.16 - COORDINATION STUDIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Computer-based, overcurrent protective device coordination studies to determine overcurrent protective devices and to determine overcurrent protective device settings for selective tripping.

a. Study results must be used to determine coordination of series-rated devices.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 260573.13 "Short-Circuit Studies" for fault-current studies.
4. Section 260573.19 "Arc-Flash Hazard Analysis" for arc-flash studies.

1.2 DEFINITIONS

A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled. Existing to remain items must remain functional throughout construction period.

B. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of electric circuit or system of circuits and the component devices or parts used therein.

C. Protective Device: A device that senses when abnormal current flow exists and then removes the affected portion of the circuit from the system.

D. SCCR: Short-circuit current rating.

E. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.

F. Single-Line Diagram: See "One-Line Diagram."

1.3 ACTION SUBMITTALS

A. Coordination Study Report:

1. Submit the following after approval of system protective devices submittals. Submittals must be in digital form.

    a. Coordination-study input data, including completed computer program input data sheets.
    b. Study and equipment evaluation reports.
    c. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.
    d. Revised one-line diagram, reflecting field investigation results and results of coordination study.

1.4 QUALITY ASSURANCE

A. Studies must be performed using commercially developed and distributed software designed specifically for power system analysis.

B. Software algorithms must comply with requirements of standards and guides specified in this Section.

C. Manual calculations are unacceptable.

1.5 REGULATORY AGENCY APPROVALS

A. Submittals for coordination study requiring approval by authorities having jurisdiction must be signed and sealed by qualified electrical professional engineer responsible for their preparation.

B. Submittals for coordination study require action by Architect prior to submitting for approval by authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 POWER SYSTEM ANALYSIS SOFTWARE

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

    1. SKM Systems Analysis, Inc.

B. Comply with IEEE 242 and IEEE 399.

C. Analytical features of device coordination study computer software program must have capability to calculate "mandatory," "very desirable," and "desirable" features as listed in IEEE 399.

D. Computer software program must be capable of plotting and diagramming time-current-characteristic curves as part of its output. Computer software program must report device

settings and ratings of overcurrent protective devices and must demonstrate selective coordination by computer-generated, time-current coordination plots.

E. Computer program must be designed to perform coordination studies or have function, component, or add-on module designed to perform coordination studies.

F. Computer program must be developed under supervision of licensed professional engineer who holds IEEE Computer Society's Certified Software Development Professional certification.

2.2 COORDINATION STUDY REPORT CONTENTS

A. Executive summary of study findings.

B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.

C. One-line diagram of modeled power system, showing the following:

1. Protective device designations and ampere ratings.
2. Conductor types, sizes, and lengths.
3. Transformer kVA and voltage ratings.
4. Motor and generator designations and kVA ratings.
5. Switchgear, switchboard, motor-control center, and panelboard designations.
6. Revisions to electrical equipment required by study.
7. Study Input Data: As described in "Power System Data" Article.

a. Short-Circuit Study Output: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 260573.13 "Short-Circuit Studies."

D. Protective Device Coordination Study:

1. Report recommended settings of protective devices, ready to be applied in field. Use manufacturer's data sheets for recording recommended setting of overcurrent protective devices when available.

a. Phase and Ground Relays:

1) Device tag.
2) Relay current transformer ratio and tap, time dial, and instantaneous pickup value.
3) Recommendations on improved relaying systems, if applicable.

b. Circuit Breakers:

1) Adjustable pickups and time delays (long time, short time, and ground).
2) Adjustable time-current characteristic.
3) Adjustable instantaneous pickup.
4) Recommendations on improved trip systems, if applicable.

c. Fuses: Show current rating, voltage, and class.

E. Time-Current Coordination Curves: Determine settings of overcurrent protective devices to achieve selective coordination. Graphically illustrate that adequate time separation exists between devices installed in series, including power utility company's upstream devices. Prepare separate sets of curves for switching schemes and for emergency periods where power source is local generation. Show the following information:

1. Device tag and title, one-line diagram with legend identifying portion of system covered.
2. Terminate device characteristic curves at point reflecting maximum symmetrical or asymmetrical fault current to which device is exposed.
3. Identify device associated with each curve by manufacturer type, function, and, if applicable, tap, time delay, and instantaneous settings recommended.
4. Plot the following listed characteristic curves, as applicable:

    a. Power utility's overcurrent protective device.
    b. Medium-voltage equipment overcurrent relays.
    c. Medium- and low-voltage fuses including manufacturer's minimum melt, total clearing, tolerance, and damage bands.
    d. Low-voltage equipment circuit-breaker trip devices, including manufacturer's tolerance bands.
    e. Transformer full-load current, magnetizing inrush current, and ANSI through-fault protection curves.
    f. Cables and conductors damage curves.
    g. Ground-fault protective devices.
    h. Motor-starting characteristics and motor damage points.
    i. Generator short-circuit decrement curve and generator damage point.
    j. Largest feeder circuit breaker in each motor-control center and panelboard.

5. Maintain selectivity for tripping currents caused by overloads.
6. Maintain maximum achievable selectivity for tripping currents caused by overloads on series-rated devices.
7. Provide adequate time margins between device characteristics such that selective operation is achieved.
8. Comments and recommendations for system improvements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine Project overcurrent protective device submittals for compliance with electrical distribution system coordination requirements and other conditions affecting performance of the Work. Devices to be coordinated are indicated on Drawings.

1. Proceed with coordination study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to coordination study may not be used in study.

3.2 POWER SYSTEM DATA

A. Obtain data necessary for conduct of overcurrent protective device study.

1. Verify completeness of data supplied in one-line diagram on Drawings. Call discrepancies to Architect's attention.
2. For equipment included as Work of this Project, use characteristics submitted under provisions of action submittals and information submittals for this Project.
3. For **equipment that** is existing to remain, obtain required electrical distribution system data by field investigation and surveys, conducted by qualified technicians and engineers. Qualifications of technicians and engineers must be in accordance with NFPA 70E.

B. Gather and tabulate required input data to support coordination study. List below is guide. Comply with recommendations in IEEE 551 for amount of detail required to be acquired in field. Field data gathering must be by, or under supervision of, qualified electrical professional engineer. Data include, but are not limited to, the following:

1. Product Data for overcurrent protective devices specified in other Sections and involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
2. Electrical power utility impedance at service.
3. Power sources and ties.
4. Short-circuit current at each system bus (three phase and line to ground).
5. Full-load current of loads.
6. Voltage level at each bus.
7. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.
8. For reactors, provide manufacturer and model designation, voltage rating, and impedance.
9. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip and available range of settings, SCCR, current rating, and breaker settings.
10. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
11. For relays, provide manufacturer and model designation, current transformer ratios, potential transformer ratios, and relay settings.
12. Maximum demands from service meters.
13. Busway manufacturer and model designation, current rating, impedance, lengths, size, and conductor material.
14. Motor horsepower and NEMA MG 1 code letter designation.
15. Low-voltage cable sizes, lengths, number, conductor material, and conduit material (magnetic or nonmagnetic).
16. Medium-voltage cable sizes, lengths, conductor material, cable construction, metallic shield performance parameters, and conduit material (magnetic or nonmagnetic).
17. Data sheets to supplement electrical distribution system one-line diagram, cross-referenced with tag numbers on diagram, showing the following:

    a. Special load considerations, including starting inrush currents and frequent starting and stopping.

b. Transformer characteristics, including primary protective device, magnetic inrush current, and overload capability.
c. Motor full-load current, locked rotor current, service factor, starting time, type of start, and thermal-damage curve.
d. Generator thermal-damage curve.
e. Ratings, types, and settings of utility company's overcurrent protective devices.
f. Special overcurrent protective device settings or types stipulated by utility company.
g. Time-current-characteristic curves of devices indicated to be coordinated.
h. Manufacturer, frame size, interrupting rating in amperes root mean square (rms) symmetrical, ampere or current sensor rating, long-time adjustment range, short-time adjustment range, and instantaneous adjustment range for circuit breakers.
i. Manufacturer and type, ampere-tap adjustment range, time-delay adjustment range, instantaneous attachment adjustment range, and current transformer ratio for overcurrent relays.
j. Switchgear, switchboards, motor-control centers, and panelboards ampacity, and SCCR in amperes rms symmetrical.
k. Identify series-rated interrupting devices for condition where available fault current is greater than interrupting rating of downstream equipment. Obtain device data details to allow verification that series application of these devices complies with NFPA 70 and UL 489 requirements.

3.3 COORDINATION STUDY

A. Comply with IEEE 242 for calculating short-circuit currents and determining coordination time intervals.

B. Comply with IEEE 399 for general study procedures.

C. Base study on device characteristics supplied by device manufacturer.

D. Extent of electrical power system to be studied is indicated on Drawings.

E. Begin analysis at service, extending down to system overcurrent protective devices as follows:

1. To normal system low-voltage load buses where fault current is 5 kA or less.
2. Exclude equipment supplied by single transformer smaller than 75 kVA.

F. Study electrical distribution system from normal and alternate power sources throughout electrical distribution system for Project. Study cases of system-switching configurations and alternate operations that could result in maximum fault conditions.

G. Transformer Primary Overcurrent Protective Devices:

1. Device must not operate in response to the following:

a. Inrush current when first energized.
b. Self-cooled, full-load current or forced-air-cooled, full-load current, whichever is specified for that transformer.

c. Permissible transformer overloads according to IEEE C57.96 if required by unusual loading or emergency conditions.

2. Device settings must protect transformers according to IEEE C57.12.00, for fault currents.

H. Motor Protection:

1. Select protection for low-voltage motors according to IEEE 242 and NFPA 70.
2. Select protection for motors served at voltages more than 600 V according to IEEE 620.

I. Conductor Protection: Protect cables against damage from fault currents according to ICEA P-32-382, ICEA P-45-482, and protection recommendations in IEEE 242. Demonstrate that equipment withstands maximum short-circuit current for time equivalent to tripping time of primary relay protection or total clearing time of fuse. To determine temperatures that damage insulation, use curves from cable manufacturers or from listed standards indicating conductor size and short-circuit current.

J. Generator Protection: Select protection according to manufacturer's instructions and to IEEE 242.

K. Include ac fault-current decay from induction motors, synchronous motors, and asynchronous generators and apply to low- and medium-voltage, three-phase ac systems. Also account for fault-current dc decrement, to address asymmetrical requirements of interrupting equipment.

L. Calculate short-circuit momentary and interrupting duties for three-phase bolted fault and single line-to-ground fault at each equipment indicated on one-line diagram.

1. For grounded systems, provide bolted line-to-ground fault-current study for areas as defined for three-phase bolted fault short-circuit study.

M. Protective Device Evaluation:

1. Evaluate equipment and protective devices and compare to short-circuit ratings.
2. Adequacy of switchgear, motor-control centers, and panelboard bus bars to withstand short-circuit stresses.
3. Application of series-rated devices must be recertified, complying with requirements in NFPA 70.
4. Include in report identification of protective device applied outside its capacity.

3.4 LOAD-FLOW AND VOLTAGE-DROP STUDY

A. Perform load-flow and voltage-drop study to determine steady-state loading profile of system. Analyze power system performance two times as follows:

1. Determine load flow and voltage drop based on full-load currents obtained in "Power System Data" Article.
2. Determine load flow and voltage drop based on 80 percent of design capacity of load buses.

3.5 FIELD ADJUSTING

A. Adjust relay and protective device settings according to recommended settings provided by coordination study. Field adjustments must be completed by engineering service division of equipment manufacturer under "Startup and Acceptance Testing" contract portion.

B. Make minor modifications to equipment as required to accomplish compliance with short-circuit and protective device coordination studies.

C. Testing and adjusting must be by qualified low-voltage electrical testing and inspecting agency.

1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS. Certify compliance with test parameters. Perform NETA tests and inspections for adjustable overcurrent protective devices.

END OF SECTION 260573.16

SECTION 260573.19 - ARC-FLASH HAZARD ANALYSIS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Computer-based, arc-flash study to determine arc-flash hazard distance and incident energy to which personnel could be exposed during work on or near electrical equipment.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 260573.13 "Short-Circuit Studies" for fault-current studies.
4. Section 260573.16 "Coordination Studies" for overcurrent protective device coordination studies.

1.2 DEFINITIONS

A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

B. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used therein.

C. Protective Device: A device that senses when an abnormal current flow exists and then removes the affected portion from the system.

D. p.u.: Per unit. The reference unit, established as a calculating convenience, for expressing all power system electrical parameters on a common reference base.

E. SCCR: Short-circuit current rating.

F. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.

G. Single-Line Diagram: See "One-Line Diagram."

1.3 ACTION SUBMITTALS

A. Study Submittals:

1. Submit the following after approval of system protective devices submittals. Submittals **must** be in digital form:

a. Arc-flash study input data, including completed computer program input data sheets.
b. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.
c. Revised one-line diagram, reflecting field investigation results and results of arc-flash study.

1.4 QUALITY ASSURANCE

A. Study must be performed using commercially developed and distributed software designed specifically for power system analysis.

B. Software algorithms must comply with requirements of standards and guides specified in this Section.

C. Manual calculations are unacceptable.

1.5 REGULATORY AGENCY APPROVALS

A. Submittals for arc-flash hazard analysis requiring approval by authorities having jurisdiction must be signed and sealed by qualified electrical professional engineer responsible for their preparation.

B. Submittals for arc-flash hazard analysis require action by Architect prior to submitting for approval by authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 COMPUTER SOFTWARE

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. SKM Systems Analysis, Inc.

B. Comply with IEEE 1584 and NFPA 70E.

C. Analytical features of device coordination study computer software program must have capability to calculate "mandatory," "very desirable," and "desirable" features as listed in IEEE 399.

D. Computer program must be designed to perform arc-flash analysis or have function, component, or add-on module designed to perform arc-flash analysis.

E. Computer program must be developed under supervision of licensed professional engineer who holds IEEE Computer Society's Certified Software Development Professional certification.

2.2 ARC-FLASH STUDY REPORT CONTENT

A. Executive summary of study findings.

B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.

C. One-line diagram, showing the following:

1. Protective device designations and ampere ratings.
2. Conductor types, sizes, and lengths.
3. Transformer kVA and voltage ratings, including derating factors and environmental conditions.
4. Motor and generator designations and kVA ratings.
5. Switchgear, switchboard, motor-control center, panelboard designations, and ratings.

D. Study Input Data: As described in "Power System Data" Article.

E. Short-Circuit Study Output Data: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 260573.13 "Short-Circuit Studies."

F. Protective Device Coordination Study Report Contents: As specified in "Coordination Study Report Contents" Article in Section 260573.16 "Coordination Studies."

G. Arc-Flash Study Output Reports:

1. Interrupting Duty Report: Three-phase and unbalanced fault calculations, showing the following for each equipment location included in report:

a. Voltage.
b. Calculated symmetrical fault-current magnitude and angle.
c. Fault-point X/R ratio.
d. No AC Decrement (NACD) ratio.
e. Equivalent impedance.
f. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on symmetrical basis.
g. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on total basis.

H. Incident Energy and Flash Protection Boundary Calculations:

1. Arcing fault magnitude.
2. Protective device clearing time.
3. Duration of arc.
4. Arc-flash boundary.
5. Restricted approach boundary.
6. Limited approach boundary.
7. Working distance.
8. Incident energy.
9. Hazard risk category.
10. Recommendations for arc-flash energy reduction.

I. Fault study input data, case descriptions, and fault-current calculations including definition of terms and guide for interpretation of computer printout.

2.3 ARC-FLASH WARNING LABELS

A. Comply with requirements in Section 260553 "Identification for Electrical Systems" for self-adhesive equipment labels. Produce 3.5 by 5 inch self-adhesive equipment label for each work location included in analysis.

B. Label must have orange header with wording, "WARNING, ARC-FLASH HAZARD," and must include the following information taken directly from arc-flash hazard analysis:

1. Location designation.
2. Nominal voltage.
3. Protection boundaries.
    a. Arc-flash boundary.
    b. Restricted approach boundary.
    c. Limited approach boundary.
4. Arc flash PPE category.
5. Required minimum arc rating of PPE in Cal/cm squared.
6. Available incident energy.
7. Working distance.
8. Engineering report number, revision number, and issue date.

C. Labels must be machine printed, with no field-applied markings.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine Project overcurrent protective device submittals. Proceed with arc-flash study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to arc-flash study may not be used in study.

3.2 ARC-FLASH HAZARD ANALYSIS

A. Comply with NFPA 70E and its Annex D for hazard analysis study.

B. Preparatory Studies: Perform Short-Circuit and Protective Device Coordination studies prior to starting Arc-Flash Hazard Analysis or obtain results from another source.

1. Short-Circuit Study Output: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 260573.13 "Short-Circuit Studies."
2. Coordination Study Report Contents: As specified in "Coordination Study Report Contents" Article in Section 260573.16 "Coordination Studies."

C. Calculate maximum and minimum contributions of fault-current size.

1. Maximum calculation must assume maximum contribution from utility and must assume motors to be operating under full-load conditions.
2. Calculate arc-flash energy at 85 percent of maximum short-circuit current in accordance with IEEE 1584 recommendations.
3. Calculate arc-flash energy at 38 percent of maximum short-circuit current in accordance with NFPA 70E recommendations.
4. Calculate arc-flash energy with utility contribution at minimum and assume no motor contribution.

D. Calculate arc-flash protection boundary and incident energy at locations in electrical distribution system where personnel could perform work on energized parts.

E. Include medium- and low-voltage equipment locations, except equipment fed from transformers smaller than 75 kVA.

F. Calculate limited, restricted, and prohibited approach boundaries for each location.

G. Incident energy calculations must consider accumulation of energy over time when performing arc-flash calculations on buses with multiple sources. Iterative calculations must take into account changing current contributions, as sources are interrupted or decremented with time. Fault contribution from motors and generators must be decremented as follows:

1. Fault contribution from induction motors must not be considered beyond three to five cycles.
2. Fault contribution from synchronous motors and generators must be decayed to match actual decrement of each as closely as possible (for example, contributions from permanent magnet generators will typically decay from 10 p.u. to 3 p.u. after 10 cycles).

H. Arc-flash energy must generally be reported for maximum of line or load side of circuit breaker. However, arc-flash computation must be performed and reported for both line and load side of circuit breaker as follows:

1. When circuit breaker is in separate enclosure.
2. When line terminals of circuit breaker are separate from work location.

I. Base arc-flash calculations on actual overcurrent protective device clearing time. Cap maximum clearing time at two seconds based on IEEE 1584, Section B.1.2.

3.3 POWER SYSTEM DATA

A. Obtain data necessary for conduct of arc-flash hazard analysis.

1. Verify completeness of data supplied on one-line diagram on Drawings Call discrepancies to Engineer's attention.
2. For new equipment, use characteristics from approved submittals under provisions of action submittals and information submittals for this Project.
3. For existing equipment, whether or not relocated, obtain required electrical distribution system data by field investigation and surveys conducted by qualified technicians and engineers.

B. Electrical Survey Data: Gather and tabulate the following input data to support study. Comply with recommendations in IEEE 1584 and NFPA 70E as to amount of detail that is required to be acquired in field. Field data gathering must be under direct supervision and control of engineer in charge of performing study, and must be by, or under supervision of, qualified electrical professional engineer. Data include, but are not limited to, the following:

1. Product Data for overcurrent protective devices specified in other Sections and involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
2. Obtain electrical power utility impedance or available short circuit current at service.
3. Power sources and ties.
4. Short-circuit current at each system bus (three phase and line to ground).
5. Full-load current of loads.
6. Voltage level at each bus.
7. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.
8. For reactors, provide manufacturer and model designation, voltage rating and impedance.
9. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip and available range of settings, SCCR, current rating, and breaker settings.
10. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
11. For relays, provide manufacturer and model designation, current transformer ratios, potential transformer ratios, and relay settings.
12. Busway manufacturer and model designation, current rating, impedance, lengths, size, and conductor material.
13. Motor horsepower and NEMA MG 1 code letter designation.
14. Low-voltage conductor sizes, lengths, number, conductor material and conduit material (magnetic or nonmagnetic).
15. Medium-voltage conductor sizes, lengths, conductor material, conductor construction and metallic shield performance parameters, and conduit material (magnetic or nonmagnetic).

3.4 LABELING

A. Apply **one** arc-flash label on front cover of each section of equipment and on side or rear covers with accessible live parts and hinged doors or removable plates for each equipment included in study. Base arc-flash label data on highest values calculated at each location.

B. Each piece of equipment listed below not fed by single transformer smaller than 75 kVA must have arc-flash label applied to it:

1. Medium-voltage switchgear.
2. Medium-voltage switches.
3. Medium voltage transformers.
4. Low-voltage switchgear.
5. Switchboards.
6. Panelboards.
7. Motor-control centers.
8. Low voltage transformers.
9. Safety switches.
10. Control panels.

C. Note on record Drawings location of equipment where personnel could be exposed to arc-flash hazard during their work.

1. Indicate arc-flash energy.
2. Indicate protection level required.

3.5 APPLICATION OF WARNING LABELS

A. Install arc-flash warning labels under direct supervision and control of qualified electrical professional engineer.

END OF SECTION 260573.19

SECTION 262416 - PANELBOARDS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Power panelboards.
2. Lighting and appliance branch-circuit panelboards.
3. Load centers.
4. Disconnecting and overcurrent protective devices.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 DEFINITIONS

A. GFEP: Ground-fault equipment protection.

B. MCCB: Molded-case circuit breaker.

C. VPR: Voltage protection rating.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Power panelboards.
2. Lighting and appliance branch-circuit panelboards.
3. Load centers.
4. Disconnecting and overcurrent protective devices.
5. Include materials, switching and overcurrent protective devices, SPDs, accessories, and components indicated.
6. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.

B. Shop Drawings: For each panelboard and related equipment.

1. Include dimensioned plans, elevations, sections, and details.
2. Detail bus configuration, current, and voltage ratings.

3. Short-circuit current rating of panelboards and overcurrent protective devices.
4. Include evidence of listing, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for series rating of installed devices.
5. Include evidence of listing, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for SPD as installed in panelboard.
6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
7. Include wiring diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing**.**

1.5 CLOSEOUT SUBMITTALS

A. Warranty documentation.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Spare Parts: Furnish to Owner spare parts, for repairing panelboards, that are packaged with protective covering for storage on-site and identified with labels describing contents. Include the following:

1. Keys: Two (2) spares for each type of panelboard cabinet lock.
2. Circuit Breakers Including GFCI and GFEP Types: Two (2) spares for each panelboard.
3. Fuses for Fused Switches: Equal to 10 percent (10%) of quantity installed for each size and type, but no fewer than three (3) of each size and type.
4. Fuses for Fused Power-Circuit Devices: Equal to 10 percent (10%) of quantity installed for each size and type, but no fewer than three (3) of each size and type.

B. Special Tools: Furnish to Owner proprietary equipment, keys, and software required to operate, maintain, repair, adjust, or implement future changes to panelboards, that are packaged with protective covering for storage on-site and identified with labels describing contents.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Remove loose packing and flammable materials from inside panelboards.

1.8 WARRANTY

A. Special Installer Extended Warranty: Installer warrants that fabricated and installed panelboards perform in accordance with specified requirements and agrees to repair or replace components or products that fail to perform as specified within extended-warranty period.

1. Extended-Warranty Period: Five (5) years from date of Substantial Completion; full coverage for labor, materials, and equipment.

B. Special Manufacturer Extended Warranty: Manufacturer warrants that panelboards perform in accordance with specified requirements and agrees to provide repair or replacement of components or products that fail to perform as specified within extended-warranty period.

1. Extended-Warranty Period: Five (5) years from date of Substantial Completion; full coverage for labor, materials, and equipment.

PART 2 - PRODUCTS

2.1 EXISTING PRODUCTS TO BE REMOVED AND REPLACED AS INDICATED ON THE DRAWINGS.

2.2 PANELBOARDS AND LOAD CENTERS COMMON REQUIREMENTS

A. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.

B. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70, by qualified electrical testing agency recognized by authorities having jurisdiction, and marked for intended location and application.

C. Comply with NEMA PB 1.

D. Comply with NFPA 70.

E. Enclosures: Flush and Surface-mounted, dead-front cabinets.

1. Rated for environmental conditions at installed location.

a. Indoor Dry and Clean Locations: UL 50E, Type 1.
b. Outdoor Locations: UL 50E, Type 3R.

2. Height: 7 ft maximum.
3. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box. Trims must cover live parts and may have no exposed hardware.
4. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover. Trims must cover live parts and may have no exposed hardware.
5. Skirt for Surface-Mounted Panelboards: Same gage and finish as panelboard front with flanges for attachment to panelboard, wall, and ceiling or floor.
6. Finishes:

a. Panels and Trim: Steel and galvanized steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
b. Back Boxes: Same finish as panels and trim.

F. Incoming Mains:

1. Location: Convertible between top and bottom.
2. Main Breaker: Main lug interiors up to 400 A must be field convertible to main breaker.

G. Phase, Neutral, and Ground Buses:

1. Material: Hard-drawn copper, 98 percent (98%) conductivity.
   a. Bus must be fully rated for entire length.

2. Interiors must be factory assembled into unit. Replacing switching and protective devices may not disturb adjacent units or require removing main bus connectors.
3. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
4. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box.
5. Full-Sized Neutral: Equipped with full-capacity bonding strap for service entrance applications. Mount electrically isolated from enclosure.
6. Extra-Capacity Neutral Bus: Neutral bus rated 200 percent of phase bus and listed and labeled, by qualified electrical testing laboratory recognized by authorities having jurisdiction, as suitable for nonlinear loads in electronic-grade panelboards and others designated on Drawings. Connectors must be sized for double-sized or parallel conductors as indicated on Drawings.
7. Split Bus: Vertical buses divided into individual vertical sections.

H. Conductor Connectors: Suitable for use with conductor material and sizes.

1. Material: Tin-plated aluminum.
2. Terminations must allow use of 75 deg C rated conductors without derating.
3. Size: Lugs suitable for indicated conductor sizes, with additional gutter space, if required, for larger conductors.
4. Main and Neutral Lugs: Compression type, with lug on neutral bar for each pole in panelboard.
5. Ground Lugs and Bus-Configured Terminators: Compression type, with lug on bar for each pole in panelboard.
6. Feed-Through Lugs: Compression type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
7. Extra-Capacity Neutral Lugs: Rated 200 percent (200%) of phase lugs mounted on extra-capacity neutral bus.

I. Quality-Control Label: Panelboards or load centers must be labeled, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for use as service equipment with one or more main service disconnecting and overcurrent protective devices. Panelboards or load centers must have meter enclosures, wiring, connections, and other provisions for utility metering. Coordinate with utility company for exact requirements.

J. Future Devices: Panelboards or load centers must have mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.

1. Percentage of Future Space Capacity: minimum **5** percent.

K. Panelboard Short-Circuit Current Rating:

1. Rated for series-connected system with integral or remote upstream overcurrent protective devices and labeled by qualified electrical testing laboratory recognized by authorities having jurisdiction. Include label or manual with size and type of allowable upstream and branch devices listed and labeled, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for series-connected short-circuit rating.

    a. Panelboards rated 240 V or less must have short-circuit ratings as shown on Drawings, but not less than 10 000 A(rms) symmetrical.
    b. Panelboards rated above 240 V and less than 600 V must have short-circuit ratings as shown on Drawings, but not less than 14 000 A(rms) symmetrical.

2. Fully rated to interrupt symmetrical short-circuit current available at terminals. Assembly listed, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for 100 percent interrupting capacity.

    a. Panelboards and overcurrent protective devices rated 240 V or less must have short-circuit ratings as shown on Drawings, but not less than 10 000 A(rms) symmetrical.
    b. Panelboards and overcurrent protective devices rated above 240 V and less than 600 V must have short-circuit ratings as shown on Drawings, but not less than 14 000 A(rms) symmetrical.

2.3 POWER PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business.
2. Eaton.
3. Siemens

B. Listing Criteria: NEMA PB 1, distribution type.

C. Doors: Secured with vault-type latch with tumbler lock; keyed alike.

1. For doors more than 36 inch high, provide two latches, keyed alike.

D. Mains: Circuit breaker or Main lug.

E. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Plug-in circuit breakers or Bolt-on circuit breakers.

F. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers.

G. Branch Overcurrent Protective Devices: Fused switches.

2.4 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business.
2. Eaton.
3. Siemens

B. Listing Criteria: NEMA PB 1, lighting and appliance branch-circuit type.

C. Mains: Circuit breaker or Main lug.

D. Branch Overcurrent Protective Devices: Plug-in or Bolt-on circuit breakers, replaceable without disturbing adjacent units.

E. Doors: Door-in-door construction with concealed hinges; secured with flush or multipoint latch with tumbler lock; keyed alike. Outer door must permit full access to panel interior. Inner door must permit access to breaker operating handles and labeling, but current carrying terminals and bus must remain concealed.

2.5 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Manufacturers: Subject to compliance with requirements, **provide products by one of the following**:

1. ABB, Electrification Business.
2. Eaton.
3. Siemens

B. MCCB: Comply with UL 489, with **series-connected rating** to meet available fault currents.

1. Thermal-Magnetic Circuit Breakers:

    a. Inverse time-current element for low-level overloads.
    b. Instantaneous magnetic trip element for short circuits.
    c. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.

2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.

3. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
4. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6 mA trip).
5. GFEP Circuit Breakers: Class B ground-fault protection (30 mA trip).
6. Arc-Fault Circuit Interrupter Circuit Breakers: Comply with UL 1699; 120/240 V, single-pole configuration.
7. Subfeed Circuit Breakers: Vertically mounted.
8. MCCB Features and Accessories:

a. Standard frame sizes, trip ratings, and number of poles.
b. Breaker handle indicates tripped status.
c. UL listed for reverse connection without restrictive line or load ratings.
d. Lugs: **Compression** style, suitable for number, size, trip ratings, and conductor materials.
e. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and HID lighting circuits.
f. Ground-Fault Protection: **Integrally mounted** relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
g. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.

C. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.

1. Fuses and Spare-Fuse Cabinet: Comply with requirements specified in Section 262813 "Fuses."
2. Fused Switch Features and Accessories:

a. Standard ampere ratings and number of poles.
b. Mechanical cover interlock with manual interlock override, to prevent opening of cover when switch is in on position. Interlock must prevent switch from being turned on with cover open. Operating handle must have lock-off means with provisions for three padlocks.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify actual conditions with field measurements prior to ordering panelboards to verify that equipment fits in allocated space in, and comply with, minimum required clearances specified in NFPA 70.

B. Receive, inspect, handle, and store panelboards in accordance with NEMA PB 1.1.

C. Examine panelboards before installation. Reject panelboards that are damaged, rusted, or have been subjected to water saturation.

D. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.

E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Comply with manufacturer's published instructions.

B. Reference Standards:

1. Panelboards: Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with **NEMA PB 1.1**.
2. Consult Architect for resolution of conflicting requirements.

C. Special Techniques:

1. Equipment Mounting:
   a. Attach panelboard to vertical finished or structural surface behind panelboard.

2. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from panelboards.
3. Mount top of trim **7.5 ft** above finished floor unless otherwise indicated.
4. Mount panelboard cabinet plumb and rigid without distortion of box.
5. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
6. Install overcurrent protective devices and controllers not already factory installed.

   a. Set field-adjustable, circuit-breaker trip ranges.
   b. Tighten bolted connections and circuit breaker connections using calibrated torque wrench or torque screwdriver in accordance with manufacturer's published instructions.

7. Make grounding connections and bond neutral for services and separately derived systems to ground. Make connections to grounding electrodes, separate grounds for isolated ground bars, and connections to separate ground bars.
8. Install filler plates in unused spaces.
9. Arrange conductors in gutters into groups and bundle and wrap with wire ties **after completing load balancing**.
10. Mount spare fuse cabinet in accessible location.

D. Interfaces with Other Work:

1. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

3.3 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components; install warning signs complying with requirements in Section 260553 "Identification for Electrical Systems."

B. Panelboard Nameplates: Label each panelboard with nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

C. Device Nameplates: Label each branch circuit device in power panelboards with nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

D. Install warning signs complying with requirements in Section 260553 "Identification for Electrical Systems" identifying source of remote circuit.

E. Panelboard Label: Manufacturer's name and trademark, voltage, amperage, number of phases, and number of poles must be located on interior of panelboard door.

F. Breaker Labels: Faceplate must list current rating, UL and IEC certification standards, and AIC rating.

G. Circuit Directory:

1. Provide directory card inside panelboard door, mounted in transparent card holder or metal frame with transparent protective cover.

    a. Circuit directory must identify specific purpose with detail sufficient to distinguish it from other circuits.

2. Provide **typed** circuit directory mounted inside panelboard door with transparent plastic protective cover.

    a. Circuit directory must identify specific purpose with detail sufficient to distinguish it from other circuits.

3. Create directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Handwritten directories are not acceptable. Install directory inside panelboard door.

3.4 ADJUSTING

A. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes. Prior to making circuit changes to achieve load balancing, inform Architect of effect on phase color coding.

1. Measure loads during period of normal facility operations.
2. Perform circuit changes to achieve load balancing outside normal facility operation schedule or at times directed by Architect. Avoid disrupting services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
3. After changing circuits to achieve load balancing, recheck loads during normal facility operations. Record load readings before and after changing circuits to achieve load balancing.
4. Tolerance: Maximum difference between phase loads, within panelboard, may not exceed 20 percent.

END OF SECTION 262416

SECTION 262716 - ELECTRICAL CABINETS AND ENCLOSURES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cabinets and cutout boxes.
2. Termination boxes.
3. Miscellaneous enclosures.

B. Products Installed, but Not Furnished, under This Section:

1. See Section 260553 "Identification for Electrical Systems" for equipment labels.

C. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 DEFINITIONS

A. RBB: Rack bonding busbar, located in equipment cabinets and racks.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Cabinets and cutout boxes.
2. Termination boxes.
3. Miscellaneous enclosures.

B. Shop Drawings:

1. Shop drawings for custom enclosures and cabinets.

PART 2 - PRODUCTS

A. Performance Criteria:

1. Regulatory Requirements:

    a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
    b. .

2. Listing Criteria:

    a. UL CCN CYIV.
    b. Non-Environmental Characteristics: UL 50.
    c. Environmental Characteristics: UL 50E.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL CYIV - Indoor Sheet Metal Cabinets:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Cooper B-line; brand of Eaton, Electrical Sector.
    c. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    d. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

2. General Characteristics: Enclosure provided with frame, mat, or trim in which swinging door or doors are or can be hung.
3. Options:

    a. Degree of Protection: Type 1.

D. UL CYIV - Indoor Sheet Metal Cutout Boxes:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Cooper B-line; brand of Eaton, Electrical Sector.
    c. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    d. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

2. General Characteristics: Enclosure that has swinging doors or covers secured directly to and telescoping with walls of enclosure.
3. Options:

    a. Degree of Protection: Type 1.

E. UL CYIV - Outdoor Sheet Metal Cabinets:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Cooper B-line; brand of Eaton, Electrical Sector.
    c. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    d. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

2. General Characteristics: Enclosure provided with frame, mat, or trim in which swinging door or doors are or can be hung.
3. Options:

    a. Degree of Protection: Type 3R.

F. UL CYIV - Outdoor Sheet Metal Cutout Boxes:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business.
    b. Cooper B-line; brand of Eaton, Electrical Sector.
    c. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
    d. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

2. General Characteristics: Enclosure that has swinging doors or covers secured directly to and telescoping with walls of enclosure.
3. Options:

    a. Degree of Protection: Type 3R.

2.2 TERMINATION BOXES

A. Description: Enclosure for termination base consisting of lengths of bus bars, terminal strips, or terminal blocks with provision for wire connectors to accommodate incoming or outgoing conductors or both.

B. Performance Criteria:

1. Regulatory Requirements:

    a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

    a. UL CCN XCKT; including UL 1773.
    b. Non-Environmental Characteristics: UL 50.
    c. Environmental Characteristics: UL 50E.

C. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

D. UL XCKT - Termination Boxes and Termination Bases for Installation on Line Side of Service Equipment:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business.
b. Cooper B-line; brand of Eaton, Electrical Sector.
c. Metron; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
d. Square D; Schneider Electric USA.

2. Additional Characteristics: Listed and labeled for installation on line side of service equipment.
3. Options:

a. Indoor Degree of Protection: Type 1.
b. Outdoor Degree of Protection: Type 3R.

E. UL XCKT - Termination Boxes and Termination Bases for Installation on Load Side of Service Equipment:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business.
b. Cooper B-line; brand of Eaton, Electrical Sector.
c. Metron; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
d. Square D; Schneider Electric USA.

2. Additional Characteristics: Listed and labeled for installation on load side of service equipment.
3. Options:

a. Indoor Degree of Protection: Type 1.
b. Outdoor Degree of Protection: Type 3R.

2.3 MISCELLANEOUS ENCLOSURES

A. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. UL CCN XCKT; including UL 1773.
b. Non-Environmental Characteristics: UL 50.
c. Environmental Characteristics: UL 50E.

B. Source Quality Control:

1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

C. UL XCKT - Indoor Sheet Metal Miscellaneous Enclosures:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business.
b. Cooper B-line; brand of Eaton, Electrical Sector.
c. Metron; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
d. Square D; Schneider Electric USA.

2. Options:

a. Degree of Protection: Type 1.

D. UL XCKT - Outdoor Sheet Metal Miscellaneous Enclosures:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business.
b. Cooper B-line; brand of Eaton, Electrical Sector.
c. Metron; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
d. Square D; Schneider Electric USA.

2. Options:

a. Degree of Protection: Type 3R.

PART 3 - EXECUTION

3.1 PREPARATION

A. Shop Drawings: Prepare and submit the following:

1. Shop Drawings for Custom Enclosures and Cabinets: Include plans, elevations, sections, and attachment details.

3.2 SELECTION OF ELECTRICAL CABINETS AND ENCLOSURES

A. Unless more stringent requirements are specified in Contract Documents or manufacturers' written instructions, comply with NFPA 70 for selection of electrical cabinets and enclosures. Consult Architect for resolution of conflicting requirements.

B. Degree of Protection:

1. Outdoors:

a. Type 3R unless otherwise indicated.
b. Locations Exposed to Hosedown: Type 4.
c. Locations Subject to Potential Flooding: Type 6P.
d. Locations Aboveground Where Mechanism Must Operate When Ice Covered: Type 3S.
e. Locations in-Ground or Exposed to Corrosive Agents: Type 4X.
f. Locations in-Ground or Exposed to Corrosive Agents Where Mechanism Must Operate When Ice Covered: Type 3SX.

2. Indoors:

a. Type 1 unless otherwise indicated.
b. Damp or Dusty Locations: Type 12.
c. Surface Mounted in Kitchens and Other Locations Exposed to Oil or Coolants: Type 12.
d. Flush Mounted in Kitchens and Other Locations Exposed to Oil or Coolants: Type 12.
e. Locations Exposed to Airborne Dust, Lint, Fibers, or Flyings: Type 4.
f. Locations Exposed to Hosedown: Type 4.
g. Locations Exposed to Brief Submersion: Type 6.
h. Locations Exposed to Prolonged Submersion: Type 6P.
i. Locations Exposed to Corrosive Agents: Type 4X.
j. Locations Exposed to Spraying Oil or Coolants: Type 13.

3.3 INSTALLATION OF ELECTRICAL CABINETS AND ENCLOSURES

A. Comply with manufacturer's published instructions.

B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:

1. Cabinets and Cutout Boxes: Article 312 of NFPA 70.
2. Consult Architect for resolution of conflicting requirements.

C. Special Installation Techniques:

1. Mount cabinets and enclosures at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.
2. Do not install cabinets, enclosures, or fittings in contact with concrete or earth.
3. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to ensure a continuous ground path.
4. Identification: Provide labels for cabinets, enclosures, racks and associated electrical equipment.

    a. Identify field-installed conductors, interconnecting wiring, and components.
    b. Provide warning signs.
    c. Label each cabinet, enclosure, and rack with engraved metal or laminated-plastic nameplate.

D. Interfaces with Other Work:

1. Coordinate with Section 260573.13 "Short-Circuit Studies" for determining available fault current on input feeder.
2. Coordinate with Section 260573.19 "Arc-Flash Hazard Analysis" for determining arc-flash hazard on input feeder.

3.4 CLEANING

A. Remove construction dust and debris from cabinets, enclosures, and racks.

3.5 PROTECTION

A. Protect coatings and finishes of cabinets, enclosures, and racks from damage and deterioration.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 262716

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. General-use switches, dimmer switches, and fan-speed controller switches.
2. General-grade single straight-blade receptacles.
3. General-grade duplex straight-blade receptacles.
4. Receptacles with arc-fault and ground-fault protective devices.
5. Locking receptacles.
6. Pin-and-sleeve receptacles.
7. Special-purpose power outlet assemblies.
8. Connectors, cords, and plugs.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 DEFINITIONS

A. Commercial/Industrial-Use Cord Reel: A cord reel subject to severe use in factories, commercial garages, construction sites, and similar locations requiring a harder service-type cord.

B. UL 1472 Type I Dimmer: Dimmer in which air-gap switch is used to energize preset lighting levels.

1.3 ACTION SUBMITTALS

A. Product Data:

1. General-use switches, dimmer switches, and fan-speed controller switches.
2. General-grade single straight-blade receptacles.
3. General-grade duplex straight-blade receptacles.
4. Receptacles with arc-fault and ground-fault protective devices.
5. Locking receptacles.
6. Pin-and-sleeve receptacles.
7. Special-purpose power outlet assemblies.
8. Connectors, cords, and plugs.

PART 2 - PRODUCTS

2.1 GENERAL-USE SWITCHES, DIMMER SWITCHES, AND FAN-SPEED CONTROLLER SWITCHES

A. Toggle Switch:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN WMUZ and UL 20.

4. Options:

a. Device Color: Ivory.
b. Configuration:
1) General-duty, 120-277 V, 20 A, single pole.
2) Extra-heavy-duty, 120-277 V, 20 A, single pole.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

B. Rocker Switch:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
b. .

3. General Characteristics:

a. Reference Standards: UL CCN WMUZ and UL 20.

4. Options:

a. Device Color: Ivory.
b. Configuration:
1) 120-277 V, 20 A, single pole.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

C. Air-Gap Fan-Speed Controller Switch:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN GQHG and UL 1917.

4. Options:

a. Device Color: Ivory.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

2.2 GENERAL-GRADE SINGLE STRAIGHT-BLADE RECEPTACLES

A. Single Straight-Blade Receptacle:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN RTRT and UL 498.

4. Options:

a. Device Color: Ivory.
b. Configuration:

1) General-duty, NEMA 5-20R.
2) Heavy-duty, NEMA 5-30R.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

2.3 GENERAL-GRADE DUPLEX STRAIGHT-BLADE RECEPTACLES

A. Duplex Straight-Blade Receptacle:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN RTRT and UL 498.

4. Options:

a. Device Color: Ivory.
b. Configuration:

1) General-duty, NEMA 5-20R.
2) Heavy-duty, NEMA 5-20R.
3) Extra-heavy-duty, NEMA 5-20R.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

B. Tamper-Resistant Duplex Straight-Blade Receptacle :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN RTRT and UL 498.

4. Options:

a. Device Color: Ivory.
b. Configuration:

1) General-duty, NEMA 5-20R.
2) Heavy-duty, NEMA 5-20R.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

2.4 RECEPTACLES WITH ARC-FAULT AND GROUND-FAULT PROTECTIVE DEVICES

A. General-Grade, Tamper-Resistant Duplex Straight-Blade Receptacle with AFCI Device:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN AWBZ, UL 498, UL 1699, and UL Subject 1699A.

4. Options:

a. Device Color: Ivory.
b. Configuration: Heavy-duty, NEMA 5-20R.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

B. General-Grade, Tamper-Resistant Duplex Straight-Blade Receptacle with AFCI and GFCI Device:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN KCXX, UL 498, UL 943, UL 1699, and UL Subject 1699A.

4. Options:

a. Device Color: Ivory.
b. Configuration: Heavy-duty, NEMA 5-20R.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

C. General-Grade, Weather-Resistant, Tamper-Resistant Duplex Straight-Blade Receptacle with GFCI Device:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN KCXS, UL 498, and UL 943.

4. Options:

a. Device Color: Ivory.
b. Configuration: Heavy-duty, NEMA 5-20R.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Receptacles:

1. Verify that receptacles to be procured and installed for Owner-furnished equipment are compatible with mating attachment plugs on equipment.

3.2 INSTALLATION OF SWITCHES

A. Comply with manufacturer's instructions.

B. Reference Standards:

1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in NECA NEIS 130.
2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
3. Consult Architect for resolution of conflicting requirements.

C. Identification:

1. Identify cover or cover plate for device with panelboard identification and circuit number in accordance with Section 260553 "Identification for Electrical Systems."

3.3 INSTALLATION OF STRAIGHT-BLADE RECEPTACLES

A. Comply with manufacturer's instructions.

B. Reference Standards:

1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in NECA NEIS 130.
2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
3. Receptacle Orientation: Unless otherwise indicated in Contract Documents, orient receptacle to match configuration diagram in NEMA WD 6.

4. Consult Engineer for resolution of conflicting requirements.

C. Identification:

1. Identify cover or cover plate for device with panelboard identification and circuit number in accordance with Section 260553 "Identification for Electrical Systems."

3.4 PROTECTION

A. Devices:

1. Schedule and sequence installation to minimize risk of contamination of wires and cables, devices, device boxes, outlet boxes, covers, and cover plates by plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other materials.
2. After installation, protect wires and cables, devices, device boxes, outlet boxes, covers, and cover plates from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 262726

SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cartridge fuses rated 600 V ac and less for use in the following:
   a. Switchboards.

2. Spare-fuse cabinets.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:

1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.

   a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
   b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.

2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
3. Current-limitation curves for fuses with current-limiting characteristics.
4. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse. Submit in PDF format.
5. Coordination charts and tables and related data.
6. Fuse sizes for elevator feeders and elevator disconnect switches.

1.3 CLOSEOUT SUBMITTALS

1. Ambient temperature adjustment information.
2. Current-limitation curves for fuses with current-limiting characteristics.
3. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse used on the Project. Submit in PDF format.
4. Coordination charts and tables and related data.

1.4 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fuses: Equal to **10**percent of quantity installed for each size and type, but no fewer than **three** of each size and type.

1.5 FIELD CONDITIONS

A. Where ambient temperature to which fuses are directly exposed is less than **40 deg F** or more than **100 deg F** apply manufacturer's ambient temperature adjustment factors to fuse ratings.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Bussmann; Eaton, Electrical Sector.
2. Mersen USA.

B. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.

2.2 CARTRIDGE FUSES

A. Characteristics: NEMA FU 1, current-limiting, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

1. Type RK-1: **600**-V, zero- to 600-A rating, 200 kAIC.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Comply with NEMA FU 1 for cartridge fuses.

D. Comply with NFPA 70.

E. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

2.3 SPARE-FUSE CABINET

A. Characteristics: Wall-mounted steel unit with full-length, recessed piano-hinged door and key-coded cam lock and pull.

1. Size: Adequate for storage of spare fuses specified with ten percent (10%) spare capacity minimum.
2. Finish: Gray, baked enamel.
3. Identification: "SPARE FUSES" in 1-1/2-inch-high letters on exterior of door.
4. Fuse Pullers: For each size of fuse, where applicable and available, from fuse manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.

B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.

C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.

D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.

E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

B. Install spare-fuse cabinet(s) in location shown on the Drawings.

3.3 IDENTIFICATION

A. Install labels complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems" and indicating fuse replacement information inside of door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 262813

SECTION 262816 - ENCLOSED SWITCHES AND BREAKERS
PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fusible switches.
2. Molded-case circuit breakers (MCCBs).
3. Enclosures.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 DEFINITIONS

A. GFEP: Ground-fault circuit-interrupter for equipment protection.

B. GFLS: Ground-fault circuit-interrupter for life safety.

C. SPDT: Single pole, double throw.

1.3 ACTION SUBMITTALS

A. Product Data:

1. For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include nameplate ratings, dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
2. Enclosure types and details for types other than UL 50E, Type 1.
3. Current and voltage ratings.
4. Short-circuit current ratings (interrupting and withstand, as appropriate).
5. Include evidence of qualified electrical testing laboratory listing for series rating of installed devices.
6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.

B. Shop Drawings: For enclosed switches and circuit breakers.

1. Include plans, elevations, sections, details, and attachments to other work.
2. Include wiring diagrams for power, signal, and control wiring.

C. Field Quality-Control Submittals:

1. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Sample warranties.

1.5 CLOSEOUT SUBMITTALS

A. Warranty documentation.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Spare Parts: Furnish to Owner spare parts, for repairing enclosed switches and circuit breakers, that are packaged with protective covering for storage on-site and identified with labels describing contents. Include the following:

1. Fuses: Equal to ten percent (10%) of quantity installed for each size and type, but no fewer than three (3) of each size and type.
2. Fuse Pullers: Two (2) for each size and type.

1.7 WARRANTY

A. Special Installer Extended Warranty: Installer warrants that fabricated and installed enclosed switches and circuit breakers perform in accordance with specified requirements and agrees to repair or replace components or products that fail to perform as specified within extended-warranty period.

1. Extended-Warranty Period: Two years from date of Substantial Completion; full coverage for labor, materials, and equipment.

B. Special Manufacturer Extended Warranty: Manufacturer warrants that enclosed switches and circuit breakers perform in accordance with specified requirements and agrees to provide repair or replacement of components or products that fail to perform as specified within extended-warranty period.

1. Extended-Warranty Period: Three years from date of Substantial Completion; **full** coverage for labor, materials, and equipment.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Source Limitations: Obtain products from single manufacturer.

B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.

C. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2.2 FUSIBLE SWITCHES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business.
2. Eaton.
3. Siemens

B. Type HD, Heavy Duty:

1. **Single** throw.
2. **Three** pole.
3. 600V(ac).
4. 1200 A and smaller.
5. Lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

C. Accessories:
1. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
2. Lugs: Compression type, suitable for number, size, and conductor material.

2.3 MOLDED-CASE CIRCUIT BREAKERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business.
2. Eaton.
3. Siemens

B. Circuit breakers must be constructed using glass-reinforced insulating material. Current carrying components must be completely isolated from handle and accessory mounting area.

C. Circuit breakers must have toggle operating mechanism with common tripping of all poles, which provides quick-make, quick-break contact action. Circuit-breaker handle must be over center, be trip free, and reside in tripped position between on and off to provide local trip indication. Circuit-breaker escutcheon must be clearly marked on and off in addition to providing international I/O markings. Equip circuit breaker with push-to-trip button, located on face of circuit breaker to mechanically operate circuit-breaker tripping mechanism for maintenance and testing purposes.

D. Maximum ampere rating and UL, IEC, or other certification standards with applicable voltage systems and corresponding interrupting ratings must be clearly marked on face of circuit breaker. Circuit breakers must be 100 percent rated as indicated on Drawings.

E. MCCBs must be equipped with device for locking in isolated position.

F. Lugs must be suitable for 90 deg C rated wire, sized in accordance with 75 deg C temperature rating in NFPA 70.

G. Standard: Comply with UL 489 with required interrupting capacity for available fault currents.

H. Thermal-Magnetic Circuit Breakers: Inverse time-current thermal element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.

I. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.

J. Electronic Trip Circuit Breakers: Field-replaceable rating plug, RMS sensing, with the following field-adjustable settings:

1. Instantaneous trip.
2. Long- and short-time pickup levels.
3. Long- and short-time time adjustments.
4. Ground-fault pickup level, time delay, and I-squared t response.

K. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.

L. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker and trip activation on fuse opening or on opening of fuse compartment door.

M. GFLS Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6 mA trip).

N. GFEP Circuit Breakers: With Class B ground-fault protection (30 mA trip).

O. Features and Accessories:

1. Standard frame sizes, trip ratings, and number of poles.
2. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
3. Lugs: Compression type, suitable for number, size, trip ratings, and conductor material.

2.4 ENCLOSURES

A. Enclosed Switches and Circuit Breakers: UL 489, NEMA KS 1, UL 50E, and UL 50, to comply with environmental conditions at installed location.

B. Enclosure Finish: Enclosure must be finished with gray baked enamel paint, electrodeposited on cleaned, phosphatized galvannealed steel (UL 50E Types 3R, 12).

C. Conduit Entry: UL 50E Types 4, 4X, and 12 enclosures may not contain knockouts. UL 50E Types 7 and 9 enclosures must be provided with threaded conduit openings in both endwalls.

D. Operating Mechanism: Circuit-breaker operating handle must be directly operable through dead front trim of enclosure (UL 50E Type 3R). Cover interlock mechanism must have externally operated override. Override may not permanently disable interlock mechanism, which must return to locked position once override is released. Tool used to override cover interlock mechanism must not be required to enter enclosure in order to override interlock.

E. Enclosures designated as UL 50E Type 4, 4X stainless steel, 12, or 12K must have dual cover interlock mechanism to prevent unintentional opening of enclosure cover when circuit breaker is ON and to prevent turning circuit breaker ON when enclosure cover is open.

F. UL 50E Type 7/9 enclosures must be furnished with breather and drain kit to allow their use in outdoor and wet location applications.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

1. Commencement of work will indicate Installer's acceptance of areas and conditions as satisfactory.

3.2 SELECTION OF ENCLOSURES

A. Indoor, Dry and Clean Locations: UL 50E, Type 1.

B. Outdoor Locations: UL 50E, Type 3R.

3.3 INSTALLATION

A. Comply with manufacturer's published instructions.

B. Special Techniques:

1. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
2. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
3. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."

4. Temporary Lifting Provisions: Remove temporary lifting of eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
5. Install fuses in fusible devices.

3.4 IDENTIFICATION

A. Comply with requirements in Section 260553 "Identification for Electrical Systems."

1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.5 PROTECTION

A. After installation, protect enclosed switches and circuit breakers from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 262816

SECTION 262923 - VARIABLE-FREQUENCY MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes separately enclosed, preassembled, combination VFCs, rated 600 V and less, for speed control of three-phase, squirrel-cage induction motors.

B. Scope:

1. Per this project, VFCs for hot water pumps HWP-1 and HWP-2 to be provided by Electrical Contractor Division 26.

2. Per this project, VFCs for steam boilers B-1, B-2, and B-3 to be provided by Burner Control Manufacturer Division 23.

1.2 DEFINITIONS

A. CE: Conformite Europeene (European Compliance).

B. CPT: Control power transformer.

C. DDC: Direct digital control.

D. EMI: Electromagnetic interference.

E. LED: Light-emitting diode.

F. NC: Normally closed.

G. NO: Normally open.

H. OCPD: Overcurrent protective device.

I. PID: Control action, proportional plus integral plus derivative.

J. RFI: Radio-frequency interference.

K. VFC: Variable-frequency motor controller.

1.3 ACTION SUBMITTALS

A. Product Data: For each type and rating of VFC indicated.

1. Include dimensions and finishes for VFCs.

2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings: For each VFC indicated.

1. Include mounting and attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For VFCs to include in emergency, operation, and maintenance manuals.

1. Include the following:

a. Manufacturer's written instructions for testing and adjusting thermal-magnetic circuit breaker and motor-circuit protector trip settings.
b. Manufacturer's written instructions for setting field-adjustable overload relays.
c. Manufacturer's written instructions for testing, adjusting, and reprogramming microprocessor control modules.
d. Manufacturer's written instructions for setting field-adjustable timers, controls, and status and alarm points.
e. Load-Current and Overload-Relay Heater List: Compile after motors have been installed, and arrange to demonstrate that selection of heaters suits actual motor nameplate, full-load currents.
f. Load-Current and List of Settings of Adjustable Overload Relays: Compile after motors have been installed, and arrange to demonstrate that switch settings for motor-running overload protection suit actual motors to be protected.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Power Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
2. Control Power Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than two of each size and type.
3. Indicating Lights: Two of each type and color installed.

1.6 DELIVERY, STORAGE, AND HANDLING

A. If stored in space that is not permanently enclosed and air conditioned, remove loose packing and flammable materials from inside controllers.

B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for VFCs, including clearances between VFCs, and adjacent surfaces and other items.

1.7 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace VFCs that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 VARIABLE-FREQUENCY MOTOR CONTROLLERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business.
2. ABB, Motion Business.
3. Danfoss, Inc.
4. Toshiba.
5. Yaskawa Electric America, Inc.

2.2 SYSTEM DESCRIPTION

A. General Requirements for VFCs:

1. VFCs and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with NEMA ICS 7, NEMA ICS 61800-2, and UL 508A.

B. Application: Constant torque and variable torque.

C. VFC Description: Variable-frequency motor controller, consisting of power converter that employs pulse-width-modulated inverter, factory built and tested in an enclosure, with integral disconnecting means and overcurrent and overload protection; listed and labeled by an NRTL as a complete unit; arranged to provide self-protection, protection, and variable-speed control of one or more three-phase induction motors by adjusting output voltage and frequency.

1. Units suitable for operation of NEMA MG 1, Design A and Design B motors, as defined by NEMA MG 1, Section IV, Part 30, "Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both."
2. Units suitable for operation of inverter-duty motors as defined by NEMA MG 1, Section IV, Part 31, "Definite-Purpose Inverter-Fed Polyphase Motors."
3. Listed and labeled for integrated short-circuit current (withstand) rating by an NRTL acceptable to authorities having jurisdiction.

D. Design and Rating: Match load type, such as fans, blowers, and pumps; and type of connection used between motor and load such as direct or through a power-transmission connection.

E. Output Rating: Three phase; 10 to 60 Hz, with voltage proportional to frequency throughout voltage range; maximum voltage equals input voltage.

F. Unit Operating Requirements:

1. Input AC Voltage Tolerance: Plus 10 and minus 10 percent of VFC input voltage rating.
2. Input AC Voltage Unbalance: Not exceeding 5 percent.
3. Input Frequency Tolerance: Plus or minus 3 percent of VFC frequency rating.
4. Minimum Efficiency: 97 percent at 60 Hz, full load.
5. Minimum Displacement Primary-Side Power Factor: 98 percent under any load or speed condition.
6. Minimum Short-Circuit Current (Withstand) Rating: 22 kA.
7. Ambient Temperature Rating: Not less than 32 deg F and not exceeding 104 deg F.
8. Humidity Rating: Less than 95 percent (noncondensing).
9. Altitude Rating: Not exceeding 3300 feet.
10. Vibration Withstand: Comply with NEMA ICS 61800-2.
11. Overload Capability: 1.5 times the base load current for 60 seconds; minimum of 1.8 times the base load current for three seconds.
12. Starting Torque: Minimum 100 percent of rated torque from 3 to 60 Hz.
13. Speed Regulation: Plus or minus 10 percent.
14. Output Carrier Frequency: Selectable; 0.5 to 4 kHz.
15. Stop Modes: Programmable; includes fast, free-wheel, and dc injection braking.

G. Inverter Logic: Microprocessor based, 32 bit, isolated from all power circuits.

H. Isolated Control Interface: Allows VFCs to follow remote-control signal over a minimum 40:1 speed range.

1. Signal: Electrical.

I. Internal Adjustability Capabilities:

1. Minimum Speed: 5 to 25 percent of maximum rpm.
2. Maximum Speed: 80 to 100 percent of maximum rpm.
3. Acceleration: 0.1 to 999.9 seconds.
4. Deceleration: 0.1 to 999.9 seconds.
5. Current Limit: 30 to minimum of 150 percent of maximum rating.

J. Self-Protection and Reliability Features:

1. Surge Suppression: Factory installed as an integral part of the VFC, complying with UL 1449 SPD, Type 1 or Type 2.
2. Loss of Input Signal Protection: Selectable response strategy, including speed default to a percent of the most recent speed, a preset speed, or stop; with alarm.
3. Under- and overvoltage trips.
4. Inverter overcurrent trips.

5. VFC and Motor-Overload/Overtemperature Protection: Microprocessor-based thermal protection system for monitoring VFCs and motor thermal characteristics, and for providing VFC overtemperature and motor-overload alarm and trip; settings selectable via the keypad.
6. Critical frequency rejection, with three selectable, adjustable deadbands.
7. Instantaneous line-to-line and line-to-ground overcurrent trips.
8. Loss-of-phase protection.
9. Reverse-phase protection.
10. Short-circuit protection.
11. Motor-overtemperature fault.

K. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.

L. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.

M. Bidirectional Autospeed Search: Capable of starting VFC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to drive, motor, or load.

N. Torque Boost: Automatically varies starting and continuous torque to at least 1.5 times the minimum torque to ensure high-starting torque and increased torque at slow speeds.

O. Motor Temperature Compensation at Slow Speeds: Adjustable current fall-back based on output frequency for temperature protection of self-cooled, fan-ventilated motors at slow speeds.

2.3 PERFORMANCE REQUIREMENTS

A. Seismic Performance: VFCs shall withstand the effects of earthquake motions determined according to ASCE/SEI 7. The designated VFCs shall be tested and certified by an NRTL as meeting the ICC-ES AC 156 test procedure requirements.

1. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2.4 CONTROLS AND INDICATION

A. Status Lights: Door-mounted LED indicators displaying the following conditions:

1. Power on.
2. Run.
3. Overvoltage.
4. Line fault.
5. Overcurrent.
6. External fault.

B. Panel-Mounted Operator Station: Manufacturer's standard front-accessible, sealed keypad and plain-English-language digital display; allows complete programming, program copying, operating, monitoring, and diagnostic capability.

1. Keypad: In addition to required programming and control keys, include keys for HAND, OFF, and AUTO modes.
2. Security Access: Provide electronic security access to controls through identification and password with at least three levels of access: View only; view and operate; and view, operate, and service.

    a. Control Authority: Supports at least four conditions: Off, local manual control at VFC, local automatic control at VFC, and automatic control through a remote source.

C. Historical Logging Information and Displays:

1. Real-time clock with current time and date.
2. Running log of total power versus time.
3. Total run time.
4. Fault log, maintaining last four faults with time and date stamp for each.

D. Indicating Devices: Digital display mounted flush in VFC door and connected to display VFC parameters including, but not limited to:

1. Output frequency (Hz).
2. Motor speed (rpm).
3. Motor status (running, stop, fault).
4. Motor current (amperes).
5. Motor torque (percent).
6. Fault or alarming status (code).
7. PID feedback signal (percent).
8. DC-link voltage (V dc).
9. Set point frequency (Hz).
10. Motor output voltage (V ac).

E. Control Signal Interfaces:

1. Electric Input Signal Interface:

    a. A minimum of two programmable analog inputs: 0- to 10-V dc and 4- to 20-mA dc.
    b. A minimum of six multifunction programmable digital inputs.

2. Pneumatic Input Signal Interface: 3 to 15 psig.
3. Remote Signal Inputs: Capability to accept any of the following speed-setting input signals from the DDC system for HVAC or other control systems:

    a. 0- to 10-V dc.
    b. 4- to 20-mA dc.
    c. Potentiometer using up/down digital inputs.

d. Fixed frequencies using digital inputs.

4. Output Signal Interface: A minimum of one programmable analog output signal(s) (0- to 10-V dc), which can be configured for any of the following:

a. Output frequency (Hz).
b. Output current (load).
c. DC-link voltage (V dc).
d. Motor torque (percent).
e. Motor speed (rpm).
f. Set point frequency (Hz).

5. Remote Indication Interface: A minimum of two programmable dry-circuit relay outputs (120-V ac, 1 A) for remote indication of the following:

a. Motor running.
b. Set point speed reached.
c. Fault and warning indication (overtemperature or overcurrent).
d. PID high- or low-speed limits reached.

F. PID Control Interface: Provides closed-loop set point, differential feedback control in response to dual feedback signals. Allows for closed-loop control of fans and pumps for pressure, flow, or temperature regulation.

1. Number of Loops: One.

2.5 LINE CONDITIONING AND FILTERING

A. Input Line Conditioning: Based on the manufacturer's harmonic analysis study and report, provide input filtering, as required, to limit total demand (harmonic current) distortion and total harmonic voltage demand at the defined point of common coupling to meet IEEE 519 recommendations.

B. EMI/RFI Filtering:

1. CE marked; certify compliance with IEC 61800-3 for Category C2.

2.6 OPTIONAL FEATURES

A. Remote Indicating Circuit Terminals: Mode selection, controller status, and controller fault.

B. Remote digital operator kit.

C. Communication Port: RS-232 port, USB 2.0 port, or equivalent connection capable of connecting a printer and a notebook computer.

2.7 ENCLOSURES

A. VFC Enclosures: NEMA 250, to comply with environmental conditions at installed location.

1. Dry and Clean Indoor Locations: Type 1.
2. Outdoor Locations: Type 3R.

2.8 ACCESSORIES

A. Network Card: All VFCs shall be furnished with a BACNET Network Card factory installed.

B. Control Relays: Auxiliary and adjustable solid-state time-delay relays.

C. Phase-Failure, Phase-Reversal, and Undervoltage and Overvoltage Relays: Solid-state sensing circuit with isolated output contacts for hard-wired connections. Provide adjustable undervoltage, overvoltage, and time-delay settings.

1. Current Transformers: Continuous current rating, basic impulse insulating level (BIL) rating, burden, and accuracy class suitable for connected circuitry. Comply with IEEE C57.13.

D. Spare control-wiring terminal blocks; unwired.

2.9 SOURCE QUALITY CONTROL

A. Testing: Test and inspect VFCs according to requirements in NEMA ICS 61800-2.

1. Test each VFC while connected to its specified motor.
2. Verification of Performance: Rate VFCs according to operation of functions and features specified.

B. VFCs will be considered defective if they do not pass tests and inspections.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas, surfaces, and substrates to receive VFCs, with Installer present, for compliance with requirements for installation tolerances, and other conditions affecting performance of the Work.

B. Examine VFC before installation. Reject VFCs that are wet, moisture damaged, or mold damaged.

C. Examine roughing-in for conduit systems to verify actual locations of conduit connections before VFC installation.

D. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work

E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Wall-Mounting Controllers: Install with tops at uniform height and with disconnect operating handles not higher than 79 inches above finished floor, unless otherwise indicated, and by bolting units to wall or mounting on lightweight structural-steel channels bolted to wall. For controllers not on walls, provide freestanding racks complying with Section 260529 "Hangers and Supports for Electrical Systems."

B. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.

C. Install fuses in each fusible-switch VFC.

D. Install fuses in control circuits if not factory installed. Comply with requirements in Section 262813 "Fuses."

E. Install heaters in thermal-overload relays. Select heaters based on actual nameplate full-load amperes after motors are installed.

F. Install, connect, and fuse thermal-protector monitoring relays furnished with motor-driven equipment.

G. Comply with NECA 1.

3.3 CONTROL WIRING INSTALLATION

A. Install wiring between VFCs and remote devices and facility's central-control system. Comply with requirements in Section 260523 "Control-Voltage Electrical Power Cables."

B. Bundle, train, and support wiring in enclosures.

C. Connect selector switches and other automatic-control devices where applicable.

1. Connect selector switches to bypass only those manual- and automatic-control devices that have no safety functions when switches are in manual-control position.
2. Connect selector switches with control circuit in both manual and automatic positions for safety-type control devices such as low- and high-pressure cutouts, high-temperature cutouts, and motor-overload protectors.

3.4 IDENTIFICATION

A. Identify VFCs, components, and control wiring. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
2. Label each VFC with engraved nameplate.
3. Label each enclosure-mounted control and pilot device.

B. Operating Instructions: Frame printed operating instructions for VFCs, including control sequences and emergency procedures. Fabricate frame of finished metal, and cover instructions with clear acrylic plastic. Mount on front of VFC units.

3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections with the assistance of a factory-authorized service representative.

B. Acceptance Testing Preparation:

1. Test insulation resistance for each VFC element, bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

C. Tests and Inspections:

1. Inspect VFC, wiring, components, connections, and equipment installation. Test and adjust controllers, components, and equipment.
2. Test insulation resistance for each VFC element, component, connecting motor supply, feeder, and control circuits.
3. Test continuity of each circuit.
4. Verify that voltages at VFC locations are within 10 percent of motor nameplate rated voltages. If outside this range for any motor, notify Engineer before starting the motor(s).
5. Test each motor for proper phase rotation.
6. Perform tests according to the Inspection and Test Procedures for Adjustable Speed Drives stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
7. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
8. Perform the following infrared (thermographic) scan tests and inspections, and prepare reports:

    a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each VFC. Remove front panels so joints and connections are accessible to portable scanner.
    b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each VFC 11 months after date of Substantial Completion.
    c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

9. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.

D. VFCs will be considered defective if they do not pass tests and inspections.

3.6 ADJUSTING

A. Program microprocessors for required operational sequences, status indications, alarms, event recording, and display features. Clear events memory after final acceptance testing and prior to Substantial Completion.

B. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.

C. Adjust the trip settings of instantaneous-only circuit breakers and thermal-magnetic circuit breakers with adjustable, instantaneous trip elements. Initially adjust to 6 times the motor nameplate full-load amperes and attempt to start motors several times, allowing for motor cool-down between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed 8 times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Engineer before increasing settings.

D. Set the taps on reduced-voltage autotransformer controllers.

E. Set field-adjustable circuit-breaker trip ranges as specified in Section 260573.16 "Coordination Studies."

F. Set field-adjustable pressure switches.

3.7 PROTECTION

A. Replace VFCs whose interiors have been exposed to water or other liquids prior to Substantial Completion.

END OF SECTION 262923